

# PRODUCTS CATALOGUE

"AT EASE IN YOUR CONSTRUCTION SITE"

[www.ritmo.it](http://www.ritmo.it)





# Ritmo meets all your welding needs in your jobsite



The information and photos in this publication are not binding and RITMO S.P.A. is free to make any alterations without prior notice.

# A DVANTAGE

## RITMO



### **RITMO WORLDWIDE**

Ritmo has professional distributors and resellers all over the world. Our staff is ready to assist you in English, Spanish, French, German, Arab, Italian, Russian and Portuguese.

### **TRAINING**

From many years now, we have decided that the best way to grant a client/distributor a perfect knowledge of our products is to invest in custom training, in our own premises. These courses are aimed to teach how to operate the products in the best way, and how to supply the "first aid" when necessary.

### **PRESALES TECHNICAL ASSISTANCE**

When a client or a potential client wants to buy us a product, it is our standard procedure to help find the best solution to its needs.

### **GLOBAL ADVICE**

In such a technical field as ours, the customer requires the best assistance. Thanks to the experience developed along the years, and to the co-operation with several manufacturers, institutions, schools and training institutes, RITMO is able to give the most comprehensive advice to no matter which related issue. Our company is a long-time member of a UNIPLAST's (UNI-Italian National Plastics Standards Body) working group dedicated to the study and draw up of new standards within our field. The importance of this group is linked to the fact that the expansion of the plastic welding field ought to be followed by a crescent sensitivity for safety issues, so to have a sustainable and continuous growth. The working group prepares draws, hence present them to the UNI to be discussed and eventually transformed into new standards.

### **AFTER SALES TECHNICAL ASSISTANCE**

Ritmo's Service Centre can solve all kind of technical issues, as well as overhaul our machines. Ritmo has other Service Centres abroad, linked to its official distributors.

### **STARTING AND TESTING**

RITMO' technicians are prepared to make the starting and testing of workshop machines at the client' own premises, so that the fittings production can start almost immediately.

## PLUS

INTUITIVE  
EASY TO USE  
ACCURATE  
VERSATILE

COMPOSED OF FEW  
PARTS



# RID - RITMO INTERNAL DEBEADER

Internal Debeader by RITMO S.p.A. covering a range from  $\varnothing$  90 up to 630 mm (3" ÷ 24 IPS).  
A complete kit set is composed by:

- 6 pcs of alloy rods 2,15 mtr (84.6") each (one is acting as turn handle)
- 5 pcs of centering brackets to ensure that the rods are in center of the pipe.
- Alloy rods are delivered in a special carrying bag with a handle
- Internal Debeader Head 90 - 110 mm (\* 3" IPS)
- Internal Debeader Head 125 - 160 mm (\* 4" ÷ 5" IPS)
- Internal Debeader Head 160 - 200 mm (\* 5" ÷ 6" IPS)
- Internal Debeader Head 225 - 315 mm (\* 8" ÷ 10" IPS)
- Internal Debeader Head 355 - 500 mm (\* 12" ÷ 18" IPS)

Sold separately:

- Internal Debeader Head 560 - 630 mm (\* 22" ÷ 24" IPS)



watch the video



## TECHNICAL FEATURES

Models	Max Bead width
$\varnothing$ 90 ÷ 110 mm; 3" IPS ÷ 3" DIPS	20 mm
$\varnothing$ 125 ÷ 160 mm; 4" ÷ 5" IPS	25 mm
$\varnothing$ 160 ÷ 200 mm; 5" ÷ 6" IPS	25 mm
$\varnothing$ 225 ÷ 315 mm; 8" ÷ 10" IPS	35 mm
$\varnothing$ 355 ÷ 500 mm; 12" ÷ 18" IPS	35 mm
$\varnothing$ 560 ÷ 630 mm; 22" ÷ 24" IPS	45 mm
Materials	HDPE, PP, PP-R, PVDF For other materials contact RITMO S.P.A.

\*Contact us or your distributor for reference chart of SDR covered

# BUTT FUSION MACHINES REFERENCE



WORKING RANGE Ø mm	32	40	50	63	75	90	110	125	140	160	180	200	225	250	280	315	355	400	450	500	560	630	710	800	900	1000	1200	1400	1600	
GAMMA 160		40	50	63	75	90	110	125	140	160																				
DELTA 160 M	32	40	50	63	75	90	110	125	140	160																				
DELTA 200 M				63	75	90	110	125	140	160	180	200																		
BASIC 160		40	50	63	75	90	110	125	140	160																				
BASIC 200				63	75	90	110	125	140	160	180	200																		
BASIC 250					75	90	110	125	140	160	180	200	225	250																
BASIC 315						90	110	125	140	160	180	200	225	250	280	315														
BASIC 355								125	140	160	180	200	225	250	280	315	355													
COMPACT 355								125	140	160	180	200	225	250	280	315	355													
BASIC 160 EASY LIFE		40	50	63	75	90	110	125	140	160																				
BASIC 200 EASY LIFE				63	75	90	110	125	140	160	180	200																		
BASIC 250 EASY LIFE					75	90	110	125	140	160	180	200	225	250																
BASIC 315 EASY LIFE						90	110	125	140	160	180	200	225	250	280	315														
BASIC 355 EASY LIFE								125	140	160	180	200	225	250	280	315	355													
DELTA 500 EASY LIFE												200	225	250	280	315	355	400	450	500										
DELTA 630 EASY LIFE															280	315	355	400	450	500	560	630								
DELTA 500												200	225	250	280	315	355	400	450	500										
DELTA 630															280	315	355	400	450	500	560	630								
DELTA 800																				500	560	630	710	800						
DELTA 1000																						630	710	800	900	1000				
DELTA 1200																							710	800	900	1000	1200			
DELTA 1600 ECO / 1600 HDR																								800	900	1000	1200	1400	1600	
DELTA 250 TRAILER / MANUAL					75	90	110	125	140	160	180	200	225	250																
DELTA 355 TRAILER DELTA 355 ALL TERRAIN								125	140	160	180	200	225	250	280	315	355													
DELTA 500 TRAILER DELTA 500 ALL TERRAIN												200	225	250	280	315	355	400	450	500										
REMEDY 500 FA													250	280	315	355	400	450	500											
DELTA 630 TRAILER DELTA 630 ALL TERRAIN													225	250	280	315	355	400	450	500	560	630								
DELTA 1000 TRAILER																315	355	400	450	500	560	630	710	800	900	1000				
REMEDY 1000 EL																315	355	400	450	500	560	630	710	800	900	1000				
DELTA DRAGON 250 CNC					75	90	110	125	140	160	180	200	225	250																
DELTA DRAGON 315 CNC					90	110	125	140	160	180	200	225	250	280	315															
WORKING RANGE Ø mm	32	40	50	63	75	90	110	125	140	160	180	200	225	250	280	315	355	400	450	500	560	630	710	800	900	1000	1200	1400	1600	



**RITMO S.p.A.**

Via A. Volta, 35/37 - 35037  
Bresseo di Teolo (PADOVA) ITALY

Ph. +39 049 9901888  
Fax +39 049 9901993

[info@ritmo.it](mailto:info@ritmo.it)  
[www.ritmo.it](http://www.ritmo.it)

