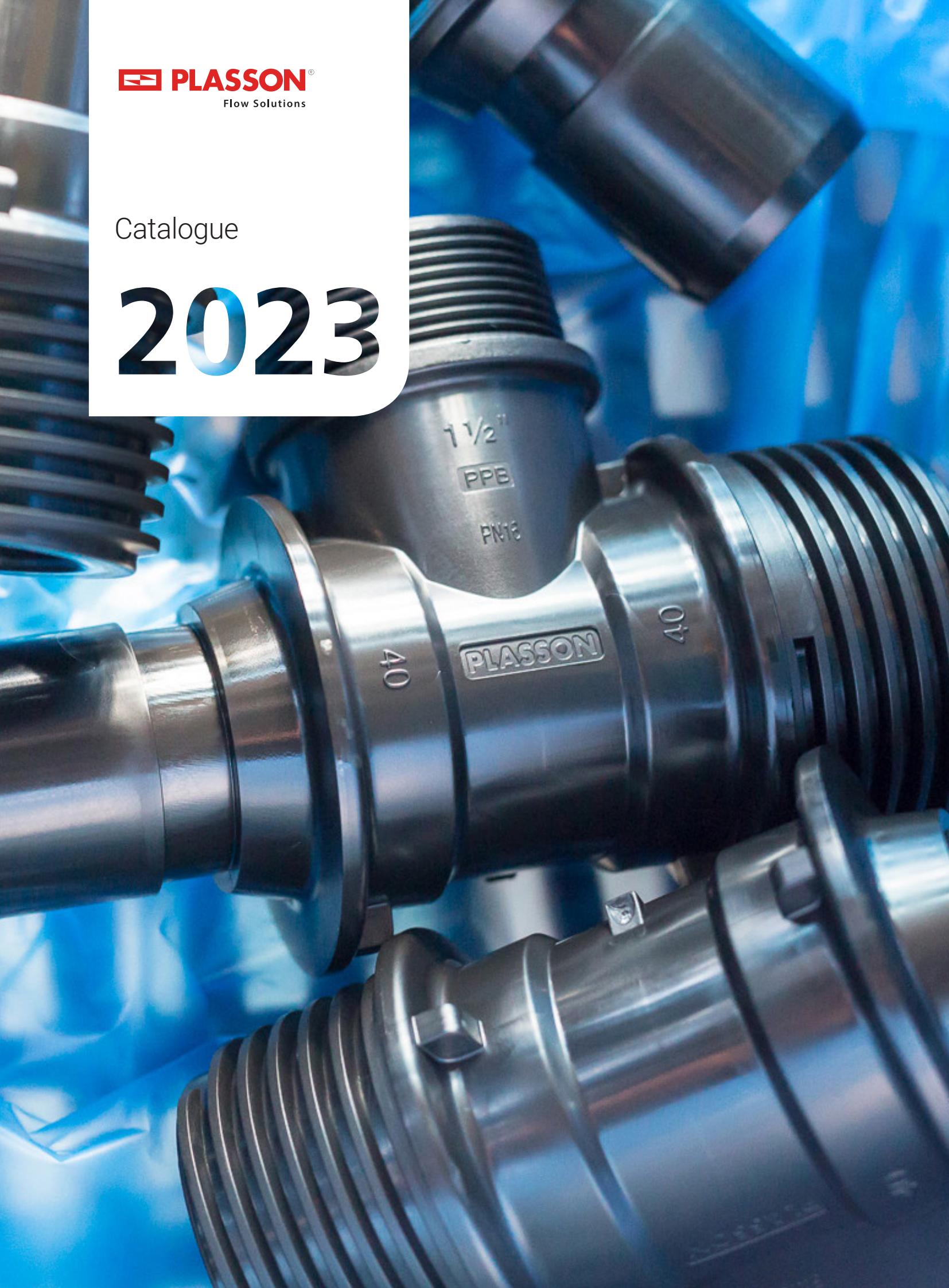




PLASSON[®]
Flow Solutions

Catalogue

2023



Catalogue 2023

PLASSON's innovative products revolutionized the way of connecting polyethylene pipes in the 1960's. We started with fittings for agricultural irrigation and later developed solutions for urban water distribution.

Nowadays, water delivery systems in many of the world's great cities owe their excellence to PLASSON's innovative research and development.

PLASSON ensures superior designs and products, the widest range of fittings and adaptors and a genuine commitment to quality, delivery and service.

PLASSON continues to strive for the future environment. By using PLASSON products, you help us to invest in our vision of a world where clean, pure water will be everyone's birthright.

En los años sesenta PLASSON revolucionó la forma de conectar tubos de polietileno. En el principio fueron conectores para uso agrícola a partir de los cuales se desarrollaron, más tarde, productos para distribución de agua en sistemas municipales.

Hoy en día, algunas de las más grandes ciudades del mundo, deben la excelencia de sus sistemas de suministro de aguas a la investigación y desarrollo de PLASSON.

PLASSON no ha ahorrado esfuerzos para desarrollar, mediante excelente diseño, empleando los mejores materiales y con un total compromiso de calidad y servicio, la más amplia línea de conectores y adaptadores.

Nuestro compromiso con el medio ambiente es permanente. Comprando productos PLASSON, usted está ayudándonos a seguir invirtiendo en nuestra visión de un mundo donde agua limpia y pura es un derecho natural de todos.

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A close-up photograph of two white, cylindrical mechanical fittings. The fittings have a flared top and a hexagonal base. They are mounted on a dark, textured metal plate. The background is blurred, showing a greenish-grey color.

 PLASSON

MECHANICAL FITTINGS

Content

MECHANICAL FITTINGS

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Compression Fittings

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Page 16

Coupling
Enlace recto



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Repair Coupling
Enlace recto de reparación



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Reducing Coupling
Enlace Recto Reductor



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Male Adaptor
Enlace mixto rosca macho



07720

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Male Integral Brass Thread
Enlace mixto rosca macho
de latón



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Page 21

Female Adaptor
Enlace mixto rosca hembra



0703G

Page 22

Female Adaptor G
Enlace mixto rosca
hembra G



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Page 22

Shouldered Adaptor
Adaptador minero



07120 / 87120

Page 23

End Plug
Tapón final



07050 / 87050

Page 24

90° Elbow
Codo de 90°



07510

Page 24

90° Reducing Elbow
Codo de 90° reductor



07850 / 87850

Page 25

90° Elbow with Threaded
Male Offtake
Codo de 90° compresión
rosca macho



07770

Page 26

90° Elbow with Male
Integral Brass
Codo de 90° con macho
integral de latón



07150 / 87150

Page 27

90° Elbow with Threaded
Female Offtake
Codo de 90° compresión
rosca hembra



07060 / 87060

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45° Elbow
Codo de 45°



07450

Page 28

45° Elbow with Threaded
Male Offtake
Codo de 45° compresión
rosca macho



07350

Page 29

90° Elbow Adaptor
Codo espiga



07750

Page 29

Wall Plate Elbow
Codo de aplicación mural



07040 / 87040

Page 30

90° Tee
Te de 90°



0704P

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90° Slip Tee
Te de 90° de reparación



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90° Enlarging Tee
Te de 90° alargado



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90° Reducing Tee
Te de 90° reductor



07840

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90° Tee with Threaded
Male Offtake
Te de 90° compresión
rosca macho



0714S0

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90° Reducing Tee with
Threaded Female Offtake
Te de 90° reducción
compresión rosca hembra



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Page 34

90° Tee with Threaded
Female Offtake
Te de 90° compresión
rosca hembra



0714P0

Page 35

90° Slip Tee with Threaded
Female Offtake
Te de 90° rosca hembra
de reparación



07810 / 87810

Page 35

Coupling with Riser
Enlace recto con
derivación rosca macho



07640 / 87640

Page 36

45° Tee
Te de 45°



07220 / 87220

Page 37

Compression Flange
Adaptor (with metal flange)
Adaptador compresión-
brida (con brida de metal)



072306 / 872306

Page 38

Flange Adaptor (with
metal flange)
Adaptador espiga-brida
(con brida de metal)



07006

Page 39

Metal Flange
Brida de metal



07250

Page 40

Threaded Adaptor
Adaptador compresión
rosca macho



07270

Page 41

Brass Threaded Adaptor
Adaptador rosca de latón



070170

Page 42

Plass4 (Universal) Coupling
Plass4 Enlace (universal)



070570

Page 42

Plass4 (Universal)
90° Elbow
Plass4 - Codo de 90°
(universal)



07550

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Y-fitting with Threaded
Male Offtake
Y compresión rosca macho



07540

Page 43

Cross with Threaded Female Offtake
Cruz compresión rosca hembra



0701QQ

Page 48

Coupling for PVC Pipe
Enlace recto para tubo de PVC



Conversion & Adaptor Sets

071209

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Plug Adaptor
Tapón ciego



077802

Page 48

Conversion Set for Lead Pipe
Juego adaptador para tubos de plomo



07950

Page 44

Pipe Liner for PE SDR 11 Pipe
Refuerzo de tubos



078908

Page 49

Converter Rubber Adaptor for Galvanised Pipe
Convertor de goma para tubos de acero galvanizado



07896

Page 45

Adaptor for Copper and Imperial UPVC
Adaptador para cobre y UPVC



078907

Page 49

Conversion Set Adaptor for Galvanised Pipe
Juego de conversion para tubos de acero galvanizado



Accessories

07930 / 87930

Page 45-46

Reducing Set
Juego reductor



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Nut
Racor



07940

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Modular Adaptor
Adaptador modular



07002

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O - Ring NBR
Junta tórica (NBR)



0701C0

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Copper Pipe Adaptor
Adaptador para tubo de cobre



070029

Page 53

Seal - NBR
Sello de NBR



07970

Page 47

Grip Ring for UPVC and PP Pipe
Casquillo de apriete para tubos de UPVC y PP



87910

Page 54

Seal - EPDM
Sello de EPDM



07438

Page 47

Conversion Set for Copper Pipe
Juego adaptador para tubos de cobre



07003

Page 54

Split Ring - Polyacetal
Casquillo de apriete (acetal)



87003

Page 55

Split Ring - Polyacetal
Casquillo de apriete (acetato)



07003

Page 55

Split Ring - CPVC
Casquilla de apriete (CPVC)



87003V

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Split Ring - CPVC
Casquilla de apriete (CPVC)



07005 / 87005

Page 56-57

Insert
Inserto de PP



18960

Page 57

Chamfer Tool for PE Pipes
Herramienta para biselar



07960

Page 57

Chamfer Tool for PE Pipes
Herramienta para biselar



07990

Page 57

PLASSON Wrench
Llave PLASSON



Fittings for 160mm Pipes

070106

Page 58

Coupling
Enlace recto



070406

Page 58

90° Tee
Te de 90°



070506

Page 59

90° Elbow
Codo de 90°



072206

Page 59

Compression Flange
Adaptor (with metal flange)
Adaptador compresión-
brida (con brida de metal)



072306

Page 59

Flange Adaptor (with metal
flange)
Adaptador brida
(con brida de metal)



073206

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Shouldered Adaptor
Adaptador minero



07006

Page 60

Half Metal Flange
Brida de metal



Threaded Outlet Saddles

16076

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Saddle Single Outlet with
Reinforcing Ring
Collarin simple con
anillo de refuerzo



16176

Page 62

Saddle Double Outlet with
Reinforcing Ring Options
Collarin doble con
anillo de refuerzo



16005

Page 63

Plated Nut & Bolt for Saddles
Tornillo y tuerca de acero
niquelado para collarin



Tapping Saddles & Valves

18680

Page 63

Mechanical Tapping Valve
Valvula Mecanica con salida
rotatoria Tapper®



16300

Page 66

PLASSADDLE Threaded



16310

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PLASSADDLE Tapper



1631R

Page 67

PLASSADDLE Tapper Male



BSP Threaded Fittings

050107

Page 68

Threaded Socket
Manguito rosca
hembra x hembra



050207

Page 68

Threaded Reducing Bushing
Manguito reductor
hembra x macho



050407

Page 69

90° Threaded Tee
Te de 90° rosca hembra



050507

Page 69

90° Threaded Elbow
Codo de 90° rosca hembra



051507

Page 70

90° Threaded Elbow
Male x Female
Codo roscado-macho
x hembra



050605

Page 70

Threaded Reducing Nipple
Machón doble reductor



050607

Page 71

Threaded Nipple
Machón doble



050707

Page 71

Threaded Cap
Machón doble



051107

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Threaded Reducing Socket
Manguito reductor rosca
hembra - hembra



051607

Page 72

Threaded Riser
Espiga roscada



051707

Page 73

Threaded Plug
Tapón rosca macho



Valves

03703

Page 73

Ball Valve
Válvula esférica



0370302

Page 74

PA Ball Valve Female x Male



03405

Page 74

Threaded Stoptap
(Seal NBR)
Válvula de línea rosca
hembra (juntas NBR)



03407

Page 74

Compression Stoptap
(Seal NBR)
Válvula de línea
compresión (juntas NBR)



03048 / 03948

Page 75

Angle Seat Valve (Seal NBR)
Threaded x Compression
Válvula de asiento angular
compresión - rosca
macho - juntas NBR



03047

Page 75

Angle Seat Valve (seal NBR),
Threaded Inlet & Outlet
Válvula de asiento angular
(sello NBR), roscas macho



03049

Page 76

Angle Seat Valve (seal FPM),
Threaded Inlet & Outlet
Válvula de asiento angular
(sello FPM), roscas macho



03046

Page 76

Angle Seat Valve (Seal NBR)
Compression Inlet & Outlet
Válvula de asiento angular,
(sello NBR) compresión



03067 / 03068

Page 77

Check Valve (Seal EPDM)
Threaded Inlet & Outlet
Válvula antirretorno, (sello
EPDM) roscas macho



03801

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Fix Ratio Pressure
Reducing Valve



0220

Page 77

Universal Pressure
Regulator UPR 550



03039

Page 78

Quick Coupling Valve
(Seal NBR)
Válvula de acople
rápido (juntas NBR)



03139

Page 78

Key for Quick Coupling
Valve 3039
Conexión de acople rápido



03226 / 03227

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Check Valve Insert
Valvula de control



03589

Page 79

Male Rc thread to G
threaded Free Nut



03510T

Page 79

Water Meter Seat



035100

Page 80

Water Meter Manifold
Soporte para control
de flujo de agua



036010

Page 80

PP Ball Valve
PP Válvula de esfera



036020

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PP Ball Valve Male Adaptor
PP Válvula de esfera
rosca macho



036030

Page 81

PP Ball Valve Female
Adaptor PP Válvula de
esfera rosca hembra



Quarter Turn Valves

03010

Page 82

Quarter Turn Valve Male
Threaded x Compression
Rosca Macho/ Compression



03012

Page 82

Quarter Turn Valve
Male Threaded
x Female Threaded
Rosca Macho/Rosca Hembra



03017

Page 82

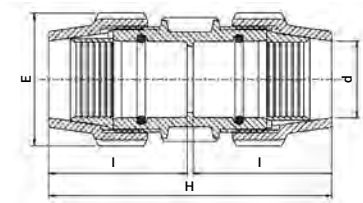
Quarter Turn Valve
Compression x Compression
Compression



Coupling

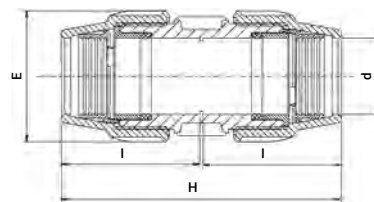
07010

Enlace recto



| Product Code | Size d x d | E | H | I | UB | UC | W |
|--------------|------------|-----|-----|-----|----|-----|------|
| 070106016 | 16 x 16 | 39 | 105 | 50 | 10 | 400 | 52 |
| 070100020 | 20 x 20 | 48 | 122 | 59 | 10 | 200 | 93 |
| 070100025 | 25 x 25 | 54 | 126 | 61 | 10 | 180 | 116 |
| 070100032 | 32 x 32 | 64 | 145 | 71 | 5 | 100 | 181 |
| 070100040 | 40 x 40 | 82 | 177 | 87 | — | 75 | 310 |
| 070100050 | 50 x 50 | 96 | 201 | 98 | — | 45 | 457 |
| 070100063 | 63 x 63 | 113 | 230 | 113 | — | 30 | 741 |
| 070100125 | 125 x 125 | 212 | 460 | 225 | — | 3 | 5347 |

87010

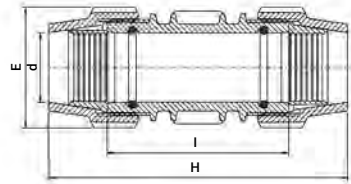


| Product Code | Size d x d | E | H | I | UB | UC | W |
|--------------|------------|-----|-----|-----|----|----|------|
| 870100075 | 75 x 75 | 132 | 289 | 143 | — | 16 | 1246 |
| 870100090 | 90 x 90 | 152 | 334 | 164 | — | 9 | 1893 |
| 870100110 | 110 x 110 | 181 | 398 | 196 | — | 5 | 3321 |

Repair Coupling

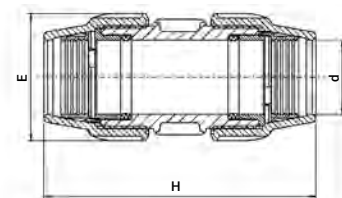
07610

Enlace recto de reparación



| Product Code | Size d x d | E | H | I | UB | UC | W |
|--------------|------------|-----|-----|-----|----|-----|------|
| 076100020 | 20 x 20 | 48 | 122 | 78 | 10 | 240 | 141 |
| 076100025 | 25 x 25 | 54 | 136 | 90 | 10 | 150 | 119 |
| 076100032 | 32 x 32 | 64 | 174 | 120 | 5 | 80 | 202 |
| 076100040 | 40 x 40 | 82 | 215 | 148 | — | 55 | 360 |
| 076100050 | 50 x 50 | 96 | 244 | 158 | — | 30 | 536 |
| 076100063 | 63 x 63 | 113 | 270 | 170 | — | 24 | 836 |
| 076100125 | 125 x 125 | 212 | 460 | 265 | — | 3 | 5318 |

87610

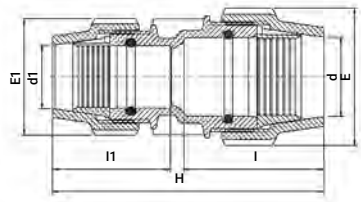


| Product Code | Size d x d | E | H | UB | UC | W |
|--------------|------------|-----|-----|----|-----|------|
| 876100075 | 75 x 75 | 132 | 289 | — | 450 | 1205 |
| 876100090 | 90 x 90 | 152 | 334 | — | 450 | 1893 |
| 876100110 | 110 x 110 | 181 | 398 | — | 130 | 3258 |

Reducing Coupling

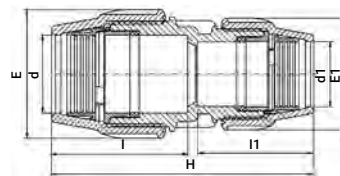
07110

Enlace Recto Reductor



| Product Code | Size d x d1 | E | E1 | H | I | I1 | UB | UC | W |
|--------------|-------------|-----|----|-----|-----|----|----|-----|-----|
| 071100020016 | 20 x 16 | 48 | 39 | 111 | 57 | 50 | 10 | 300 | 74 |
| 071100025016 | 25 x 16 | 54 | 39 | 113 | 58 | 50 | 10 | 220 | 88 |
| 071100025020 | 25 x 20 | 54 | 48 | 119 | 58 | 57 | 10 | 200 | 100 |
| 071100032020 | 32 x 20 | 64 | 48 | 140 | 67 | 57 | 5 | 150 | 142 |
| 071100032025 | 32 x 25 | 64 | 54 | 133 | 67 | 58 | 5 | 120 | 143 |
| 071100040025 | 40 x 25 | 82 | 54 | 156 | 84 | 58 | — | 90 | 219 |
| 071100040032 | 40 x 32 | 82 | 64 | 156 | 84 | 67 | — | 90 | 245 |
| 071100050025 | 50 x 25 | 96 | 54 | 176 | 93 | 58 | — | 70 | 305 |
| 071100050032 | 50 x 32 | 96 | 64 | 175 | 98 | 62 | — | 70 | 332 |
| 071100050040 | 50 x 40 | 96 | 82 | 184 | 93 | 84 | — | 60 | 381 |
| 071100063025 | 63 x 25 | 113 | 54 | 193 | 110 | 58 | — | 50 | 461 |
| 071100063032 | 63 x 32 | 113 | 64 | 197 | 110 | 62 | — | 45 | 486 |
| 071100063040 | 63 x 40 | 113 | 82 | 208 | 110 | 82 | — | 40 | 546 |
| 071100063050 | 63 x 50 | 113 | 96 | 214 | 110 | 93 | — | 36 | 574 |

87110

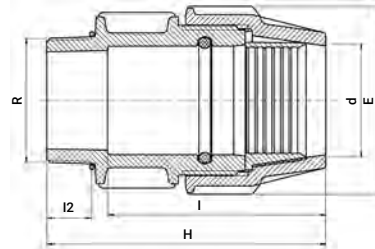


| Product Code | Size d x d1 | E | E1 | H | I | I1 | UB | UC | W |
|--------------|-------------|-----|-----|-----|-----|-----|----|----|------|
| 871100075050 | 75 x 50 | 132 | 96 | 250 | 137 | 98 | — | 22 | 920 |
| 871100075063 | 75 x 63 | 132 | 113 | 257 | 137 | 112 | — | 18 | 964 |
| 871100090063 | 90 x 63 | 152 | 113 | 291 | 169 | 115 | — | 12 | 1397 |
| 871100090075 | 90 x 75 | 152 | 132 | 316 | 169 | 139 | — | 10 | 1663 |
| 871100110090 | 110 x 90 | 181 | 152 | 380 | 196 | 161 | — | 6 | 2719 |

Male Adaptor

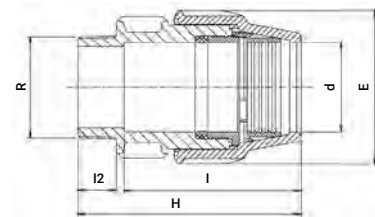
07020

Enlace mixto rosca macho



| Product Code | Size d x R | E | H | I | I2 | UB | UC | W |
|----------------|-------------|-----|-----|-----|----|----|-----|-----|
| 0702060160030A | 16 x 3/8" | 39 | 76 | 59 | 13 | 10 | 600 | 33 |
| 070206016005 | 16 x 1/2" | 39 | 79 | 59 | 16 | 10 | 500 | 34 |
| 070206016007 | 16 x 3/4" | 39 | 79 | 59 | 17 | 10 | 500 | 35 |
| 070200020005 | 20 x 1/2" | 48 | 92 | 71 | 17 | 10 | 350 | 58 |
| 070200020007 | 20 x 3/4" | 48 | 92 | 71 | 18 | 10 | 350 | 59 |
| 070200020010 | 20 x 1" | 48 | 86 | 52 | 20 | 10 | 350 | 60 |
| 070200025005 | 25 x 1/2" | 54 | 94 | 72 | 17 | 10 | 250 | 68 |
| 070200025007 | 25 x 3/4" | 54 | 95 | 72 | 18 | 10 | 250 | 73 |
| 070200025010 | 25 x 1" | 54 | 97 | 72 | 20 | 10 | 250 | 79 |
| 070200032007 | 32 x 3/4" | 64 | 106 | 83 | 18 | 5 | 150 | 113 |
| 070200032010 | 32 x 1" | 64 | 107 | 83 | 20 | 5 | 150 | 122 |
| 070200032013 | 32 x 1 1/4" | 64 | 110 | 83 | 22 | 5 | 150 | 114 |
| 070200032015 | 32 x 1 1/2" | 64 | 110 | 83 | 22 | 5 | 140 | 127 |
| 070200040010 | 40 x 1" | 82 | 118 | 91 | 20 | — | 110 | 184 |
| 070200040013 | 40 x 1 1/4" | 82 | 117 | 90 | 22 | — | 110 | 185 |
| 070200040015 | 40 x 1 1/2" | 82 | 117 | 90 | 22 | — | 100 | 185 |
| 070200040020 | 40 x 2" | 82 | 123 | 91 | 26 | — | 100 | 208 |
| 070200050010 | 50 x 1" | 96 | 133 | 106 | 20 | — | 70 | 266 |
| 070200050013 | 50 x 1 1/4" | 96 | 136 | 106 | 22 | — | 70 | 266 |
| 070200050015 | 50 x 1 1/2" | 96 | 136 | 109 | 22 | — | 70 | 277 |
| 070200050020 | 50 x 2" | 96 | 140 | 109 | 26 | — | 65 | 284 |
| 070200063013 | 63 x 1 1/4" | 113 | 154 | 123 | 22 | — | 48 | 443 |
| 070200063015 | 63 x 1 1/2" | 113 | 154 | 123 | 22 | — | 48 | 451 |
| 070200063020 | 63 x 2" | 113 | 167 | 123 | 26 | — | 48 | 461 |
| 070200063025 | 63 x 2 1/2" | 113 | 160 | 123 | 29 | — | 45 | 459 |

87020

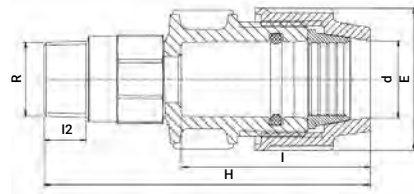


| Product Code | Size d x R | E | H | I | I2 | UB | UC | W |
|--------------|-------------|-----|-----|-----|----|----|----|------|
| 870200075020 | 75 x 2" | 132 | 189 | 156 | 26 | — | 28 | 737 |
| 870200075025 | 75 x 2 1/2" | 132 | 192 | 156 | 29 | — | 28 | 752 |
| 870200075030 | 75 x 3" | 132 | 196 | 156 | 33 | — | 25 | 751 |
| 870200090020 | 90 x 2" | 152 | 226 | 169 | 26 | — | 16 | 1103 |
| 870200090025 | 90 x 2 1/2" | 152 | 229 | 169 | 29 | — | 16 | 1097 |
| 870200090030 | 90 x 3" | 152 | 232 | 169 | 33 | — | 16 | 1090 |
| 870200090040 | 90 x 4" | 152 | 238 | 169 | 38 | — | 12 | 1133 |
| 870200110020 | 110 x 2" | 181 | 263 | 215 | 26 | — | 8 | 1933 |
| 870200110030 | 110 x 3" | 181 | 259 | 215 | 33 | — | 8 | 1933 |
| 870200110040 | 110 x 4" | 181 | 267 | 215 | 42 | — | 8 | 1944 |

Male Integral Brass Thread

07720

Enlace mixto rosca macho de laton

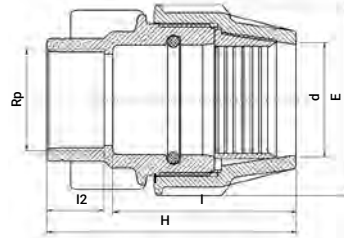


| Product Code | Size d x R | E | H | I | I2 | UB | UC | W |
|--------------|-------------|-----|-----|-----|----|----|-----|-----|
| 077200032007 | 32 x 3/4" | 64 | 139 | 83 | 18 | 1 | 100 | 240 |
| 077200032010 | 32 x 1" | 64 | 141 | 83 | 20 | 1 | 100 | 276 |
| 077200032013 | 32 x 1 1/4" | 64 | 142 | 83 | 22 | 1 | 75 | 300 |
| 077200032015 | 32 x 1 1/2" | 64 | 142 | 83 | 22 | 1 | 75 | 330 |
| 077200040007 | 40 x 3/4" | 82 | 149 | 91 | 18 | 1 | 55 | 413 |
| 077200040010 | 40 x 1" | 82 | 151 | 91 | 20 | 1 | 65 | 413 |
| 077200040013 | 40 x 1 1/4" | 82 | 154 | 91 | 22 | 1 | 65 | 428 |
| 077200040015 | 40 x 1 1/2" | 82 | 153 | 91 | 22 | 1 | 55 | 428 |
| 077200050010 | 50 x 1" | 96 | 169 | 106 | 20 | 1 | 45 | 539 |
| 077200050013 | 50 x 1 1/4" | 96 | 172 | 106 | 22 | 1 | 45 | 563 |
| 077200050015 | 50 x 1 1/2" | 96 | 172 | 106 | 22 | 1 | 45 | 586 |
| 077200063013 | 63 x 1 1/4" | 113 | 190 | 123 | 22 | 1 | 30 | 842 |
| 077200063015 | 63 x 1 1/2" | 113 | 190 | 123 | 22 | 1 | 30 | 874 |
| 077200063020 | 63 x 2" | 113 | 194 | 123 | 26 | 1 | 30 | 855 |

Female Adaptor

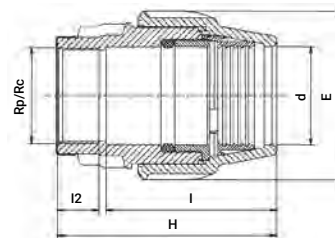
07030

Enlace mixto rosca hembra



| Product Code | Size d x Rp | E | H | I | I2 | UB | UC | W |
|--------------|-------------|-----|-----|-----|----|----|-----|-----|
| 070306016005 | 16 x 1/2" | 39 | 73 | 52 | 19 | 10 | 500 | 36 |
| 070306016007 | 16 x 3/4" | 39 | 75 | 53 | 19 | 10 | 500 | 36 |
| 070300020005 | 20 x 1/2" | 48 | 82 | 60 | 19 | 10 | 350 | 60 |
| 070300020007 | 20 x 3/4" | 48 | 82 | 60 | 19 | 10 | 350 | 58 |
| 070300020010 | 20 x 1" | 48 | 92 | 57 | 21 | 10 | 300 | 68 |
| 070300025007 | 25 x 3/4" | 54 | 88 | 63 | 21 | 10 | 250 | 83 |
| 070300025010 | 25 x 1" | 54 | 88 | 63 | 21 | 10 | 250 | 78 |
| 070300032007 | 32 x 3/4" | 64 | 94 | 73 | 19 | 5 | 150 | 107 |
| 070300032010 | 32 x 1" | 64 | 94 | 69 | 21 | 5 | 150 | 115 |
| 070300032013 | 32 x 1 1/4" | 64 | 96 | 67 | 25 | 5 | 140 | 140 |
| 070300040010 | 40 x 1" | 82 | 112 | 84 | 21 | — | 110 | 178 |
| 070300040013 | 40 x 1 1/4" | 82 | 114 | 84 | 25 | — | 110 | 202 |
| 070300040015 | 40 x 1 1/2" | 82 | 114 | 84 | 25 | — | 100 | 225 |
| 070300050013 | 50 x 1 1/4" | 96 | 123 | 93 | 25 | — | 75 | 276 |
| 070300050015 | 50 x 1 1/2" | 96 | 123 | 93 | 25 | — | 70 | 277 |
| 070300050020 | 50 x 2" | 96 | 128 | 93 | 30 | — | 70 | 294 |
| 070300063013 | 63 x 1 1/4" | 113 | 139 | 110 | 25 | — | 48 | 417 |
| 070300063015 | 63 x 1 1/2" | 113 | 139 | 110 | 25 | — | 48 | 438 |
| 070300063020 | 63 x 2" | 113 | 148 | 110 | 30 | — | 48 | 443 |

87030

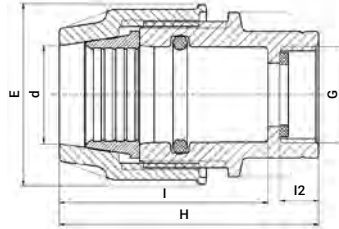


| Product Code | Size d x Rp/Rc | E | H | I | I2 | UB | UC | W |
|--------------|----------------|-----|-----|-----|----|----|----|------|
| 870300075020 | 75 x 2" | 132 | 181 | 137 | 30 | — | 27 | 692 |
| 870300075025 | 75 x 2 1/2" | 132 | 175 | 137 | 33 | — | 27 | 730 |
| 870300090020 | 90 x 2" | 152 | 212 | 182 | 30 | — | 14 | 1130 |
| 870300090030 | 90 x 3" | 152 | 222 | 182 | 40 | — | 14 | 1183 |
| 870300090040 | 90 x 4" | 152 | 242 | 182 | 50 | — | 12 | 1518 |
| 870300110030 | 110 x 3" | 181 | 263 | 215 | 42 | — | 8 | 2007 |
| 870300110040 | 110 x 4" | 181 | 273 | 215 | 52 | — | 8 | 2136 |

Female Adaptor G

0703G0*

Enlace mixto rosca hembra G



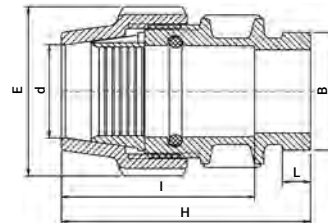
| Product Code | Size d x G | E | H | I | I2 | UB | UC | W |
|--------------|------------|----|----|----|----|----|-----|-----|
| 0703G0025007 | 25 x 3/4" | 54 | 88 | 63 | 12 | 10 | 250 | 83 |
| 0703G0025010 | 25 x 1" | 54 | 88 | 63 | 14 | 10 | 250 | 78 |
| 0703G0032010 | 32 x 1" | 64 | 89 | 72 | 14 | 5 | 150 | 115 |

* For connecting parallel male thread | * Para conectar rosca macho paralelo

Shouldered Adaptor

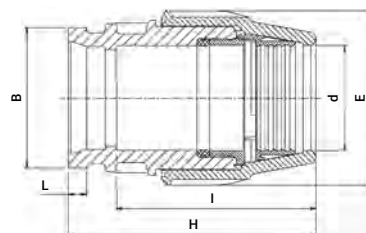
07320

Adaptador minero



| Product Code | Size d x DN (inch) | E | I | L | H | B | UB | UC | W |
|--------------|--------------------|-----|-----|----|-----|----|----|----|-----|
| 073200050020 | 50 x 50 (2") | 96 | 109 | 16 | 138 | 67 | — | 65 | 293 |
| 073200063020 | 63 x 50 (2") | 113 | 123 | 16 | 156 | 67 | — | 45 | 437 |

87320

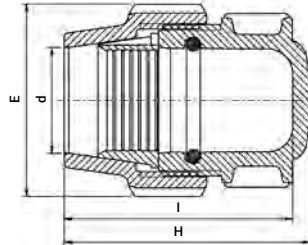


| Product Code | Size d x DN (inch) | E | I | L | H | B | UB | UC | W |
|--------------|--------------------|-----|-----|----|-----|-----|----|-----|------|
| 873200090040 | 90 x 100 (4") | 152 | 169 | 16 | 230 | 123 | — | 400 | 1249 |
| 873200110040 | 110 x 100 (4") | 181 | 215 | 16 | 257 | 123 | — | 450 | 1968 |

End Plug

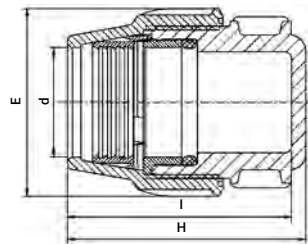
07120

Tapón final



| Product Code | Size d | E | H | I | UB | UC | W |
|--------------|--------|-----|-----|-----|----|-----|-----|
| 071200020 | 20 | 48 | 79 | 74 | 10 | 350 | 57 |
| 071200025 | 25 | 54 | 82 | 77 | 10 | 250 | 72 |
| 071200032 | 32 | 64 | 92 | 87 | 5 | 180 | 108 |
| 071200040 | 40 | 82 | 102 | 97 | — | 110 | 186 |
| 071200050 | 50 | 96 | 121 | 114 | — | 75 | 270 |
| 071200063 | 63 | 113 | 145 | 122 | — | 45 | 448 |

87120

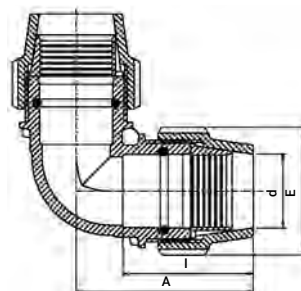


| Product Code | Size d | E | H | I | UB | UC | W |
|--------------|--------|-----|-----|-----|----|----|------|
| 871200075 | 75 | 132 | 177 | 161 | — | 28 | 740 |
| 871200090 | 90 | 152 | 211 | 169 | — | 16 | 1082 |
| 871200110 | 110 | 181 | 234 | 221 | — | 10 | 1924 |

90° Elbow

07050

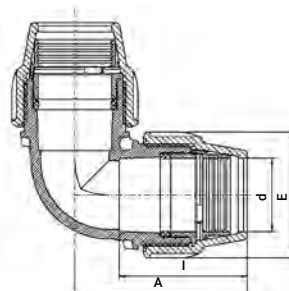
Codo de 90°



| Product Code | Size d x d | E | I | A | UB | UC | W |
|--------------|------------|-----|-----|-----|----|-----|-----|
| 070506016* | 16 x 16 | 39 | 50 | 63 | 10 | 350 | 57 |
| 070500020 | 20 x 20 | 48 | 56 | 73 | 10 | 200 | 95 |
| 070500025 | 25 x 25 | 54 | 58 | 79 | 10 | 150 | 122 |
| 070500032 | 32 x 32 | 64 | 67 | 93 | 5 | 100 | 187 |
| 070500040 | 40 x 40 | 82 | 82 | 108 | — | 60 | 341 |
| 070500050 | 50 x 50 | 96 | 93 | 127 | — | 35 | 497 |
| 070500063 | 63 x 63 | 113 | 110 | 151 | — | 24 | 838 |

* Only available in black

87050

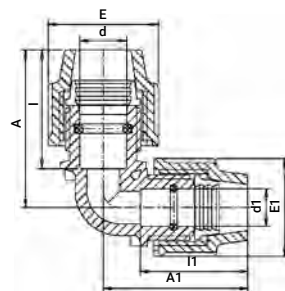


| Product Code | Size d x d | E | I | A | UB | UC | W |
|--------------|------------|-----|-----|-----|----|----|------|
| 870500075 | 75 x 75 | 132 | 137 | 184 | — | 12 | 1362 |
| 870500090 | 90 x 90 | 152 | 161 | 216 | — | 8 | 2171 |
| 870500110 | 110 x 110 | 181 | 196 | 294 | — | 4 | 4005 |

90° Reducing Elbow

07510

Codo de 90° reductor

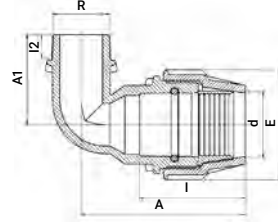


| Product Code | Size d x d1 | E | E1 | I | I1 | A | A1 | UB | UC | W |
|--------------|-------------|----|----|----|----|----|----|----|-----|-----|
| 075100025020 | 25 x 20 | 54 | 48 | 58 | 57 | 90 | 75 | 10 | 180 | 114 |

90° Elbow with Threaded Male Offtake

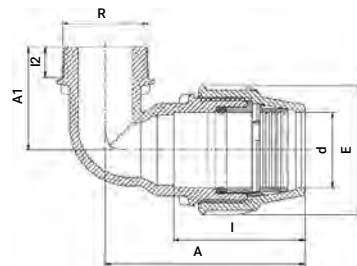
07850

Codo de 90° compresión rosca macho



| Product Code | Size d x R | E | I | I2 | A | A1 | UB | UC | W |
|--------------|-------------|-----|-----|----|-----|----|----|-----|-----|
| 078500020005 | 20 x 1/2" | 48 | 57 | 17 | 74 | 41 | 10 | 350 | 55 |
| 078500020007 | 20 x 3/4" | 48 | 57 | 18 | 76 | 43 | 10 | 300 | 64 |
| 078500025005 | 25 x 1/2" | 54 | 58 | 17 | 85 | 47 | 10 | 240 | 70 |
| 078500025007 | 25 x 3/4" | 54 | 58 | 18 | 90 | 48 | 10 | 250 | 79 |
| 078500025010 | 25 x 1" | 54 | 58 | 20 | 90 | 54 | 10 | 240 | 84 |
| 078500032007 | 32 x 3/4" | 64 | 67 | 18 | 104 | 55 | 5 | 140 | 116 |
| 078500032010 | 32 x 1" | 64 | 67 | 20 | 104 | 55 | 5 | 140 | 128 |
| 078500032013 | 32 x 1 1/4" | 64 | 67 | 22 | 104 | 58 | 5 | 140 | 135 |
| 078500040010 | 40 x 1" | 82 | 84 | 20 | 124 | 60 | — | 90 | 196 |
| 078500040013 | 40 x 1 1/4" | 82 | 84 | 22 | 124 | 66 | — | 90 | 205 |
| 078500040015 | 40 x 1 1/2" | 82 | 84 | 22 | 124 | 66 | — | 80 | 220 |
| 078500050010 | 50 x 1" | 96 | 93 | 20 | 140 | 71 | — | 55 | 294 |
| 078500050013 | 50 x 1 1/4" | 96 | 93 | 22 | 144 | 74 | — | 55 | 335 |
| 078500050015 | 50 x 1 1/2" | 96 | 93 | 22 | 144 | 74 | — | 55 | 321 |
| 078500050020 | 50 x 2" | 96 | 93 | 26 | 144 | 76 | — | 55 | 373 |
| 078500063013 | 63 x 1 1/4" | 113 | 110 | 22 | 168 | 76 | — | 35 | 451 |
| 078500063015 | 63 x 1 1/2" | 113 | 110 | 22 | 168 | 76 | — | 35 | 468 |
| 078500063020 | 63 x 2" | 113 | 110 | 26 | 170 | 92 | — | 35 | 518 |

87850

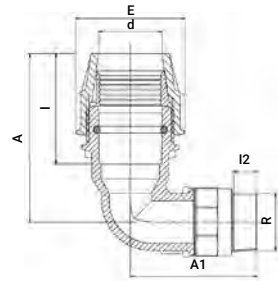


| Product Code | Size d x R | E | I | I2 | A | A1 | UB | UC | W |
|--------------|-------------|-----|-----|----|-----|-----|----|-----|------|
| 878500075025 | 75 x 2 1/2" | 132 | 137 | 30 | 207 | 105 | — | 24 | 872 |
| 878500075030 | 75 x 3" | 132 | 137 | 33 | 207 | 110 | — | 40 | 934 |
| 878500090030 | 90 x 3" | 152 | 164 | 33 | 232 | 110 | — | 15 | 1356 |
| 878500110040 | 110 x 4" | 181 | 196 | 42 | 276 | 140 | — | 100 | 2324 |

90° Elbow with Male Integral Brass

07770

Code de 90° con macho integral de latón

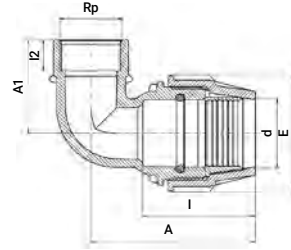


| Product Code | Size d x R | E | I | I2 | A | A1 | UB | UC | W |
|--------------|-------------|-----|-----|----|-----|-----|----|----|-----|
| 077700032007 | 32 x 3/4" | 64 | 67 | 18 | 104 | 79 | 1 | 75 | 270 |
| 077700032010 | 32 x 1" | 64 | 67 | 20 | 104 | 81 | 1 | 70 | 286 |
| 077700032013 | 32 x 1 1/4" | 64 | 67 | 22 | 104 | 82 | 1 | 70 | 343 |
| 077700032015 | 32 x 1 1/2" | 64 | 67 | 22 | 104 | 82 | 1 | 70 | 360 |
| 077700040007 | 40 x 3/4" | 82 | 84 | 18 | 124 | 86 | 1 | 55 | 435 |
| 077700040010 | 40 x 1" | 82 | 84 | 20 | 124 | 88 | 1 | 55 | 435 |
| 077700040013 | 40 x 1 1/4" | 82 | 84 | 22 | 124 | 90 | 1 | 55 | 450 |
| 077700040015 | 40 x 1 1/2" | 82 | 84 | 22 | 124 | 89 | 1 | 55 | 460 |
| 077700050010 | 50 x 1" | 96 | 93 | 20 | 144 | 94 | 1 | 40 | 592 |
| 077700050013 | 50 x 1 1/4" | 96 | 93 | 22 | 144 | 97 | 1 | 40 | 613 |
| 077700050015 | 50 x 1 1/2" | 96 | 93 | 22 | 144 | 97 | 1 | 40 | 613 |
| 077700063013 | 63 x 1 1/4" | 113 | 110 | 22 | 168 | 126 | 1 | 27 | 895 |
| 077700063015 | 63 x 1 1/2" | 113 | 110 | 22 | 168 | 126 | 1 | 27 | 955 |
| 077700063020 | 63 x 2" | 113 | 110 | 26 | 170 | 129 | 1 | 27 | 987 |

90° Elbow with Threaded Female Offtake

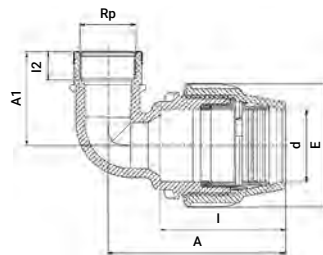
07150

Codo de 90° compresión rosca hembra



| Product Code | Size d x Rp | E | I | I2 | A | A1 | UB | UC | W |
|--------------|-------------|-----|-----|----|-----|----|----|-----|-----|
| 071506016005 | 16 x 1/2" | 39 | 50 | 19 | 66 | 39 | 10 | 500 | 38 |
| 071500020005 | 20 x 1/2" | 48 | 54 | 19 | 78 | 40 | 10 | 350 | 61 |
| 071500020007 | 20 x 3/4" | 48 | 57 | 19 | 78 | 44 | 10 | 300 | 71 |
| 071500025005 | 25 x 1/2" | 54 | 58 | 18 | 81 | 46 | 10 | 250 | 86 |
| 071500025007 | 25 x 3/4" | 54 | 58 | 19 | 81 | 46 | 10 | 250 | 81 |
| 071500025010 | 25 x 1" | 54 | 58 | 21 | 83 | 50 | 10 | 220 | 90 |
| 071500032007 | 32 x 3/4" | 64 | 67 | 18 | 95 | 54 | 5 | 150 | 143 |
| 071500032010 | 32 x 1" | 64 | 67 | 21 | 95 | 54 | 5 | 150 | 136 |
| 071500032013 | 32 x 1 1/4" | 64 | 67 | 25 | 99 | 60 | 5 | 120 | 167 |
| 071500040010 | 40 x 1" | 82 | 84 | 21 | 119 | 52 | — | 100 | 201 |
| 071500040013 | 40 x 1 1/4" | 82 | 84 | 25 | 119 | 62 | — | 90 | 246 |
| 071500040015 | 40 x 1 1/2" | 82 | 84 | 25 | 119 | 62 | — | 80 | 261 |
| 071500040020 | 40 x 2" | 82 | 84 | 30 | 119 | 75 | — | 65 | 293 |
| 071500050010 | 50 x 1" | 96 | 93 | 21 | 133 | 57 | — | 70 | 281 |
| 071500050013 | 50 x 1 1/4" | 96 | 93 | 25 | 133 | 67 | — | 60 | 313 |
| 071500050015 | 50 x 1 1/2" | 96 | 93 | 25 | 135 | 66 | — | 60 | 344 |
| 071500050020 | 50 x 2" | 96 | 93 | 30 | 138 | 85 | — | 45 | 387 |
| 071500063013 | 63 x 1 1/4" | 113 | 110 | 25 | 162 | 65 | — | 35 | 488 |
| 071500063015 | 63 x 1 1/2" | 113 | 110 | 25 | 162 | 69 | — | 35 | 504 |
| 071500063020 | 63 x 2" | 113 | 110 | 30 | 160 | 90 | — | 35 | 559 |

87150

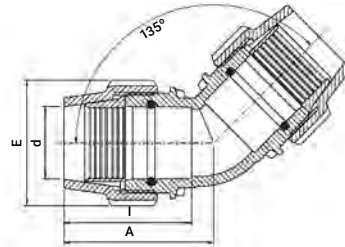


| Product Code | Size d x Rp | E | I | I2 | A | A1 | UB | UC | W |
|--------------|-------------|-----|-----|----|-----|-----|----|----|-----|
| 871500075020 | 75 x 2" | 132 | 137 | 30 | 193 | 100 | — | 20 | 860 |
| 871500075025 | 75 x 2 1/2" | 132 | 137 | 36 | 196 | 105 | — | 18 | 933 |
| 871500075030 | 75 x 3" | 132 | 137 | 36 | 196 | 105 | — | 18 | 982 |

45° Elbow

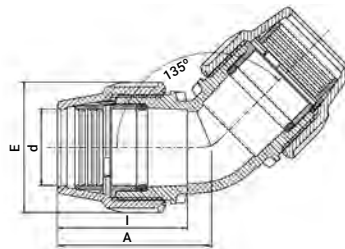
07060

Codo de 45°



| Product Code | Size d x d | E | I | A | UB | UC | W |
|--------------|------------|-----|-----|-----|----|-----|-----|
| 070600032 | 32 x 32 | 64 | 67 | 92 | 5 | 100 | 189 |
| 070600040 | 40 x 40 | 82 | 84 | 99 | — | 60 | 330 |
| 070600050 | 50 x 50 | 96 | 93 | 110 | — | 40 | 476 |
| 070600063 | 63 x 63 | 113 | 110 | 130 | — | 24 | 772 |

87060

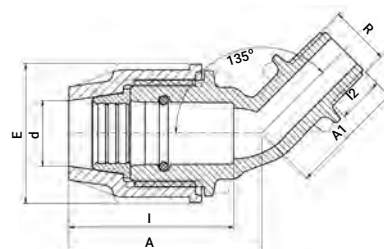


| Product Code | Size d x d | E | I | A | UB | UC | W |
|--------------|------------|-----|-----|-----|----|----|------|
| 870600075 | 75 x 75 | 132 | 137 | 159 | — | 12 | 1265 |
| 870600090 | 90 x 90 | 152 | 164 | 194 | — | 8 | 2040 |
| 870600110 | 110 x 110 | 181 | 196 | 237 | — | 4 | 3558 |

45° Elbow with Threaded Male Offtake

07450

Codo de 45° compresión rosca macho

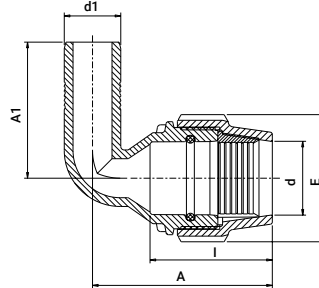


| Product Code | Size d x R | E | I | I2 | A | A1 | UB | UC | W |
|--------------|------------|----|----|----|----|----|----|-----|----|
| 074500020005 | 20 x 1/2" | 48 | 57 | 17 | 64 | 40 | 10 | 350 | 54 |
| 074500020007 | 20 x 3/4" | 48 | 57 | 18 | 64 | 41 | 10 | 350 | 55 |

90° Elbow Adaptor

07350

Codo espiga

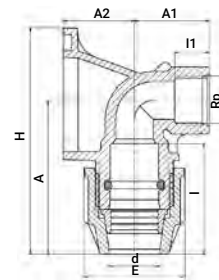


| Product Code | Size d x d1 | E | I | A | A1 | UB | UC | W |
|--------------|-------------|-----|-----|-----|-----|----|----|-----|
| 073500040040 | 40 x 40 | 82 | 84 | 118 | 106 | — | 80 | 314 |
| 073500040050 | 40 x 50 | 82 | 84 | 118 | 120 | — | 70 | 275 |
| 073500050040 | 50 x 40 | 96 | 93 | 136 | 106 | — | 60 | 308 |
| 073500050050 | 50 x 50 | 96 | 93 | 136 | 120 | — | 55 | 356 |
| 073500063040 | 63 x 40 | 113 | 110 | 161 | 106 | — | 40 | 450 |
| 073500063050 | 63 x 50 | 113 | 110 | 161 | 120 | — | 35 | 511 |

Wall Plate Elbow

07750

Codo de aplicación mural

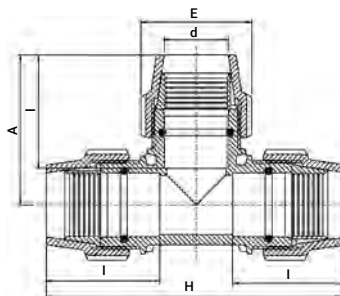


| Product Code | Size d x Rp | E | H | I | I2 | A | A1 | A2 | UB | UC | W |
|--------------|-------------|----|-----|----|----|----|----|----|----|-----|-----|
| 077500016005 | 16 x 1/2" | 39 | 110 | 50 | 18 | 76 | 40 | 38 | 1 | 150 | 98 |
| 077500020005 | 20 x 1/2" | 48 | 110 | 57 | 18 | 78 | 40 | 38 | 1 | 150 | 92 |
| 077500025007 | 25 x 3/4" | 54 | 120 | 58 | 19 | 81 | 40 | 38 | 1 | 100 | 115 |

90° Tee

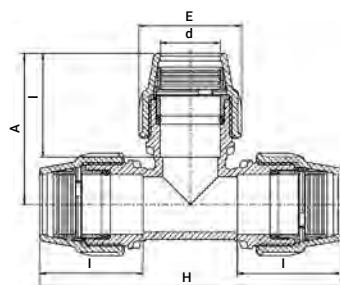
07040

Te de 90°



| Product Code | Size d x d x d | E | H | I | A | UB | UC | W |
|--------------|----------------|-----|-----|-----|-----|----|-----|------|
| 070406016 | 16 x 16 x 16 | 39 | 126 | 50 | 63 | 10 | 220 | 83 |
| 070400020 | 20 x 20 x 20 | 48 | 145 | 56 | 73 | 10 | 120 | 141 |
| 070400025 | 25 x 25 x 25 | 54 | 156 | 58 | 78 | 5 | 100 | 173 |
| 070400032 | 32 x 32 x 32 | 64 | 185 | 67 | 93 | 5 | 60 | 285 |
| 070400040 | 40 x 40 x 40 | 82 | 221 | 86 | 111 | — | 40 | 501 |
| 070400050 | 50 x 50 x 50 | 96 | 252 | 95 | 126 | — | 25 | 741 |
| 070400063 | 63 x 63 x 63 | 113 | 294 | 110 | 146 | — | 16 | 1215 |

87040

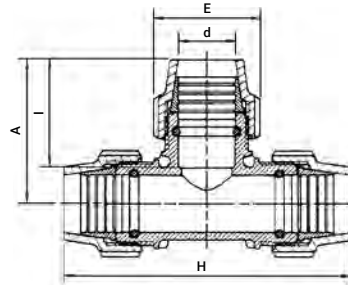


| Product Code | Size d x d x d | E | H | I | A | UB | UC | W |
|--------------|-----------------|-----|-----|-----|-----|----|----|------|
| 870400075 | 75 x 75 x 75 | 132 | 364 | 137 | 182 | — | 8 | 1947 |
| 870400090 | 90 x 90 x 90 | 152 | 438 | 164 | 219 | — | 5 | 3235 |
| 870400110 | 110 x 110 x 110 | 181 | 583 | 196 | 294 | — | 2 | 5880 |

90° SlipTee

0704P0

Te de 90° de reparación

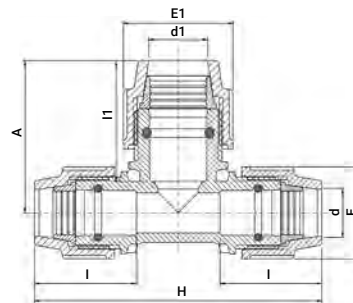


| Product Code | Size d x d x d | E | H | I | A | UB | UC | W |
|--------------|----------------|-----|-----|-----|-----|----|-----|------|
| 0704P0020 | 20 x 20 x 20 | 48 | 145 | 56 | 73 | 10 | 120 | 133 |
| 0704P0025 | 25 x 25 x 25 | 54 | 156 | 58 | 78 | 5 | 100 | 173 |
| 0704P0032 | 32 x 32 x 32 | 64 | 185 | 67 | 93 | 5 | 60 | 280 |
| 0704P0040 | 40 x 40 x 40 | 82 | 221 | 86 | 111 | — | 40 | 489 |
| 0704P0050 | 50 x 50 x 50 | 96 | 252 | 95 | 126 | — | 25 | 720 |
| 0704P0063 | 63 x 63 x 63 | 113 | 294 | 110 | 146 | — | 16 | 1107 |

90° Enlarging Tee

07740

Te de alargado

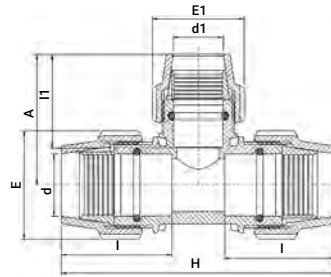


| Product Code | Size d x d1 x d | E | E1 | H | I | I1 | A | UB | UC | W |
|--------------|-----------------|----|----|-----|----|----|----|----|----|-----|
| 077400025032 | 25 x 32 x 25 | 54 | 64 | 156 | 58 | 69 | 87 | 5 | 80 | 220 |

90° Reducing Tee

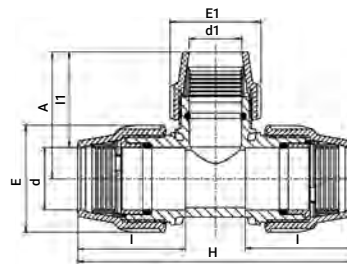
07340

Te de 90° reductor



| Product Code | Size d x d1 x d | E | E1 | H | I | I1 | A | UB | UC | W |
|--------------|-----------------|-----|----|-----|-----|----|-----|----|-----|------|
| 073400020016 | 20 x 16 x 20 | 48 | 39 | 137 | 57 | 50 | 70 | 10 | 150 | 125 |
| 073400025020 | 25 x 20 x 25 | 54 | 48 | 150 | 58 | 57 | 74 | 5 | 100 | 166 |
| 073400032025 | 32 x 25 x 32 | 64 | 54 | 173 | 67 | 58 | 83 | 5 | 70 | 256 |
| 073400040025 | 40 x 25 x 40 | 82 | 54 | 205 | 84 | 58 | 84 | — | 45 | 412 |
| 073400040032 | 40 x 32 x 40 | 82 | 64 | 207 | 82 | 67 | 97 | — | 40 | 428 |
| 073400050025 | 50 x 25 x 50 | 96 | 54 | 228 | 93 | 76 | 105 | — | 30 | 550 |
| 073400050032 | 50 x 32 x 50 | 96 | 64 | 230 | 93 | 67 | 117 | — | 30 | 590 |
| 073400050040 | 50 x 40 x 50 | 96 | 82 | 236 | 93 | 82 | 114 | — | 30 | 647 |
| 073400063032 | 63 x 32 x 63 | 113 | 64 | 268 | 113 | 62 | 118 | — | 20 | 892 |
| 073400063040 | 63 x 40 x 63 | 113 | 82 | 268 | 113 | 84 | 139 | — | 20 | 962 |
| 073400063050 | 63 x 50 x 63 | 113 | 96 | 275 | 110 | 93 | 132 | — | 18 | 1021 |

87340

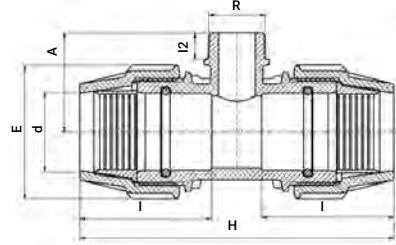


| Product Code | Size d x d1 x d | E | E1 | H | I | I1 | A | UB | UC | W |
|--------------|-----------------|-----|-----|-----|-----|-----|-----|----|-----|------|
| 873400075063 | 75 x 63 x 75 | 132 | 113 | 364 | 137 | 109 | 153 | — | 350 | 1661 |

90° Tee with Threaded Male Offtake

07840

Te de 90° compresión rosca macho

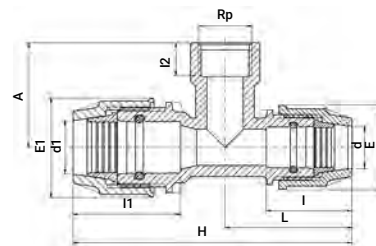


| Product Code | Size d x R x d | E | H | I | I2 | A | UB | UC | W |
|--------------|------------------|-----|-----|-----|----|----|----|-----|-----|
| 078400020005 | 20 x 1/2" x 20 | 48 | 138 | 56 | 17 | 46 | 10 | 180 | 105 |
| 078400020007 | 20 x 3/4" x 20 | 48 | 144 | 56 | 18 | 46 | 10 | 180 | 108 |
| 078400025005 | 25 x 1/2" x 25 | 54 | 146 | 58 | 17 | 48 | 5 | 140 | 134 |
| 078400025007 | 25 x 3/4" x 25 | 54 | 146 | 58 | 18 | 50 | 5 | 140 | 137 |
| 078400032010 | 32 x 1" x 32 | 64 | 170 | 67 | 20 | 58 | 5 | 80 | 218 |
| 078400040013 | 40 x 1 1/4" x 40 | 82 | 205 | 84 | 22 | 71 | — | 50 | 373 |
| 078400040015 | 40 x 1 1/2" x 40 | 82 | 205 | 84 | 22 | 71 | — | 50 | 376 |
| 078400050013 | 50 x 1 1/4" x 50 | 96 | 230 | 93 | 22 | 77 | — | 36 | 511 |
| 078400050015 | 50 x 1 1/2" x 50 | 96 | 230 | 93 | 22 | 77 | — | 36 | 523 |
| 078400050020 | 50 x 2" x 50 | 96 | 230 | 93 | 26 | 82 | — | 36 | 523 |
| 078400063013 | 63 x 1 1/4" x 63 | 113 | 268 | 113 | 22 | 79 | — | 20 | 821 |
| 078400063015 | 63 x 1 1/2" x 63 | 113 | 268 | 113 | 22 | 83 | — | 20 | 828 |
| 078400063020 | 63 x 2" x 63 | 113 | 272 | 110 | 26 | 92 | — | 20 | 877 |

90° Reducing Tee with Threaded Female Offtake

0714S0

Te de 90° reducción compresión rosca hembra

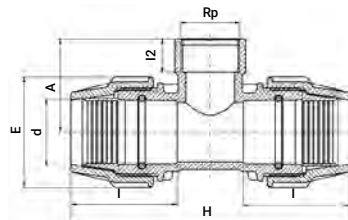


| Product Code | Size d x Rp x d1 | E | E1 | H | L | I | I1 | I2 | A | UB | UC | W |
|--------------|------------------|----|----|-----|----|----|----|----|----|----|-----|-----|
| 0714S0020016 | 20 x 3/4" x 16 | 48 | 39 | 132 | 69 | 52 | 50 | 19 | 42 | 10 | 180 | 86 |
| 0714S0025020 | 25 x 3/4" x 20 | 54 | 48 | 139 | 70 | 53 | 52 | 22 | 42 | 5 | 140 | 145 |
| 0714S0032025 | 32 x 1" x 25 | 64 | 54 | 169 | 91 | 67 | 58 | 22 | 58 | 5 | 80 | 176 |

90° Tee with Threaded Female Offtake

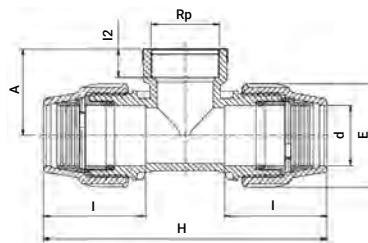
07140

Te de 90° compresión rosca hembra



| Product Code | Size d x Rp x d | E | H | I | I2 | A | UB | UC | W |
|--------------|------------------|-----|-----|-----|----|----|----|-----|-----|
| 071406016005 | 16 x 1/2" x 16 | 39 | 122 | 50 | 17 | 42 | 10 | 240 | 66 |
| 071406016007 | 16 x 3/4" x 16 | 39 | 122 | 50 | 19 | 41 | 10 | 240 | 65 |
| 071400020005 | 20 x 1/2" x 20 | 48 | 144 | 56 | 18 | 42 | 10 | 180 | 104 |
| 071400020007 | 20 x 3/4" x 20 | 48 | 144 | 56 | 19 | 45 | 10 | 180 | 110 |
| 071400025005 | 25 x 1/2" x 25 | 54 | 151 | 58 | 18 | 45 | 5 | 140 | 131 |
| 071400025007 | 25 x 3/4" x 25 | 54 | 151 | 58 | 19 | 48 | 5 | 140 | 140 |
| 071400025010 | 25 x 1" x 25 | 54 | 158 | 58 | 21 | 53 | 5 | 100 | 140 |
| 071400025013 | 25 x 1 1/4" x 25 | 54 | 158 | 58 | 25 | 64 | 5 | 80 | 194 |
| 071400032007 | 32 x 3/4" x 32 | 64 | 177 | 67 | 19 | 51 | 5 | 80 | 210 |
| 071400032010 | 32 x 1" x 32 | 64 | 177 | 67 | 21 | 54 | 5 | 80 | 213 |
| 071400032013 | 32 x 1 1/4" x 32 | 64 | 182 | 67 | 25 | 65 | 5 | 60 | 253 |
| 071400032015 | 32 x 1 1/2" x 32 | 64 | 182 | 67 | 25 | 71 | 5 | 60 | 268 |
| 071400040010 | 40 x 1" x 40 | 82 | 203 | 84 | 21 | 61 | — | 60 | 357 |
| 071400040013 | 40 x 1 1/4" x 40 | 82 | 217 | 84 | 24 | 70 | — | 55 | 403 |
| 071400040015 | 40 x 1 1/2" x 40 | 82 | 217 | 84 | 25 | 70 | — | 50 | 413 |
| 071400040020 | 40 x 2" x 40 | 82 | 217 | 84 | 30 | 78 | — | 45 | 435 |
| 071400050015 | 50 x 1 1/2" x 50 | 96 | 244 | 93 | 25 | 76 | — | 36 | 575 |
| 071400050020 | 50 x 2" x 50 | 96 | 244 | 93 | 30 | 80 | — | 30 | 590 |
| 071400063013 | 63 x 1 1/4" x 63 | 113 | 268 | 113 | 27 | 95 | — | 20 | 886 |
| 071400063015 | 63 x 1 1/2" x 63 | 113 | 268 | 113 | 27 | 95 | — | 20 | 898 |
| 071400063020 | 63 x 2" x 63 | 113 | 272 | 110 | 30 | 95 | — | 20 | 903 |

87140

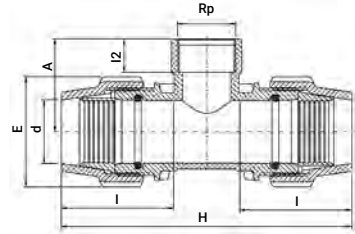


| Product Code | Size d x Rp x d | E | H | I | I2 | A | UB | UC | W |
|--------------|------------------|-----|-----|-----|----|-----|----|----|------|
| 871400075020 | 75 x 2" x 75 | 132 | 370 | 137 | 30 | 110 | — | 9 | 1517 |
| 871400075025 | 75 x 2 1/2" x 75 | 132 | 342 | 134 | 35 | 85 | — | 9 | 1570 |
| 871400075030 | 75 x 3" x 75 | 132 | 370 | 137 | 36 | 110 | — | 9 | 1627 |
| 871400090030 | 90 x 3" x 90 | 152 | 418 | 164 | 41 | 116 | — | 7 | 2351 |
| 871400110040 | 110 x 4" x 110 | 181 | 516 | 200 | 52 | 140 | — | 4 | 4197 |

90° Slip Tee with Threaded Female Offtake

0714P0

Te de 90° roscas hembra de reparación

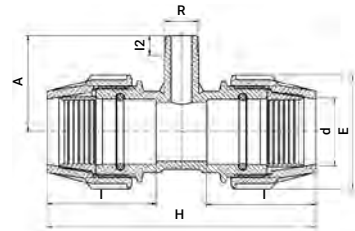


| Product Code | Size d x Rp x d | E | H | I | I2 | A | UB | UC | W |
|--------------|------------------|-----|-----|-----|----|----|----|----|-----|
| 0714P0040010 | 40 x 1" x 40 | 82 | 203 | 84 | 21 | 61 | — | 60 | 361 |
| 0714P0050015 | 50 x 1 1/2" x 50 | 96 | 244 | 93 | 25 | 76 | — | 36 | 587 |
| 0714P0063013 | 63 x 1 1/4" x 63 | 113 | 268 | 113 | 27 | 95 | — | 20 | 860 |

Coupling with Riser

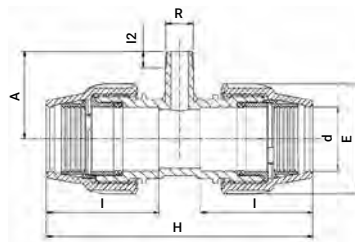
07810

Enlace recto con derivación rosca macho



| Product Code | Size d x R x d | E | H | I | I2 | A | UB | UC | W |
|--------------|----------------|-----|-----|-----|----|----|----|----|-----|
| 078100040007 | 40 x 3/4" x 40 | 82 | 215 | 89 | 18 | 85 | 5 | 50 | 366 |
| 078100050007 | 50 x 3/4" x 50 | 96 | 244 | 98 | 18 | 90 | 5 | 36 | 512 |
| 078100050010 | 50 x 1" x 50 | 96 | 244 | 98 | 20 | 90 | 5 | 36 | 551 |
| 078100063007 | 63 x 3/4" x 63 | 113 | 270 | 110 | 18 | 95 | — | 24 | 822 |
| 078100063010 | 63 x 1" x 63 | 113 | 270 | 110 | 20 | 95 | — | 24 | 820 |

87810

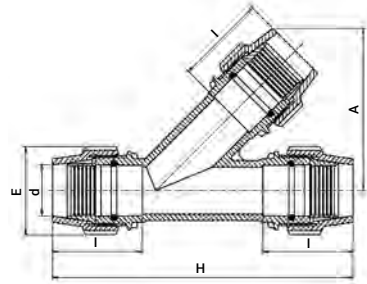


| Product Code | Size d x R x d | E | H | I | I2 | A | UB | UC | W |
|--------------|----------------|-----|-----|-----|----|-----|----|-----|------|
| 878100075007 | 75 x 3/4" x 75 | 132 | 324 | 137 | 18 | 105 | — | 100 | 1300 |
| 878100075010 | 75 x 1" x 75 | 132 | 324 | 137 | 20 | 105 | — | 70 | 1310 |

45° Tee

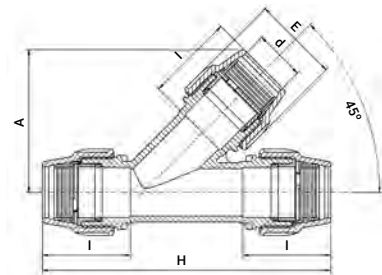
07640

Te de 45°



| Product Code | Size d x d x d | E | H | I | A | UB | UC | W |
|--------------|----------------|-----|-----|-----|-----|----|----|------|
| 076400063 | 63 x 63 x 63 | 113 | 374 | 110 | 207 | — | 10 | 1432 |

87640

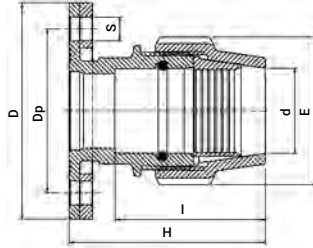


| Product Code | Size d x d x d | E | H | I | A | UB | UC | W |
|--------------|-----------------|-----|-----|-----|-----|----|-----|------|
| 876400075 | 75 x 75 x 75 | 132 | 446 | 137 | 204 | — | 130 | 2500 |
| 876400090 | 90 x 90 x 90 | 152 | 519 | 164 | 233 | — | 40 | 3600 |
| 876400110 | 110 x 110 x 110 | 181 | 630 | 196 | 284 | — | 120 | 6012 |

Compression Flange Adaptor (with Metal Flange)

07220*

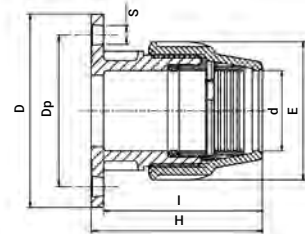
Adaptador compresión-brida (con brida de metal)



| Product Code | Size d x DN (inch) | E | H | I | D | Dp | S | No. of Holes | Metal-Flange Size | UC | W |
|--------------|--------------------|-----|-----|-----|-----|-----|----|--------------|-------------------|----|------|
| 072200040015 | 40 x 40 (1 1/2") | 82 | 119 | 93 | 150 | 110 | 18 | 4 | 40 x 40 | 20 | 1200 |
| 072200050015 | 50 x 40 (1 1/2") | 96 | 128 | 93 | 150 | 110 | 18 | 4 | 50 x 40 | 20 | 1213 |
| 072200050020 | 50 x 50 (2") | 96 | 128 | 93 | 165 | 125 | 18 | 4 | 50 x 50 | 15 | 1517 |
| 072200063020 | 63 x 50 (2") | 113 | 145 | 110 | 165 | 125 | 18 | 4 | 63 / 75 x 50 | 15 | 1563 |
| 072200125050 | 125 x 125 (5") | 212 | 270 | 250 | 250 | 210 | 22 | 8 | 125 / 160 x 125 | 4 | 5550 |
| 072200125060 | 125 x 150 (6") | 212 | 270 | 250 | 285 | 240 | 22 | 8 | 125 / 160 x 150 | 3 | 7037 |

* 072210 - Compression Flange Adaptor without metal flange | * 072210 - Sin brida de metal

87220*



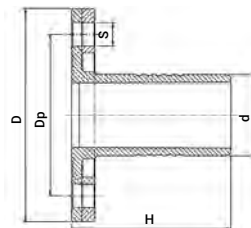
| Product Code | Size d x DN (inch) | E | H | I | D | Dp | S | No. of Holes | Metal-Flange Size | UC | W |
|--------------|--------------------|-----|-----|-----|-----|-----|----|--------------|-------------------|----|------|
| 872200075025 | 75 x 65 (2 1/2") | 132 | 169 | 157 | 185 | 145 | 18 | 4 | 75 / 90 x 65 | 12 | 2200 |
| 872200090030 | 90 x 80 (3") | 152 | 194 | 182 | 200 | 160 | 18 | 8 | 90 / 110 x 80 | 10 | 2429 |
| 872200090040 | 90 x 100 (4") | 152 | 194 | 182 | 220 | 180 | 18 | 8 | 90 x 100 | 8 | 2980 |
| 872200110040 | 110 x 100 (4") | 181 | 237 | 224 | 220 | 180 | 18 | 8 | 110 x 100 | 8 | 3402 |

* 872210 - Compression flange adaptor without metal flange | * 872210 - Sin brida de metal

Flange Adaptor (with Metal Flange)

072306*

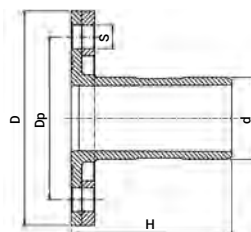
Adaptador espiga-brida (con brida de metal)



| Product Code | Size d x DN (inch) | H | D | Dp | S | No. of Holes | Metal-Flange Size | UC | W |
|----------------|--------------------|-----|-----|-----|----|--------------|-------------------|----|------|
| 0723060500150A | 50 x 40 (1 1/2") | 99 | 150 | 110 | 18 | 4 | 50 x 40 | 20 | 1064 |
| 0723060500200A | 50 x 50 (2") | 99 | 165 | 125 | 18 | 4 | 50 x 50 | 20 | 1396 |
| 0723060630200A | 63 x 50 (2") | 124 | 165 | 125 | 18 | 4 | 63 / 75 x 50 | 18 | 1293 |
| 0723060630250A | 63 x 65 (2 1/2") | 124 | 185 | 145 | 18 | 4 | 63 x 65 | 15 | 1880 |

* 072301 - Flange adaptor without metal flange | * 072301 - Sin brida de metal

872306*



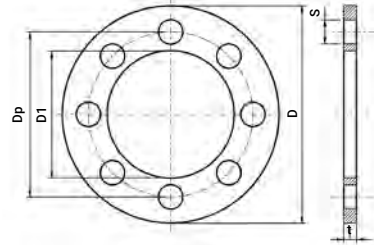
| Product Code | Size d x DN (inch) | H | D | Dp | S | No. of Holes | Metal-Flange Size | UC | W |
|--------------|--------------------|-----|-----|-----|----|--------------|-------------------|-----|------|
| 872306075020 | 75 x 50 (2") | 142 | 165 | 125 | 18 | 4 | 63 / 75 x 50 | 15 | 1402 |
| 872306075025 | 75 x 65 (2 1/2") | 142 | 185 | 145 | 18 | 4 | 75 / 90 x 65 | 15 | 1568 |
| 872306075030 | 75 x 80 (3") | 142 | 200 | 160 | 18 | 8 | 75 x 80 | 450 | 1981 |
| 872306090025 | 90 x 65 (2 1/2") | 175 | 185 | 145 | 18 | 4 | 75 / 90 x 65 | 400 | 1754 |
| 872306090030 | 90 x 80 (3") | 175 | 200 | 160 | 18 | 8 | 90 / 110 x 80 | 400 | 1858 |
| 872306090040 | 90 x 100 (4") | 175 | 220 | 180 | 18 | 8 | 90 x 100 | 400 | 2180 |
| 872306110030 | 110 x 80 (3") | 210 | 200 | 160 | 18 | 8 | 90 / 110 x 80 | 450 | 2019 |
| 872306110040 | 110 x 100 (4") | 210 | 220 | 180 | 18 | 8 | 100 x 100 | 400 | 2329 |
| 872306110050 | 110 x 125 (5") | 214 | 250 | 210 | 18 | 8 | 110 x 125 | 360 | 3987 |

* 872301 - Flange adaptor without metal flange | * 872301 - Sin brida de metal

Metal Flange

07006

Brida de metal



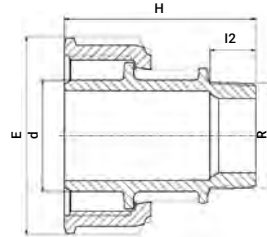
| Product Code | Size d x DN (inch) | D | Dp | D1 | S | t | Th* (mm) | Th* (inch) | No. of Holes | UC | W |
|---------------|-----------------------|-----|-----|-----|----|----|----------|------------|--------------|----|------|
| 070060050015P | 50 x 40 (1 1/2") | 150 | 110 | 82 | 18 | 10 | M16 | 37472 | 4 | 20 | 844 |
| 070060050020P | 50 x 50 (2") | 165 | 125 | 82 | 18 | 10 | M16 | 37472 | 4 | 20 | 1141 |
| 070060075020P | 63 / 75 x 50 (2") | 165 | 125 | 96 | 18 | 10 | M16 | 37472 | 4 | 20 | 986 |
| 070060063025P | 63 x 65 (2 1/2") | 185 | 145 | 96 | 18 | 10 | M16 | 37472 | 4 | 20 | 1420 |
| 070060075025P | 75 / 90 x 65 (2 1/2") | 185 | 145 | 112 | 18 | 10 | M16 | 37472 | 4 | 20 | 1350 |
| 070060075030P | 75 x 80 (3") | 200 | 160 | 112 | 18 | 10 | M16 | 37472 | 8 | 15 | 1430 |
| 070060090030P | 90 / 110 x 80 (3") | 200 | 160 | 132 | 18 | 10 | M16 | 37472 | 8 | 15 | 1215 |
| 070060090040P | 90 x 100 (4") | 220 | 180 | 132 | 18 | 10 | M16 | 37472 | 8 | 15 | 1720 |
| 070060110040P | 110 x 100 (4") | 220 | 180 | 151 | 18 | 10 | M16 | 37472 | 8 | 15 | 1416 |
| 070060110050P | 110 x 125 (5") | 250 | 210 | 151 | 18 | 10 | M16 | 37472 | 8 | 15 | 2850 |

* Nominal diameter of bolts | * Diametro nominal del tornillo

Threaded Adaptor

07250*

Adaptador compresión rosca macho



| Product Code | Size d x R | E | H | I2 | UB | UC | W |
|--------------|-------------|-----|-----|----|----|-----|-----|
| 072500025005 | 25 x 1/2" | 54 | 79 | 17 | 1 | 200 | 36 |
| 072500025007 | 25 x 3/4" | 54 | 80 | 18 | 1 | 200 | 36 |
| 072500032005 | 32 x 1/2" | 64 | 85 | 17 | 1 | 180 | 66 |
| 072500032007 | 32 x 3/4" | 64 | 86 | 18 | 1 | 180 | 65 |
| 072500032010 | 32 x 1" | 64 | 87 | 20 | 1 | 180 | 68 |
| 072500040010 | 40 x 1" | 82 | 99 | 20 | 1 | 130 | 108 |
| 072500040013 | 40 x 1 1/4" | 82 | 100 | 22 | 1 | 130 | 112 |
| 072500040015 | 40 x 1 1/2" | 82 | 100 | 22 | 1 | 130 | 113 |
| 072500050010 | 50 x 1" | 96 | 102 | 20 | 1 | 80 | 147 |
| 072500050013 | 50 x 1 1/4" | 96 | 104 | 24 | 1 | 80 | 154 |
| 072500050015 | 50 x 1 1/2" | 96 | 104 | 24 | 1 | 80 | 156 |
| 072500050020 | 50 x 2" | 96 | 107 | 27 | 1 | 80 | 158 |
| 072500063010 | 63 x 1" | 113 | 108 | 20 | 1 | 60 | 228 |
| 072500063013 | 63 x 1 1/4" | 113 | 111 | 22 | 1 | 60 | 230 |
| 072500063015 | 63 x 1 1/2" | 113 | 111 | 22 | 1 | 60 | 230 |
| 072500063020 | 63 x 2" | 113 | 114 | 26 | 1 | 60 | 258 |
| 072500063025 | 63 x 2 1/2" | 113 | 116 | 29 | 1 | 60 | 250 |
| 072500075015 | 75 x 1 1/2" | 132 | 128 | 22 | 1 | 30 | 404 |
| 072500075020 | 75 x 2" | 132 | 132 | 26 | 1 | 30 | 402 |
| 072500075025 | 75 x 2 1/2" | 132 | 134 | 29 | 1 | 30 | 412 |
| 072500075030 | 75 x 3" | 132 | 137 | 33 | 1 | 30 | 430 |

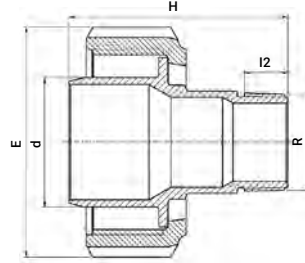
* Threaded Adaptor Body Cat. No. 078901. Threaded Adaptor Nut - Cat. No. 078940

* Cuerpo del adaptador roscado - Cat. No. 078901. Racor para el adaptador roscado - Cat. No. 078940

Brass Threaded Adaptor

07270

Adaptador rosca de latón

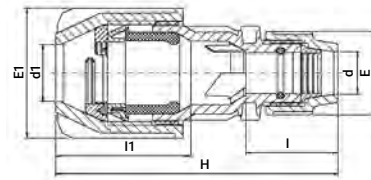


| Product Code | Size d x R | E | H | I2 | UB | UC | W |
|--------------|-------------|-----|-----|----|----|----|-----|
| 072700032010 | 32 x 1" | 64 | 77 | 19 | 1 | 50 | 279 |
| 072700040010 | 40 x 1" | 82 | 81 | 19 | 1 | 50 | 363 |
| 072700040013 | 40 x 1 1/4" | 82 | 90 | 21 | 1 | 50 | 487 |
| 072700050013 | 50 x 1 1/4" | 96 | 95 | 21 | 1 | 30 | 523 |
| 072700050015 | 50 x 1 1/2" | 96 | 97 | 21 | 1 | 30 | 554 |
| 072700063013 | 63 x 1 1/4" | 113 | 105 | 21 | 1 | 20 | 767 |
| 072700063020 | 63 x 2" | 113 | 112 | 25 | 1 | 20 | 985 |

Plass4 (Universal) Coupling

070170

Plass4 Enlace (universal)

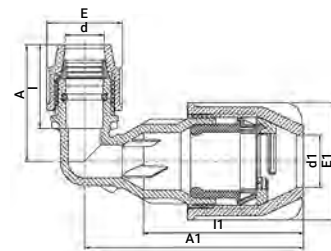


| Product Code | Size d x d1 | E | E1 | H | I | I1 | UB | UC | W |
|--------------|--------------|----|-----|-----|----|-----|----|----|-----|
| 070170020027 | 20 x 20 - 27 | 48 | 71 | 169 | 57 | 85 | 1 | 80 | 206 |
| 070170025022 | 25 x 15 - 22 | 54 | 64 | 165 | 58 | 80 | 1 | 90 | 183 |
| 070170025027 | 25 x 20 - 27 | 54 | 71 | 170 | 58 | 85 | 1 | 80 | 216 |
| 070170025035 | 25 x 27 - 35 | 54 | 83 | 180 | 58 | 90 | 1 | 60 | 281 |
| 070170032027 | 32 x 20 - 27 | 64 | 71 | 180 | 67 | 85 | 1 | 70 | 240 |
| 070170032035 | 32 x 27 - 35 | 64 | 83 | 195 | 67 | 90 | 1 | 60 | 312 |
| 070170050050 | 50 x 35 - 50 | 96 | 121 | 270 | 93 | 125 | 1 | 20 | 901 |

Plass4 (Universal) 90° Elbow

070570

Plass4 - Codo de 90° (universal)

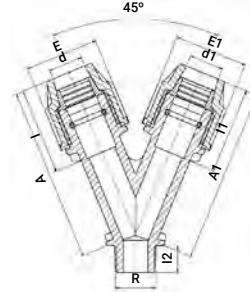


| Product Code | Size d x d1 | E | E1 | I | I1 | A | A1 | UB | UC | W |
|--------------|--------------|----|----|----|-----|----|-----|----|----|-----|
| 070570025022 | 25 x 15 - 22 | 54 | 64 | 58 | 105 | 81 | 128 | 1 | 80 | 198 |
| 070570025027 | 25 x 20 - 27 | 54 | 71 | 58 | 105 | 81 | 139 | 1 | 80 | 238 |
| 070570025035 | 25 x 27 - 35 | 54 | 83 | 58 | 112 | 81 | 153 | 1 | 60 | 305 |

Y-Fitting with Threaded Male Offtake

07550

Y compresión rosca macho



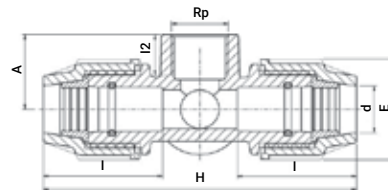
| Product Code | Size d x d1 x R | E | E1 | I | I1 | I2 | A | A1 | UB | UC | W |
|--------------|-----------------|----|----|----|----|----|-----|-----|----|-----|-----|
| 075506016007 | 16 x 16 x 3/4" | 39 | 39 | 50 | 50 | 18 | 100 | 100 | 10 | 200 | 75 |
| 075500020016 | 20 x 16 x 3/4" | 48 | 39 | 57 | 50 | 18 | 108 | 105 | 10 | 180 | 103 |
| 075500020007 | 20 x 20 x 3/4" | 48 | 48 | 57 | 57 | 18 | 114 | 114 | 10 | 120 | 130 |
| 075500025007 | 25 x 25 x 3/4" | 54 | 54 | 58 | 58 | 18 | 125 | 125 | 5 | 100 | 154 |

* In this case diameter should read: d x d x G | * En este caso el diametro debe leido: d x d x G

Cross with Threaded Female Offtake

07540

Cruz compresión rosca hembra

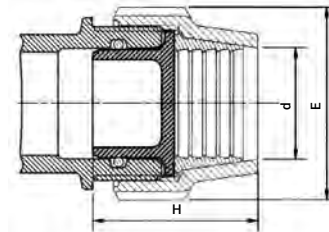


| Product Code | Size d x d x d x d x Rp | E | H | I | I2 | A | UB | UC | W |
|--------------|--------------------------|----|-----|----|----|----|----|----|-----|
| 075400020007 | 20 x 20 x 20 x 20 x 3/4" | 48 | 149 | 57 | 21 | 35 | 5 | 80 | 204 |

Plug Adaptor

071209

Tapón ciego

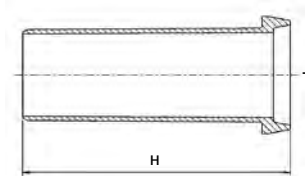


| Product Code | Size d | E | H | UB | UC | W |
|--------------|--------|-----|----|----|------|----|
| 071209020 | 20 | 48 | 47 | 10 | 1800 | 5 |
| 071209025 | 25 | 54 | 51 | 10 | 1500 | 8 |
| 071209032 | 32 | 64 | 56 | 10 | 1000 | 15 |
| 071209040 | 40 | 82 | 66 | 10 | 720 | 24 |
| 071209050 | 50 | 96 | 80 | 10 | 400 | 41 |
| 071209063 | 63 | 113 | 96 | 10 | 200 | 76 |

Pipe Liner for PE SDR 11 Pipe

07950

Refuerzo de tubos



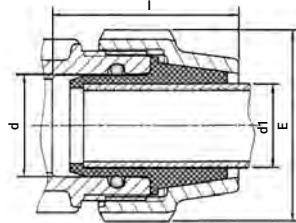
| Product Code | Size d * | H | UB | UC | W |
|--------------|----------|-----|----|------|----|
| 079500020 | 20 x 1.9 | 63 | 10 | 2520 | 5 |
| 079500025 | 25 x 2.3 | 63 | 10 | 1680 | 10 |
| 079500032 | 32 x 3.0 | 79 | 10 | 920 | 13 |
| 079500040 | 40 x 3.7 | 97 | 10 | 480 | 25 |
| 079500050 | 50 x 4.6 | 106 | 10 | 240 | 45 |
| 079500063 | 63 x 5.8 | 125 | 5 | 110 | 72 |

* O.D. of pipe x wall thickness of pipe | * Diametro externo del tubo x espesor del tubo

Adaptor for Copper and Imperial UPVC

07896*

Adaptador para cobre y PVCU



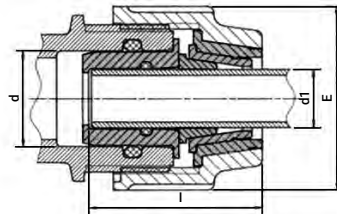
| Product Code | Size d x d1 | E | I | UB | UC | W |
|--------------|-------------|----|-----|----|------|-----|
| 07896015P | 20 x 15 | 48 | 66 | 25 | 1500 | 15 |
| 07896022P | 25 x 22 | 54 | 64 | 20 | 1200 | 15 |
| 07896028P | 32 x 28 | 64 | 74 | 20 | 700 | 27 |
| 07896035P | 40 x 35 | 82 | 92 | 10 | 240 | 54 |
| 07896042P | 50 x 42 | 96 | 105 | 10 | 160 | 111 |

* No Pull-Out Resistance | * Sin resistencia a la tracción

Reducing Set

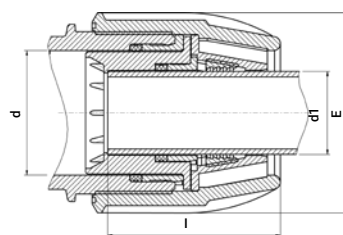
07930

Juego reductor



| Product Code | Size d x d1 | E | I | UB | UC | W |
|--------------|-------------|-----|-----|----|-----|-----|
| 079300025020 | 25 x 20 | 54 | 56 | - | 300 | 23 |
| 079300032020 | 32 x 20 | 64 | 62 | - | 300 | 38 |
| 079300032025 | 32 x 25 | 64 | 60 | - | 250 | 35 |
| 079300040020 | 40 x 20 | 82 | 73 | - | 180 | 62 |
| 079300040025 | 40 x 25 | 82 | 69 | - | 180 | 81 |
| 079300040032 | 40 x 32 | 82 | 77 | - | 200 | 62 |
| 079300050025 | 50 x 25 | 96 | 85 | - | 120 | 114 |
| 079300050032 | 50 x 32 | 96 | 87 | - | 120 | 112 |
| 079300050040 | 50 x 40 | 96 | 85 | - | 120 | 97 |
| 079300063025 | 63 x 25 | 113 | 103 | - | 80 | 217 |
| 079300063032 | 63 x 32 | 113 | 102 | - | 80 | 214 |
| 079300063040 | 63 x 40 | 113 | 103 | - | 80 | 202 |
| 079300063050 | 63 x 50 | 113 | 105 | - | 80 | 187 |
| 879300075063 | 75 x 63 | 132 | 121 | - | 40 | 220 |
| 079300110063 | 110 x 63 | 181 | 131 | - | 24 | 705 |

87930



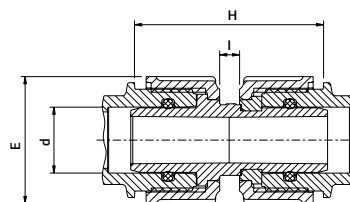
| Product Code | Size d x d1 | E | I | UB | UC | W |
|--------------|-------------|-----|-----|----|-----|-----|
| 879300075063 | 75 x 63* | 132 | 121 | 1 | 40 | 220 |
| 079300110063 | 110 x 63 | 181 | 131 | 1 | 24 | 705 |
| 879300110075 | 110 x 75 | 181 | 145 | 1 | 15 | 655 |
| 879300110090 | 110 x 90 | 181 | 154 | 1 | 140 | 671 |

* Assembled without the inserts

Modular Adaptor

07940

Adaptador modulado

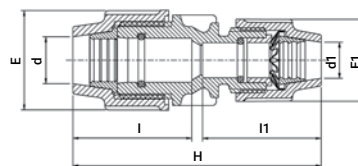


| Product Code | Size d | E | H | I | UB | UC | W |
|--------------|--------|-----|-----|----|----|-----|-----|
| 079400020 | 20 | 48 | 80 | 10 | 10 | 300 | 50 |
| 079400025 | 25 | 54 | 80 | 10 | 10 | 250 | 61 |
| 079400032 | 32 | 64 | 93 | 10 | 5 | 180 | 104 |
| 079400040 | 40 | 82 | 102 | 10 | 5 | 100 | 173 |
| 079400050 | 50 | 93 | 107 | 10 | — | 70 | 257 |
| 079400063 | 63 | 113 | 119 | 10 | — | 45 | 422 |

Copper Pipe Adaptor

0701C0

Adaptador para tubo de cobre



| Product Code | Size d (PE) x d1 (Cu) | E | E1 | H | I | I1 | UB | UC | W |
|--------------|-----------------------|----|----|-----|----|----|----|-----|-----|
| 0701C0020005 | 20 x 15 | 48 | 39 | 115 | 56 | 54 | — | 200 | 103 |
| 0701C0025015 | 25 x 15 | 54 | 39 | 124 | 55 | 54 | — | 180 | 86 |
| 0701C0025022 | 25 x 22 | 54 | 54 | 136 | 60 | 71 | — | 150 | 132 |
| 0701C0032028 | 32 x 28 | 64 | 64 | 150 | 70 | 77 | — | 100 | 204 |

Grip Ring for UPVC and PP pipe

07970

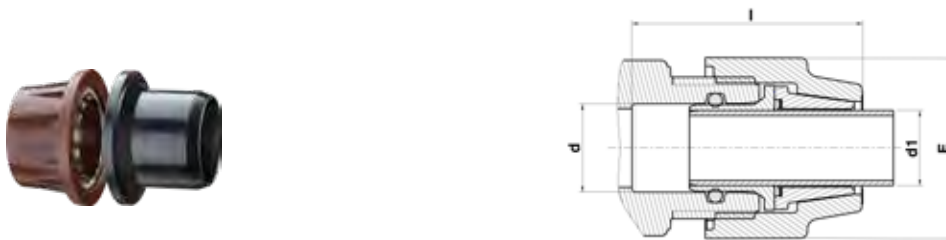
Casquillo de apriete para tubos de UPVC y PP



| Product Code | Size d | UB | UC | W |
|--------------|--------|----|-------|----|
| 07970020 | 20 | – | 10000 | 1 |
| 07970025 | 25 | – | 10000 | 2 |
| 07970032 | 32 | – | 10000 | 3 |
| 07970040 | 40 | – | 1000 | 6 |
| 07970050 | 50 | – | 1000 | 10 |
| 07970063 | 63 | – | 1000 | 17 |

Conversion Set for Copper Pipe (Europe + UK dimensions) 07438

Juego adaptador para tubos de cobre



| Product Code | Size d x d1 | E | I | UB | UC | W |
|--------------|-------------|-----|-----|----|-----|-----|
| 07438015 | 20 x 15 | 48 | 67 | 10 | 360 | 20 |
| 07438016 | 25 x 15 | 54 | 69 | 10 | 360 | 29 |
| 07438022 | 25 x 22 | 54 | 67 | 10 | 360 | 25 |
| 07438028 | 32 x 28 | 64 | 77 | 10 | 300 | 27 |
| 07438035 | 40 x 35 | 82 | 92 | 10 | 300 | 38 |
| 07438042 | 50 x 42 | 96 | 105 | 10 | 250 | 64 |
| 07438054 | 63 x 54 | 113 | 121 | 1 | 150 | 102 |

Conversion Set for Copper Pipe (CTS dimensions)

| Product Code | Size d x d1 | E | I | UB | UC | W |
|--------------|-------------------------|----|----|----|-----|----|
| 07439204 | 20 x 1/2" (O.D. 15.8mm) | 48 | 67 | 10 | 600 | 20 |
| 07439257 | 25 x 3/4" (O.D. 22.2mm) | 54 | 69 | 10 | 500 | 33 |

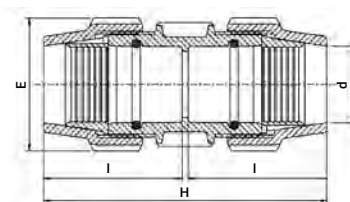
Conversion Set for Copper Pipe (Austalian AS1432 dimensions)

| Product Code | Size d x d1 | E | I | UB | UC | W |
|--------------|------------------------------|----|----|----|-----|----|
| 07439205 | 20 x 15 (1/2") (O.D. 12.7mm) | 48 | 67 | 10 | 600 | 20 |
| 07439251 | 25 x 20 (3/4") (O.D. 19.5mm) | 54 | 69 | 10 | 500 | 33 |
| 07439257 | 25 x 25 (1") (O.D. 25.4mm) | 54 | 69 | 10 | 500 | 33 |

Coupling for PVC Pipe

0701QQ

Enlace recto para tubo de PVC

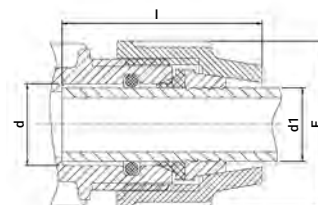


| Product Code | Size d x d | E | H | I | UB | UC | W |
|--------------|------------|-----|-----|-----|----|----|------|
| 0701QQ090 | 90 x 90 | 154 | 335 | 165 | — | 10 | 1898 |
| 0701QQ110 | 110 x 110 | 181 | 393 | 194 | — | 5 | 3129 |
| 0701QQ125 | 125 x 125 | 212 | 460 | 225 | — | 3 | 5347 |

Conversion Set for Lead Pipe

077802

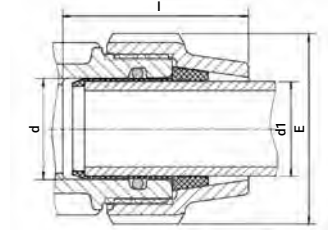
Juego adaptador para tubos de plomo



| Product Code | Size d x d1 | E | I | UB | UC | W |
|--------------|-----------------|----|-----|----|------|----|
| 077802025003 | 25 x 3/8" 5 LB | 54 | 67 | 5 | 1000 | 15 |
| 077802025005 | 25 x 1/2" 7 LB | 54 | 64 | 5 | 1500 | 8 |
| 077802032005 | 32 x 1/2" 9 LB | 64 | 77 | 5 | 500 | 24 |
| 077802032007 | 32 x 3/4" 9 LB | 64 | 76 | 5 | 1000 | 13 |
| 077802040007 | 40 x 3/4" 11 LB | 82 | 95 | 5 | 400 | 42 |
| 077802050010 | 50 x 1" 16 LB | 96 | 104 | 5 | 250 | 68 |

Converter Rubber Adaptor for Steel and Galvanized Pipe 078908*

Conversor de goma para tubos de acero galvanizado

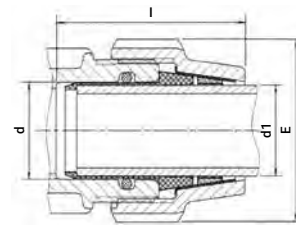


| Product Code | Size d x d1 | E | I | UB | UC | W |
|--------------|-------------|-----|-----|----|-----|----|
| 078908010 | 40 x 1" | 82 | 89 | 5 | 200 | 60 |
| 078908013 | 50 x 1 1/4" | 96 | 98 | 5 | 150 | 89 |
| 078908015 | 50 x 1 1/2" | 96 | 90 | 5 | 150 | 35 |
| 078908020 | 63 x 2" | 113 | 108 | 5 | 120 | 71 |

* Without pullout resistance | * Extraccion sin resistencia

Conversion Set Adaptor for Steel and Galvanised Pipe 078907

Juego de conversion para tubos de acero galvanizado



| Product Code | Size d x d1 | E | I | UB | UC | W |
|--------------|-------------|-----|-----|----|-----|-----|
| 078907010 | 40 x 1" | 82 | 96 | 5 | 200 | 117 |
| 078907013 | 50 x 1 1/4" | 96 | 105 | 5 | 150 | 150 |
| 078907015 | 50 x 1 1/2" | 96 | 115 | 5 | 150 | 125 |
| 078907020 | 63 x 2" | 113 | 117 | 5 | 100 | 226 |

Pipe Conversion Chart

Metric PE / Metric U-PVC / Metric PP / Galvanised Steel / Lead Pipe / Imperial U-PVC/Copper

PE métrico / PP y PVCU métrico / Acero galvanizado / Plomo / U-PVC imperial / Cobre...

The basic fitting is a dedicated product for joining metric PE pipe. It will securely join the pipe without any additional components. The fittings can be easily converted for use with other materials simply by adding a conversion set. PLASSON offers a full range of conversion sets to provide exceptional adaptability.

El accesorio PLASSON es un producto dedicado a conectar tuberías de HDPE sin componentes adicionales, con la máxima seguridad. Los accesorios pueden ser convertidos fácilmente a cualquier tipo de tubería usando un juego de conversión acorde. PLASSON ofrece una gama amplia que permite una adaptabilidad excepcional.

Copper (without pullout resistance)
Cobre (sin resistencia a tracción)



Copper
Cobre



Metric PE
PE métrico



Metric U-PVC & PP
PVC - U y PP métrico



Galvanised steel (without pullout resistance)
Acero galvanizado (sin resistencia a tracción)



Lead pipe
Plomo



Imperial U-PVC (without pullout resistance)
U-PVC imperial (sin resistencia a tracción)



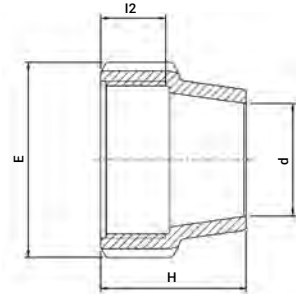
Galvanised steel
Acero galvanizado



Nut

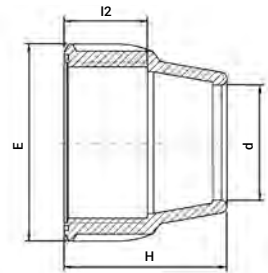
07004

Racor



| Product Code | Size d | E | H | I2 | UB | UC | W |
|--------------|--------|-----|-----|-----|----|------|------|
| 070046016P | 16 | 39 | 40 | 23 | 10 | 1000 | 12 |
| 070040020P | 20 | 48 | 45 | 26 | 10 | 700 | 22 |
| 070040025P | 25 | 54 | 46 | 26 | 10 | 500 | 26 |
| 070040032P | 32 | 64 | 51 | 30 | 5 | 300 | 41 |
| 070040040P | 40 | 82 | 63 | 34 | — | 200 | 70 |
| 070040050P | 50 | 96 | 71 | 34 | — | 125 | 104 |
| 070040063P | 63 | 113 | 89 | 43 | — | 100 | 171 |
| 070040125P | 125 | 212 | 185 | 107 | — | 10 | 1135 |

87004

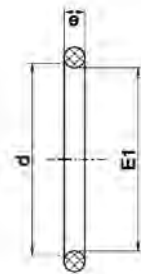


| Product Code | Size d | E | H | I2 | UB | UC | W |
|--------------|--------|-----|-----|----|----|----|-----|
| 870040075P | 75 | 132 | 110 | 56 | — | 45 | 293 |
| 870040090P | 90 | 153 | 135 | 73 | — | 30 | 467 |
| 870040110P | 110 | 181 | 170 | 97 | — | 16 | 832 |

O - Ring NBR

07002

Junta tórica (NBR)



| Product Code | Size d | E1 | e | UB | UC | W |
|--------------|--------|-----|----|----|-------|----|
| 070020016 | 16 | 15 | 3 | — | 30000 | 1 |
| 070020020 | 20 | 19 | 3 | — | 32000 | 1 |
| 070020025 | 25 | 24 | 4 | — | 12000 | 1 |
| 070020032 | 32 | 31 | 5 | — | 10000 | 2 |
| 070020040 * | 40 | 39 | 6 | — | 4000 | 5 |
| 070020050 * | 50 | 49 | 7 | — | 2500 | 8 |
| 070020063 * | 63 | 62 | 7 | — | 2000 | 10 |
| 070020075 | 75 | 74 | 8 | — | 1600 | 16 |
| 070020090 | 90 | 89 | 8 | — | 1500 | 17 |
| 070020110 | 110 | 108 | 9 | — | 900 | 27 |
| 070020125 | 125 | 122 | 10 | — | 700 | 50 |
| 070020160 | 160 | 158 | 12 | — | 16000 | 74 |

* Only for slip repair coupling and tee

O - Ring EPDM (Blue Mark)

07002D0

Junta tórica EPDM, (marca azul)

| Product Code | Size d | E1 | e | UB | UC | W |
|--------------|--------|-----|---|----|-------|----|
| 07002D016 | 16 | 15 | 3 | — | 30000 | 1 |
| 07002D020 | 20 | 19 | 3 | — | 16000 | 1 |
| 07002D025 | 25 | 24 | 4 | — | 16000 | 1 |
| 07002D032 | 32 | 31 | 5 | — | 8000 | 2 |
| 07002D075 | 75 | 74 | 8 | — | 1600 | 16 |
| 07002D090 | 90 | 89 | 8 | — | 1400 | 17 |
| 07002D110 | 110 | 108 | 9 | — | 900 | 27 |

O - Ring Viton FPM (White Mark)

07002V0

Junta tórica FPM, (marca blanca)

| Product Code | Size d | E1 | e | UB | UC | W |
|--------------|--------|-----|---|----|-------|----|
| 03050905 | 16 | 15 | 3 | — | 30000 | 2 |
| 07002V020 | 20 | 19 | 3 | — | 32000 | 2 |
| 07002V025 | 25 | 24 | 4 | — | 16000 | 2 |
| 07002V032 | 32 | 31 | 5 | — | 8000 | 4 |
| 07002V040 * | 40 | 39 | 6 | — | 4000 | 7 |
| 07002V050 * | 50 | 49 | 7 | — | 2500 | 12 |
| 07002V063 * | 63 | 62 | 7 | — | 2000 | 15 |
| 07002V075 | 75 | 74 | 8 | — | 1600 | 23 |
| 07002V090 | 90 | 89 | 8 | — | 1400 | 28 |
| 07002V110 | 110 | 108 | 9 | — | 900 | 43 |

* Only for slip repair coupling and tee

Seal - NBR

070029

Sello de NBR



| Product Code | Size d | E1 | e | UB | UC | W |
|--------------|--------|----|---|----|------|---|
| 070029040 | 40 | 38 | 8 | 50 | 2600 | 4 |
| 070029050 | 50 | 49 | 9 | 50 | 1600 | 8 |
| 070029063 | 63 | 62 | 9 | 50 | 1500 | 9 |

Seal EPDM (Blue Mark)

07002D9

Sello EPDM, (marca azul)

| Product Code | Size d | E1 | e | UB | UC | W |
|--------------|--------|----|---|----|------|---|
| 07002D940 | 40 | 38 | 8 | 20 | 4000 | 4 |
| 07002D950 | 50 | 49 | 9 | 20 | 2500 | 7 |
| 07002D963 | 63 | 62 | 9 | 20 | 2000 | 9 |

Seal Viton FPM (White Mark)

07002V9

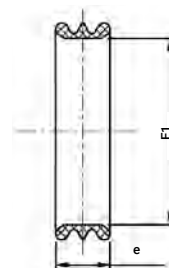
Sello de Viton FPM, (marca blanca)

| Product Code | Size d | E1 | e | UB | UC | W |
|--------------|--------|----|---|----|------|----|
| 07002V940 | 40 | 38 | 8 | 20 | 4000 | 7 |
| 07002V950 | 50 | 49 | 9 | 20 | 2500 | 12 |
| 07002V963 | 63 | 62 | 9 | 20 | 2000 | 14 |

Seal - EPDM

87910

Sello de EPDM



| Product Code | Size d | E1 | e | UB | UC | W |
|--------------|--------|-----|----|----|-----|----|
| 87910075 | 75 | 77 | 22 | 10 | 80 | 24 |
| 87910090 | 90 | 92 | 22 | 10 | 50 | 18 |
| 87910110 | 110 | 112 | 24 | 10 | 120 | 27 |

Seal Viton FPM (White Mark)

87920

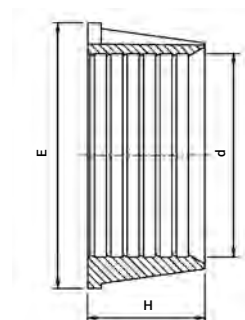
Sello de Viton FPM, (marca blanca)

| Product Code | Size d | E1 | e | UB | UC | W |
|--------------|--------|-----|----|----|-----|----|
| 87920075 | 75 | 77 | 22 | 10 | 100 | 23 |
| 87920090 | 90 | 92 | 22 | 10 | 70 | 28 |
| 87920110 | 110 | 112 | 24 | 10 | 24 | 43 |

Split Ring - Polyacetal

07003

Casquillo de apriete (acetal)

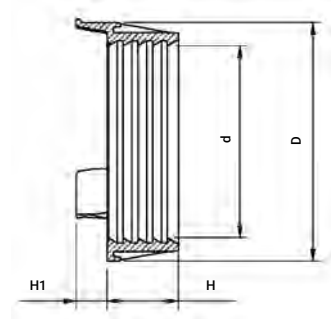


| Product Code | Size d | E | H | UB | UC | W |
|--------------|--------|-----|----|-----|-------|-----|
| 070030016P | 16 | 23 | 12 | 100 | 12000 | 1 |
| 070030020P | 20 | 31 | 13 | 100 | 6500 | 3 |
| 070030025P | 25 | 36 | 13 | 100 | 4500 | 4 |
| 070030032P | 32 | 44 | 19 | 50 | 2000 | 7 |
| 070030040P | 40 | 55 | 24 | 50 | 1200 | 12 |
| 070030050P | 50 | 67 | 30 | 20 | 500 | 25 |
| 070030063P | 63 | 83 | 37 | 10 | 300 | 46 |
| 070030125P | 125 | 161 | 72 | — | 35 | 291 |

Split Ring - Polyacetal

87003

Casquillo de apriete (acetal)

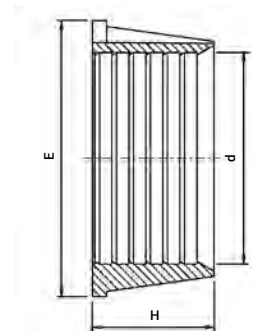


| Product Code | Size d | D | H | H1 | UB | UC | W |
|--------------|--------|-----|----|----|----|-----|-----|
| 870030075P | 75 | 99 | 30 | 14 | — | 300 | 53 |
| 870030090P | 90 | 115 | 34 | 16 | — | 170 | 76 |
| 870030110P | 110 | 140 | 42 | 19 | — | 100 | 133 |

Split Ring - CPVC

07003V

Casquilla de apriete (CPVC)

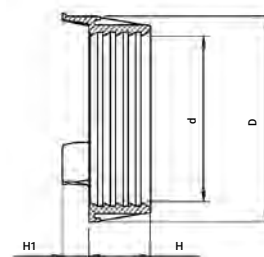


| Product Code | Size d | E | H | UB | UC | W |
|--------------|--------|----|----|-----|-------|----|
| 07003V016P | 16 | 23 | 12 | 100 | 12000 | 3 |
| 07003V020P | 20 | 31 | 13 | 100 | 6500 | 4 |
| 07003V025P | 25 | 36 | 13 | 100 | 4500 | 5 |
| 07003V032P | 32 | 44 | 19 | 50 | 1500 | 11 |
| 07003V040P | 40 | 55 | 24 | — | 1200 | 19 |
| 07003V050P | 50 | 67 | 30 | — | 500 | 32 |
| 07003V063P | 63 | 83 | 37 | — | 300 | 53 |

Split Ring - CPVC

87003V

Casquilla de apriete (CPVC)

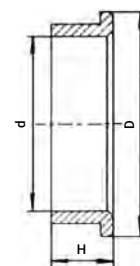


| Product Code | Size d | D | H | H1 | UB | UC | W |
|--------------|--------|-----|----|----|----|-----|-----|
| 87003V075P | 75 | 99 | 30 | 13 | — | 240 | 53 |
| 87003V090P | 90 | 115 | 34 | 14 | — | 115 | 90 |
| 87003V110P | 110 | 140 | 42 | 16 | — | 70 | 151 |

Insert

07005

Inserto de PP



| Product Code | Size d | D | H | UB | UC | W |
|--------------|-----------|-----|----|-----|------|-----|
| 070050016P | 16 | 17 | 12 | 100 | 8700 | 1 |
| 070050020P | 20 | 29 | 10 | 100 | 5000 | 1 |
| 070050025P | 25 | 36 | 11 | 100 | 4000 | 3 |
| 070050032P | 32 | 45 | 11 | 100 | 4000 | 6 |
| 070050075P | 75 | 94 | 17 | — | 300 | 31 |
| 070050090P | 90 | 116 | 25 | — | 160 | 56 |
| 070050110P | 110 | 138 | 30 | — | 100 | 81 |
| 070050125P | 125 Upper | 164 | 48 | — | 80 | 153 |
| 070051125P | 125 Lower | 142 | 18 | — | 160 | 204 |

87005



| Product Code | Size d | D | H | UB | UC | W |
|--------------|--------|-----|----|----|-----|----|
| 870050075P | 75 | 77 | 27 | — | 300 | 37 |
| 870050090P | 90 | 92 | 31 | — | 200 | 48 |
| 870050110P | 110 | 113 | 40 | — | 100 | 80 |

Chamfer Tool for PE Pipes

18960

Herramienta para biselar



| Product Code | Size | UB | UC | W |
|---------------|---------|----|----|-----|
| 189600063020P | 20 - 63 | – | 64 | 202 |

Chamfer Tool for PE Pipes

07960

Herramienta para biselar



| Product Code | Size | UB | UC | W |
|--------------|---------|----|-----|----|
| 079600063020 | 20 - 63 | 1 | 180 | 86 |

PLASSON Wrench

07990

Llave PLASSON

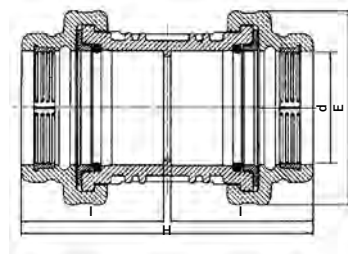


| Product Code | Size | UB | UC | W |
|--------------|----------|----|-----|-----|
| 07990001 | 16 - 40 | – | 250 | 65 |
| 07990005 | 40 - 75 | – | 75 | 296 |
| 07990000 | 63 - 125 | – | 40 | 840 |

Coupling

070106

Enlace recto



| Product Code | Size d x d | E | I | H | UB | UC | W |
|--------------|------------|-----|-----|-----|----|----|------|
| 0701061600A | 160 x 160 | 280 | 204 | 418 | — | 2 | 8888 |

Repair Coupling

076106

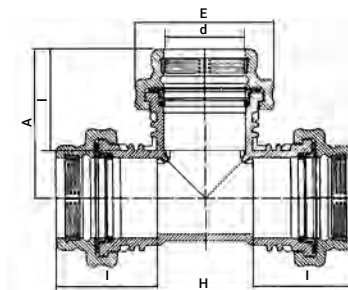
Enlace recto de reparación

| Product Code | Size d x d | E | I | H | UB | UC | W |
|--------------|------------|-----|-----|-----|----|----|------|
| 0761061600A | 160 x 160 | 280 | 204 | 418 | — | 2 | 9170 |

90° Tee

070406

Te de 90°

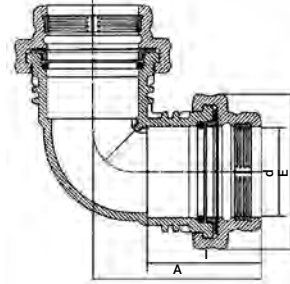


| Product Code | Size d x d x d | E | I | H | A | UB | UC | W |
|--------------|-----------------|-----|-----|-----|-----|----|----|-------|
| 0704061600A | 160 x 160 x 160 | 280 | 204 | 601 | 301 | — | 1 | 14738 |

90° Elbow

070506

Codo de 90°

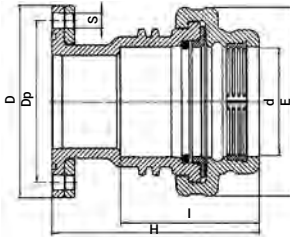


| Product Code | Size d x d | E | I | A | UB | UC | W |
|--------------|------------|-----|-----|-----|----|----|-------|
| 0705061600A | 160 x 160 | 280 | 204 | 301 | — | 2 | 10008 |

Compression Flange Adaptor (with Metal Flange)

072206

Adaptador compresión-brida (con brida de metal)

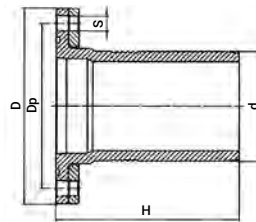


| Product Code | Size d x DN (inch) | E | H | I | D | Dp | S | No. of Holes | Metal-Flange Size | UC | W |
|----------------|--------------------|-----|-----|-----|-----|-----|----|--------------|-------------------|----|------|
| 0722061600500A | 160 x 125 (5") | 280 | 304 | 204 | 250 | 210 | 18 | 8 | 125 / 160 x 125 | 3 | 7700 |
| 0722061600600A | 160 x 150 (6") | 280 | 304 | 204 | 285 | 240 | 22 | 8 | 125 / 160 x 150 | 3 | 9151 |

Flange Adaptor (with Metal Flange)

072306

Adaptador brida (con brida de metal)

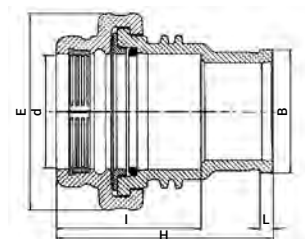


| Product Code | Size d x DN (inch) | H | D | Dp | S | No. of Holes | Metal-Flange Size | UC | W |
|----------------|--------------------|-----|-----|-----|----|--------------|-------------------|----|------|
| 0723061600500A | 160 x 125 (5") | 265 | 250 | 210 | 18 | 8 | 125 / 160 x 125 | 6 | 4345 |
| 0723061600600A | 160 x 150 (6") | 265 | 285 | 240 | 22 | 8 | 125 / 160 x 150 | 5 | 5650 |

Shouldered Adaptor

073206

Adaptador minero

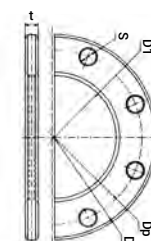


| Product Code | Size d x DN (inch) | E | H | I | L | B | UB | UC | W |
|----------------|--------------------|-----|-----|-----|----|-----|----|----|------|
| 0732061600600A | 160 x 150 (6") | 280 | 304 | 204 | 18 | 175 | — | 4 | 5170 |

Half Metal Flange

07006

Brida de metal



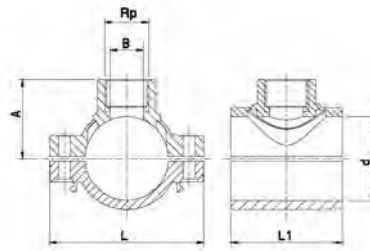
| Product Code | Size d x DN (inch) | D | Dp | D1 | S | t | Th* (mm) | Th* (inch) | No. of Holes | UC | W |
|---------------|----------------------|-----|-----|-----|----|----|----------|------------|--------------|------|---|
| 070060160050P | 125 / 160 x 125 (5") | 250 | 210 | 170 | 18 | 12 | M16 | 5/8 | 4 | 1100 | — |
| 070060160060P | 125 / 160 x 150 (6") | 250 | 240 | 170 | 22 | 12 | M20 | 3/4 | 4 | 1800 | — |

* Nominal diameter of bolts | * Diametro nominal del tornillo

Saddle Single Outlet with Reinforcing Ring

16076*

Collarin simple con anillo de refuerzo



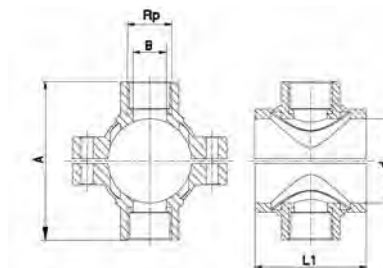
| Product Code | Size d x Rp | B | L | L1 | A | No. of Bolts | UB | UC | W |
|--------------|--------------|----|-----|-----|-----|--------------|----|-----|------|
| 160760020005 | 20 x 1/2" | 10 | 70 | 45 | 33 | 2 | 1 | 400 | 63 |
| 160760025005 | 25 x 1/2" | 15 | 75 | 50 | 36 | 2 | 1 | 300 | 70 |
| 160760025007 | 25 x 3/4" | 15 | 75 | 50 | 37 | 2 | 1 | 300 | 73 |
| 160760032005 | 32 x 1/2" | 16 | 92 | 60 | 40 | 2 | 1 | 150 | 133 |
| 160760032007 | 32 x 3/4" | 19 | 92 | 60 | 41 | 2 | 1 | 150 | 135 |
| 160760032010 | 32 x 1" | 20 | 92 | 60 | 42 | 2 | 1 | 150 | 142 |
| 160760040005 | 40 x 1/2" | 16 | 92 | 60 | 45 | 2 | 1 | 150 | 141 |
| 160760040007 | 40 x 3/4" | 19 | 92 | 60 | 46 | 2 | 1 | 150 | 143 |
| 160760040010 | 40 x 1" | 25 | 92 | 60 | 49 | 2 | 1 | 150 | 151 |
| 160760050005 | 50 x 1/2" | 16 | 106 | 73 | 51 | 2 | 1 | 100 | 179 |
| 160760050007 | 50 x 3/4" | 21 | 106 | 73 | 52 | 2 | 1 | 100 | 180 |
| 160760050010 | 50 x 1" | 25 | 106 | 73 | 54 | 2 | 1 | 100 | 187 |
| 160760050013 | 50 x 1 1/4" | 25 | 106 | 73 | 58 | 2 | 1 | 100 | 212 |
| 160760063005 | 63 x 1/2" | 16 | 116 | 84 | 58 | 4 | 1 | 70 | 278 |
| 160760063007 | 63 x 3/4" | 20 | 116 | 84 | 59 | 4 | 1 | 70 | 279 |
| 160760063010 | 63 x 1" | 25 | 116 | 84 | 61 | 4 | 1 | 70 | 286 |
| 160760063013 | 63 x 1 1/4" | 32 | 116 | 84 | 66 | 4 | 1 | 70 | 308 |
| 160760063015 | 63 x 1 1/2" | 39 | 116 | 84 | 67 | 4 | 1 | 60 | 322 |
| 160760075005 | 75 x 1/2" | 16 | 122 | 98 | 64 | 4 | 1 | 60 | 369 |
| 160760075007 | 75 x 3/4" | 20 | 122 | 98 | 65 | 4 | 1 | 55 | 369 |
| 160760075010 | 75 x 1" | 25 | 122 | 98 | 67 | 4 | 1 | 55 | 376 |
| 160760075013 | 75 x 1 1/4" | 32 | 122 | 98 | 72 | 4 | 1 | 55 | 398 |
| 160760075015 | 75 x 1 1/2" | 40 | 122 | 98 | 73 | 4 | 1 | 50 | 411 |
| 160760075020 | 75 x 2" | 40 | 122 | 98 | 78 | 4 | 1 | 45 | 433 |
| 160760090005 | 90 x 1/2" | 16 | 141 | 105 | 72 | 4 | 1 | 40 | 453 |
| 160760090007 | 90 x 3/4" | 20 | 141 | 105 | 73 | 4 | 1 | 40 | 454 |
| 160760090010 | 90 x 1" | 25 | 141 | 105 | 75 | 4 | 1 | 40 | 460 |
| 160760090013 | 90 x 1 1/4" | 32 | 141 | 105 | 80 | 4 | 1 | 40 | 483 |
| 160760090015 | 90 x 1 1/2" | 40 | 141 | 105 | 81 | 4 | 1 | 40 | 467 |
| 160760090020 | 90 x 2" | 50 | 141 | 105 | 86 | 4 | 1 | 40 | 511 |
| 160760110005 | 110 x 1/2" | 16 | 165 | 116 | 83 | 4 | 1 | 45 | 561 |
| 160760110007 | 110 x 3/4" | 20 | 165 | 116 | 84 | 4 | 1 | 45 | 562 |
| 160760110010 | 110 x 1" | 25 | 165 | 116 | 87 | 4 | 1 | 36 | 567 |
| 160760110013 | 110 x 1 1/4" | 32 | 165 | 116 | 91 | 4 | 1 | 36 | 588 |
| 160760110015 | 110 x 1 1/2" | 40 | 165 | 116 | 92 | 4 | 1 | 36 | 600 |
| 160760110020 | 110 x 2" | 50 | 165 | 116 | 97 | 4 | 1 | 30 | 615 |
| 160760125007 | 125 x 3/4" | 20 | 184 | 124 | 91 | 6 | 1 | 30 | 762 |
| 160760125010 | 125 x 1" | 25 | 184 | 124 | 94 | 6 | 1 | 30 | 755 |
| 160760125013 | 125 x 1 1/4" | 32 | 184 | 124 | 98 | 6 | 1 | 30 | 778 |
| 160760125015 | 125 x 1 1/2" | 40 | 184 | 124 | 99 | 6 | 1 | 30 | 781 |
| 160760125020 | 125 x 2" | 50 | 184 | 124 | 104 | 6 | 1 | 25 | 796 |
| 160760140010 | 140 x 1" | 25 | 201 | 136 | 101 | 6 | 1 | 24 | 893 |
| 160760140013 | 140 x 1 1/4" | 32 | 201 | 136 | 106 | 6 | 1 | 24 | 912 |
| 160760140015 | 140 x 1 1/2" | 40 | 201 | 136 | 107 | 6 | 1 | 24 | 922 |
| 160760140020 | 140 x 2" | 50 | 201 | 136 | 112 | 6 | 1 | 20 | 938 |
| 160760160010 | 160 x 1" | 25 | 223 | 145 | 112 | 6 | 1 | 20 | 1039 |
| 160760160013 | 160 x 1 1/4" | 32 | 223 | 145 | 117 | 6 | 1 | 20 | 1061 |
| 160760160015 | 160 x 1 1/2" | 40 | 223 | 145 | 118 | 6 | 1 | 20 | 1071 |
| 160760160020 | 160 x 2" | 50 | 223 | 145 | 123 | 6 | 1 | 20 | 1080 |
| 160760180010 | 180 x 1" | 25 | 245 | 154 | 122 | 6 | 1 | 16 | 1314 |
| 160760180013 | 180 x 1 1/4" | 32 | 245 | 154 | 127 | 6 | 1 | 16 | 1319 |
| 160760180015 | 180 x 1 1/2" | 40 | 245 | 154 | 128 | 6 | 1 | 16 | 1349 |
| 160760180020 | 180 x 2" | 50 | 245 | 154 | 133 | 6 | 1 | 16 | 1334 |

16086 - without reinforcing ring, 16077 - With stainless steel bolts

Saddle Double Outlet with Reinforcing Ring Options

16176*

Collarin doble con anillo de refuerzo



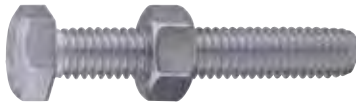
| Product Code | Size d x G | B | L | L1 | A | No. of Bolts | UB | UC | W |
|--------------|--------------|----|-----|-----|-----|--------------|----|-----|------|
| 161760020005 | 20 x 1/2" | 10 | 70 | 45 | 66 | 2 | 1 | 300 | 73 |
| 161760025005 | 25 x 1/2" | 15 | 75 | 50 | 71 | 2 | 1 | 250 | 81 |
| 161760025007 | 25 x 3/4" | 15 | 75 | 50 | 73 | 2 | 1 | 250 | 86 |
| 161760032005 | 32 x 1/2" | 16 | 92 | 60 | 80 | 2 | 1 | 140 | 144 |
| 161760032007 | 32 x 3/4" | 19 | 92 | 60 | 82 | 2 | 1 | 140 | 148 |
| 161760032010 | 32 x 1" | 20 | 92 | 60 | 84 | 2 | 1 | 140 | 163 |
| 161760040005 | 40 x 1/2" | 16 | 92 | 60 | 89 | 2 | 1 | 120 | 153 |
| 161760040007 | 40 x 3/4" | 19 | 92 | 60 | 91 | 2 | 1 | 120 | 157 |
| 161760040010 | 40 x 1" | 25 | 92 | 60 | 98 | 2 | 1 | 120 | 174 |
| 161760050005 | 50 x 1/2" | 16 | 106 | 73 | 102 | 2 | 1 | 80 | 193 |
| 161760050007 | 50 x 3/4" | 21 | 106 | 73 | 104 | 2 | 1 | 80 | 196 |
| 161760050010 | 50 x 1" | 25 | 106 | 73 | 109 | 2 | 1 | 80 | 210 |
| 161760050013 | 50 x 1 1/4" | 25 | 106 | 73 | 117 | 2 | 1 | 80 | 260 |
| 161760063005 | 63 x 1/2" | 16 | 116 | 84 | 116 | 4 | 1 | 80 | 293 |
| 161760063007 | 63 x 3/4" | 20 | 116 | 84 | 118 | 4 | 1 | 70 | 296 |
| 161760063010 | 63 x 1" | 25 | 116 | 84 | 123 | 4 | 1 | 70 | 310 |
| 161760063013 | 63 x 1 1/4" | 32 | 116 | 84 | 132 | 4 | 1 | 70 | 354 |
| 161760063015 | 63 x 1 1/2" | 39 | 116 | 84 | 133 | 4 | 1 | 60 | 382 |
| 161760075005 | 75 x 1/2" | 16 | 122 | 98 | 128 | 4 | 1 | 60 | 382 |
| 161760075007 | 75 x 3/4" | 20 | 122 | 98 | 130 | 4 | 1 | 60 | 382 |
| 161760075010 | 75 x 1" | 25 | 122 | 98 | 135 | 4 | 1 | 50 | 397 |
| 161760075013 | 75 x 1 1/4" | 32 | 122 | 98 | 144 | 4 | 1 | 50 | 438 |
| 161760075015 | 75 x 1 1/2" | 40 | 122 | 98 | 145 | 4 | 1 | 50 | 465 |
| 161760075020 | 75 x 2" | 40 | 122 | 98 | 155 | 4 | 1 | 40 | 513 |
| 161760090005 | 90 x 1/2" | 16 | 141 | 105 | 143 | 4 | 1 | 45 | 467 |
| 161760090007 | 90 x 3/4" | 20 | 141 | 105 | 146 | 4 | 1 | 45 | 468 |
| 161760090010 | 90 x 1" | 25 | 141 | 105 | 151 | 4 | 1 | 45 | 482 |
| 161760090013 | 90 x 1 1/4" | 32 | 141 | 105 | 160 | 4 | 1 | 40 | 526 |
| 161760090015 | 90 x 1 1/2" | 40 | 141 | 105 | 162 | 4 | 1 | 40 | 546 |
| 161760090020 | 90 x 2" | 50 | 141 | 105 | 172 | 4 | 1 | 36 | 585 |
| 161760110005 | 110 x 1/2" | 16 | 165 | 116 | 166 | 4 | 1 | 40 | 575 |
| 161760110007 | 110 x 3/4" | 20 | 165 | 116 | 168 | 4 | 1 | 40 | 577 |
| 161760110010 | 110 x 1" | 25 | 165 | 116 | 173 | 4 | 1 | 36 | 586 |
| 161760110013 | 110 x 1 1/4" | 32 | 165 | 116 | 182 | 4 | 1 | 30 | 628 |
| 161760110015 | 110 x 1 1/2" | 40 | 165 | 116 | 187 | 4 | 1 | 30 | 653 |
| 161760110020 | 110 x 2" | 50 | 165 | 116 | 196 | 4 | 1 | 24 | 685 |
| 161760125007 | 125 x 3/4" | 20 | 184 | 124 | 182 | 6 | 1 | 20 | 814 |
| 161760125010 | 125 x 1" | 25 | 184 | 124 | 187 | 6 | 1 | 20 | 814 |
| 161760125013 | 125 x 1 1/4" | 32 | 184 | 124 | 196 | 6 | 1 | 20 | 814 |
| 161760125015 | 125 x 1 1/2" | 40 | 184 | 124 | 198 | 6 | 1 | 20 | 834 |
| 161760125020 | 125 x 2" | 50 | 184 | 124 | 208 | 6 | 1 | 20 | 761 |
| 161760140010 | 140 x 1" | 25 | 201 | 136 | 202 | 6 | 1 | 20 | 948 |
| 161760140013 | 140 x 1 1/4" | 32 | 201 | 136 | 212 | 6 | 1 | 20 | 947 |
| 161760140015 | 140 x 1 1/2" | 40 | 201 | 136 | 213 | 6 | 1 | 20 | 967 |
| 161760140020 | 140 x 2" | 50 | 201 | 136 | 223 | 6 | 1 | 20 | 1001 |
| 161760160010 | 160 x 1" | 25 | 223 | 145 | 223 | 6 | 1 | 16 | 1055 |
| 161760160013 | 160 x 1 1/4" | 32 | 223 | 145 | 233 | 6 | 1 | 16 | 1098 |
| 161760160015 | 160 x 1 1/2" | 40 | 223 | 145 | 235 | 6 | 1 | 16 | 1119 |
| 161760160020 | 160 x 2" | 50 | 223 | 145 | 245 | 6 | 1 | 16 | 1137 |
| 161760180010 | 180 x 1" | 25 | 245 | 154 | 243 | 6 | 1 | 16 | 1310 |
| 161760180013 | 180 x 1 1/4" | 32 | 245 | 154 | 253 | 6 | 1 | 16 | 1335 |
| 161760180015 | 180 x 1 1/2" | 40 | 245 | 154 | 255 | 6 | 1 | 16 | 1247 |
| 161760180020 | 180 x 2" | 50 | 245 | 154 | 265 | 6 | 1 | 16 | 1368 |

16186 - without reinforcing ring, 16177 - With stainless steel bolts

Plated Nut & Bolt for Saddles

16005*

Tornillo y tuerca de acero niquelado para collarin



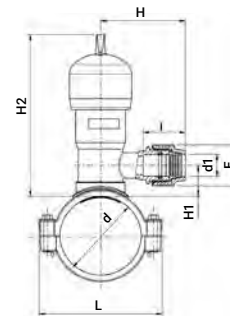
| Product Code | Bolt Dimensions/mm | Saddles |
|--------------|--------------------|-----------------------|
| 16005306 | 6 x 30 | 20 - 25 |
| 16005458 | 8 x 45 | 32 - 40 - 50 - 63 |
| 16005608 | 8 x 60 | 75 - 90 - 110 |
| 16005708 | 8 x 70 | 125 - 140 - 160 - 180 |

* Nuts & Bolts also available in stainless steel | * Tornillos y tuercas, a disposición, en acero inoxidable

Mechanical Tapping Valve

18680

Valvula mecanica con salida rotatoria tapper



| Product Code | Size d x d1 | L | L1* | H | H1 | H2 | E | I | UB | UC | W |
|--------------|-------------|-----|-----|-----|----|-----|-----|-----|----|----|------|
| 186800063032 | 63 x 32 | 116 | 84 | 135 | 55 | 240 | 64 | 67 | 1 | 8 | 2090 |
| 186800063063 | 63 x 63 | 116 | 84 | 200 | 60 | 240 | 113 | 110 | 1 | 8 | 2210 |
| 186800075032 | 75 x 32 | 122 | 98 | 135 | 60 | 244 | 64 | 67 | 1 | 8 | 1840 |
| 186800075063 | 75 x 63 | 122 | 98 | 200 | 65 | 244 | 113 | 110 | 1 | 8 | 2230 |
| 186800090032 | 90 x 32 | 141 | 105 | 135 | 60 | 244 | 64 | 67 | 1 | 8 | 2150 |
| 186800090063 | 90 x 63 | 141 | 105 | 200 | 65 | 244 | 113 | 110 | 1 | 8 | 2270 |
| 186800110032 | 110 x 32 | 165 | 116 | 135 | 60 | 244 | 64 | 67 | 1 | 8 | 2270 |
| 186800110063 | 110 x 63 | 165 | 116 | 200 | 65 | 244 | 113 | 110 | 1 | 8 | 2730 |
| 186800125032 | 125 x 32 | 184 | 124 | 135 | 60 | 244 | 64 | 67 | 1 | 8 | 2280 |
| 186800125063 | 125 x 63 | 184 | 124 | 200 | 65 | 244 | 113 | 110 | 1 | 8 | 2390 |
| 186800140032 | 140 x 32 | 201 | 136 | 135 | 60 | 244 | 64 | 67 | 1 | 8 | 2290 |
| 186800140063 | 140 x 63 | 201 | 136 | 200 | 65 | 244 | 113 | 110 | 1 | 6 | 2440 |
| 186800160032 | 160 x 32 | 223 | 145 | 135 | 60 | 244 | 64 | 67 | 1 | 6 | 2490 |
| 186800160063 | 160 x 63 | 223 | 145 | 200 | 65 | 244 | 113 | 110 | 1 | 6 | 2440 |
| 186800180032 | 180 x 32 | 245 | 154 | 135 | 60 | 244 | 64 | 67 | 1 | 6 | 2550 |
| 186800180063 | 180 x 63 | 245 | 154 | 200 | 65 | 244 | 113 | 110 | 1 | 4 | 2550 |

* L1 - Length along pipe | * L1 - Longitud del collarine

PLASSA)D)LE

PLASSON Mechanical Saddle



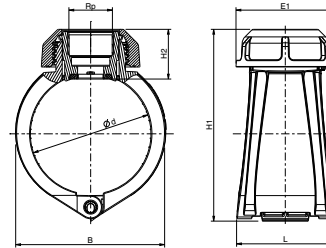
"PLASSADDLE" – PLASSON's revolutionary mechanical saddle

PLASSON is proud to introduce its newly designed mechanical saddle, featuring fast, bolt free installation as well as some of our well-established mechanical fitting features:

- Fast and Innovative tightening mechanism
- No bolts
- Non-corrosive, strong and durable plastic parts - no metal components
- Integral seals - no need for thread sealants

PLASSADDLE Threaded

16300

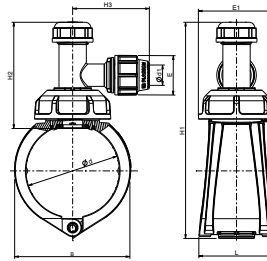


| Product Code | Size d x Rp | B | L | E1 | H1 | H2 | UB | UC | W |
|--------------|--------------|-----|-----|-----|-----|----|----|----|---|
| 16300063005* | 63 x 1/2" | 91 | 89 | 102 | 136 | 49 | | | |
| 16300063007 | 63 x 3/4" | 91 | 89 | 102 | 136 | 49 | | | |
| 16300063010 | 63 x 1" | 91 | 89 | 102 | 136 | 49 | | | |
| 16300063013* | 63 x 1 1/4" | 91 | 89 | 102 | 146 | 58 | | | |
| 16300063015 | 63 x 1 1/2" | 91 | 89 | 102 | 136 | 49 | | | |
| 16300090005* | 90 x 1/2" | 119 | 94 | 102 | 163 | 49 | | | |
| 16300090007 | 90 x 3/4" | 119 | 94 | 102 | 163 | 49 | | | |
| 16300090010 | 90 x 1" | 119 | 94 | 102 | 163 | 49 | | | |
| 16300090013* | 90 x 1 1/4" | 119 | 94 | 102 | 173 | 58 | | | |
| 16300090015 | 90 x 1 1/2" | 119 | 94 | 102 | 163 | 49 | | | |
| 16300110005* | 110 x 1/2" | 141 | 97 | 102 | 180 | 49 | | | |
| 16300110007 | 110 x 3/4" | 141 | 97 | 102 | 180 | 49 | | | |
| 16300110010 | 110 x 1" | 141 | 97 | 102 | 180 | 49 | | | |
| 16300110013* | 110 x 1 1/4" | 141 | 97 | 102 | 190 | 58 | | | |
| 16300110015* | 110 x 1 1/2" | 141 | 97 | 102 | 180 | 49 | | | |
| 16300125005* | 125 x 1/2" | 157 | 100 | 102 | 198 | 49 | | | |
| 16300125007 | 125 x 3/4" | 157 | 100 | 102 | 198 | 49 | | | |
| 16300125010 | 125 x 1" | 157 | 100 | 102 | 198 | 49 | | | |
| 16300125013* | 125 x 1 1/4" | 157 | 100 | 102 | 207 | 58 | | | |
| 16300125015 | 125 x 1 1/2" | 157 | 100 | 102 | 198 | 49 | | | |
| 16300160005* | 160 x 1/2" | 197 | 106 | 102 | 235 | 49 | | | |
| 16300160007 | 160 x 3/4" | 197 | 106 | 102 | 235 | 49 | | | |
| 16300160010 | 160 x 1" | 197 | 106 | 102 | 235 | 49 | | | |
| 16300160013* | 160 x 1 1/4" | 197 | 106 | 102 | 235 | 58 | | | |
| 16300160015 | 160 x 1 1/2" | 197 | 106 | 102 | 235 | 49 | | | |
| 16300180005* | 180 x 1/2" | 220 | 110 | 102 | 255 | 49 | | | |
| 16300180007 | 180 x 3/4" | 220 | 110 | 102 | 255 | 49 | | | |
| 16300180010 | 180 x 1" | 220 | 110 | 102 | 255 | 49 | | | |
| 16300180013* | 180 x 1 1/4" | 220 | 110 | 102 | 264 | 58 | | | |
| 16300180015 | 180 x 1 1/2" | 220 | 110 | 102 | 255 | 49 | | | |

* Will be available during 2022

PLASSADDLE Tapper

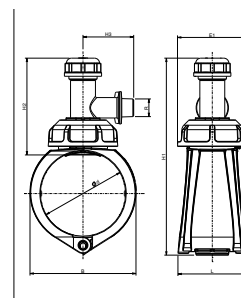
16310



| Product Code | Size d x d1 | B | L | E | E1 | H1 | H2 | H3 | UC | W |
|--------------|-------------|-----|-----|----|-----|-----|-----|-----|----|-----|
| 163100063025 | 63 x 25 | 91 | 89 | 54 | 102 | 231 | 144 | 106 | 30 | 642 |
| 163100063032 | 63 x 32 | 91 | 89 | 64 | 102 | 231 | 144 | 111 | 30 | 677 |
| 163100090025 | 90 x 25 | 119 | 94 | 54 | 102 | 258 | 144 | 106 | | |
| 163100090032 | 90 x 32 | 119 | 94 | 64 | 102 | 258 | 144 | 111 | 25 | 748 |
| 163100110025 | 110 x 25 | 141 | 97 | 54 | 102 | 273 | 144 | 106 | | |
| 163100110032 | 110 x 32 | 141 | 97 | 64 | 102 | 273 | 144 | 111 | | |
| 163100125025 | 125 x 25 | 157 | 100 | 54 | 102 | 290 | 144 | 106 | 24 | 820 |
| 163100125032 | 125 x 32 | 157 | 100 | 64 | 102 | 290 | 144 | 111 | 16 | 860 |
| 163100160025 | 160 x 25 | 198 | 106 | 54 | 102 | 325 | 144 | 106 | | |
| 163100160032 | 160 x 32 | 198 | 106 | 64 | 102 | 325 | 144 | 111 | | |
| 163100180025 | 180 x 25 | 220 | 110 | 54 | 102 | 350 | 144 | 106 | | |
| 163100180032 | 180 x 32 | 220 | 110 | 64 | 102 | 350 | 144 | 111 | | |

PLASSADDLE Tapper Male

1631R

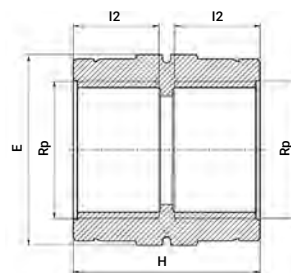


| Product Code | Size d x d1 | B | L | E1 | H1 | H2 | H3 | UC | W |
|--------------|-------------|-----|-----|-----|-----|-----|----|----|---|
| 1631R0063010 | 63 x 1" | 91 | 89 | 102 | 231 | 144 | 78 | | |
| 1631R0090010 | 90 x 1" | 119 | 94 | 102 | 258 | 144 | 78 | | |
| 1631R0110010 | 110 x 1" | 141 | 97 | 102 | 273 | 144 | 78 | | |
| 1631R0125010 | 125 x 1" | 157 | 100 | 102 | 290 | 144 | 78 | | |
| 1631R0160010 | 160 x 1" | 198 | 106 | 102 | 325 | 144 | 78 | | |
| 1631R0180010 | 180 x 1" | 220 | 110 | 102 | 350 | 144 | 78 | | |

Threaded Socket

050107*

Manguito rosca hembra x hembra



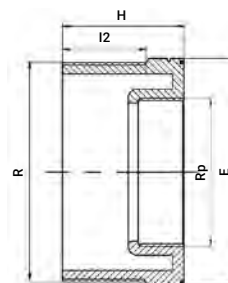
| Product Code | Size Rp x Rp | E | H | I2 | UB | UC | W |
|--------------|-----------------|----|----|----|----|------|----|
| 050107005 | 1/2" x 1/2" | 30 | 39 | 17 | 10 | 1200 | 15 |
| 050107007 | 3/4" x 3/4" | 36 | 41 | 19 | 10 | 1000 | 19 |
| 050107010 | 1" x 1" | 46 | 45 | 21 | 10 | 600 | 31 |
| 050107013 | 1 1/4" x 1 1/4" | 60 | 54 | 25 | 10 | 250 | 65 |
| 050107015 | 1 1/2" x 1 1/2" | 65 | 54 | 25 | 10 | 250 | 76 |
| 050107020 | 2" x 2" | 75 | 66 | 31 | 5 | 150 | 94 |

* With reinforcing ring - Cat. No. 050117 | * Con anillo de refuerzo - Cat. No. 050117

Threaded Reducing Bushing

050207

Manguito reductor hembra x macho

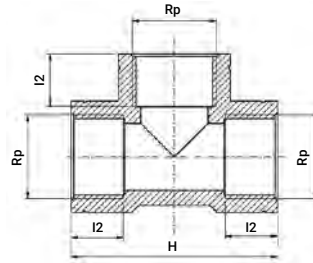


| Product Code | Size R x Rp | E | H | I2 | UB | UC | W |
|--------------|-----------------|-----|----|----|----|------|-----|
| 050207007005 | 3/4" x 1/2" | 27 | 30 | 17 | 10 | 2000 | 6 |
| 050207010005 | 1" x 1/2" | 36 | 32 | 19 | 10 | 1000 | 16 |
| 050207010007 | 1" x 3/4" | 36 | 32 | 19 | 10 | 1000 | 11 |
| 050207013005 | 1 1/4" x 1/2" | 46 | 37 | 21 | 10 | 700 | 27 |
| 050207013007 | 1 1/4" x 3/4" | 46 | 37 | 21 | 10 | 700 | 28 |
| 050207013010 | 1 1/4" x 1" | 46 | 37 | 21 | 10 | 700 | 21 |
| 050207015005 | 1 1/2" x 1/2" | 50 | 37 | 21 | 10 | 600 | 34 |
| 050207015007 | 1 1/2" x 3/4" | 50 | 37 | 21 | 10 | 600 | 32 |
| 050207015010 | 1 1/2" x 1" | 50 | 37 | 21 | 10 | 500 | 32 |
| 050207015013 | 1 1/2" x 1 1/4" | 50 | 37 | 21 | 10 | 500 | 20 |
| 050207020005 | 2" x 1/2" | 63 | 41 | 25 | 5 | 350 | 60 |
| 050207020007 | 2" x 3/4" | 63 | 41 | 25 | 5 | 350 | 58 |
| 050207020010 | 2" x 1" | 63 | 41 | 26 | 5 | 300 | 61 |
| 050207020013 | 2" x 1 1/4" | 63 | 41 | 26 | 5 | 320 | 55 |
| 050207020015 | 2" x 1 1/2" | 63 | 41 | 26 | 5 | 320 | 44 |
| 050207025020 | 2 1/2" x 2" | 80 | 44 | 29 | 5 | 200 | 75 |
| 050207030010 | 3" x 1" | 90 | 48 | 32 | 2 | 150 | 117 |
| 050207030013 | 3" x 1 1/4" | 90 | 48 | 32 | 2 | 150 | 119 |
| 050207030015 | 3" x 1 1/2" | 90 | 48 | 32 | 2 | 150 | 118 |
| 050207030020 | 3" x 2" | 90 | 48 | 32 | 2 | 100 | 103 |
| 050207030025 | 3" x 2 1/2" | 90 | 48 | 32 | 2 | 150 | 75 |
| 050207040020 | 4" x 2" | 120 | 56 | 41 | 2 | 80 | 238 |
| 050207040030 | 4" x 3" | 120 | 56 | 41 | 2 | 80 | 222 |

90° Threaded Tee

050407*

Te de 90° rosca hembra



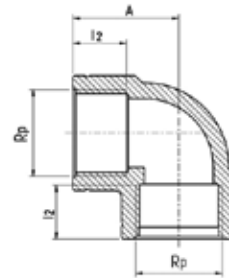
| Product Code | Size Rp | H | I2 | UB | UC | W |
|--------------|---------|-----|----|----|-----|-----|
| 050407005 | 1/2" | 64 | 18 | 10 | 700 | 28 |
| 050407007 | 3/4" | 68 | 19 | 10 | 500 | 39 |
| 050407010 | 1" | 81 | 21 | 10 | 260 | 61 |
| 050407013 | 1 1/4" | 96 | 25 | 5 | 140 | 114 |
| 050407015 | 1 1/2" | 108 | 25 | 5 | 90 | 157 |
| 050407020 | 2" | 130 | 30 | 5 | 60 | 205 |

* With reinforcing ring - Cat. No. 050417 | * Con anillo de refuerzo - Cat. No. 050417

90° Threaded Elbow

050507*

Codo de 90° rosca hembra



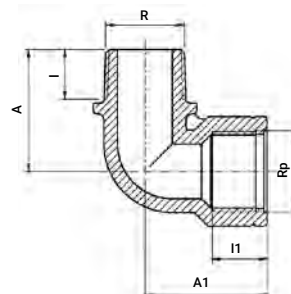
| Product Code | Size Rp x Rp | A | I2 | UB | UC | W |
|--------------|-----------------|----|----|----|------|-----|
| 050507005 | 1/2" x 1/2" | 32 | 17 | 10 | 1000 | 22 |
| 050507007 | 3/4" x 3/4" | 35 | 18 | 10 | 700 | 30 |
| 050507010 | 1" x 1" | 41 | 21 | 10 | 400 | 45 |
| 050507013 | 1 1/4" x 1 1/4" | 48 | 25 | 10 | 200 | 87 |
| 050507015 | 1 1/2" x 1 1/2" | 54 | 25 | 5 | 150 | 116 |
| 050507020 | 2" x 2" | 65 | 30 | 5 | 80 | 157 |

* With reinforcing ring - Cat. No. 050517 | * Con anillo de refuerzo - Cat. No. 050517

90° Threaded Elbow Male x Female

051507

Codo roscado-macho x hembra

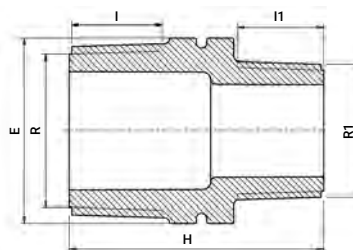


| Product Code | Size R x Rp | A | A1 | I | I1 | UB | UC | W |
|--------------|-------------|----|----|----|----|----|------|----|
| 051507005 | 1/2" x 1/2" | 36 | 36 | 16 | 17 | 10 | 1000 | 17 |
| 051507007 | 3/4" x 3/4" | 40 | 40 | 17 | 18 | 10 | 700 | 25 |
| 051507010 | 1" x 1" | 45 | 47 | 19 | 21 | 10 | 400 | 40 |

Threaded Reducing Nipple

050605

Machón doble reductor

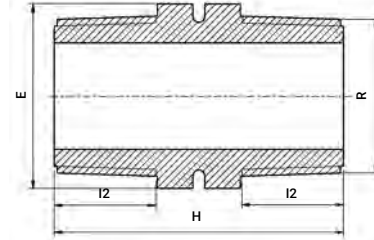


| Product Code | Size R x R1 | E | H | I | I1 | UB | UC | W |
|--------------|-----------------|----|----|----|----|----|------|----|
| 050605007005 | 3/4" x 1/2" | 27 | 47 | 17 | 16 | 10 | 1500 | 10 |
| 050605010005 | 1" x 1/2" | 36 | 49 | 19 | 16 | 10 | 800 | 17 |
| 050605010007 | 1" x 3/4" | 36 | 50 | 19 | 17 | 10 | 800 | 18 |
| 050605013005 | 1 1/4" x 1/2" | 46 | 53 | 21 | 16 | 10 | 500 | 28 |
| 050605013007 | 1 1/4" x 3/4" | 46 | 54 | 21 | 17 | 10 | 500 | 29 |
| 050605013010 | 1 1/4" x 1" | 46 | 56 | 21 | 19 | 10 | 500 | 31 |
| 050605015005 | 1 1/2" x 1/2" | 50 | 54 | 21 | 16 | 5 | 500 | 34 |
| 050605015007 | 1 1/2" x 3/4" | 50 | 55 | 21 | 17 | 5 | 500 | 34 |
| 050605015010 | 1 1/2" x 1" | 50 | 57 | 21 | 19 | 5 | 400 | 36 |
| 050605015013 | 1 1/2" x 1 1/4" | 50 | 59 | 21 | 21 | 5 | 400 | 39 |
| 050605020005 | 2" x 1/2" | 63 | 58 | 25 | 16 | 5 | 280 | 51 |
| 050605020007 | 2" x 3/4" | 63 | 59 | 25 | 17 | 5 | 260 | 52 |
| 050605020010 | 2" x 1" | 63 | 61 | 25 | 19 | 5 | 260 | 53 |
| 050605020013 | 2" x 1 1/4" | 63 | 63 | 25 | 21 | 5 | 240 | 57 |
| 050605020015 | 2" x 1 1/2" | 63 | 63 | 25 | 21 | 5 | 240 | 58 |

Threaded Nipple

050607

Machón doble

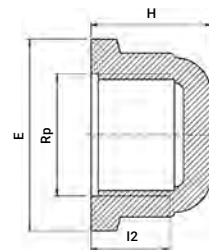


| Product Code | Size R x R | E | H | I2 | UB | UC | W |
|--------------|-----------------|----|----|----|----|------|----|
| 050607005 | 1/2" x 1/2" | 22 | 47 | 17 | 10 | 1800 | 8 |
| 050607007 | 3/4" x 3/4" | 27 | 49 | 18 | 10 | 1500 | 11 |
| 050607010 | 1" x 1" | 36 | 55 | 20 | 10 | 800 | 23 |
| 050607013 | 1 1/4" x 1 1/4" | 46 | 60 | 22 | 10 | 400 | 35 |
| 050607015 | 1 1/2" x 1 1/2" | 50 | 61 | 22 | 5 | 300 | 48 |
| 050607020 | 2" x 2" | 65 | 71 | 26 | 5 | 180 | 78 |

Threaded Cap

050707

Machón doble

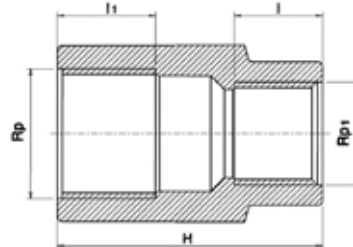


| Product Code | Size Rp | E | H | I2 | UB | UC | W |
|--------------|---------|----|----|----|----|------|----|
| 050707005 | 1/2" | 37 | 25 | 15 | 10 | 1600 | 13 |
| 050707007 | 3/4" | 42 | 26 | 16 | 10 | 1500 | 14 |
| 050707010 | 1" | 50 | 32 | 19 | 10 | 800 | 27 |
| 050707013 | 1 1/4" | 59 | 34 | 22 | 10 | 500 | 39 |
| 050707015 | 1 1/2" | 65 | 34 | 21 | 10 | 450 | 43 |
| 050707020 | 2" | 80 | 39 | 25 | 5 | 250 | 78 |

Threaded Reducing Socket

051107

Manguito reductor rosca hembra - hembra

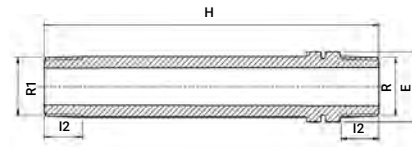


| Product Code | Size Rp x Rp1 | E | H | I | I1 | UB | UC | W |
|--------------|---------------|----|----|----|----|----|-----|----|
| 051107007005 | 3/4" x 1/2" | 36 | 50 | 20 | 19 | 10 | 800 | 24 |

Threaded Riser

051607

Espiga roscada

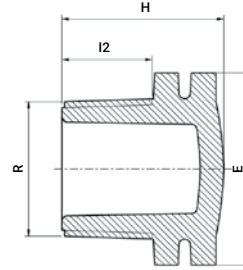


| Product Code | Size R x R1 | E | H | I2 | UB | UC | W |
|--------------|-----------------|----|-----|----|----|-----|-----|
| 051607005 | 1/2" x 1/2" | 22 | 150 | 17 | 10 | 600 | 30 |
| 051607007005 | 3/4" x 1/2" | 27 | 113 | 18 | 10 | 500 | 26 |
| 051607007 | 3/4" x 3/4" | 27 | 150 | 18 | 10 | 400 | 43 |
| 051607010 | 1" x 1" | 36 | 150 | 19 | 5 | 250 | 65 |
| 051607013 | 1 1/4" x 1 1/4" | 46 | 150 | 21 | 5 | 150 | 93 |
| 051607015013 | 1 1/2" x 1 1/4" | 50 | 150 | 21 | 5 | 140 | 120 |
| 051607015 | 1 1/2" x 1 1/2" | 50 | 150 | 21 | 5 | 140 | 120 |

Threaded Plug

051707

Tapón rosca macho



| Product Code | Size R | E | H | I2 | UB | UC | W |
|--------------|--------|----|----|----|----|------|----|
| 051707003 | 3/8" | 22 | 24 | 13 | 10 | 4500 | 4 |
| 051707005 | 1/2" | 27 | 29 | 16 | 10 | 2000 | 8 |
| 051707007 | 3/4" | 32 | 31 | 17 | 10 | 1500 | 12 |
| 051707010 | 1" | 36 | 34 | 19 | 10 | 1000 | 16 |
| 051707013 | 1 1/4" | 46 | 38 | 21 | 10 | 700 | 26 |
| 051707015 | 1 1/2" | 55 | 39 | 21 | 10 | 500 | 38 |
| 051707020 | 2" | 65 | 45 | 25 | 10 | 300 | 60 |

Ball Valve

03703

Válvula esférica



| Product Code | Size DN x Rc | E | H | I | B | A1 | A2 | UB | UC | W |
|--------------|--------------|-----|-----|------|----|----|----|----|----|-----|
| 0370300005 | 15 x 1/2" | 53 | 97 | 17.5 | 36 | 27 | 54 | — | 72 | 180 |
| 0370300007 | 20 x 3/4" | 53 | 97 | 17.5 | 36 | 27 | 54 | — | 72 | 175 |
| 0370300010 | 25 x 1" | 64 | 116 | 20.5 | 46 | 33 | 64 | — | 72 | 313 |
| 0370300013 | 32 x 1 1/4" | 73 | 118 | 20 | 55 | 36 | 70 | — | 48 | 393 |
| 0370300015** | 40 x 1 1/2" | 91 | 144 | 24 | 65 | 41 | 87 | — | 30 | 712 |
| 0370300020** | 50 x 2" | 106 | 162 | 29 | 75 | 53 | 95 | — | 24 | 918 |

* 037030F - with drain port | * 037030F – con sistema de purga

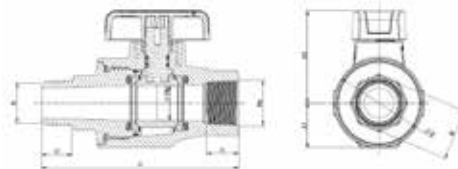
** Long handle

New ball valves can be found in page 227

PA Ball Valve Female x Male

NEW!

0370302



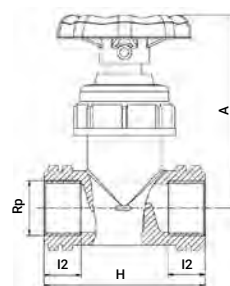
| Product Code | Size RcxR | Rp | DN | A1 | A2 | H | I1 | I2 | B | E | UC | W |
|----------------|-------------|------|----|----|----|-----|----|----|----|----|----|---|
| 03703020S00005 | 1/2" x 1/2" | 1/8" | 20 | 27 | 54 | 114 | 18 | 17 | 27 | 53 | | |
| 03703020S00007 | 3/4" x 3/4" | 1/8" | 20 | 27 | 54 | 117 | 19 | 18 | 30 | 53 | | |
| 03703020S00010 | 1" x 1" | 1/8" | 25 | 33 | 64 | 133 | 22 | 21 | 41 | 64 | | |

* 03703020SF - with drain port | * 03703020SF – con sistema de purga

Threaded Stoptap (Seal NBR)

03405

Válvula de línea rosca hembra (juntas NBR)

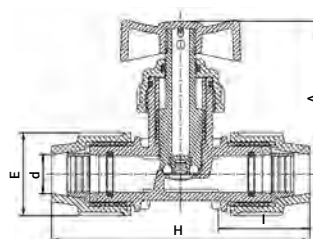


| Product Code | Size Rp x Rp | H | I2 | A | UB | UC | W |
|--------------|--------------|----|----|----|----|-----|-----|
| 03405077 | 3/4" x 3/4" | 78 | 18 | 95 | 5 | 140 | 115 |
| 03405110 | 1" x 1" | 82 | 20 | 95 | 5 | 120 | 129 |

Compression Stoptap (Seal NBR)

03407

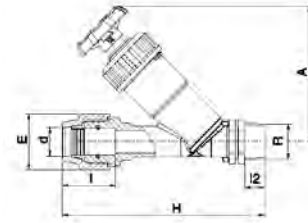
Válvula de línea compresión (juntas NBR)



| Product Code | Size d | E | H | I | A | UB | UC | W |
|--------------|---------|----|-----|----|----|----|-----|-----|
| 03407020 | 20 x 20 | 48 | 147 | 47 | 87 | 5 | 100 | 168 |
| 03407025 | 25 x 25 | 54 | 154 | 49 | 87 | 5 | 80 | 190 |
| 03407032 | 32 x 32 | 64 | 174 | 57 | 87 | 5 | 60 | 260 |

Angle Seat Valve (Seal NBR) Threaded x Compression 03048/03948

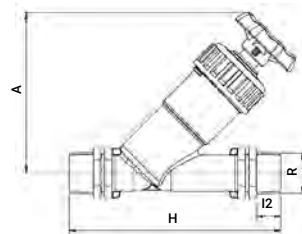
Válvula de asiento angular - compresión - rosca macho - juntas NBR



| Product Code | Size d x R | E | H | I | I2 | A | UB | UC | W |
|--------------|-------------|-----|-----|-----|----|-----|----|-----|------|
| 03048200 | 20 x 1/2" | 48 | 174 | 57 | 16 | 113 | — | 100 | 176 |
| 03048250 | 25 x 3/4" | 54 | 187 | 60 | 18 | 121 | — | 80 | 238 |
| 03048320 | 32 x 1" | 64 | 212 | 70 | 20 | 140 | — | 50 | 360 |
| 03948400 | 40 x 1 1/4" | 82 | 299 | 84 | 22 | 180 | — | 26 | 605 |
| 03948505 | 50 x 1 1/2" | 96 | 259 | 93 | 22 | 207 | — | 17 | 924 |
| 03948630 | 63 x 2" | 113 | 340 | 110 | 26 | 246 | — | 10 | 1518 |

Angle Seat Valve (Seal NBR) Threaded Inlet & Outlet 03047*

Válvula de asiento angular, (sello NBR) roscas macho



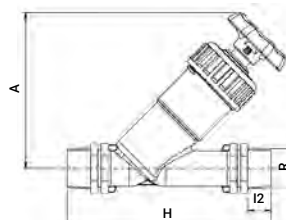
| Product Code | Size R x R | H | I2 | A | UB | UC | W |
|--------------|-----------------|-----|----|-----|----|-----|------|
| 03047055 | 1/2" x 1/2" | 135 | 16 | 113 | 5 | 120 | 142 |
| 03047077 | 3/4" x 3/4" | 151 | 18 | 121 | 5 | 100 | 186 |
| 03047110 | 1" x 1" | 170 | 20 | 140 | — | 70 | 291 |
| 03047188 | 1 1/4" x 1 1/4" | 225 | 22 | 207 | — | 40 | 474 |
| 03047155 | 1 1/2" x 1 1/2" | 200 | 22 | 180 | — | 24 | 733 |
| 03047220 | 2" x 2" | 254 | 26 | 246 | — | 15 | 1191 |

* Available with NPT thread | * Disponible con rosca NPT

Angle Seat Valve (Seal FPM) Threaded Inlet & Outlet

03049*

Válvula de asiento angular, (sello FPM) roscas macho



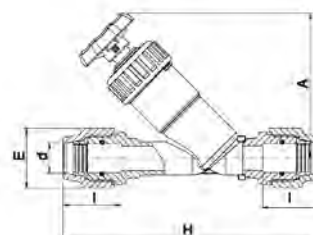
| Product Code | Size R x R | H | I2 | A | UB | UC | W |
|--------------|-----------------|-----|----|-----|----|-----|------|
| 03049055 | 1/2" x 1/2" | 135 | 16 | 113 | 5 | 120 | 136 |
| 03049077 | 3/4" x 3/4" | 151 | 18 | 121 | 5 | 100 | 191 |
| 03049110 | 1" x 1" | 170 | 20 | 140 | — | 70 | 295 |
| 03049188 | 1 1/4" x 1 1/4" | 200 | 22 | 180 | — | 40 | 474 |
| 03049155 | 1 1/2" x 1 1/2" | 225 | 22 | 207 | — | 24 | 733 |
| 03049220 | 2" x 2" | 254 | 26 | 246 | — | 15 | 1207 |

* Available with NPT thread | * Disponible con rosca NPT

Angle Seat Valve (Seal NBR) Compression Inlet & Outlet

03046

Válvula de asiento angular, (sello NBR) compresión

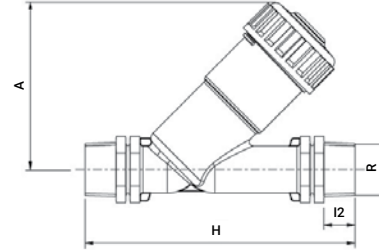


| Product Code | Size d x d | E | H | I | A | UB | UC | W |
|--------------|------------|----|-----|----|-----|----|----|-----|
| 03046320 | 32 x 32 | 64 | 254 | 70 | 140 | — | 40 | 438 |

Check Valve (Seal EPDM) Threaded Inlet & Outlet

03067/03068*

Válvula antirretorno, (sello EPDM) roscas macho

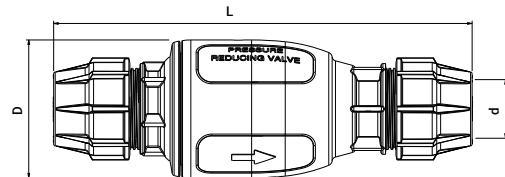


| Product Code | Size R | H | I2 | A | UB | UC | W |
|--------------|-----------------|-----|----|-----|----|-----|-----|
| 03067077 | 3/4" x 3/4" | 151 | 18 | 96 | 5 | 140 | 141 |
| 03067110 | 1" x 1" | 170 | 20 | 106 | 5 | 100 | 210 |
| 03067188 | 1 1/4" x 1 1/4" | 200 | 22 | 134 | — | 55 | 382 |
| 03067155 | 1 1/2" x 1 1/2" | 225 | 22 | 155 | — | 35 | 586 |
| 03067220 | 2" x 2" | 254 | 26 | 182 | — | 20 | 975 |

* Available with NPT thread | * Disponible con rosca NPT

Fixed Ratio Pressure Reducing Valve

03801

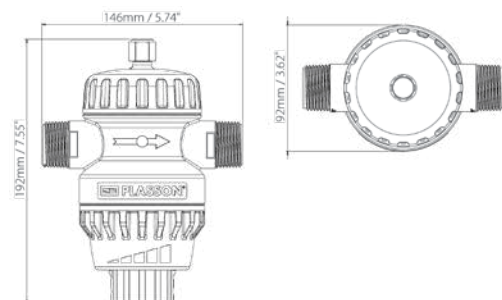


| Product Code | pressure reducing ratio | Size d | D | L | UB | UC | W |
|--------------|-------------------------|--------|-----|-----|----|----|------|
| 03801200630A | 2:1 | 63* | 150 | 450 | — | 6 | 3035 |
| 03801300630A | 3:1 | 63* | 150 | 450 | — | 6 | 3035 |

* For 2" male R use threaded adaptor 0725060630200A

Universal Pressure Regulator UPR 550

0220

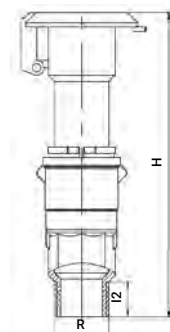


| Product Code | Inlet/Outlet | Inlet Pressure | Outlet Pressure | UB | UC | W |
|--------------|--------------|----------------|-----------------|----|----|-----|
| 02206500 | 1" R | 0.5-16 bar | 0.5-4.0 bar | — | 30 | 700 |
| 02205950 | 1" NPT | 0.5-16 bar | 0.5-4.0 bar | — | 30 | 700 |

Quick Coupling Valve (Seal NBR)

03039

Válvula de acople rápido (juntas NBR)

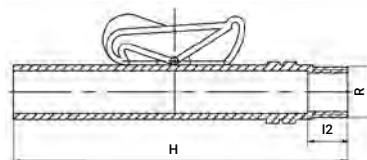


| Product Code | Size R | H | I2 | UB | UC | W |
|--------------|--------|-----|----|----|-----|-----|
| 03039037 | 3/4" | 152 | 17 | 5 | 130 | 146 |
| 03039030 | 1" | 154 | 18 | 5 | 130 | 148 |

Key for Quick Coupling Valve 3039

03139

Conexión de acople rápido

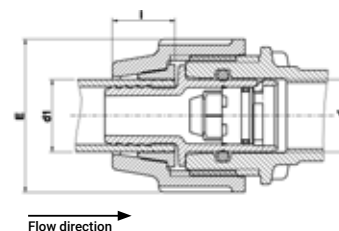
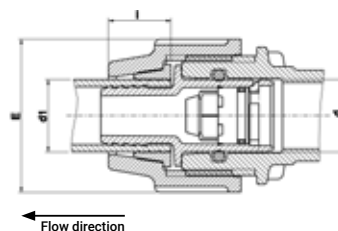


| Product Code | Size R | H | I2 | UB | UC | W |
|--------------|--------|-----|----|----|-----|----|
| 03139020 | 3/4" | 173 | 18 | 5 | 250 | 66 |

Check Valve Insert

03226/03227

Válvula de antirretorno

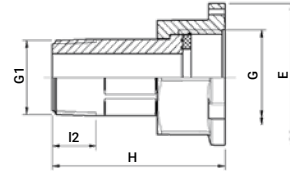


| Product Code | Size d x d1 | E | I | UB | UC | W |
|--------------|-------------|----|----|----|-----|----|
| 03226025 | 25 x 25 | 63 | 22 | - | 800 | 15 |

Male Rc thread to G threaded Free Nut

03589

Tubo y tuerca BSPT

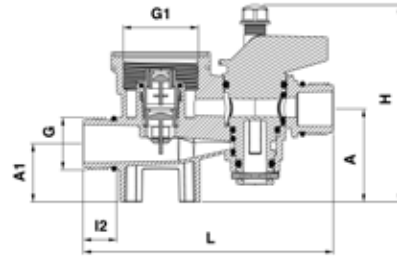


| Product Code | Size G x G1 | E | H | I2 | UB | UC | W |
|--------------|-------------|----|----|----|----|-----|----|
| 0358906005 | 3/4" x 1/2" | 40 | 56 | 16 | 2 | 150 | 60 |
| 0358906007 | 1" x 3/4" | 48 | 61 | 16 | 2 | 150 | 92 |

Water Meter Seat

03510T

Soporte para control de flujo de agua

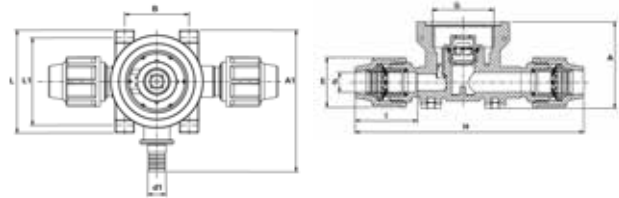


| Product Code | Size G x G1 x G | L | I2 | A | A1 | H | UC | W |
|---------------|-----------------|-----|----|----|----|-----|----|-----|
| 03510TT010010 | 1"x1½"x1" | 160 | 21 | 59 | 37 | 130 | 60 | 270 |

Water Meter Manifold

035100

Soporte para control de flujo de agua

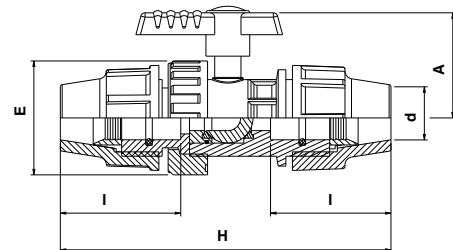


| Product Code | Size d x G1 x d | H | I | E | A | A1 | L | L1 | B | d1 | UC | W |
|--------------|------------------|-----|----|----|----|-----|----|----|----|----|----|-----|
| 03510000 | 15 x 1 1/2" x 15 | 178 | 49 | 39 | 67 | 110 | 80 | 68 | 50 | 14 | 80 | 100 |

PP Ball Valve

036010

PP Válvula de esfera

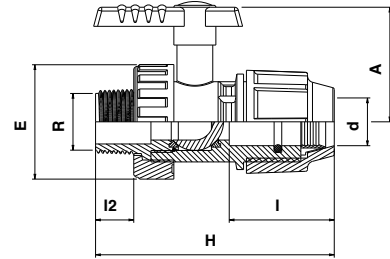


| Product Code | Size d | E | H | I | A | UB | UC | W |
|--------------|--------|----|-----|----|----|----|----|-----|
| 036010020 | 20 | 52 | 151 | 55 | 48 | — | — | 150 |
| 036010025 | 25 | 60 | 160 | 55 | 60 | — | — | 200 |
| 036010032 | 32 | 78 | 186 | 62 | 70 | — | — | 350 |

PP Ball Valve Male Adaptor

036020

PP Válvula de esfera rosca macho

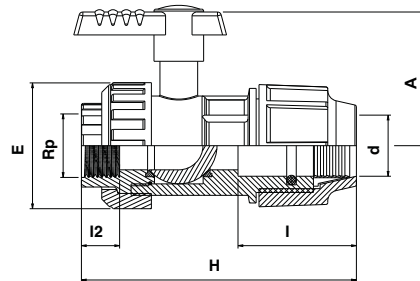


| Product Code | Size d x R | E | H | I | I2 | A | UB | UC | W |
|--------------|------------|----|-----|----|----|----|----|----|-----|
| 036020020005 | 20 x 1/2" | 52 | 113 | 55 | 17 | 48 | — | — | 120 |
| 036020025007 | 25 x 3/4" | 60 | 123 | 55 | 18 | 60 | — | — | 160 |
| 036020032010 | 25 x 1" | 60 | 125 | 62 | 20 | 60 | — | — | 167 |
| 036020025010 | 32 x 1" | 78 | 144 | 62 | 20 | 70 | — | — | 280 |

PP Ball Valve Female Adaptor

036030

PP Válvula de esfera rosca hembra

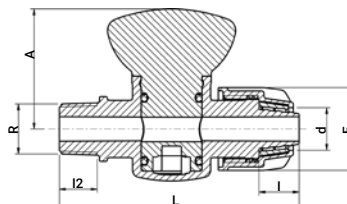


| Product Code | Size d x Rp | E | H | I | I2 | A | UB | UC | W |
|--------------|-------------|----|-----|----|----|----|----|----|-----|
| 036030020005 | 20 x 1/2" | 52 | 113 | 55 | 17 | 48 | — | — | 120 |
| 036030025007 | 25 x 3/4" | 60 | 123 | 55 | 18 | 60 | — | — | 160 |
| 036030032010 | 32 x 1" | 78 | 144 | 62 | 20 | 70 | — | — | 280 |
| 036030032013 | 32 x 1 1/4" | 78 | 144 | 62 | 23 | 70 | — | — | 280 |

Quarter Turn Valve Male Threaded x Compression

03010

Rosca Macho/ Compresión

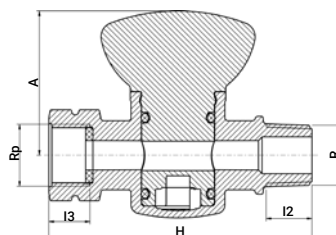


| Product Code | Size d x R | L | A | E | I | I1 | UB | UC | W |
|--------------|------------|----|----|----|----|----|----|-----|----|
| 03010516 | 16 x 1/2" | 98 | 49 | 34 | 17 | 15 | 10 | 450 | 68 |
| 03010716 | 16 x 3/4" | 99 | 49 | 34 | 17 | 17 | 10 | 400 | 72 |

Quarter Turn Valve Male Threaded x Female Threaded

03012

Rosca Macho-/Rosca Hembra

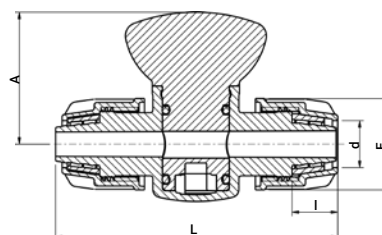


| Product Code | Size R x Rp | H | A | I1 | I2 | UB | UC | W |
|--------------|-------------|----|----|----|----|----|-----|----|
| 03012055 | 1/2" x 1/2" | 89 | 49 | 15 | 14 | 10 | 450 | 46 |
| 03012077 | 3/4" x 3/4" | 97 | 49 | 17 | 18 | 10 | 400 | 73 |

Quarter Turn Valve Compression x Compression

03017

Compresión



| Product Code | Size d x d | L | A | E | I | UB | UC | W |
|--------------|------------|-----|----|----|----|----|-----|----|
| 03017016 | 16 x 16 | 105 | 49 | 34 | 17 | 10 | 350 | 70 |

Technical Specifications and Installation Instructions

Technical Specifications

Materials

Compression Fittings

Body: Polypropylene, high-grade copolymer.
 Nut: Polypropylene, high-grade copolymer.
 Split Ring: Acetal POM (CPVC also available).
 Liner: Acetal (POM).
 Seal: Nitrile rubber NBR (EPDM, FPM also available).
 Reinforcing ring: Stainless steel on all female offtakes from 1 1/4" up to 4".
 Bolts (Series 17): Plated steel.
 Nuts (Series 17): Stainless steel.

Valves

Body: Polypropylene, high-grade copolymer.
 O-Ring: See inside.
 Spring: (items 03067, 03039), Stainless steel.

Saddles

Body: Polypropylene, high-grade copolymer.
 Bolts and Nuts: Plated steel.
 (Stainless steel bolts and nuts also available)
 Reinforcing Rings: Stainless steel.
 Seal: Nitrile rubber (NBR).

Tappers + Compression Saddles Body: Polypropylene, high-grade copolymer.
 Split Rings: Acetal (POM, CPVC also available).
 Nuts: Polypropylene, high-grade copolymer.
 Bolts and Nuts: Stainless Steel.
 Seal: EPDM.

Threaded Fittings

Body: Polypropylene, high-grade copolymer.
 Reinforcing Ring: Stainless Steel.

Operating Temperatures

The fittings and valves are not to be used with hot water, although they withstand the same temperature as the polyethylene pipe itself. The fittings and valves will withstand sub-zero temperatures.

Chemical Resistance

PLASSON Fittings are supplied, as standard, with polyacetal split rings and NBR O-rings which are suitable for water. For aggressive chemical applications CPVC split rings and EPDM or FPM O-rings can be supplied to produce a better chemical resistance.

Operating Pressures and Quality Certificates

PLASSON Fittings are tested and approved according to ISO 17885 for water (replaced ISO 14236) and AS/NZ 4129. For detailed pressure classification see page 84.

Threads

Threads marked "R", "Rp" and "Rc" are according to ISO 7-1. Threads marked "G" are according to ISO 228.

Flanges

Flange dimensions in accordance with: ISO 7005-1 (TABLE 11), BS 4504: 1989 (TABLE 11), DIN 2501 (PN 16 TABLE), AS/NZS 4331. Metal backing rings to be used with all flanges.

| Legend | |
|--------|------------------|
| UB | Units per bag |
| UC | Units per carton |
| W | Weight in grams |

Note

Before installation ensure that the end of the pipe to be inserted into the fitting is free of scratches and other imperfections and that both the pipe and the fitting itself are clean of sand, mud, stones etc.

Do not over tighten nut when closing. Never use wrenches or spanners with handle lengths longer than 46 cm - excessive torque during tightening can spread nut cone and result in pull outs.

If fittings are reused, ensure split ring is sharp and bites into pipe to avoid pull outs. Alternatively replace split ring.

Pull out resistance of Series 7 fittings combined with the UPVC/PP grip ring has been approved by pressure testing UPVC/PP pipe assemblies at 25 bar operating pressure for at least 1 hour.

Note: We strongly recommend the use of PTFE tape in threaded connections.

Especificaciones Técnicas

Materiales

Accesorios de compresión

Cuerpo: Polipropileno, block copolímero de alta calidad.
 Racor: Polipropileno, block copolímero de alta calidad.
 Casquillo de apriete: Acetal (POM).
 Disponibles también en PVC-C.
 Refuerzo interno de tubos: Acetal (POM).
 Junta tórica: Nitrilo (NBR).
 disponibles también en EPDM y FPM
 Anillo de refuerzo: Acero inoxidable en todas las
 tomas roscadas hembra de 1 1/4" a 4".
 Tornillos (Series 17): Acero niquelado.
 Tuercas: Acero inoxidable.

Válvulas

Cuerpo: Polipropileno, block copolímero de alta calidad.
 Junta tórica: Ver catálogo.
 Resorte: (03067, 03039), Acero inoxidable.

Collarines

Cuerpo: Polipropileno, block copolímero de alta calidad.
 Tornillos y tuercas: Acero niquelado.
 (También se dispone de tornillos y tuercas de acero
 inoxidable)
 Anillo de refuerzo: Acero inoxidable.
 Juntas: NBR.

Tapper y Collarín de compresión

Cuerpo: Polipropileno, block copolímero de alta calidad.
 Casquillo de apriete: Acetal (POM).
 disponibles también en PVC -C
 Racor: Polipropileno, block copolímero de alta calidad.
 Tornillos y tuercas: Acero inoxidable.
 Juntas: EPDM.

Accesorios roscados

Cuerpo: Polipropileno, block copolímero de alta calidad.
 Anillo de refuerzo: Acero inoxidable.

Temperaturas de Trabajo

Los accesorios y las válvulas no son recomendados para
 usar con agua caliente, aunque soportan las mismas
 temperaturas que las propias tuberías de polietileno.
 Sin embargo pueden resistir temperaturas inferiores a los
 cero grados centígrados.

Resistencia a las Sustancias Químicas

Los accesorios PLASSON están provistos, como estándar,
 con Casquillos de Apriete de resina acetálica y Juntas tóricas
 de NBR, recomendados para usar con agua potable. Para las
 aplicaciones de productos químicos agresivos se ofrecen
 Casquillos de Apriete de CPVC y Juntas tóricas de EPDM
 o FPM, que resisten mejor a las sustancias químicas.

Presiones de Funcionamiento y Certificados de Calidad

Todos los accesorios de PLASSON se someten a pruebas de
 aprobación, de conformidad con las normativas ISO 17885
 - Agua (Reemplaza a la ISO 14236) y AS/NZ 4129. Para ver
 una clasificación detallada de las presiones, consulte la
 página 85.

Roscas

Roscas marcadas "R", "Rp" y "Rc" de conformidad con la
 normativa ISO 7-1.
 Roscas "G" de conformidad con la normativa ISO 228.

Bridas

Las dimensiones de las bridas responden a las normas
 ISO 7005-1 (TABLE 11),
 BS 4504: 1989 (TABLE 11),
 DIN 2501 (PN 16 TABLE), AS/NZS 4331
 Con todas las bridas debe ser utilizado como refuerzo una
 brida de metal.

| Legend | |
|--------|---------------------|
| UB | Unidades por bolsa |
| UC | Unidades por carton |
| W | Peso en gramos |

Nota

Antes de la instalación asegure que:
 El extremo del tubo introducido no tenga imperfecciones o
 rayaduras Tanto el tubo como el accesorio no tenga sobre
 los mismos arena, barro o piedras, etc. No cierre el racor con
 extremada fuerza, nunca use llaves con manijas más largas
 de 46 cm. Un excesivo momento de torsión durante el cierre
 puede dañar el cono del racor y como resultado del mismo
 no permitir su propio funcionamiento Si los accesorios son
 usados nuevamente después de su desarmado, constate que
 los dientes del casquillo de apriete permanecen afilados y se
 hincan en el tubo impidiendo el escape del tubo. Si no es así,
 cambie el casquillo de apriete.

La resistencia a tracción de accesorios de Serie 7 que
 combinan el uso de casquillo de apriete para tubos de UPVC
 / PP ha sido aprobada por medio de pruebas de presión para
 tubos UPVC / PP con una presión de operación de 25 bar
 durante al menos 1 hora

Nota: Recomendamos utilizar cinta de PTFE para sellar todas
 las conexiones roscadas.

Technical Specifications

Pressure Rating of PLASSON Mechanical Fittings and Valves

| Product Code | Body Type | Pressure Rating | Stainless Steel Reinforcement Ring | From Pipe Diameter | To Pipe Diameter | From Thread | To Thread | From Outlet Size | To Outlet Size |
|---|---|-----------------|------------------------------------|--------------------|------------------|-------------|-----------|------------------|----------------|
| line 7/87 compression fittings | | | | | | | | | |
| Starts with 07 and 87 | All Fitting Types | 16.0 | | | | | | | |
| Exceptions: | | | | | | | | | |
| Starts with 07 | All 160 mm Fittings | 10.0 | | | | | | | |
| Starts with 07 and 87 | All Fittings with 3 inch Female Thread | 10.0 | | | | | | | |
| Starts with 07 and 87 | All Fittings with 4 inch Female Thread | 6.0 | | | | | | | |
| 0701070/ 0705070 | Plass 4 (Universal) | 10.0 | | 50 | 50 | | | 35 | 50 |
| 0704P | 90° Slip Tee | 12.5 | | 40 | 63 | | | | |
| 07120 | Plug Adaptor | 12.5 | | 20 | 63 | | | | |
| 07220 | Compression Flange Adaptor | 12.5 | | 125 | 125 | | | | |
| 07250 | Threaded Adaptor | 12.5 | | 75 | 75 | 1 1/2 | 3 | | |
| 07640 | 45° Tee | 8.0 | | 63 | 110 | | | | |
| 87930 | Reducing Set 110X63 | 10.0 | | | | | | | |
| Valves | | | | | | | | | |
| 03046/03047/03048/03049 | Angle Seat Valve | 8.0 | | | | | | | |
| 03405 | Threaded Stoptap | 10.0 | | | | 3/4 | 1 | | |
| 03407 | Compression Stoptap | 16.0 | | 20 | 32 | | | | |
| 03039 | Quick Coupling Valve | 10.0 | | | | 3/4 | 1 | | |
| 03067 | Check Valve | 8.0 | | | | | | | |
| 03703 | PA ball valve | 16.0 | | | | | | | |
| 0360 | PP ball valve | 10.0 | | | | | | | |
| line 5 threaded fittings | | | | | | | | | |
| Starts with 05 | All fittings | 16.0 | | | | | | | |
| Exceptions | | | | | | | | | |
| 0501/0504/0505 | socket /elbow /Tee without reinforcement ring | 10.0 | NO | | | 1 1/4 | 2 | | |
| 050207/ 050707 | Threaded Reducing Bushing/Threaded Cap | 10.0 | | | | 1 1/4 | 2 | | |
| Saddles | | | | | | | | | |
| 160760 | Saddle Single Outlet | 12.5 | YES | 20 | 63 | 1/2 | 1 1/2 | | |
| 160760 | Saddle Single Outlet | 12.5 | YES | 75 | 180 | 1/2 | 3/4 | | |
| 160760 | Saddle Single Outlet | 10.0 | YES | 75 | 180 | 1 | 2 | | |
| 160761 | Saddle Single Outlet | 16.0 | YES | 40 | 180 | 1 | 1 | | |
| 160860 | Saddle Single Outlet | 6.0 | NO | 20 | 180 | 1 1/4 | 2 | | |
| 160860 | Saddle Single Outlet | 10.0 | NO | 20 | 180 | 1/2 | 1 | | |
| 161760 | Saddle Double Outlet | 12.5 | YES | 20 | 63 | 1/2 | 1 1/2 | | |
| 161760 | Saddle Double Outlet | 12.5 | YES | 75 | 180 | 1/2 | 3/4 | | |
| 161760 | Saddle Double Outlet | 10.0 | YES | 75 | 180 | 1 | 2 | | |
| 161860 | Saddle Double Outlet | 6.0 | NO | 20 | 180 | 1 1/4 | 2 | | |
| 161860 | Saddle Double Outlet | 10.0 | NO | 20 | 180 | 1/2 | 1 | | |
| 16279 | Saddle Single Outlet | 16.0 | YES | 63 | 180 | 1 1/2 | 1 1/2 | | |
| 16310,16300,1631R | PLASSADDLE | 16.0 | | | | | | | |
| Silver line compression fittings | | | | | | | | | |
| starts with 14 | All fittings | 10.0 | | | | | | | |
| Series 1 compression fittings | | | | | | | | | |
| starts with 10 | All fittings | 16.0 | | | | | | | |

Especificaciones Técnicas

Presiones Nominales (PN) de Accesorios y Válvulas Mecánicas / Compresión de PLASSON

| Código de producto | Tipo | Presión Nominal | Anillo de Refuerzo de Acero Inoxidable | From Pipe Diameter | To Pipe Diameter | From Thread | To Thread | From Outlet Size | To Outlet Size |
|--|---|-----------------|--|--------------------|------------------|-------------|-----------|------------------|----------------|
| Accesorios de Compresión Serie 7 / 87 | | | | | | | | | |
| Starts with 07 and 87 | All Fitting Types | 16.0 | | | | | | | |
| Excepciones: | | | | | | | | | |
| Starts with 07 | All 160 mm Fittings | 10.0 | | | | | | | |
| Starts with 07 and 87 | All Fittings with 3 inch Female Thread | 10.0 | | | | | | | |
| Starts with 07 and 87 | All Fittings with 4 inch Female Thread | 6.0 | | | | | | | |
| 0701070/ 0705070 | Plass 4 (Universal) | 10.0 | | 50 | 50 | | | 35 | 50 |
| 0704P | 90° Slip Tee | 12.5 | | 40 | 63 | | | | |
| 07120 | Plug Adaptor | 12.5 | | 20 | 63 | | | | |
| 07220 | Compression Flange Adaptor | 12.5 | | 125 | 125 | | | | |
| 07250 | Threaded Adaptor | 12.5 | | 75 | 75 | 1 1/2 | 3 | | |
| 07640 | 45° Tee | 8.0 | | 63 | 110 | | | | |
| 87930 | Reducing Set 110X63 | 10.0 | | | | | | | |
| Válvulas | | | | | | | | | |
| 03046/03047/03048/03049 | Angle Seat Valve | 8.0 | | | | | | | |
| 03405 | Threaded Stoptap | 10.0 | | | | 3/4 | 1 | | |
| 03407 | Compression Stoptap | 16.0 | | 20 | 32 | | | | |
| 03039 | Quick Coupling Valve | 10.0 | | | | 3/4 | 1 | | |
| 03067 | Check Valve | 8.0 | | | | | | | |
| 03703 | PA ball valve | 16.0 | | | | | | | |
| 0360 | PP ball valve | 10.0 | | | | | | | |
| Accesorios Roscados Línea 5 | | | | | | | | | |
| Starts with 05 | All fittings | 16.0 | | | | | | | |
| Excepciones | | | | | | | | | |
| 0501/0504/0505 | socket /elbow /Tee without reinforcement ring | 10.0 | NO | | | 1 1/4 | 2 | | |
| 050207/ 050707 | Threaded Reducing Bushing/Threaded Cap | 10.0 | | | | 1 1/4 | 2 | | |
| Collarines/ Arranques/ Tomas simples | | | | | | | | | |
| 160760 | Saddle Single Outlet | 12.5 | YES | 20 | 63 | 1/2 | 1 1/2 | | |
| 160760 | Saddle Single Outlet | 12.5 | YES | 75 | 180 | 1/2 | 3/4 | | |
| 160760 | Saddle Single Outlet | 10.0 | YES | 75 | 180 | 1 | 2 | | |
| 160761 | Saddle Single Outlet | 16.0 | YES | 40 | 180 | 1 | 1 | | |
| 160860 | Saddle Single Outlet | 6.0 | NO | 20 | 180 | 1 1/4 | 2 | | |
| 160860 | Saddle Single Outlet | 10.0 | NO | 20 | 180 | 1/2 | 1 | | |
| 161760 | Saddle Double Outlet | 12.5 | YES | 20 | 63 | 1/2 | 1 1/2 | | |
| 161760 | Saddle Double Outlet | 12.5 | YES | 75 | 180 | 1/2 | 3/4 | | |
| 161760 | Saddle Double Outlet | 10.0 | YES | 75 | 180 | 1 | 2 | | |
| 161860 | Saddle Double Outlet | 6.0 | NO | 20 | 180 | 1 1/4 | 2 | | |
| 161860 | Saddle Double Outlet | 10.0 | NO | 20 | 180 | 1/2 | 1 | | |
| 16279 | Saddle Single Outlet | 16.0 | YES | 63 | 180 | 1 1/2 | 1 1/2 | | |
| 16540 | All Tappers - for PVC & PE Pipes | 16.0 | | | | | | | |
| Línea Silver – Accesorios de Compresión | | | | | | | | | |
| starts with 14 | All fittings | 10.0 | | | | | | | |
| Serie 1 – Accesorios de Compresión | | | | | | | | | |
| starts with 10 | All fittings | 16.0 | | | | | | | |

Installation Instructions for Compression Fittings

ASSEMBLY AS SIMPLE AS ABC...

For Fittings 16mm - 63mm / Para accesorios de 16mm - 63mm

Cut the pipe square, remove burrs • Undo the nut to the last thread. Leave the nut on the fitting while inserting the pipe.

Corte el tubo al tamaño requerido y realice el biselado al final del tubo • Retire el racor hasta su última rosca dejándolo en el accesorio durante el próximo paso.



Twist the pipe into the fitting* through the split ring and rubber seal to the pipe stop • Tighten the nut firmly. Use a PLASSON wrench (or similar tool) for final tightening of sizes 40 and above.

Introduzca el tubo con un movimiento circular dentro del accesorio pasando el casquillo de apriete y el sello hasta llegar al tope interno del accesorio • Gire firmemente el racor en dirección del cuerpo del accesorio, utilizando la llave PLASSON (o similar) en los tamaños 40mm y mayores.



The nut should be closed tightly, however there is no need for the nut to actually meet the body shoulder.

Cierre el racor firmemente, aunque no es necesario cerrarlo hasta el tope.



* Lubrication and chamfering of the pipe end will ease insertion of the pipe (use silicone lubricant).

* A fin de facilitar la introducción es conveniente lubricar y biselar el tubo (con un lubricante que conforma las normas de aprobación de calidad del agua).

Installation Instructions for Compression Fittings

ASSEMBLY AS SIMPLE AS ABC...

For Fittings 75mm - 110mm / Para accesorios de 75mm - 110mm

Cut the pipe square, remove burrs

Undo the nut until 3-4 threads are visible.

Abra el racor hasta que se vean 3-4 roscas.
Corte el tubo en escuadra y quite las virutas del corte



Insert the pipe into the fitting until the stop.

Introduzca el tubo hasta que éste llegue a tocar perpendicularmente el cuerpo del accesorio.



Tighten the nut firmly with a PLASSON wrench.

Cierre firmemente el racor con la llave PLASSON.



Installation Instructions for Pipe Adaptors Conversion Sets

Universal Pipe Adaptors: Copper, Galvanised and Imperial U-PVC (Without Pullout Resistance)

Juegos de conversión de tubería: galvanizada, de cobre o de UPVC medidas imperiales (sin resistencia a la tracción)



Prepare pipe by ensuring that the end is free from grease and roughen the outer surface with wire wool or similar. Cut pipe end square. Remove nut from end of fitting and discard white split ring.



Push adaptor into fitting to the stop. Push and twist the pipe until it meets the internal stop.



Screw nut tightly towards the body of the fitting. Final tightening with a wrench is essential. The installation should be firmly anchored against end loading.

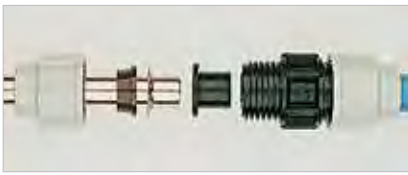
Se prepara el tubo asegurándose que el final del tubo no tenga grasa, y se lija el exterior con lana de alambre. Se hace un corte perpendicular al final del tubo. Se lleva el racor al final del accesorio y se quita el casquillo de apriete blanco.

Se empuja el adaptador en el tubo hasta el tope se empuja y se enrosca el tubo hasta que llegue al tope interior del accesorio.

Se aprieta firmemente el racor hacia el interior del accesorio. Es imprescindible que se apriete con una llave. Después, anclar firmemente la instalación.

Installation Instructions for Pipe Adaptors Conversion Sets

Adaptor Set for Copper (With Pullout Resistance) Juego de adaptadores para cobre (con resistencia a traccion)



Cut pipe square. Remove burrs. Ensure pipe is free of scratches, dents and other imperfections. Remove nut from fitting and discard white split ring. Make a mark on the pipe to the depth of the rubber insert. Assemble nut, brown ring and stainless steel ring onto pipe in that order. Ensure the brown ring tapers towards the nut and the stainless steel ring towards the fitting body.



Push insert into fitting body fully up to the flange.



Push pipe end into body of fitting. Ensure to insert at least to the mark you have made. Push both the rings up to the insert flange and engage nut. Use a PLASSON wrench for final tightening.

Corte el tubo a escuadra, limpie los restos del corte. Asegure que el tubo no este rayado, dentado, con virutas o con otras imperfecciones. Se lleva el racor hasta el final del accesorio y se quita el casquillo de apriete blanco. Se hace una marca en la superficie del tubo que es la profundidad del adaptador de goma. Se colocan el racor, el anillo marrón y el anillo de acero en el tubo, en este orden. Se comprueba que el anillo marrón se remata hacia la tuerca y el anillo de acero hacia el interior del accesorio.

Introducir el adaptador en el interior del accesorio hasta el final.

Introducir el tubo en el interior del accesorio. Comprobar que se introduce por lo menos hasta la marca hecha previamente. Se empujan ambos anillos hasta el adaptador de goma y se cierra firmemente el racor. Para apretar firmemente se debe utilizar la llave PLASSON.

Installation Instructions for Pipe Adaptors Conversion Sets

Lead Pipe Adaptor Adaptadores para tuberías de plomo



Remove nut from fitting and discard white split ring. Mount nut on pipe followed by brown split ring and seal ring.



Push both components onto the pipe until the seal ring is 20mm from the end of pipe and touching the split ring.



Enter pipe into fitting body and tighten firmly with a wrench. (It is important that the pipe is not pushed fully to the stop in the fitting).

Note for lead pipe adaptors: This product seals on the outside diameter of the pipe and it is therefore important that the lead pipe is in good condition on the external part of the pipe where the seal is made. Variation in the lead piping sometimes results in oversized pipes. In these circumstances it may be preferable to use the white split ring provided with the fitting.

Se lleva el racor al final del accesorio y se quita el casquillo de apriete blanco. Se monta el racor al tubo seguido por el casquillo marrón y el anillo de goma.

Se empujan los dos componentes hasta que el anillo de goma esté a 20mm del final del tubo, y tocando el casquillo de apriete marrón.

Se introduce el tubo en el interior del accesorio y se aprieta firmemente con una llave (es importante que no se empuje el racor completamente hasta el final del accesorio).

Nota: El sellado con este producto se realiza con el diámetro exterior del tubo, y por lo tanto es importante que el exterior de la tubería de plomo esté en buen estado. Las variaciones en la tubería de plomo resultan a veces demasiado grandes. En estas circunstancias es preferible usar el casquillo de apriete que está previsto con el accesorio.

Installation Instructions for PLASS4 (Universal) Fittings



Instrucciones para la instalacion de accesorios plass4

Cut the pipe square and remove all burrs and sharp edges.

Select correct fitting according to the external diameter of the pipe.

Slide the PLASS4 fitting (universal side) onto the pipe, until it reaches the internal fins and a slight resistance is felt.

Do not force the pipe end past the fins.

Holding the PLASS4 body with a wrench, tighten the PLASS4 universal nut firmly with a wrench (size 35-50 tighten nut very firmly to approx. 90 NM)

Assemble the metric PE joint as per the standard fitting instructions.

Note: If reusing the fitting, ensure the metal teeth are located in the grip ring and pipe end does not pass the location fins in the body.

Corte el tubo a escuadra y elimine todas las virutas y cantos vivos.

Elija el accesorio apropiado de acuerdo con el diámetro del tubo.

Introduzca el accesorio PLASS4 (del lado Universal) en el tubo hasta que llegue al tope s sienta una ligera resistencia.

No fuerce el tubo y no pase las aletas.

Agarrando el cuerpo del PLASS4 con una llave apropiada, cierre firmamente el raccor con una llave (en las medidas 35-50 su raccor puede ser cerrado con un momento de 90 Nm). Arme la union de PE como en las instrucciones de los accesorios normales.

IMPORTANTE: no fuerce el tubo y pase el punto de resistencia. Puede danar el accesorio.

Comience apretar la tuerca al cuerpo. el cierre final hagalo con una llave PLASSON o similar. Ensamble la junta metrica como las instrucciones de un accesorio estandard.

Installation Instructions for Copper Pipe Adaptor



Instrucciones para la instalacion de adaptor tubo de cobre

Cut the copper pipe square and remove all burrs and sharp edges.

Twist the copper pipe into the fitting* through the rubber o-ring to the pipe stop.

Tighten the nut firmly. Use a wrench for final tightening. The nut should be closed tightly, however there is no need for the nut to actually meet the body shoulder.

Assemble the metric PE joint as per the standard fitting instructions.

* Lubrication of the pipe end will ease the insertion (use silicone lubricant).

Note: If reused, the metal grip ring must be replaced with a new one.

Corte el tubo a escuadra y elimine todas las virutas y cantos vivos.

Introduzca girando* el tubo de cobre junto con el o-ring hasta el tope.

Apriete la tuerca firmemente. use una llave para el apriete final. La tuerca debe estar apretada herméticamente. Sin embargo no es necesario que llegue hasta el borde del cuerpo.

Ensamble la junta metrica pe como un accesorio estandard.

* Para facilitar la introduccion utilice un lubricante a base de silicona.

NOTA: Si quiere reusar el accesorio debe reemplazar el agarre de metal por uno nuevo.



The logo consists of a red square containing a white icon of a pipe with a fitting, followed by the word "PLASSON" in white, uppercase, sans-serif font.

PLASSON

ELECTROFUSION FITTINGS



Introduction Introducción

| | | | |
|--------------------------|---------|---------------------------|---------|
| Electrofusion System | 102 | Sistema ElectroFusión | 102 |
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| Wastewater Line | 156-161 | Aguas residuales | 156-161 |
| Technical Specifications | 162 | Especificaciones técnicas | 163 |

PLASSON, a worldwide leader in fittings for polyethylene pipes for over 50 years, now offers a complete line of electrofusion products including: PLASSON electrofusion fittings, tools and control boxes.

PLASSON electrofusion products combine to offer a reliable smart-system solution featuring fully computerized control and monitoring.

PLASSON's customers benefit from the Company's quality products, expertise and worldwide first-rate service in water, gas distribution, Waste-Water Systems, Geothermal applications and industrial applications.

PLASSON, líder mundial en accesorios para tuberías de polietileno desde hace más de 50 años, presenta ahora una línea completa de productos de electrofusión, entre ellos: conectores, herramientas y soldadoras automáticas de electroFusión. La combinación de productos electrofusion de PLASSON ofrece una solución inteligente y confiable que integra el control y la monitorización completamente computarizados.

Los clientes de PLASSON se benefician de los productos de calidad, la pericia y el excelente servicio mundial de la compañía en instalaciones de distribución de agua y gas, y aplicaciones industriales.

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PLASSON Electrofusion System

The Smart-System Solution You Can Depend On

PLASSON Electrofusion Fittings

PLASSON fittings are specifically designed for reliable, high performance pipe joining and long system life. This automated system has been proven to be most economical due to the low potential for operator error.

Tools and Control Box

PLASSON offers quality tools and control boxes allowing for easy installation. PLASSON control boxes provide computerized electrofusion with minimal potential for operator error. The PLASSON control boxes are the economical solution for reliable electrofusion.

The Smart Fuse System - PLASSON Electrofusion

All PLASSON products combine to form the latest state-of-the-art high performance pipe joining solution. PLASSON electrofusion fittings are part of a complete electrofusion Smart Fuse System. The entire electrofusion process is executed and fully monitored by the computerized control box. Everything is computer-controlled ensuring safe, dependable connections.

PLASSON electrofusion fittings can be used with PLASSON's computerized Smart Fuse System control box or with standard barcode systems. Each PLASSON electrofusion fitting comes complete with a barcode.

Advantages

Stronger pipe joining - PLASSON electrofusion quality fittings have long penetration depths and fusion zones which ensure high quality joints.

Most Economical - Economic benefits are a result of overall integrated system quality and innovation including the computerized Smart Fuse System which reduces the potential for operator error.

PLASSON Electrofusion Smart Fuse System Features

- **Superior Fitting Design**
increases joint integrity
- **Automatic Controller**
decreases potential operator error
- **Computerized Data Retrieval**
ensures quality control by Joint Data retrieval of measurements and records
- **Compatibility**
between PLASSON electrofusion and other electrofusion systems through the computerized barcode system
- **Easy Installation**
using PLASSON's simple, practical tools
- **High Standards**
are ensured by the latest product testing methods

High Performance - Proven high performance in gas and water distribution and industrial applications.

Superior Service - PLASSON provides unmatched service based on over 40 years in the field.

Sistema Electrofusion de PLASSON

La solución inteligente de confianza

Accesorios Electrofusion de PLASSON

Los accesorios ("fittings") de PLASSON para tuberías han sido especialmente diseñados para asegurar conexiones fiables, de alto rendimiento y prolongada vida útil. Se ha comprobado que este sistema automatizado es el más económico, gracias a la escasa probabilidad de errores por parte del operador.

Herramientas y soldadora automática de ElectroFusión

PLASSON ofrece herramientas de alta calidad y soldadoras automáticas que se instalan fácilmente. Las soldadoras, que proporcionan un proceso computarizado con mínima probabilidad de error humano, son la solución más económica para una electrofusión de máxima confianza.

Electrofusion de PLASSON - El sistema inteligente

Los productos de PLASSON se combinan para ofrecer la solución más avanzada y rendidora en la conexión de tuberías. Los accesorios electrofusion de PLASSON forman parte de un sistema completo e inteligente. La soldadora automática de ElectroFusión está a cargo de la ejecución y la monitorización del proceso. El sistema controlado por computadora asegura conexiones seguras y confiables.

Ventajas

Uniones más resistentes - Los accesorios de alta calidad electrofusion de PLASSON tienen grandes profundidades de penetración y zonas de fusión que aseguran juntas muy resistentes.

La solución más económica - El beneficio económico es el resultado de la calidad y la innovación del sistema computarizado totalmente integrado, que reduce la probabilidad de error humano.

Características del sistema inteligente Electrofusion de PLASSON

- **Excelente diseño**
asegura la integridad de la conexión
- **Control automático**
reduce la probabilidad de error humano
- **Recuperación de datos**
calidad asegurada mediante la recuperación de datos de mediciones y registros
- **Compatibilidad**
con el sistema electrofusion de PLASSON y otros sistemas de códigos de barras
- **Instalación sencilla**
mediante las herramientas prácticas y simples de PLASSON
- **Estándar elevado**
asegurado por los métodos de prueba de productos de última generación

Alta performance - Elevado rendimiento comprobado en instalaciones de distribución de gas y agua, y aplicaciones industriales.

Excelente servicio - PLASSON le brinda un servicio inigualado, con su pericia y experiencia de más de 40 años en el terreno.

Fittings

490104/490103

Page 109 | Coupler
Enlace Recto



4901L4

Page 110 | Long Coupler
Enlace Largo



450104

Page 110 | Coupler (PN 25)
Enlace Recto (PN 25)



460104/460103

Page 112 | LightFit Coupler (PN 10)
Enlace LightFit (PN 10)



4601S3

Page 113 | Super LightFit (PN 6.4)



491104

Page 113 | Reducing Coupler
Enlace Reductor



491107

Page 114 | Spigot Reducer
Reductor Espiga



49009

Page 115 | Flex Restraint



494204

Page 116 | Monolithic End Cap
Tapón Monolítico



491204

Page 116 | End Cap
Tapón



491207

Page 117 | Spigot End Plug
Tapón Espiga



490404

Page 119 | Tee 90°
Enlace T 90°



492404

Page 119 | Two Outlets Reducing Tee
Enlace te Reductor con Salida Doble



491404

Page 120 | Reducing Tee
Enlace T Reductor



499404

Page 121 | Flanged Tee
Enlace T Bridado



490504

Page 121 | Elbow 90°
Codo 90°



490604

Page 122 | Elbow 45°
Codo 45°



490804

Page 122 | Elbow 22.5°
Codo 22.5°



46060

Page 123

LightFit Elbow 45°
Codo LightFit 45°



46330

Page 123

LightFit Elbow 30°
Codo LightFit 30°



46370

Page 123

LightFit Elbow 15°
Codo LightFit 15°



490904

Page 124

Elbow 180°
Codo 180°



491904

Page 124

Y Reducer
Y Reductor



491504

Page 125

Duckfoot Elbow 90°
Codo 90° Empotrable



4915Q4

Page 125

Duckfoot Elbow 90° with Outlet
Codo 90° Empotrable con
Toma de Servicio



4947C4

Page 126

Adjustable Elbow
Codo Ajustable



4947D4

Page 126

Adjustable Elbow One Sided
Codo Ajustable Enlace/
Espiga



496804

Page 127

Balloon Saddle
Collarín Globo



498304

Page 127

Monolithic Weld End Cap for
Ballon Saddle
Tapón Monolítico Soldable
para Collarín Globo



4958T4

Page 128

Saddle Female Rp
Threaded Outlet



495204

Page 128

Repair Saddle
Toma de Reparación



493804

Page 129

Transition Saddle
Collarín de Transición



493803

Page 132

Sensor Adaptor with Brass
Thread



4938S3

Page 132

Sensor Adaptor with a
Stainless Steel thread



495804

Page 133

Branch Saddle
Collarín de Derivación



495804

Page 134

Branch Saddle
Collarín de Derivación



4958X4

Page 134

Branch Saddle



495803

Page 136-137

XL&XXL Branch Saddle
XL&XXL Collarín de Derivación



4758W

Page 137

LightFit Branch Saddle
Collarín de Derivación LightFit



495904

Page 138

Flange Branch Saddle
Collarín bridado



4959X4

Page 139

Flanged Branch Saddles
DN100
Collarín Bridado DN 100



495204

Page 139

Repair Saddle
Collarín de reparación



496304

Page 140-141

Tapping Saddle
Toma de Servicio



4963P4

Page 142

Tapping Saddle Parallel Outlet
Toma de Servicio Salida Parallel
Outlet



491304

Page 143

High Volume Tapping Tee
(HVTT)



498304

Page 143

Welding Cap for Tapping Saddle
Tapón Soldable para toma de
Servicio



436207

Page 144

PE Ball Valve
Válvula de Bola PE



436Q7

Page 144

PE Ball Valve with
Two Purges
PE Ball Válvula de
Bola con purga



495404/4954S4

Page 145

Tapping Valve
Toma de Servicio con
Válvula



492104

Page 146

Male Transition Coupler
Enlace de Transición Macho



493104

Page 146

Female Transition Coupler
Enlace de Transición
Hembra



492504

Page 147

Male Transition Elbow 90°
Codo de Transición de 90°
Macho



493504

Page 148

Female Transition Elbow 90°
Codo de Transición de 90°
Hembra



492604

Page 148

Male Transition Elbow 45°
Codo de Transición de 45°
Macho



493604

Page 149

Female Transition Elbow 45°
Codo de Transición de 45°
Hembra



494104

Page 149

Female Free Nut
Transition Coupler
Enlace de Transición,
Tuerca Libre, Hembra



494504

Page 150

Female Free Nut
Transition Elbow 90°
Codo de Transición de 90°
Tuerca Libre, Hembra



494604

Page 150

Female Free Nut Transition
Elbow 45°
Codo de Transición de 45°
Tuerca Libre, Hembra



494404

Page 151

Female Union Free Nut
Transition Tee
Enlace T, PE/Latón, Tuerca
Libre, Hembra



497104

Page 151

PE Male Transition Coupler
Enlace de Transición PE
Macho



497504

Page 152

PE Male Transition Elbow 90°
Codo de Transición PE de 90°
Macho



497604

Page 152

PE Male Transition Elbow 45°
Codo de Transición PE de 45°
Macho



497704

Page 153

PE Cast Iron Flange
Transition Coupler
Enlace de Transición
Bridado - PE Hierro Fundido



495704

Page 153

PE Cast Iron Spigot
Transition Coupler
Enlace de Transición Espiga
- PE Hierro Fundido



490209

Page 154

Full Face Flange
Brida de Cara Plana



490207

Page 154

Stub Flange
Adaptador de Brida



09903

Page 155

Flange Backing Ring
Brida Revestida



Wastewater Line

475804

Page 157

Wastewater Adjustable
Saddle
Ramal para Aguas
Residuales



4758A4

Page 157

Wastewater Saddle 45° -
Inlet 110
Ramal 45° de Salida para
Aguas Residuales



4758V4

Page 158

Wastewater Saddle PVC/PP
Adaptor Inlet
Collarin Lightfit de transición para
Aguas Residuales de PE A PP/PVC



4758S4

Page 158

Wastewater Saddle Spigot
Inlet
Titulo



4747D4

Page 159

Wastewater Adjustable
Elbow One Sided
Codo Ajustable para Aguas
Residuales Enlace/Espiga



37020/477207

Page 159

Wastewater Manhole
Adaptor
Adaptador para Pozo de
Aguas Residuales



4701V4

Page 160

Wastewater PE to PVC
Adaptor
Adaptador Para PE A PVC



4747V4

Page 160

Wastewater Adjustable
Elbow PE to PVC
Codo Ajustable de
Transición de PE a PVC



470604

Page 161

Wastewater Elbow 45°
Codo 45° Para Aguas
Residuales



473304

Page 161

Wastewater Elbow 30°
Codo 30° Para Aguas
Residuales



473704

Page 161

Wastewater Elbow 15°
Codo 15° Para Aguas
Residuales



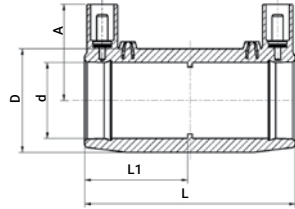
Coupler

490104

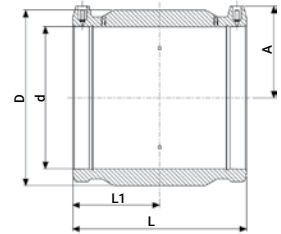
Enlace Recto



20mm up to 75mm

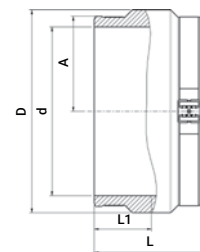


90mm up to 355mm



| Product Code | Size d | L | L1 | D | A | UC | W |
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| 490104020 | 20 | 76 | 37 | 31 | 34 | 440 | 50 |
| 490104025 | 25 | 82 | 40 | 36 | 37 | 360 | 40 |
| 490104032 | 32 | 88 | 42 | 44 | 42 | 256 | 64 |
| 490104040 | 40 | 97 | 47 | 56 | 46 | 200 | 97 |
| 490104050 | 50 | 101 | 49 | 67 | 51 | 125 | 160 |
| 490104063 | 63 | 118 | 58 | 82 | 56 | 72 | 230 |
| 490104075 | 75 | 126 | 61 | 98 | 64 | 60 | 340 |
| 490104090 | 90 | 148 | 73 | 112 | 71 | 38 | 475 |
| 490104110 | 110 | 163 | 80 | 135 | 81 | 23 | 718 |
| 490104125 | 125 | 173 | 85 | 157 | 87 | 18 | 1075 |
| 490104140 | 140 | 183 | 90 | 174 | 97 | 12 | 1295 |
| 490104160N | 160 | 195 | 93 | 194 | 105 | 6 | 1555 |
| 490104180N | 180 | 212 | 105 | 218 | 116 | 5 | 2112 |
| 490104200N | 200 | 223 | 109 | 242 | 126 | 4 | 2785 |
| 490104225N | 225 | 240 | 119 | 272 | 138 | 4 | 3900 |
| 490104250 | 250 | 251 | 123 | 301 | 156 | 2 | 4461 |
| 490104280 | 280 | 275 | 134 | 342 | 170 | 1 | 6440 |
| 490104315 | 315 | 282 | 139 | 387 | 184 | 1 | 8845 |
| 490104355 | 355 | 277 | 137 | 431 | 203 | 1 | 10200 |
| 490103400 | 400 | 293 | 145 | 485 | 231 | 1 | 13800 |

490103



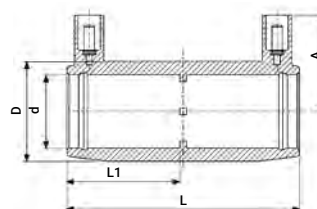
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| 490103500 | 500 | 340 | 170 | 603 | 283 | 1 | 20200 |
| 490103560 | 560 | 376 | 188 | 674 | 317 | 1 | 28000 |
| 490103630N | 630 | 418 | 209 | 759 | 356 | 1 | 41100 |
| 490103710 | 710 | 472 | 236 | 853 | 400 | 1 | 62000 |
| 490103800 | 800 | 500 | 250 | 955 | 450 | 1 | 87000 |
| 490103900 | 900 | 500 | 250 | 1070 | 503 | 1 | 100100 |
| 4901031000 | 1000 | 570 | 285 | 1194 | 563 | 1 | |

* Due to product size, cannot be packed in standard carton | * Cantidad óptima para embalaje en dos pallets apilados

Long Coupler

4901L4

Enlace Largo

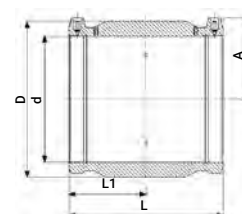
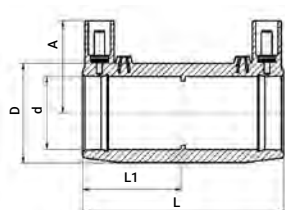


| Product Code | Size d | L | L1 | D | A | UC | W |
|--------------|--------|-----|----|----|----|-----|-----|
| 4901L4032 | 32 | 104 | 50 | 44 | 43 | 272 | 83 |
| 4901L4040 | 40 | 121 | 59 | 56 | 46 | 128 | 135 |
| 4901L4050 | 50 | 139 | 68 | 68 | 51 | 96 | 215 |
| 4901L4063 | 63 | 166 | 81 | 82 | 57 | 48 | 318 |

Coupler (PN 25)

450104

Enlace Recto (PN 25)

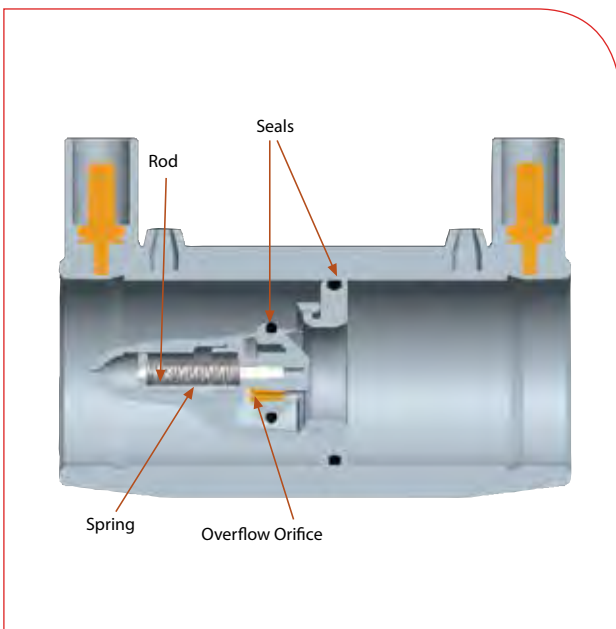


| Product Code | Size d | L | L1 | D | A | UC | W |
|--------------|--------|-----|-----|-----|-----|-----|-------|
| 450104050 | 50 | 100 | 49 | 68 | 52 | 125 | 147 |
| 450104063 | 63 | 118 | 57 | 82 | 58 | 72 | 230 |
| 450104075 | 75 | 126 | 62 | 97 | 65 | 60 | 339 |
| 450104090 | 90 | 148 | 73 | 117 | 69 | 38 | 571 |
| 450104110 | 110 | 163 | 80 | 140 | 79 | 23 | 835 |
| 450104125 | 125 | 173 | 85 | 157 | 87 | 18 | 1075 |
| 450104140 | 140 | 105 | 175 | 181 | 89 | 12 | 1320 |
| 450104160 | 160 | 198 | 97 | 198 | 105 | 6 | 1780 |
| 450104180 | 180 | 212 | 104 | 224 | 114 | 4 | 2449 |
| 450104200 | 200 | 223 | 110 | 249 | 126 | 4 | 3295 |
| 450104225 | 225 | 240 | 118 | 280 | 140 | 4 | 4366 |
| 450104250 | 250 | 256 | 127 | 310 | 155 | 2 | 5507 |
| 450104280 | 280 | 274 | 135 | 341 | 166 | 1 | 6369 |
| 450104315 | 315 | 284 | 140 | 381 | 184 | 1 | 8884 |
| 450103355 | 355 | 280 | 138 | 430 | 204 | 1 | 10438 |



PLASSON Excess Flow Valve

The Excess Flow Valve (EFV), also called Gas Stop, is a special safety valve intended to be used in the house connection line of natural or other gas systems. It is typically installed at the outlet of the tapping saddle at the branch off point or on the house connection line, but can be installed at other locations and applications as well.



Design Features:

- Fully mechanical
- Unique design results in very low head loss at operation flow
- Easy installation

Components and Materials:

- Plastic Parts – PolyAcetal (POM-thermoplastic polymer)
- Rod – Stainless Steel or Brass (depending on model)
- Overflow Orifice - Brass
- Spring – Stainless Steel
- Seals – NBR

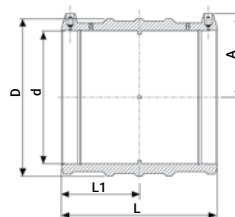
Application

- In PE Gas Conducting Systems

LightFit Coupler (PN10)

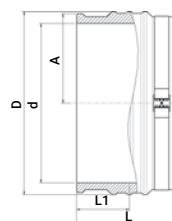
460104

Enlace LightFit (PN10)



| Product Code | Size d | L | L1 | D | A | UC | W |
|--------------|--------|-----|-----|-----|-----|-----|-------|
| 460104040 | 40 | 90 | 43 | 56 | 47 | 200 | 96 |
| 460104050 | 50 | 100 | 49 | 68 | 52 | 132 | 147 |
| 460104063 | 63 | 118 | 57 | 77 | 57 | 112 | 158 |
| 460104075 | 75 | 126 | 61 | 90 | 63 | 60 | 216 |
| 460104090 | 90 | 148 | 72 | 108 | 69 | 44 | 360 |
| 460104110 | 110 | 163 | 80 | 131 | 79 | 25 | 540 |
| 460104125 | 125 | 173 | 85 | 149 | 87 | 20 | 760 |
| 460104140 | 140 | 182 | 89 | 167 | 94 | 12 | 970 |
| 460104160 | 160 | 198 | 97 | 193 | 104 | 6 | 1320 |
| 460104180 | 180 | 212 | 104 | 215 | 114 | 5 | 1650 |
| 460104200 | 200 | 232 | 114 | 235 | 127 | 4 | 2110 |
| 460104225 | 225 | 240 | 118 | 264 | 141 | 4 | 2825 |
| 460104250 | 250 | 256 | 126 | 293 | 155 | 2 | 3728 |
| 460104280 | 280 | 275 | 135 | 332 | 166 | 1 | 4850 |
| 460104315 | 315 | 284 | 140 | 374 | 184 | 1 | 6950 |
| 460104355 | 355 | 280 | 138 | 421 | 204 | 1 | 7980 |
| 460104400 | 400 | 296 | 146 | 474 | 227 | 1 | 12000 |

460103*



| Product Code | Size d | L | L1 | D | A | UC* | W |
|--------------|--------|-----|-----|------|-----|-----|-------|
| 460103450N | 450 ** | 310 | 155 | 518 | 255 | 1 | 11700 |
| 460103500 | 500** | 340 | 170 | 576 | 283 | 1 | 16000 |
| 460103560N | 560 | 376 | 188 | 625 | 309 | 1 | 21510 |
| 460103630N | 630 | 400 | 200 | 706 | 347 | 1 | 27000 |
| 460103710N | 710 | 440 | 220 | 797 | 390 | 1 | 43100 |
| 460103800N | 800 | 470 | 235 | 897 | 440 | 1 | 57300 |
| 460103900 | 900 | 500 | 250 | 1010 | 500 | 1 | 70000 |
| 4601031000 | 1000 | 600 | 300 | 1128 | 555 | 1 | - |
| 4601031200 | 1200 | 600 | 300 | 1355 | 667 | 1 | - |

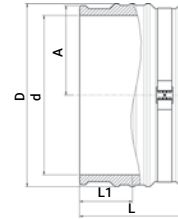
* Due to product size, cannot be packed in standard carton | * Cantidad óptima para embalaje en dos pallets apilados

** Without Straps | ** Sin correas

Super LightFit (PN 6.4)

4601S3

Super LightFit (PN 6.4)



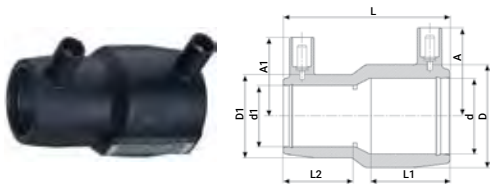
| Product Code | Size d | L | L1 | D | A | UC* | W |
|--------------|--------|-----|-----|------|-----|-----|-------|
| 4601S3500 | 500 | 300 | 150 | 550 | 272 | 1 | 11800 |
| 4601S3560 | 560 | 310 | 155 | 620 | 310 | 1 | 15300 |
| 4601S3630 | 630 | 320 | 160 | 693 | 346 | 1 | 18200 |
| 4601S3710 | 710 | 380 | 190 | 775 | 388 | 1 | 25800 |
| 4601S3800 | 800 | 400 | 200 | 876 | 438 | 1 | 34700 |
| 4601S3900 | 900 | 420 | 210 | 983 | 485 | 1 | 40500 |
| 4601S31000 | 1000 | 440 | 220 | 1085 | 534 | 1 | 48000 |

* Due to product size, cannot be packed in standard carton | * Cantidad óptima para embalaje en dos pallets apilados.

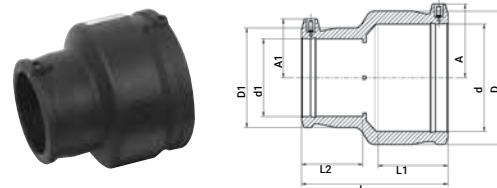
Reducing Coupler

491104

Enlace Reductor



20x16mm up to 110x90mm



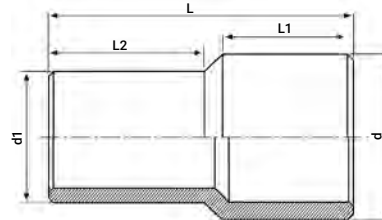
125x90mm up to 180x125mm

| Product Code | Size dxd1 | L | A | A1 | L1 | L2 | D | D1 | UC | W |
|--------------|-----------|-----|-----|----|-----|----|-----|-----|-----|------|
| 491104020016 | 20 x 16 | 71 | 39 | 39 | 35 | 35 | 36 | 36 | 480 | 54 |
| 491104025016 | 25 x 16 | 71 | 38 | 38 | 35 | 35 | 36 | 36 | 480 | 49 |
| 491104025020 | 25 x 20 | 71 | 39 | 39 | 35 | 35 | 36 | 36 | 480 | 46 |
| 491104032016 | 32 x 16 | 80 | 42 | 34 | 39 | 35 | 44 | 32 | 360 | 58 |
| 491104032020 | 32 x 20 | 81 | 43 | 37 | 40 | 35 | 45 | 32 | 360 | 59 |
| 491104032025 | 32 x 25 | 81 | 43 | 39 | 40 | 35 | 45 | 36 | 360 | 56 |
| 491104040020 | 40 x 20 | 90 | 44 | 38 | 44 | 40 | 56 | 36 | 360 | 58 |
| 491104040025 | 40 x 25 | 90 | 47 | 38 | 44 | 40 | 56 | 37 | 200 | 86 |
| 491104040032 | 40 x 32 | 90 | 47 | 43 | 44 | 40 | 56 | 44 | 160 | 92 |
| 491104050025 | 50 x 25 | 100 | 52 | 41 | 49 | 41 | 68 | 37 | 160 | 118 |
| 491104050032 | 50 x 32 | 100 | 52 | 45 | 49 | 40 | 68 | 45 | 128 | 123 |
| 491104050040 | 50 x 40 | 100 | 52 | 48 | 49 | 44 | 68 | 56 | 128 | 135 |
| 491104063032 | 63 x 32 | 119 | 59 | 45 | 57 | 40 | 82 | 45 | 96 | 180 |
| 491104063040 | 63 x 40 | 119 | 59 | 49 | 57 | 44 | 82 | 56 | 96 | 192 |
| 491104063050 | 63 x 50 | 119 | 59 | 54 | 57 | 49 | 82 | 68 | 80 | 224 |
| 491104075063 | 75 x 63 | 126 | 66 | 59 | 66 | 57 | 98 | 82 | 65 | 314 |
| 491104090050 | 90 x 50 | 143 | 78 | 53 | 71 | 49 | 116 | 69 | 54 | 430 |
| 491104090063 | 90 x 63 | 143 | 78 | 61 | 71 | 57 | 116 | 82 | 44 | 460 |
| 491104090075 | 90 x 75 | 143 | 78 | 67 | 71 | 61 | 116 | 98 | 41 | 480 |
| 491104110063 | 110 x 63 | 161 | 84 | 61 | 78 | 57 | 139 | 82 | 32 | 639 |
| 491104110075 | 110 x 75 | 159 | 83 | 66 | 80 | 62 | 140 | 98 | - | - |
| 491104110090 | 110 x 90 | 161 | 84 | 74 | 78 | 72 | 139 | 116 | 23 | 740 |
| 491104125090 | 125 x 90 | 171 | 88 | 70 | 85 | 72 | 158 | 116 | 18 | 1019 |
| 491104125110 | 125 x 110 | 171 | 88 | 80 | 85 | 78 | 158 | 141 | 18 | 1025 |
| 491104160090 | 160 x 90 | 193 | 105 | 69 | 94 | 72 | 199 | 116 | 12 | 1440 |
| 491104160110 | 160 x 110 | 193 | 105 | 80 | 94 | 81 | 199 | 141 | 12 | 1520 |
| 491104160125 | 160 x 125 | 195 | 105 | 89 | 94 | 85 | 199 | 158 | 6 | 1570 |
| 491104180125 | 180 x 125 | 212 | 116 | 87 | 103 | 85 | 222 | 158 | 6 | 2060 |

Spigot Reducer

491107

Reductor Espiga



| Product Code | Size dxd1 | L | L1 | L2 | UC | W |
|--------------|-----------|-----|-----|-----|-----|--------|
| 491107032025 | 32 x 25 | 104 | 50 | 48 | 240 | 30 |
| 491107040032 | 40 x 32 | 123 | 59 | 56 | 240 | 90 |
| 491107050032 | 50 x 32 | 129 | 59 | 56 | 160 | 100 |
| 491107050040 | 50 x 40 | 131 | 59 | 60 | 264 | 80 |
| 491107063032 | 63 x 32 | 131 | 59 | 58 | 144 | 110 |
| 491107063040 | 63 x 40 | 132 | 59 | 58 | 144 | 120 |
| 491107063050 | 63 x 50 | 132 | 60 | 60 | 128 | 125 |
| 491107075040 | 75 x 40 | 145 | 71 | 60 | 96 | 167 |
| 491107075050 | 75 x 50 | 145 | 71 | 59 | 96 | 180 |
| 491107075063 | 75 x 63 | 151 | 71 | 65 | 72 | 210 |
| 491107090050 | 90 x 50 | 156 | 81 | 59 | 56 | 280 |
| 491107090063 | 90 x 63 | 160 | 80 | 65 | 48 | 300 |
| 491107090075 | 90 x 75 | 166 | 80 | 71 | 40 | 320 |
| 491107110063 | 110 x 63 | 167 | 83 | 66 | 36 | 450 |
| 491107110075 | 110 x 75 | 169 | 83 | 72 | 36 | 460 |
| 491107110090 | 110 x 90 | 178 | 83 | 80 | 28 | 510 |
| 491107125090 | 125 x 90 | 186 | 90 | 81 | 24 | 655 |
| 491107125110 | 125 x 110 | 188 | 90 | 84 | 18 | 730 |
| 491107140090 | 140 x 90 | 208 | 95 | 80 | 16 | 850 |
| 491107140110 | 140 x 110 | 195 | 95 | 83 | 16 | 850 |
| 491107140125 | 140 x 125 | 199 | 95 | 89 | 12 | 950 |
| 491107160110 | 160 x 110 | 219 | 101 | 84 | 10 | 1,360 |
| 491107160125 | 160 x 125 | 206 | 101 | 88 | 16 | 1170 |
| 491107160140 | 160 x 140 | 211 | 101 | 94 | 10 | 1270 |
| 491107180125 | 180 x 125 | 221 | 107 | 89 | 10 | 1500 |
| 491107180140 | 180 x 140 | 224 | 107 | 95 | 10 | 1600 |
| 491107180160 | 180 x 160 | 225 | 107 | 100 | 8 | 1750 |
| 491107200140 | 200 x 140 | 229 | 114 | 93 | 8 | 2200 |
| 491107200160 | 200 x 160 | 233 | 115 | 100 | 6 | 2,420 |
| 491107200180 | 200 x 180 | 241 | 116 | 106 | 5 | 2350 |
| 491107225160 | 225 x 160 | 295 | 132 | 123 | — | 3,100 |
| 491107225180 | 225 x 180 | 285 | 130 | 118 | — | 3,190 |
| 491107225200 | 225 x 200 | 272 | 126 | 120 | — | 3,700 |
| 491107250160 | 250 x 160 | 308 | 149 | 100 | — | 4,100 |
| 491107250180 | 250 x 180 | 316 | 151 | 105 | — | 4,000 |
| 491107250200 | 250 x 200 | 324 | 151 | 116 | — | 4,200 |
| 491107250225 | 250 x 225 | 330 | 155 | 122 | — | 4,700 |
| 491107280200 | 280 x 200 | 345 | 140 | 116 | — | 11,700 |
| 491107280225 | 280 x 225 | 335 | 142 | 122 | — | 6,090 |
| 491107280250 | 280 x 250 | 340 | 139 | 135 | — | 6,500 |
| 491107315225 | 315 x 225 | 365 | 150 | 125 | — | 8,000 |
| 491107315250 | 315 x 250 | 365 | 147 | 134 | — | 8,000 |
| 491107315280 | 315 x 280 | 365 | 150 | 145 | — | 9,000 |
| 491107355250 | 355 x 250 | 390 | 164 | 136 | — | 11,800 |
| 491107355280 | 355 x 280 | 390 | 164 | 139 | — | 13,150 |
| 491107355315 | 355 x 315 | 390 | 164 | 150 | — | 13,000 |
| 491107400280 | 400 x 280 | 415 | 179 | 139 | — | 17,400 |
| 491107400315 | 400 x 315 | 415 | 179 | 150 | — | 17,200 |
| 491107400355 | 400 x 355 | 420 | 179 | 164 | — | 17,800 |

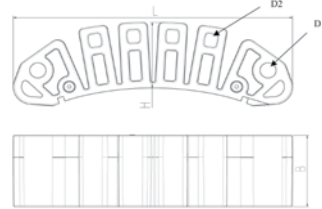
Maximum Pressure: PN 16 (cold water) | Presión Máxima: PN 16 (agua fría)

Additional dimensions and pressure rated spigots are available upon request

Los tamaños y presiones no enunciados en la tabla están disponibles a pedido

Flex Restraint

49009

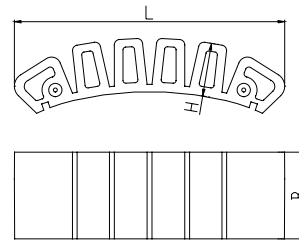


| Product Code | Size | L | H | B | D1 | D2 | UC | W |
|--------------|----------|-----|----|----|------|----|----|-----|
| 49009998 | 160-1600 | 237 | 60 | 65 | 13.5 | 11 | 48 | 470 |

* See dedicated tools on page 187 | * Ver herramientas necesarias en pag.187

Flex Restraint

49009



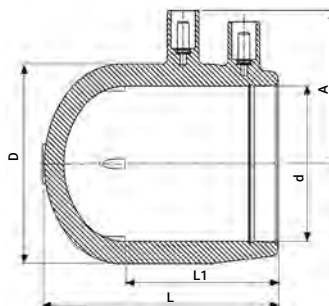
| Product Code | Size | L | H | B | UC | W |
|--------------|----------|-----|----|----|----|-----|
| 49009999 | 160-1600 | 202 | 40 | 65 | 60 | 300 |

* See dedicated tools on page 187 | * Ver herramientas necesarias en pag. 187

Monolithic End Cap

494204

Tapón Monolítico

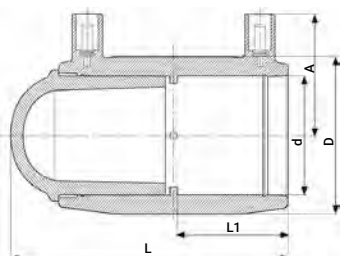


| Product Code | Size d | L | L1 | D | A | UC | W |
|--------------|--------|----|----|----|----|-----|-----|
| 494204032 | 32 | 63 | 44 | 44 | 46 | 432 | 50 |
| 494204040 | 40 | 70 | 48 | 55 | 51 | 256 | 75 |
| 494204050 | 50 | 82 | 55 | 68 | 56 | 192 | 122 |
| 494204063 | 63 | 95 | 62 | 81 | 62 | 96 | 182 |

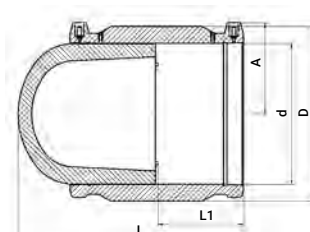
End Cap

491204

Tapón



20mm up to 75mm



90mm up to 315mm

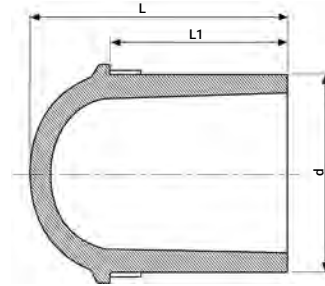
| Product Code | Size d | L | L1 | D | A | UC | W |
|--------------|--------|-----|-----|-----|-----|-----|-------|
| 491204020 | 20 | 84 | 37 | 31 | 34 | 400 | 55 |
| 491204025 | 25 | 92 | 40 | 36 | 37 | 400 | 50 |
| 491204032 | 32 | 103 | 42 | 44 | 42 | 300 | 76 |
| 491204040 | 40 | 114 | 47 | 56 | 46 | 160 | 130 |
| 491204050 | 50 | 121 | 49 | 67 | 51 | 120 | 204 |
| 491204063 | 63 | 142 | 57 | 82 | 57 | 72 | 327 |
| 491204075 | 75 | 156 | 61 | 98 | 64 | 48 | 499 |
| 491204090 | 90 | 183 | 73 | 117 | 70 | 30 | 820 |
| 491204110 | 110 | 206 | 78 | 140 | 81 | 20 | 1259 |
| 491204125 | 125 | 222 | 85 | 157 | 87 | 15 | 1702 |
| 491204140 | 140 | 237 | 90 | 174 | 97 | 10 | 2346 |
| 491204160 | 160 | 261 | 93 | 194 | 105 | 6 | 2990 |
| 491204180 | 180 | 283 | 105 | 218 | 116 | 5 | 4159 |
| 491204200 | 200 | 289 | 109 | 242 | 126 | 4 | 5260 |
| 491204225 | 225 | 318 | 119 | 272 | 138 | 2 | 7260 |
| 491204250 | 250 | 344 | 123 | 311 | 156 | 1 | 8381 |
| 491204280 | 280 | 396 | 134 | 340 | 170 | 1 | 11740 |
| 491204315 | 315 | 405 | 139 | 387 | 184 | 2* | 16045 |

* Due to product size, cannot be packed in standard carton | * Cantidad óptima para embalaje en dos pallets apilados

Spigot End Plug

491207

Tapón Espiga



| Product Code | Size d | L | L1 | UC | W |
|--------------|--------|-----|-----|------|------|
| 491207020 | 20 | 43 | 35 | 2000 | 8 |
| 491207025 | 25 | 46 | 36 | 1600 | 10 |
| 491207032 | 32 | 52 | 39 | 960 | 17 |
| 491207040 | 40 | 59 | 43 | 560 | 29 |
| 491207050 | 50 | 68 | 48 | 352 | 52 |
| 491207063 | 63 | 81 | 57 | 192 | 95 |
| 491207075 | 75 | 90 | 60 | 132 | 149 |
| 491207090 | 90 | 105 | 70 | 72 | 250 |
| 491207110 | 110 | 121 | 78 | 57 | 430 |
| 491207125 | 125 | 131 | 82 | 36 | 596 |
| 491207140 | 140 | 142 | 87 | 25 | 797 |
| 491207160 | 160 | 157 | 94 | 18 | 1149 |
| 491207180 | 180 | 172 | 101 | 14 | 1600 |
| 491207200 | 200 | 178 | 112 | 10 | 2089 |
| 491207225 | 225 | 196 | 120 | 6 | 2800 |
| 491207250 | 250 | 216 | 130 | 4 | 3920 |
| 491207280 | 280 | 257 | 162 | 3 | 5300 |
| 491207315 | 315 | 262 | 167 | 2 | 7200 |



PE-RT: Polyethylene of Raised Temperature Resistance



PE-RT is a grade of high density polyethylene which has improved Long Term Hydrostatic Strength (LTHS) at elevated temperatures, making it suitable for use in various hot water applications:

- Hot and cold water installations within buildings for central heating systems and potable water for human consumption
- District heating
- Hot wastewater discharge
- Industrial process lines
- Geothermal systems
- Underground conveyance of electrical cables

PE-RT Properties

The long term creep behavior at high temperature has been improved by adjusting the molecular structure to create stronger intermolecular ties.

The improved second generation of PE-RT, "PE-RT Type II", enables production of large pipes and fittings, which gain more and more fields of application where traditional steel pipes can be replaced. PE-RT shares the advantages of PE100 which made it the leading material for plastic pressure pipes:

- Flexibility
- Excellent resistance to impact
- Good weldability that enables making cost effective connections by butt welding or electrofusion

PE-RT Electrofusion Fittings Design And Testing:

The fittings are to be used under specified design pressures and temperatures appropriate to the class of application.

The products are tested and rated for the following pressure classes, according to EN ISO 22391 standard.

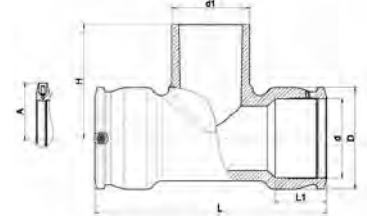
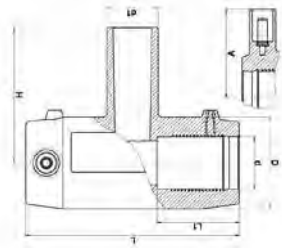
| Field of Application | Pressure Rating for PLASSON SDR9 Fittings | Application Class, ISO 22391 | Temperature/Time at normal temperature | Temperature/Time at maximal temperature | Temperature/Time at peak temperature | Hydrostatic strength tests scheme for PLASSON fittings |
|--|---|------------------------------|--|---|--------------------------------------|---|
| Hot Water Supply, 60°C | PN 6 | 1 | 60°C/49 years | 80°C/1 year | 95°C/100 hours | 6.4 bar/95°C/ 1100 hours 8.5 bar/80°C/ 1100 hours 19.3 bar/20°C/ 110 hours |
| Hot Water Supply, 70°C | PN 6 | 2 | 70°C/49 years | 80°C/1 year | 95°C/100 hours | |
| Underfloor Heating and Low Temperature Radiators | PN 6 | 4 | 20°C/2.5 years+ 40°C/20 years+ 60°C/25 years | 70°C/2.5 years | 100°C/100 hours | |
| High Temperature Radiators | PN 4 | 5 | 20°C/14 years+ 60°C/25 years+ 80°C/10 years | 90°C/1 year | 100°C/100 hours | |

Available products consist of the full range of standard PE100 electrofusion fittings up to diameter 400mm. Above sizes will be provided upon demand.

Tee 90°

490404

Enlace T 90°



20mm up to 75mm

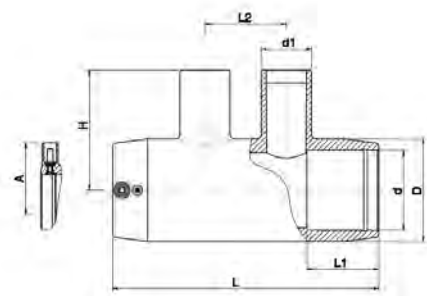
90mm up to 250mm

| Product Code | Size dxd1xd | L | L1 | D | H | A | UC | W |
|--------------|-----------------|-----|-----|-----|-----|-----|-----|-------|
| 490404020 | 20 x 20 x 20 | 96 | 37 | 33 | 60 | 39 | 260 | 61 |
| 490404025 | 25 x 25 x 25 | 103 | 39 | 44 | 66 | 43 | 168 | 110 |
| 490404032 | 32 x 32 x 32 | 104 | 39 | 44 | 74 | 43 | 144 | 97 |
| 490404040 | 40 x 40 x 40 | 120 | 43 | 56 | 90 | 47 | 96 | 165 |
| 490404050 | 50 x 50 x 50 | 139 | 48 | 68 | 102 | 52 | 56 | 257 |
| 490404063 | 63 x 63 x 63 | 167 | 58 | 82 | 119 | 58 | 32 | 417 |
| 490404075 | 75 x 75 x 75 | 196 | 63 | 96 | 129 | 62 | 26 | 639 |
| 490404090 | 90 x 90 x 90 | 294 | 71 | 113 | 137 | 71 | 15 | 1090 |
| 490404110 | 110 x 110 x 110 | 326 | 71 | 143 | 160 | 81 | 8 | 1955 |
| 490404125 | 125 x 125 x 125 | 382 | 86 | 165 | 177 | 88 | 4 | 2950 |
| 490404160 | 160 x 160 x 160 | 396 | 97 | 209 | 222 | 105 | 3 | 4758 |
| 490404180 | 180 x 180 x 180 | 422 | 106 | 245 | 250 | 116 | 1 | 7200 |
| 490404200 | 200 x 200 x 200 | 451 | 114 | 261 | 265 | 125 | 1 | 8650 |
| 490404225 | 225 x 225 x 225 | 494 | 122 | 293 | 290 | 140 | 1 | 11860 |
| 490404250 | 250 x 250 x 250 | 538 | 129 | 326 | 315 | 152 | 1 | 16250 |

Two Outlets Reducing Tee

492404

Enlace te Reductor con Salida Doble

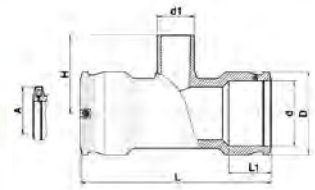
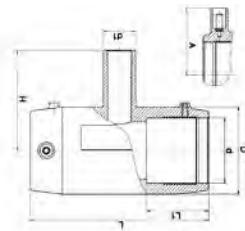


| Product Code | Size dxd1 - d1xd | L | L1 | L2 | D | H | A | UC | W |
|--------------|-------------------|-----|----|----|----|----|----|----|-----|
| 492404040025 | 40 x 25 - 25 x 40 | 176 | 46 | 57 | 56 | 72 | 46 | 96 | 229 |
| 492404040032 | 40 x 25 - 25 x 40 | 176 | 46 | 57 | 56 | 76 | 46 | 75 | 233 |
| 492404050025 | 50 x 25 - 25 x 50 | 195 | 49 | 65 | 68 | 79 | 51 | 56 | 342 |
| 492404050032 | 50 x 32 - 32 x 50 | 195 | 49 | 65 | 68 | 83 | 51 | 58 | 336 |
| 492404050040 | 50 x 32 - 32 x 50 | 195 | 49 | 65 | 68 | 89 | 51 | 52 | 352 |
| 492404063025 | 63 x 32 - 32 x 63 | 213 | 58 | 65 | 82 | 86 | 57 | 42 | 457 |
| 492404063032 | 63 x 40 - 40 x 63 | 213 | 58 | 65 | 82 | 90 | 57 | 40 | 464 |
| 492404063040 | 63 x 40 - 40 x 63 | 213 | 58 | 65 | 82 | 96 | 57 | 36 | 480 |

Reducing Tee

491404

Enlace T Reductor



20mm up to 75mm

90mm up to 250mm

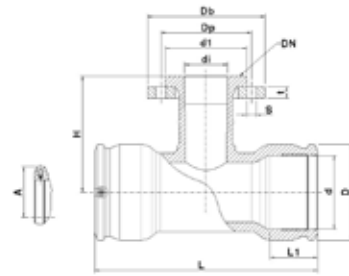
| Product Code | Size dxd1xd | L | L1 | D | H | A | UC | W |
|--------------|-----------------|-----|-----|-----|-----|-----|-----|-------|
| 491404025020 | 25 x 20 x 25 | 104 | 39 | 44 | 66 | 43 | 168 | 108 |
| 491404025032 | 25 x 32 x 25* | 104 | 39 | 44 | 74 | 43 | 168 | 116 |
| 491404032020 | 32 x 20 x 32 | 104 | 39 | 44 | 66 | 43 | 144 | 89 |
| 491404032025 | 32 x 25 x 32 | 104 | 39 | 44 | 66 | 43 | 144 | 91 |
| 491404040020 | 40 x 20 x 40 | 120 | 43 | 56 | 72 | 47 | 96 | 151 |
| 491404040025 | 40 x 25 x 40 | 120 | 43 | 56 | 72 | 47 | 96 | 150 |
| 491404040032 | 40 x 32 x 40 | 120 | 43 | 56 | 75 | 47 | 96 | 152 |
| 491404050020 | 50 x 20 x 50 | 139 | 48 | 68 | 78 | 52 | 64 | 224 |
| 491404050025 | 50 x 25 x 50 | 139 | 48 | 68 | 78 | 52 | 64 | 225 |
| 491404050032 | 50 x 32 x 50 | 139 | 48 | 68 | 86 | 52 | 64 | 228 |
| 491404050040 | 50 x 40 x 50 | 139 | 48 | 68 | 90 | 52 | 64 | 237 |
| 491404063020 | 63 x 20 x 63 | 167 | 49 | 82 | 85 | 58 | 40 | 348 |
| 491404063032 | 63 x 32 x 63 | 167 | 58 | 82 | 93 | 58 | 32 | 353 |
| 491404063040 | 63 x 40 x 63 | 167 | 58 | 82 | 104 | 58 | 32 | 365 |
| 491404063050 | 63 x 50 x 63 | 167 | 58 | 82 | 109 | 58 | 32 | 381 |
| 491404075063 | 75 x 63 x 75 | 196 | 63 | 96 | 122 | 62 | 26 | 607 |
| 491404090063 | 90 x 63 x 90 | 294 | 68 | 113 | 124 | 71 | 15 | 1050 |
| 491404090075 | 90 x 75 x 90 | 293 | 71 | 36 | 14 | 71 | 112 | 137 |
| 491404110063 | 110 x 63 x 110 | 326 | 71 | 143 | 134 | 81 | 9 | 1715 |
| 491404110075 | 110 x 75 x 110 | 328 | 72 | 143 | 142 | 81 | 9 | 1730 |
| 491404110090 | 110 x 90 x 110 | 326 | 71 | 143 | 147 | 81 | 8 | 1815 |
| 491404125090 | 125 x 90 x 125 | 382 | 86 | 165 | 161 | 88 | 5 | 2805 |
| 491404125110 | 125 x 110 x 125 | 382 | 86 | 165 | 173 | 88 | 5 | 2859 |
| 491404160090 | 160 x 90 x 160 | 396 | 97 | 209 | 192 | 105 | 3 | 4185 |
| 491404160110 | 160 x 110 x 160 | 440 | 86 | 208 | 193 | 106 | 3 | 4470 |
| 491404160125 | 160 x 125 x 160 | 440 | 86 | 208 | 198 | 106 | 3 | 4470 |
| 491404180090 | 180 x 90 x 180 | 422 | 106 | 245 | 200 | 116 | 2 | 6090 |
| 491404180110 | 180 x 110 x 180 | 422 | 106 | 245 | 219 | 116 | 2 | 6270 |
| 491404180125 | 180 x 125 x 180 | 422 | 106 | 245 | 225 | 116 | 2 | 6410 |
| 491404180140 | 180 x 140 x 180 | 422 | 106 | 245 | 237 | 116 | 1 | 6610 |
| 491404180160 | 180 x 160 x 180 | 422 | 106 | 245 | 250 | 116 | 1 | 6950 |
| 491404200090 | 200 x 90 x 200 | 451 | 114 | 261 | 205 | 125 | 2 | 7140 |
| 491404200110 | 200 x 110 x 200 | 451 | 114 | 261 | 210 | 125 | 2 | 7235 |
| 491404225090 | 225 x 90 x 225 | 494 | 122 | 293 | 220 | 140 | 1 | 9900 |
| 491404225110 | 225 x 110 x 225 | 494 | 122 | 293 | 225 | 140 | 1 | 10000 |
| 491404250090 | 250 x 90 x 250 | 538 | 129 | 326 | 235 | 152 | 1 | 13350 |
| 491404250110 | 250 x 110 x 250 | 538 | 129 | 326 | 240 | 152 | 1 | 13400 |

* This size enlarges | * Esta media agranda

Flanged Tee

499404

Enlace T Bridado

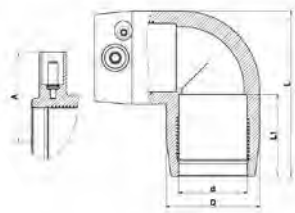


| Product Code | Size d x DN x d | L | L1 | D | H | A | t | s | d1 | DP | UC | W |
|--------------|-----------------|-----|-----|-----|-----|-----|----|--------|-----|-----|----|-------|
| 499404090080 | 90 x 80 x 90 | 294 | 71 | 113 | 165 | 71 | 20 | 8 x 18 | 138 | 160 | 8 | 2835 |
| 499404110080 | 110 x 80 x 110 | 326 | 71 | 143 | 181 | 81 | 20 | 8 x 18 | 138 | 160 | 6 | 3560 |
| 499404110100 | 110 x 100 x 110 | 326 | 71 | 143 | 181 | 81 | 22 | 8 x 18 | 158 | 180 | 6 | 4240 |
| 499404125080 | 125 x 80 x 125 | 382 | 86 | 165 | 190 | 88 | 20 | 8 x 18 | 138 | 160 | 4 | 4550 |
| 499404125100 | 125 x 100 x 125 | 382 | 86 | 165 | 190 | 88 | 22 | 8 x 18 | 158 | 180 | 3 | 5180 |
| 499404160080 | 160 x 80 x 160 | 440 | 86 | 208 | 210 | 106 | 20 | 8 x 18 | 138 | 160 | 3 | 6245 |
| 499404160100 | 160 x 100 x 160 | 440 | 86 | 208 | 210 | 106 | 22 | 8 x 18 | 158 | 180 | 3 | 6785 |
| 499404180080 | 180 x 80 x 180 | 422 | 106 | 245 | 225 | 116 | 20 | 8 x 18 | 138 | 160 | 2 | 7745 |
| 499404180100 | 180 x 100 x 180 | 422 | 106 | 245 | 225 | 116 | 22 | 8 x 18 | 158 | 180 | 1 | 8550 |
| 499404200080 | 200 x 80 x 200 | 451 | 114 | 261 | 240 | 125 | 20 | 8 x 18 | 138 | 160 | 1 | 8530 |
| 499404200100 | 200 x 100 x 200 | 451 | 114 | 261 | 245 | 125 | 22 | 8 x 18 | 158 | 180 | 1 | 9230 |
| 499404225080 | 225 x 80 x 225 | 494 | 122 | 293 | 255 | 140 | 20 | 8 x 18 | 138 | 160 | 1 | 11240 |
| 499404225100 | 225 x 100 x 225 | 494 | 122 | 293 | 260 | 140 | 22 | 8 x 18 | 158 | 180 | 1 | 11900 |
| 499404250080 | 250 x 80 x 250 | 538 | 129 | 326 | 270 | 152 | 20 | 8 x 18 | 138 | 160 | 1 | 14750 |
| 499404250100 | 250 x 100 x 250 | 538 | 129 | 326 | 275 | 152 | 22 | 8 x 18 | 158 | 180 | 1 | 15400 |

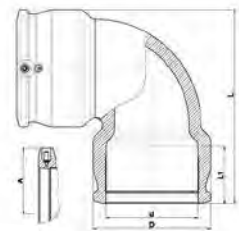
Elbow 90°

490504

Codo 90°



20mm up to 75mm



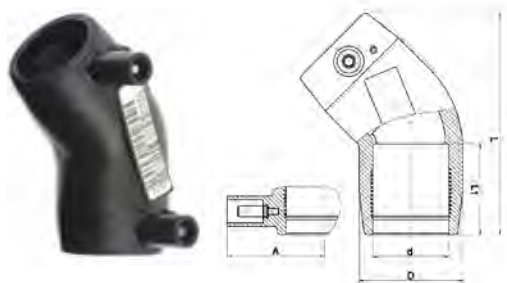
90mm up to 250mm

| Product Code | Size d | L | L1 | D | A | UC | W |
|--------------|--------|-----|-----|-----|-----|-----|-------|
| 490504020 | 20 | 66 | 35 | 36 | 38 | 320 | 65 |
| 490504025 | 25 | 66 | 37 | 36 | 38 | 320 | 52 |
| 490504032 | 32 | 83 | 40 | 44 | 43 | 192 | 85 |
| 490504040 | 40 | 92 | 44 | 55 | 47 | 120 | 138 |
| 490504050 | 50 | 108 | 48 | 68 | 52 | 72 | 211 |
| 490504063 | 63 | 131 | 57 | 81 | 59 | 40 | 320 |
| 490504075 | 75 | 158 | 69 | 97 | 62 | 33 | 527 |
| 490504090 | 90 | 213 | 78 | 113 | 69 | 19 | 875 |
| 490504110 | 110 | 243 | 79 | 143 | 79 | 9 | 1519 |
| 490504125 | 125 | 271 | 100 | 165 | 89 | 7 | 2424 |
| 490504140 | 140 | 309 | 93 | 183 | 94 | 4 | 3024 |
| 490504160 | 160 | 323 | 87 | 209 | 106 | 3 | 3990 |
| 490504180 | 180 | 412 | 105 | 244 | 115 | 2 | 7590 |
| 490504200 | 200 | 449 | 112 | 262 | 124 | 1 | 8670 |
| 490504225 | 225 | 498 | 121 | 295 | 140 | 1 | 12200 |
| 490504250 | 250 | 550 | 130 | 327 | 152 | 1 | 13500 |

Elbow 45°

490604

Codo 45°



32mm up to 75mm



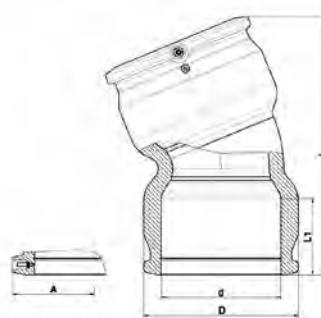
90mm up to 250mm

| Product Code | Size d | L | L1 | D | A | UC | W |
|--------------|--------|-----|-----|-----|-----|-----|-------|
| 490604032 | 32 | 95 | 39 | 45 | 43 | 240 | 75 |
| 490604040 | 40 | 108 | 42 | 55 | 46 | 160 | 117 |
| 490604050 | 50 | 125 | 49 | 68 | 51 | 96 | 181 |
| 490604063 | 63 | 148 | 57 | 81 | 59 | 60 | 264 |
| 490604075 | 75 | 180 | 71 | 96 | 62 | 40 | 426 |
| 490604090 | 90 | 243 | 75 | 112 | 69 | 22 | 759 |
| 490604110 | 110 | 271 | 81 | 143 | 78 | 12 | 1269 |
| 490604125 | 125 | 304 | 86 | 165 | 88 | 8 | 2030 |
| 490604140 | 140 | 342 | 92 | 182 | 95 | 5 | 2471 |
| 490604160 | 160 | 350 | 95 | 209 | 105 | 4 | 3350 |
| 490604180 | 180 | 434 | 105 | 244 | 114 | 2 | 6150 |
| 490604200 | 200 | 472 | 112 | 261 | 125 | 1 | 7050 |
| 490604225 | 225 | 520 | 120 | 294 | 140 | 1 | 9800 |
| 490604250 | 250 | 571 | 129 | 326 | 151 | 1 | 13400 |

Elbow 22.5°

490804

Codo 22.5°

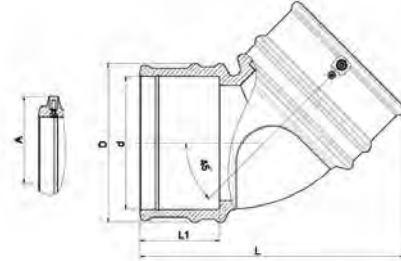


| Product Code | Size d | L | L1 | D | A | UC | W |
|--------------|--------|-----|-----|-----|-----|----|------|
| 490804090 | 90 | 214 | 72 | 113 | 71 | 26 | 665 |
| 490804110 | 110 | 232 | 71 | 143 | 81 | 14 | 1087 |
| 490804125 | 125 | 274 | 86 | 165 | 88 | 8 | 1850 |
| 490804160 | 160 | 302 | 86 | 209 | 106 | 5 | 2930 |
| 490804180 | 180 | 391 | 105 | 244 | 115 | 2 | 5360 |

LightFit Elbow 45°

46060

Codo LightFit 45°

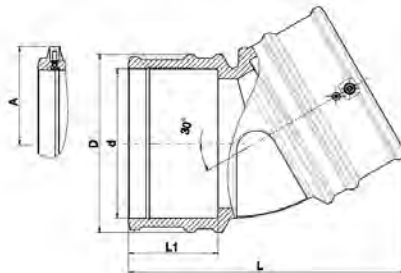


| Product Code | Size d | L | L1 | D | A | UC | W |
|--------------|--------|-----|----|-----|-----|----|------|
| 460604160 | 160 | 323 | 98 | 193 | 106 | 4 | 1976 |

LightFit Elbow 30°

46330

Codo LightFit 30°

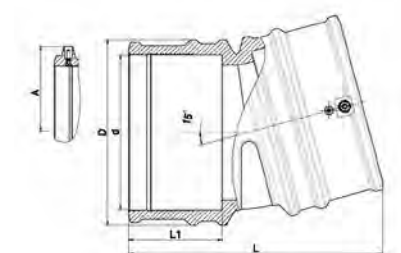


| Product Code | Size d | L | L1 | D | A | UC | W |
|--------------|--------|-----|----|-----|-----|----|------|
| 463304160 | 160 | 300 | 98 | 193 | 106 | 4 | 1798 |

LightFit Elbow 15°

46370

Codo LightFit 15°

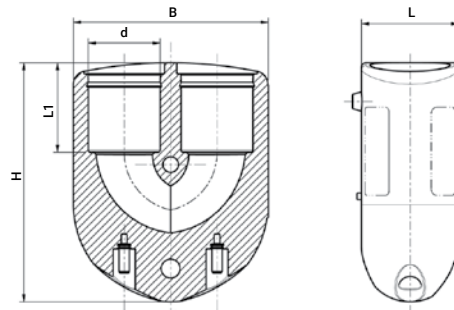


| Product Code | Size d | L | L1 | D | A | UC | W |
|--------------|--------|-----|----|-----|-----|----|------|
| 463704160 | 160 | 265 | 98 | 193 | 106 | 6 | 1728 |

Elbow 180°

490904

Codo 180°

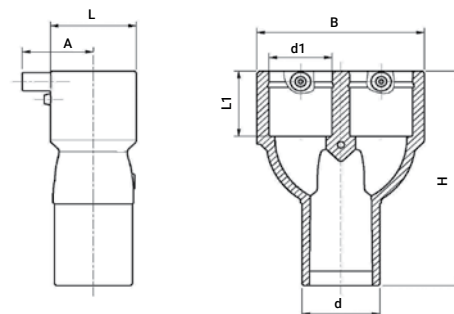


| Product Code | Size d | L | L1 | H | B | UC | W |
|--------------|--------|----|----|-----|-----|-----|-----|
| 490904025 | 25 | 38 | 38 | 99 | 72 | 216 | 169 |
| 490904032 | 32 | 44 | 41 | 108 | 88 | 144 | 216 |
| 490904040 | 40 | 53 | 48 | 123 | 106 | 80 | 323 |

Y Reducer

491904

Y Reductor

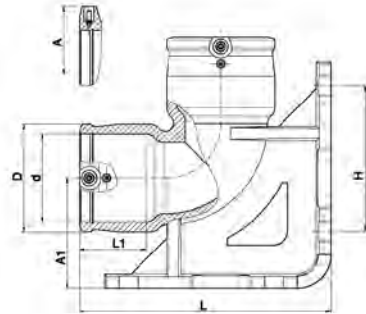


| Product Code | Size d x d1 x d1 | L | L1 | B | A | H | UC | W |
|--------------|------------------|----|----|-----|----|-----|-----|-----|
| 491904032025 | 32 x 25 x 25 | 36 | 40 | 70 | 38 | 119 | 200 | 97 |
| 491904040032 | 40 x 32 x 32 | 45 | 43 | 87 | 42 | 133 | 120 | 151 |
| 491904050040 | 50 x 40 x 40 | 56 | 46 | 108 | 46 | 151 | 80 | 242 |

Duckfoot Elbow 90°

491504

Codo 90° Empotrable

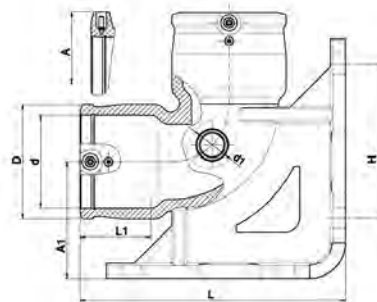


| Product Code | Size d | L | L1 | D | A | A1 | H | UC | W |
|--------------|--------|-----|----|-----|----|-----|-----|----|------|
| 491504090 | 90 | 261 | 69 | 112 | 71 | 115 | 146 | 5 | 2260 |

Duckfoot Elbow 90° With Outlet

4915Q4

Codo 90° Emportable con toma de servicio

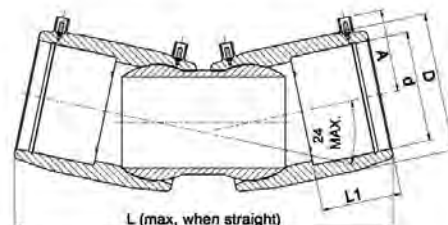


| Product Code | Size d x d1 | L | L1 | D | A | A1 | H | UC | W |
|--------------|-------------|-----|----|-----|----|-----|-----|----|------|
| 4915Q4090032 | 90 x 32 | 261 | 69 | 112 | 71 | 115 | 146 | 5 | 2265 |

Adjustable Elbow

4947C4

Codo Ajustable

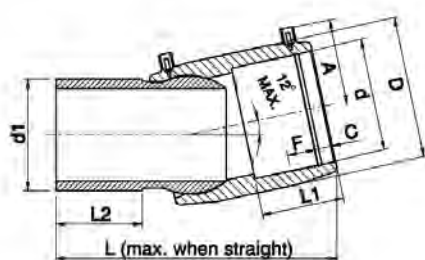


| Product Code | Size d | L | L1 | D | A | UC | W |
|--------------|--------|-----|-----|-----|-----|----|-------|
| 4947C4090 | 90 | 341 | 72 | 116 | 77 | 12 | 1450 |
| 4947C4110 | 110 | 362 | 80 | 140 | 83 | 8 | 2030 |
| 4947C4125 | 125 | 382 | 85 | 157 | 95 | 8 | 2630 |
| 4947C4160 | 160 | 453 | 97 | 215 | 106 | 3 | 4510 |
| 4947C4180 | 180 | 511 | 104 | 224 | 128 | 2 | 7490 |
| 4947C4200 | 200 | 512 | 104 | 250 | 125 | 2 | 9733 |
| 4947C4225 | 225 | 600 | 105 | 282 | 141 | 1 | 13230 |
| 4947C4250 | 250 | 644 | 123 | 312 | 156 | 1 | 16775 |

Adjustable Elbow One Sided

4947D4

Codo Ajustable Enlace/Espiga

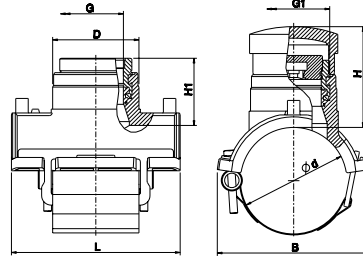


| Product Code | Size d x d1 | L | L1 | L2 | D | A | UC | W |
|--------------|-------------|-----|-----|-----|-----|-----|----|-------|
| 4947D4090 | 90 x 90 | 258 | 72 | 82 | 116 | 77 | 20 | 940 |
| 4947D4110 | 110 x 110 | 276 | 85 | 85 | 140 | 83 | 12 | 1290 |
| 4947D4125 | 125 x 125 | 292 | 90 | 90 | 157 | 95 | 12 | 1740 |
| 4947D4160 | 160 x 160 | 341 | 97 | 100 | 215 | 106 | 4 | 3150 |
| 4947D4180 | 180 x 180 | 365 | 138 | 138 | 223 | 128 | 3 | 4210 |
| 4947D4200 | 200 x 200 | 370 | 104 | 116 | 250 | 125 | 2 | 6172 |
| 4947D4225 | 225 x 225 | 426 | 105 | 124 | 282 | 141 | 2 | 8340 |
| 4947D4250 | 250 x 250 | 455 | 123 | 134 | 312 | 156 | 1 | 10800 |

Balloon Saddle

496804

Collarín Globo

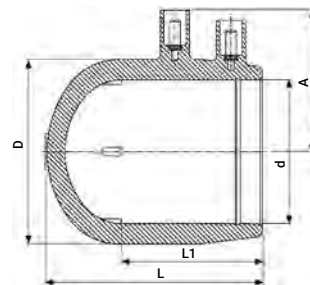


| Product Code | Size d x G | G1 | B | H | H1 | D | L | UC | W |
|--------------|------------|--------|-----|-----|----|----|-----|----|------|
| 496804090025 | 90 x 2" | 2 1/2" | 142 | 105 | 70 | 90 | 176 | 10 | 1961 |
| 496804110025 | 110 x 2" | 2 1/2" | 160 | 105 | 70 | 90 | 176 | 10 | 1973 |
| 496804125025 | 125 x 2" | 2 1/2" | 169 | 105 | 70 | 90 | 176 | 10 | 1981 |
| 496804140025 | 140 x 2" | 2 1/2" | 174 | 105 | 70 | 90 | 176 | 10 | 2000 |
| 496804160025 | 160 x 2" | 2 1/2" | 176 | 105 | 70 | 90 | 176 | 10 | 1984 |
| 496804180025 | 180 x 2" | 2 1/2" | 182 | 105 | 70 | 90 | 176 | 10 | 1997 |
| 496804200025 | 200 x 2" | 2 1/2" | 202 | 105 | 70 | 90 | 176 | 10 | 1991 |
| 496804225025 | 225 x 2" | 2 1/2" | 227 | 105 | 70 | 90 | 176 | 10 | 2003 |
| 496804250025 | 250 x 2" | 2 1/2" | 252 | 105 | 70 | 90 | 176 | 10 | 2010 |

Monolithic Weld End Cap for Balloon Saddle

498304

Tapón Monolítico Soldable para collarín globo

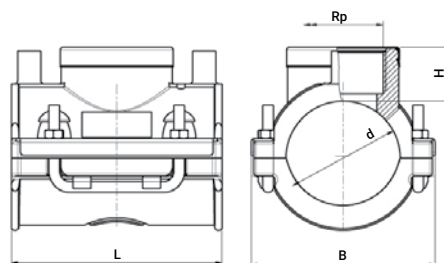


| Product Code | Size d | L | L1 | D | A | UC | W |
|--------------|--------|-----|----|-----|----|----|-----|
| 498304090 | 90 | 123 | 77 | 117 | 77 | 55 | 479 |

Saddle Female Rp Threaded Outlet

4958T4

Collarín BSPP Rosca Hembra

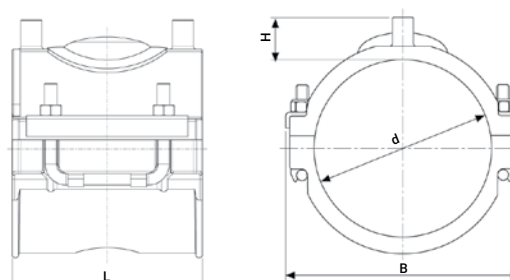


| Product Code | Size d x Rp | B | H | L | UC | W |
|--------------|-------------|-----|----|-----|----|-----|
| 4958T4063007 | 63 x 3/4" | 100 | 30 | 118 | 60 | 385 |
| 4958T4063010 | 63 x 1" | 100 | 30 | 118 | 60 | 390 |
| 4958T4063013 | 63 x 1 1/4" | 100 | 30 | 118 | 60 | 400 |
| 4958T4063015 | 63 x 1 1/2" | 100 | 30 | 118 | 60 | 400 |
| 4958T4090010 | 90 x 1" | 126 | 30 | 118 | 36 | 520 |
| 4958T4090013 | 90 x 1 1/4" | 126 | 30 | 118 | 36 | 530 |
| 4958T4090015 | 90 x 1 1/2" | 126 | 30 | 118 | 36 | 540 |

Repair Saddle

495204

Toma de Reparación



| Product Code | Size d | B | H | L | Max Damage Length | UC | W |
|--------------|--------|-----|----|-----|-------------------|----|-----|
| 495204063 | 63 | 100 | 29 | 118 | 38 | 72 | 378 |
| 495204075 | 75 | 117 | 29 | 118 | 38 | 48 | 410 |
| 495204090 | 90 | 126 | 29 | 118 | 38 | 40 | 504 |
| 495204110 | 110 | 148 | 29 | 118 | 38 | 32 | 555 |
| 495204125 | 125 | 162 | 29 | 118 | 38 | 24 | 620 |
| 495204140 | 140 | 180 | 29 | 118 | 38 | 24 | 660 |
| 495204160 | 160 | 199 | 29 | 118 | 38 | 24 | 718 |
| 495204180 | 180 | 219 | 29 | 118 | 38 | 16 | 759 |

Transition Saddle

493804

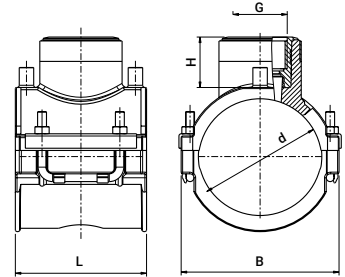
Collarín de Transición



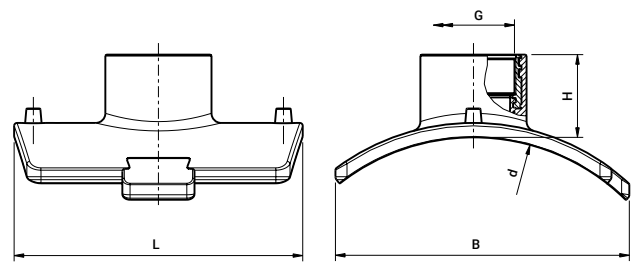
63mm up to 180mm
Outlets 1 1/4" and 1 1/2"



90mm up to 250mm
Outlet 2"



| Product Code | Size d x G | B | H | L | UC | W |
|--------------|--------------|-----|----|-----|----|------|
| 493804063013 | 63 x 1 1/4" | 100 | 53 | 118 | 48 | 612 |
| 493804075013 | 75 x 1 1/4" | 117 | 53 | 118 | 40 | 656 |
| 493804090015 | 90 x 1 1/2" | 121 | 53 | 118 | 16 | 930 |
| 493804090020 | 90 x 2" | 142 | 76 | 176 | 14 | 1436 |
| 493804110015 | 110 x 1 1/2" | 142 | 53 | 118 | 12 | 1006 |
| 493804110020 | 110 x 2" | 158 | 76 | 176 | 12 | 1500 |
| 493804125015 | 125 x 1 1/2" | 158 | 53 | 118 | 12 | 1049 |
| 493804125020 | 125 x 2" | 166 | 76 | 176 | 12 | 1510 |
| 493804140015 | 140 x 1 1/2" | 175 | 53 | 118 | 10 | 1072 |
| 493804140020 | 140 x 2" | 174 | 76 | 176 | 10 | 1520 |
| 493804160015 | 160 x 1 1/2" | 196 | 53 | 118 | 8 | 1163 |
| 493804160020 | 160 x 2" | 176 | 76 | 176 | 10 | 1540 |
| 493804180015 | 180 x 1 1/2" | 216 | 53 | 118 | 6 | 1200 |
| 493804180020 | 180 x 2" | 182 | 76 | 176 | 10 | 1500 |
| 493804200020 | 200 x 2" | 202 | 76 | 176 | 10 | 1575 |
| 493804225020 | 225 x 2" | 227 | 76 | 176 | 10 | 1570 |
| 493804250020 | 250 x 2" | 252 | 76 | 176 | 10 | 1546 |



| Product Code | Size d x G | B | H | L | UC | W |
|---------------|--------------|-----|----|-----|----|------|
| 493804400020* | 250-400 x 2" | 305 | 77 | 306 | 8 | 1975 |
| 493804710020* | 450-800 x 2" | 315 | 77 | 306 | 8 | 1960 |

* See dedicated tools on page 188 | * Ver herramientas necesarias en pag. 188

PLASSON Electrofusion Saddles

For Large Diameter PE Pipes

PLASSON

ALTERNATIVE



495804 | 5958B



4758W



495904



495803



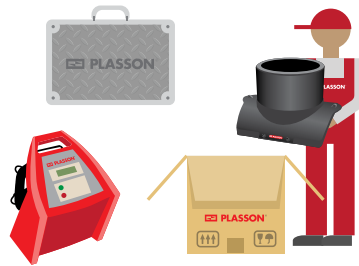
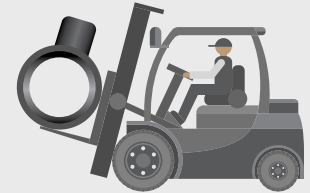
495204



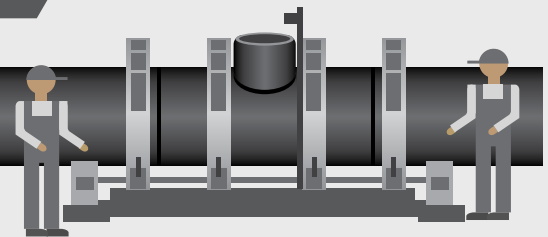
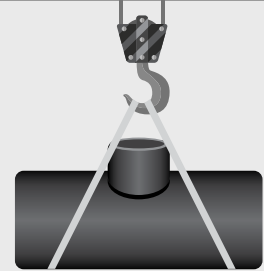
493804



TRANSPORTING



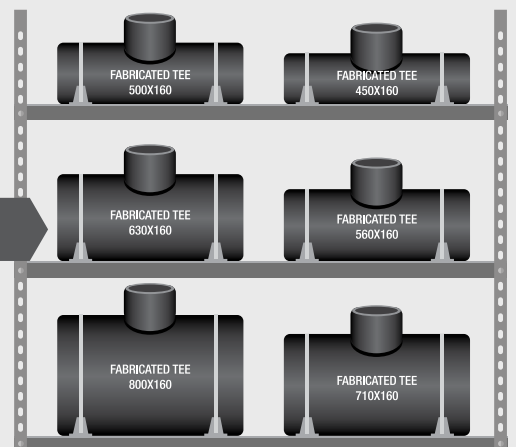
APPLICATION



PLASSON SADDLE 450-800X160



STORAGE





PE has become well established in pipeline applications since its introduction in the 1950s.

The numerous benefits of PE material include its flexibility, corrosion resistance and the option of fully welded systems, all leading to PE systems being used in a wide field of applications and increasingly larger diameters. Plasson, in keeping with latest market trends, continues to develop innovative fittings and installation tools, providing the end users all that is required in order to perform their task in the most convenient and professional way.

Plasson electrofusion fittings are designed for optimal performance using FEA (Final Element Analysis) software. The combination of engineering experience gained over 25 years, and use of leading PE 100 materials in the market provide for an estimated service life of over 100 years.



PLASSON Sensor Adaptor

Plasson Sensor Adaptor provides a dedicated solution for connecting the sensor to the piping system, eliminating the need to apply leak-prone improvised connections. Plasson's Sensor adaptors enable quick and easy integration of various sensors onto a wide range of PE pipe diameters. Pressure rated Water PN16, Gas PE100 SDR11. Threaded brass/Stainless Steel Outlets according to ISO 7-1 (Female Rp thread), available in dimensions 1/2", 3/4" and 1".



Universal

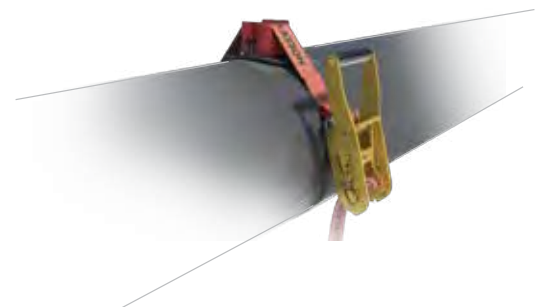
- Two Saddles cover extensive range of pipe diameters:
- 110 (4" IPS) – 400mm (16" IPS)
- 450 (18" IPS) – 1200mm (48" IPS)

Fast and simple installation

The Sensor Adaptor is designed to deal with the challenges of connecting to large PE pipes, such as ovality and deformation resulting from aging, handling and storage by obtaining full contact along the welding zone.

Using one of the two unique yet simple clamping device options (Strap or Bolt) ensures the correct welding of the Sensor Adaptor.

- Correct tightening force indicator on strap mechanism



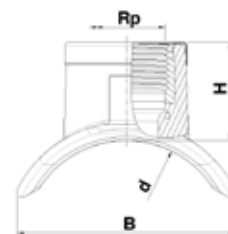
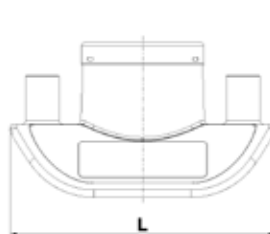
Specifications

The fittings are tested and approved to meet the following standard requirements:

- ISO 4427, Part 3 (Water), ISO 4437, Part 3 (Gas)
- EN 12201, Part 3 (Water), EN 1555, Part 3 (Gas)
- AS/NZS 4129: 2008
- DVGW GW 335-B2

Sensor Adaptor with Brass Thread

493803*

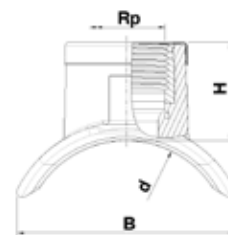
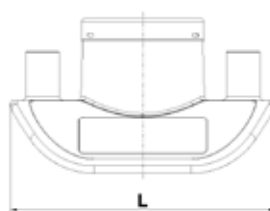


| Product Code | Size d x Rp** | B | H | L | UC | W |
|--------------|-----------------|----|----|-----|-----|-----|
| 493803400005 | 110-400 x 1/2" | 85 | 35 | 103 | 140 | 120 |
| 493803400007 | 110-400 x 3/4" | 85 | 38 | 103 | 140 | 120 |
| 493803400010 | 110-400 x 1" | 85 | 38 | 103 | 140 | 120 |
| 493803900005 | 450-1200 x 1/2" | 85 | 35 | 103 | 140 | 120 |
| 493803900007 | 450-1200 x 3/4" | 85 | 38 | 103 | 140 | 120 |
| 493803900010 | 450-1200 x 1" | 85 | 38 | 103 | 140 | 120 |

* See dedicated tools on page 187 | * Ver herramientas necesarias en pag. 187

Sensor Adaptor with a Stainless Steel thread

4938S3*



| Product Code | Size d x Rp | H | B | L | UC | W |
|--------------|-----------------|----|----|-----|-----|-------|
| 4938S3400005 | 110-400 x 1/2" | 35 | 85 | 103 | 140 | 109.3 |
| 4938S3400007 | 110-400 x 3/4" | 38 | 85 | 103 | 140 | 120 |
| 4938S3400010 | 110-400 x 1" | 38 | 85 | 103 | 140 | 148.3 |
| 4938S3900005 | 450-1200 x 1/2" | 35 | 85 | 103 | 140 | 109.3 |
| 4938S3900007 | 450-1200 x 3/4" | 38 | 85 | 103 | 140 | 120 |
| 4938S3900010 | 450-1200 x 1" | 38 | 85 | 103 | 140 | 148.3 |

* See dedicated tools on page 187 | * Ver herramientas necesarias en pag. 187

** NPT thread available upon request

Branch Saddle

495804

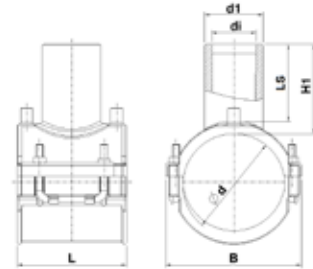
Collarín de Derivación



63mm up to 180mm
Outlets 32mm to 63mm



200mm up to 315mm
and all sizes with Outlet 90mm

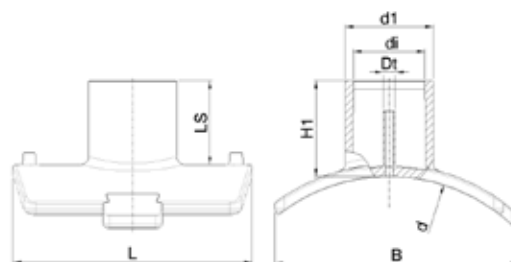


| Product Code | Size d x d1 | B | H1 | LS | L | di | UC | W |
|--------------|-------------|-----|-----|----|-----|------|----|------|
| 495804063032 | 63 x 32 | 100 | 59 | 49 | 118 | 23 | 56 | 394 |
| 495804063040 | 63 x 40 | 100 | 78 | 66 | 118 | 29.5 | 40 | 400 |
| 495804063050 | 63 x 50 | 100 | 93 | 82 | 118 | 37.5 | 40 | 430 |
| 495804063063 | 63 x 63 | 100 | 94 | 85 | 118 | 45 | 40 | 462 |
| 495804075032 | 75 x 32 | 117 | 59 | 49 | 118 | 23 | 48 | 431 |
| 495804075040 | 75 x 40 | 117 | 78 | 66 | 118 | 29.5 | 36 | 451 |
| 495804075050 | 75 x 50 | 117 | 93 | 82 | 118 | 37.5 | 32 | 465 |
| 495804075063 | 75 x 63 | 117 | 94 | 85 | 118 | 45 | 32 | 522 |
| 495804090032 | 90 x 32 | 126 | 59 | 49 | 118 | 23 | 32 | 519 |
| 495804090040 | 90 x 40 | 126 | 78 | 68 | 118 | 29.5 | 32 | 529 |
| 495804090050 | 90 x 50 | 126 | 93 | 82 | 118 | 37.5 | 32 | 550 |
| 495804090063 | 90 x 63 | 126 | 94 | 85 | 118 | 45 | 24 | 608 |
| 495804090090 | 90 x 90 | 139 | 105 | 90 | 176 | 66 | 15 | 934 |
| 495804110032 | 110 x 32 | 148 | 59 | 49 | 118 | 23 | 24 | 585 |
| 495804110040 | 110 x 40 | 148 | 78 | 68 | 118 | 29.5 | 24 | 598 |
| 495804110050 | 110 x 50 | 148 | 93 | 82 | 118 | 37.5 | 20 | 629 |
| 495804110063 | 110 x 63 | 148 | 94 | 85 | 118 | 45 | 20 | 658 |
| 495804110090 | 110 x 90 | 162 | 105 | 90 | 176 | 68 | 18 | 949 |
| 495804125032 | 125 x 32 | 162 | 59 | 49 | 118 | 23 | 24 | 634 |
| 495804125040 | 125 x 40 | 162 | 78 | 68 | 118 | 29.5 | 20 | 644 |
| 495804125050 | 125 x 50 | 162 | 93 | 82 | 118 | 37.5 | 20 | 670 |
| 495804125063 | 125 x 63 | 162 | 94 | 85 | 118 | 45 | 16 | 703 |
| 495804125090 | 125 x 90 | 169 | 105 | 90 | 176 | 68 | 18 | 953 |
| 495804140032 | 140 x 32 | 180 | 59 | 49 | 118 | 23 | 24 | 661 |
| 495804140040 | 140 x 40 | 180 | 78 | 68 | 118 | 29.5 | 16 | 677 |
| 495804140050 | 140 x 50 | 180 | 93 | 82 | 118 | 37.5 | 16 | 705 |
| 495804140063 | 140 x 63 | 180 | 94 | 85 | 118 | 45 | 16 | 740 |
| 495804140090 | 140 x 90 | 174 | 105 | 90 | 176 | 68 | 16 | 965 |
| 495804160032 | 160 x 32 | 200 | 59 | 49 | 118 | 23 | 16 | 744 |
| 495804160040 | 160 x 40 | 200 | 78 | 68 | 118 | 29.5 | 16 | 757 |
| 495804160050 | 160 x 50 | 200 | 93 | 82 | 118 | 37.5 | 16 | 778 |
| 495804160063 | 160 x 63 | 200 | 94 | 85 | 118 | 45 | 16 | 804 |
| 495804160090 | 160 x 90 | 176 | 105 | 90 | 176 | 68 | 16 | 961 |
| 495804180032 | 180 x 32 | 219 | 59 | 49 | 118 | 23 | 16 | 800 |
| 495804180040 | 180 x 40 | 219 | 78 | 68 | 118 | 29.5 | 12 | 800 |
| 495804180050 | 180 x 50 | 219 | 93 | 82 | 118 | 37.5 | 12 | 828 |
| 495804180063 | 180 x 63 | 219 | 94 | 85 | 118 | 45 | 12 | 886 |
| 495804180090 | 180 x 90 | 182 | 105 | 90 | 176 | 68 | 15 | 962 |
| 495804200063 | 200 x 63 | 202 | 102 | 85 | 176 | 47 | 15 | 862 |
| 495804200090 | 200 x 90 | 202 | 105 | 90 | 176 | 68 | 15 | 900 |
| 495804225063 | 225 x 63 | 227 | 102 | 85 | 176 | 47 | 15 | 882 |
| 495804225090 | 225 x 90 | 227 | 105 | 90 | 176 | 68 | 15 | 983 |
| 495804250063 | 250 x 63 | 252 | 102 | 85 | 176 | 47 | 15 | 970 |
| 495804250090 | 250 x 90 | 252 | 105 | 90 | 176 | 68 | 15 | 1070 |

Branch Saddle*

495804

Collarín de Derivación*

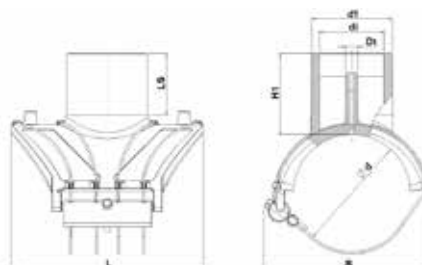


| Product Code | Size d x d1 | B | H1 | LS | L | di | Dt | UC | W |
|---------------|-----------------|-----|-----|-----|-----|-----|----|----|------|
| 495804400090T | 280 - 400 x 90 | 305 | 115 | 102 | 300 | 73 | 16 | 7 | 1510 |
| 495804400110T | 280 - 400 x 110 | 305 | 117 | 104 | 300 | 89 | 16 | 7 | 1650 |
| 495804400125T | 280 - 400 x 125 | 305 | 110 | 119 | 300 | 101 | 16 | 6 | 1760 |
| 495804400160T | 280 - 400 x 160 | 305 | 132 | 119 | 300 | 130 | 16 | 6 | 2167 |
| 495804710090T | 450 - 800 x 90 | 315 | 117 | 105 | 300 | 73 | 16 | 7 | 1598 |
| 495804710110T | 450 - 800 x 110 | 315 | 117 | 105 | 300 | 89 | 16 | 7 | 1601 |
| 495804710125T | 450 - 800 x 125 | 315 | 117 | 109 | 300 | 101 | 16 | 7 | 1739 |
| 495804710160T | 450 - 800 x 160 | 315 | 130 | 115 | 300 | 130 | 16 | 6 | 2017 |

* See dedicated tools on page 188 | * Ver herramientas necesarias en pag. 188

Branch Saddle

4958X4



| Product Code | Size d x d1 | B | H1 | LS | L | di | Dt | UC | W |
|---------------|-------------|-----|-----|----|-----|----|----|----|---|
| 4958X4125090T | 125 x 90 | 180 | 106 | 81 | 242 | 73 | 16 | | — |
| 4958X4125110T | 125 x 110 | 180 | 109 | 84 | 242 | 89 | 16 | | — |
| 4958X4140090T | 140 x 90 | 189 | 106 | 81 | 242 | 73 | 16 | | — |
| 4958X4140110T | 140 x 110 | 189 | 109 | 84 | 242 | 89 | 16 | | — |
| 4958X4160090T | 160 x 90 | 222 | 107 | 81 | 263 | 73 | 16 | 6 | — |
| 4958X4160110T | 160 x 110 | 222 | 110 | 84 | 263 | 89 | 16 | 6 | — |
| 4958X4180090T | 180 x 90 | 229 | 107 | 81 | 263 | 73 | 16 | 6 | — |
| 4958X4180110T | 180 x 110 | 229 | 110 | 84 | 263 | 89 | 16 | 6 | — |
| 4958X4200090T | 200 x 90 | 277 | 109 | 81 | 295 | 73 | 16 | 6 | — |
| 4958X4200110T | 200 x 110 | 277 | 111 | 84 | 295 | 89 | 16 | 6 | — |
| 4958X4225090T | 225 x 90 | 277 | 109 | 81 | 295 | 73 | 16 | 6 | — |
| 4958X4225110T | 225 x 110 | 277 | 112 | 85 | 295 | 89 | 16 | 6 | — |
| 4958X4250090T | 250 x 90 | 280 | 109 | 81 | 295 | 73 | 16 | 6 | — |
| 4958X4250110T | 250 x 110 | 280 | 111 | 84 | 295 | 89 | 16 | 6 | — |

PLASSON New Branch Saddle



PLASSON has developed a new range of innovative designed branch saddles equipped with an integrated clamping mechanism for a quick, easy and accessory free installation process.

The new branch saddles exceed the performance requirements of the toughest national and international standards in the market.

Our new saddles offer an innovative design, simplifying the installation process by eliminating the need for dedicated clamping tools.

Single bolt

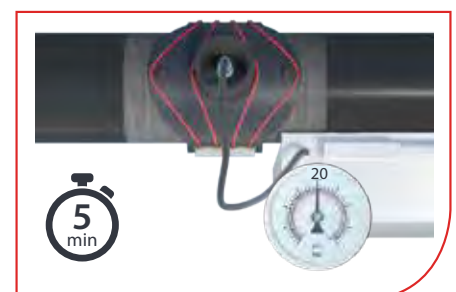
- No clamping tools.
- By tightening the bolt, the cables clamp the saddle to the pipe, ensuring a uniform high quality weld.

Full bore

- Minimal head loss.
- SDR 11 outlet suitable for electrofusion or butt weld connections.

Weld integrity test

- Special test port is incorporated into the saddle, enabling pressure testing of the weld prior to cutting into the pipe mains.

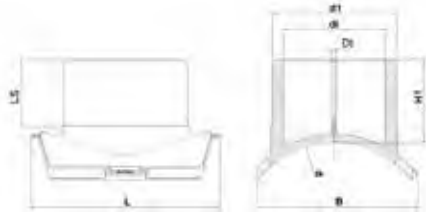


XL&XXL Branch Saddle*

NEW!

495803

XL&XXL Collarín de Derivación*



| Product Code | d x d1 | B | L | di | LS | H1 | Dt | UC | W |
|----------------|-----------------|-----|-----|-----|-----|-----|----|----|-------|
| 495803355250T | 315-355 x 250 | 390 | 420 | 204 | 140 | 200 | 16 | 1 | 7420 |
| 495803400180T | 400 x 180 | 393 | 470 | 147 | 135 | 169 | 16 | 1 | 4800 |
| 495803400200T | 400 x 200 | 377 | 470 | 163 | 142 | 180 | 16 | 1 | 5950 |
| 495803400225T | 400 x 225 | 380 | 470 | 184 | 150 | 189 | 16 | 1 | 6560 |
| 495803400250T | 400 x 250 | 400 | 470 | 204 | 160 | 215 | 16 | 1 | 7900 |
| 495803450180T | 450 x 180 | 393 | 470 | 147 | 135 | 169 | 16 | 1 | 5000 |
| 495803450200TN | 400-450 x 200 | 373 | 420 | 164 | 142 | 182 | 16 | 1 | 5300 |
| 495803450225TN | 400-450 x 225 | 373 | 420 | 184 | 142 | 182 | 16 | 1 | 6050 |
| 495803450250T | 450 x 250 | 405 | 470 | 204 | 160 | 195 | 16 | 1 | 7900 |
| 495803450280T | 450 x 280 | 450 | 530 | 230 | 169 | 225 | 16 | 1 | 10900 |
| 495803450315T | 450 x 315 | 450 | 530 | 257 | 180 | 220 | 16 | 1 | 13000 |
| 495803500180T | 500 x 180 | 411 | 470 | 147 | 135 | 169 | 16 | 1 | — |
| 495803500200T | 500 x 200 | 398 | 470 | 163 | 142 | 180 | 16 | 1 | 5870 |
| 495803500225T | 500 x 225 | 400 | 470 | 184 | 150 | 189 | 16 | 1 | 6200 |
| 495803500280T | 500 x 280 | 465 | 530 | 230 | 169 | 225 | 16 | 1 | 10800 |
| 495803500315T | 500 x 315 | 480 | 540 | 257 | 180 | 227 | 16 | 1 | 13500 |
| 495803500355T | 500 x 355 | 500 | 610 | 252 | 194 | 252 | 16 | 1 | 17670 |
| 495803560180T | 560 x 180 | 416 | 470 | 147 | 135 | 169 | 16 | 1 | — |
| 495803560200T | 560 x 200 | 400 | 470 | 163 | 142 | 180 | 16 | 1 | 5600 |
| 495803560225T | 560 x 225 | 400 | 470 | 184 | 150 | 189 | 16 | 1 | 6500 |
| 495803560280T | 560 x 280 | 477 | 530 | 230 | 169 | 225 | 16 | 1 | — |
| 495803560315T | 560 x 315 | 472 | 540 | 257 | 180 | 227 | 16 | 1 | 12800 |
| 495803560355T | 560 x 355 | 512 | 610 | 252 | 194 | 252 | 16 | 1 | 17200 |
| 495803560400T | 560 x 400 | 505 | 620 | 327 | 209 | 258 | 16 | 1 | 20100 |
| 495803630180T | 630 x 180 | 420 | 470 | 147 | 135 | 169 | 16 | 1 | — |
| 495803630200TN | 500 - 630 x 200 | 425 | 420 | 164 | 160 | 185 | 16 | 1 | 5300 |
| 495803630225TN | 500 - 630 x 225 | 425 | 420 | 184 | 203 | 225 | 16 | 1 | 5900 |
| 495803630250T | 500 - 630 x 250 | 400 | 420 | 205 | 203 | 225 | 16 | 1 | 6670 |
| 495803630280T | 630 x 280 | 489 | 530 | 230 | 169 | 225 | 16 | 1 | 10900 |
| 495803630315T | 630 x 315 | 481 | 540 | 257 | 180 | 227 | 16 | 1 | 12700 |
| 495803630355T | 630 x 355 | 522 | 610 | 252 | 194 | 252 | 16 | 1 | — |
| 495803630400T | 630 x 400 | 520 | 620 | 327 | 209 | 258 | 16 | 1 | 20400 |
| 495803710180T | 710 x 180 | 425 | 470 | 147 | 135 | 169 | 16 | 1 | — |
| 495803710200T | 710 x 200 | 410 | 470 | 163 | 142 | 180 | 16 | 1 | 5780 |
| 495803710225T | 710 x 225 | 410 | 470 | 184 | 150 | 187 | 16 | 1 | 6400 |
| 495803710250T | 710 x 250 | 430 | 470 | 204 | 160 | 195 | 16 | 1 | 7500 |
| 495803710280T | 710 x 280 | 498 | 530 | 230 | 169 | 225 | 16 | 1 | 10900 |
| 495803710315T | 710 x 315 | 500 | 530 | 257 | 180 | 220 | 16 | 1 | 12600 |
| 495803710355T | 710 x 355 | 532 | 610 | 252 | 194 | 252 | 16 | 1 | — |
| 495803710400T | 710 x 400 | 530 | 610 | 327 | 209 | 250 | 16 | 1 | 19400 |
| 495803800180T | 800 x 180 | 430 | 470 | 147 | 135 | 169 | 16 | 1 | 4700 |
| 495803800200T | 800 x 200 | 410 | 470 | 163 | 142 | 180 | 16 | 1 | 5790 |
| 495803800225T | 800 x 225 | 415 | 470 | 184 | 150 | 189 | 16 | 1 | 6200 |
| 495803800250T | 800 x 250 | 430 | 470 | 204 | 160 | 197 | 16 | 1 | 7500 |
| 495803800280T | 800 x 280 | 505 | 530 | 230 | 169 | 225 | 16 | 1 | — |
| 495803800315T | 800 x 315 | 510 | 530 | 257 | 180 | 220 | 16 | 1 | 12200 |
| 495803800355T | 800 x 355 | 543 | 610 | 252 | 194 | 252 | 16 | 1 | — |
| 495803800400T | 800 x 400 | 540 | 610 | 327 | 209 | 250 | 16 | 1 | 20000 |

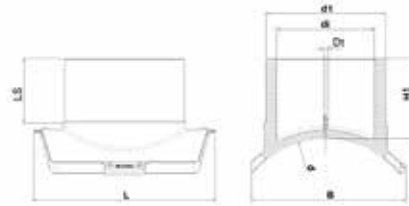
* See dedicated tools on page 188 | * Ver herramientas necesarias en pag. 188

XL&XXL Branch Saddle**

NEW!

495803

XL&XXL Collarín de Derivación**



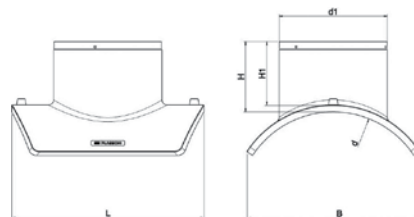
| Product Code | d x d1 | B | L | di | LS | H1 | Dt | UC | W |
|----------------|-------------|-----|-----|-----|-----|-----|----|----|--------|
| 495803900110T | 900 x 110 | 320 | 300 | | 105 | 123 | 16 | 6 | 1900 |
| 495803900125T | 900 x 125 | 320 | 300 | 101 | 110 | 130 | 16 | 6 | 2100 |
| 495803900160T | 900 x 160 | 295 | 300 | 130 | 113 | 131 | 16 | 6 | 2390 |
| 495803900180T | 900 x 180 | 435 | 470 | 147 | 135 | 169 | 16 | 1 | 4600 |
| 495803900200T | 900 x 200 | 415 | 470 | 163 | 142 | 180 | 16 | 1 | 5300 |
| 495803900225T | 900 x 225 | 415 | 470 | 184 | 150 | 189 | 16 | 1 | — |
| 495803900250T | 900 x 250 | 440 | 470 | 204 | 160 | 197 | 16 | 1 | 7200 |
| 495803900280T | 900 x 280 | 511 | 530 | 230 | 169 | 225 | 16 | 1 | 10900 |
| 495803900315T | 900 x 315 | 510 | 530 | 257 | 180 | 220 | 16 | 1 | 12100 |
| 495803900355T | 900 x 355 | 554 | 610 | 252 | 194 | 252 | 16 | 1 | — |
| 495803900400T | 900 x 400 | 550 | 610 | 327 | 209 | 250 | 16 | 1 | 20000 |
| 4958031000110T | 1000 x 110* | 320 | 300 | 89 | 105 | 123 | 16 | 6 | 2000 |
| 4958031000125T | 1000 x 125* | 320 | 300 | 101 | 110 | 128 | 16 | 6 | 2200 |
| 4958031000160T | 1000 x 160* | 320 | 300 | 130 | 120 | 138 | 16 | 6 | 3000 |
| 4958031000180T | 1000 x 180* | 443 | 470 | 147 | 166 | 184 | 16 | 1 | 4600 |
| 4958031000200T | 1000 x 200* | 443 | 470 | 163 | 176 | 198 | 16 | 1 | 5800 |
| 4958031000225T | 1000 x 225* | 443 | 470 | 184 | 181 | 203 | 16 | 1 | 6200 |
| 4958031000250T | 1000 x 250* | 443 | 470 | 204 | 190 | 213 | 16 | 1 | 7360 |
| 4958031000280T | 1000 x 280* | 516 | 530 | 230 | 169 | 225 | 16 | 1 | — |
| 4958031000315T | 1000 x 315* | 516 | 530 | 257 | 211 | 236 | 16 | 1 | 12,320 |
| 4958031000355T | 1000 x 355* | 563 | 610 | 252 | 194 | 252 | 16 | 1 | 16,830 |
| 4958031000400T | 1000 x 400* | 563 | 610 | 327 | 240 | 267 | 16 | 1 | 20,000 |
| 4958031200110T | 1200 x 110* | 320 | 300 | 89 | 105 | 123 | 16 | 6 | 2000 |
| 4958031200125T | 1200 x 125* | 320 | 300 | 101 | 110 | 128 | 16 | 6 | 2200 |
| 4958031200160T | 1200 x 160* | 320 | 300 | 130 | 120 | 138 | 16 | 6 | 2500 |
| 4958031200180T | 1200 x 180* | 447 | 470 | 147 | 166 | 184 | 16 | 1 | 4700 |
| 4958031200200T | 1200 x 200* | 447 | 470 | 163 | 176 | 198 | 16 | 1 | 5740 |
| 4958031200225T | 1200 x 225* | 447 | 470 | 184 | 181 | 203 | 16 | 1 | 6350 |
| 4958031200250T | 1200 x 250* | 447 | 470 | 204 | 190 | 213 | 16 | 1 | 7370 |
| 4958031200280T | 1200 x 280* | 527 | 530 | 230 | 169 | 225 | 16 | 1 | — |
| 4958031200315T | 1200 x 315* | 526 | 530 | 257 | 211 | 236 | 16 | 1 | 12000 |
| 4958031200355T | 1200 x 355* | 575 | 610 | 252 | 194 | 252 | 16 | 1 | — |
| 4958031200400T | 1200 x 400* | 574 | 610 | 327 | 240 | 267 | 16 | 1 | 20,000 |

* Water rating pressure PN10 ** See dedicated tools on page 188 | ** Ver herramientas necesarias en pag.188

LightFit Branch Saddle

4758W

Collarín de Derivación LightFit

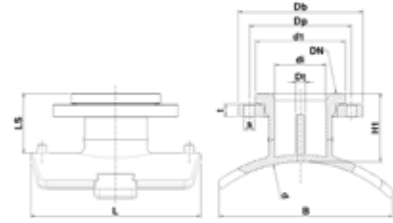


| Product Code | d x d1 | B | L | H | H1 | UC | W |
|--------------|-----------------|-----|-----|-----|-----|----|------|
| 4758W4450225 | 315 - 450 x 225 | 359 | 400 | 145 | 130 | 1 | 3700 |
| 4758W4630225 | 450 - 630 x 225 | 389 | 400 | 145 | 130 | 1 | 3740 |
| 4758W4800225 | 630 - 800 x 225 | 407 | 400 | 145 | 130 | 1 | 3835 |

Flange Branch Saddle*

495904

Collarín bridado



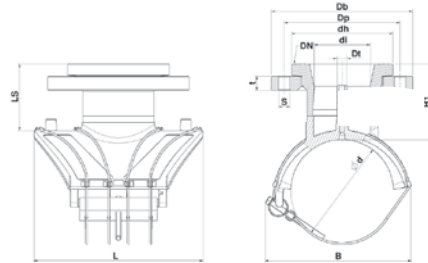
| Product Code | d x DN | Flange Type | B | L | H1 | dt | DO | Dp | di | d1 | t | s | No. Holes | UC | W |
|----------------|-----------------|------------------|-----|-----|-----|----|-----|-----|-----|-----|----|----|-----------|----|-------|
| 495904400080T | 280 - 400 x 80 | ISO/DIN PN 10/16 | 305 | 300 | 115 | 16 | 200 | 160 | 73 | 138 | 20 | 18 | 8 | 5 | 2930 |
| 495904400100T | 280 - 400 x 100 | ISO/DIN PN 10/16 | 309 | 300 | 121 | 16 | 220 | 180 | 101 | 158 | 22 | 18 | 8 | 4 | 3525 |
| 495904400150T | 280 - 400 x 150 | ISO/DIN PN 10/16 | 305 | 300 | 132 | 16 | 285 | 240 | 131 | 212 | 24 | 18 | 8 | 4 | 6330 |
| 495903400250T | 400 x 250 | ISO/DIN PN 16 | 400 | 420 | 206 | 16 | 410 | 355 | 204 | 320 | 33 | 26 | 12 | 1 | 16300 |
| 495903450200TN | 400-450 x 200 | ISO/DIN PN 16 | 373 | 420 | 275 | 16 | | 295 | 163 | | 28 | 22 | 12 | 1 | |
| 495903450250T | 450 x 250 | ISO/DIN PN 16 | 405 | 470 | 275 | 16 | 410 | 355 | 204 | 320 | 33 | 26 | 12 | 1 | — |
| 495903450300T | 450 x 300 | ISO/DIN PN 16 | 450 | 530 | 275 | 16 | 467 | 410 | 257 | 370 | 40 | 26 | 12 | 1 | 27300 |
| 495903500300T | 500 x 300 | ISO/DIN PN 16 | 460 | 530 | 275 | 16 | 467 | 410 | 257 | 370 | 40 | 26 | 12 | 1 | 22700 |
| 495903560300T | 560 x 300 | ISO/DIN PN 16 | 475 | 530 | 275 | 16 | 467 | 410 | 257 | 370 | 40 | 26 | 12 | 1 | 22750 |
| 495903560400T | 560 x 400 | ISO/DIN PN 16 | 510 | 610 | 280 | 16 | 595 | 525 | 327 | 482 | 54 | 30 | 16 | 1 | — |
| 495903630200TN | 500 - 630 x 200 | ISO/DIN PN 16 | 405 | 420 | 275 | 16 | | 295 | 163 | | 28 | 22 | 12 | 1 | 11900 |
| 495903630250T | 500 - 630 x 250 | ISO/DIN PN 16 | 425 | 420 | 206 | 16 | 410 | 355 | 204 | 320 | 33 | 26 | 12 | 1 | 15400 |
| 495903630300T | 630 x 300 | ISO/DIN PN 16 | 490 | 530 | 275 | 16 | 467 | 410 | 257 | 370 | 40 | 26 | 12 | 1 | 27300 |
| 495903630400T | 630 x 400 | ISO/DIN PN 16 | 520 | 610 | 280 | 16 | 595 | 525 | 327 | 482 | 54 | 30 | 16 | 1 | — |
| 495903710200T | 710 x 200 | ISO/DIN PN 16 | 410 | 470 | 275 | 16 | 344 | 295 | 163 | 268 | 28 | 22 | 12 | 1 | — |
| 495903710250T | 710 x 250 | ISO/DIN PN 16 | 430 | 470 | 275 | 16 | 410 | 355 | 204 | 320 | 33 | 26 | 12 | 1 | — |
| 495903710300T | 710 x 300 | ISO/DIN PN 16 | 500 | 530 | 275 | 16 | 467 | 410 | 257 | 370 | 40 | 26 | 12 | 1 | — |
| 495903710400T | 710 x 400 | ISO/DIN PN 16 | 530 | 610 | 280 | 16 | 595 | 525 | 327 | 482 | 54 | 30 | 16 | 1 | — |
| 495904710080T | 450 - 800 x 80 | ISO/DIN PN 10/16 | 315 | 300 | 117 | 16 | 200 | 160 | 73 | 138 | 20 | 18 | 8 | 5 | 2960 |
| 495904710100T | 450 - 800 x 100 | ISO/DIN PN 10/16 | 315 | 300 | 123 | 16 | 220 | 180 | 101 | 158 | 22 | 18 | 8 | 4 | 3530 |
| 495904710150T | 450 - 800 x 150 | ISO/DIN PN 10/16 | 315 | 300 | 132 | 16 | 285 | 240 | 131 | 212 | 24 | 18 | 8 | 4 | 6300 |
| 495903800200T | 800 x 200 | ISO/DIN PN 16 | 410 | 470 | 275 | 16 | 344 | 295 | 163 | 268 | 28 | 22 | 12 | 1 | 12270 |
| 495903800250T | 800 x 250 | ISO/DIN PN 16 | 430 | 470 | 275 | 16 | 410 | 355 | 204 | 320 | 33 | 26 | 12 | 1 | — |
| 495903800300T | 800 x 300 | ISO/DIN PN 16 | 510 | 530 | 275 | 16 | 467 | 410 | 257 | 370 | 40 | 26 | 12 | 1 | 27600 |
| 495903800400T | 800 x 400 | ISO/DIN PN 16 | 540 | 610 | 280 | 16 | 595 | 525 | 327 | 482 | 54 | 30 | 16 | 1 | 45800 |
| 495903900150T | 900 x 150 | ISO/DIN PN 10/16 | 318 | 300 | 132 | 16 | 285 | 240 | 131 | 212 | 24 | 18 | 8 | 2 | 6640 |
| 495903900200T | 900 x 200 | ISO/DIN PN 16 | 415 | 470 | 275 | 16 | 344 | 295 | 163 | 268 | 28 | 22 | 12 | 1 | — |
| 495903900250T | 900 x 250 | ISO/DIN PN 16 | 440 | 470 | 275 | 16 | 410 | 355 | 275 | 320 | 33 | 26 | 12 | 1 | — |
| 495903900300T | 900 x 300 | ISO/DIN PN 16 | 530 | 530 | 275 | 16 | 467 | 410 | 257 | 370 | 40 | 26 | 12 | 1 | — |
| 495903900400T | 900 x 400 | ISO/DIN PN 16 | 550 | 610 | 280 | 16 | 595 | 525 | 327 | 482 | 54 | 30 | 16 | 1 | — |
| 4959031000100T | 1000 x 100 | ISO/DIN PN 10/16 | 320 | 300 | 110 | 16 | 220 | 180 | 101 | 158 | 22 | 18 | 8 | 4 | — |
| 4959031000150T | 1000 x 150 | ISO/DIN PN 10/16 | 320 | 300 | 121 | 16 | 285 | 240 | 131 | 212 | 24 | 18 | 8 | — | — |
| 4959031000200T | 1000 x 200 | ISO/DIN PN 16 | 443 | 470 | 250 | 16 | 344 | 295 | 159 | 268 | 28 | 22 | 12 | — | — |
| 4959031000250T | 1000 x 250 | ISO/DIN PN 16 | 443 | 470 | 250 | 16 | 410 | 355 | 199 | 320 | 33 | 26 | 12 | — | — |
| 4959031000300T | 1000 x 300 | ISO/DIN PN 16 | 516 | 530 | 250 | 16 | 467 | 410 | 251 | 370 | 40 | 26 | 12 | — | — |
| 4959031000400T | 1000 x 400 | ISO/DIN PN 16 | 563 | 610 | 250 | 16 | 595 | 525 | 319 | 482 | 54 | 30 | 16 | — | — |
| 4959031200100T | 1200 x 100 | ISO/DIN PN 10/16 | 320 | 300 | 110 | 16 | 220 | 180 | 101 | 158 | 22 | 18 | 8 | 4 | — |
| 4959031200150T | 1200 x 150 | ISO/DIN PN 10/16 | 320 | 300 | 121 | 16 | 285 | 240 | 131 | 212 | 24 | 18 | 8 | — | — |
| 4959031200200T | 1200 x 200 | ISO/DIN PN 16 | 447 | 470 | 250 | 16 | 344 | 295 | 159 | 268 | 28 | 22 | 12 | — | — |
| 4959031200250T | 1200 x 250 | ISO/DIN PN 16 | 447 | 470 | 250 | 16 | 410 | 355 | 199 | 320 | 33 | 26 | 12 | — | — |
| 4959031200300T | 1200 x 300 | ISO/DIN PN 16 | 523 | 530 | 250 | 16 | 467 | 410 | 251 | 370 | 40 | 26 | 12 | — | — |
| 4959031200400T | 1200 x 400 | ISO/DIN PN 16 | 574 | 610 | 250 | 16 | 595 | 525 | 319 | 482 | 54 | 30 | 16 | — | — |

* See dedicated tools on page 188 | * Ver herramientas necesarias en pag. 188

Flanged Branch Saddles DN100

4959X4

Collarín Bridado DN 100



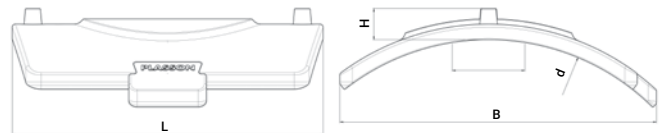
| Product Code | d x DN | L | B | H1* | LS* | Db | Dp | dh | di | Dt | t | s | No. Holes |
|---------------|---------|-----|-----|-----|-----|-----|-----|-----|----|----|----|----|-----------|
| 4959X4125100T | 125X100 | 242 | 180 | 123 | 110 | 220 | 180 | 158 | 87 | 16 | 22 | 18 | 8 |
| 4959X4140100T | 140X100 | 242 | 186 | 123 | 110 | 220 | 180 | 158 | 87 | 16 | 22 | 18 | 8 |
| 4959X4160100T | 160X100 | 263 | 219 | 124 | 110 | 220 | 180 | 158 | 87 | 16 | 22 | 18 | 8 |
| 4959X4180100T | 180X100 | 263 | 229 | 124 | 110 | 220 | 180 | 158 | 87 | 16 | 22 | 18 | 8 |
| 4959X4200100T | 200X100 | 295 | 277 | 125 | 110 | 220 | 180 | 158 | 87 | 16 | 22 | 18 | 8 |
| 4959X4225100T | 225X100 | 295 | 272 | 125 | 110 | 220 | 180 | 158 | 87 | 16 | 22 | 18 | 8 |
| 4959X4250100T | 250X100 | 295 | 280 | 125 | 110 | 220 | 180 | 158 | 87 | 16 | 22 | 18 | 8 |

* May be customized according to customer's requirements.

Repair Saddle

495204

Collarín de reparación



| Product Code | Size d | B | H | L | Max Damage Length | UC | W |
|--------------|---------|-----|----|-----|-------------------|----|------|
| 495204900 | 250-900 | 305 | 30 | 300 | 70 | 24 | 1500 |

Tapping Saddle

496304

Toma de Servicio



40mm up to 63mm 75mm up to 180mm 200mm up to 250mm

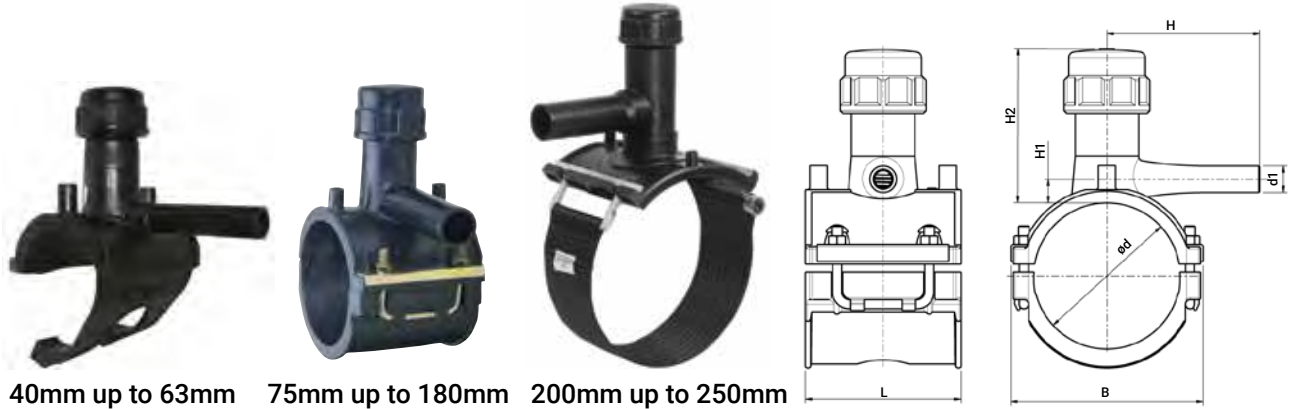
| Product Code | Type* | Size d x d1 | H | B | H1 | H2 | L | Welding Cap Type | UC | W |
|---------------|-------|-------------|-----|-----|----|-----|-----|------------------|----|------|
| 496304040020 | mb | 40 x 20 | 107 | 66 | 7 | 94 | 100 | Type C | 52 | 290 |
| 496304040025 | mb | 40 x 25 | 90 | 65 | 7 | 98 | 100 | Type C | 52 | 349 |
| 496304040032 | mb | 40 x 32 | 121 | 66 | 11 | 94 | 100 | Type C | 52 | 370 |
| 496304050020 | mb | 50 x 20 | 110 | 76 | 7 | 98 | 100 | Type C | 52 | 390 |
| 496304050025 | mb | 50 x 25 | 91 | 76 | 10 | 98 | 100 | Type C | 50 | 390 |
| 496304050032 | mb | 50 x 32 | 122 | 76 | 12 | 98 | 100 | Type C | 45 | 390 |
| 496304063020N | mb | 63 x 20 | 90 | 100 | 10 | 90 | 118 | Type C | 40 | 362 |
| 496304063025N | mb | 63 x 25 | 93 | 100 | 12 | 36 | 118 | Type C | 40 | 364 |
| 496304063032N | mb | 63 x 32 | 99 | 100 | 12 | 90 | 118 | Type C | 40 | 369 |
| 496304063040 | | 63 x 40 | 142 | 100 | 64 | 177 | 118 | Type A | 16 | 1080 |
| 496304063050 | | 63 x 50 | 154 | 100 | 64 | 177 | 118 | Type A | 16 | 1099 |
| 496304063063 | | 63 x 63 | 175 | 100 | 64 | 177 | 118 | Type A | 16 | 962 |
| 496304075020 | | 75 x 20 | 125 | 117 | 50 | 177 | 118 | Type A | 16 | 1120 |
| 496304075032 | | 75 x 32 | 132 | 117 | 56 | 177 | 118 | Type A | 16 | 1091 |
| 496304075040 | | 75 x 40 | 142 | 117 | 60 | 177 | 118 | Type A | 16 | 1124 |
| 496304075050 | | 75 x 50 | 123 | 117 | 64 | 177 | 118 | Type A | 16 | 1140 |
| 496304075063 | | 75 x 63 | 175 | 117 | 64 | 177 | 118 | Type A | 16 | 1228 |
| 496304090020 | mb | 90 x 20 | 117 | 126 | 16 | 114 | 118 | Type B | 20 | 900 |
| 496304090025 | mb | 90 x 25 | 108 | 126 | 16 | 114 | 118 | Type B | 20 | 1120 |
| 496304090032 | mb | 90 x 32 | 126 | 126 | 16 | 114 | 118 | Type B | 20 | 778 |
| 496304090040 | mb | 90 x 40 | 134 | 126 | 21 | 114 | 118 | Type B | 20 | 1130 |
| 496304090050 | | 90 x 50 | 123 | 126 | 64 | 177 | 118 | Type A | 14 | 1220 |
| 496304090063 | | 90 x 63 | 175 | 126 | 64 | 177 | 118 | Type A | 14 | 1300 |

* Please note: mb = Mono Block | * Nota: mb = monobloque

Tapping Saddle

496304

Toma de Servicio



40mm up to 63mm 75mm up to 180mm 200mm up to 250mm

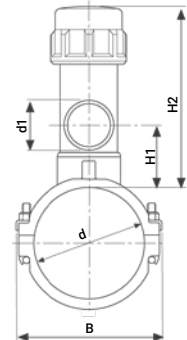
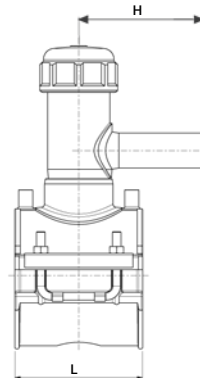
| Product Code | Type* | Size d x d1 | H | B | H1 | H2 | L | Welding Cap Type | UC | W |
|--------------|-------|-------------|-----|-----|----|-----|-----|------------------|----|------|
| 496304110020 | mb | 110 x 20 | 119 | 148 | 16 | 114 | 118 | Type B | 20 | 964 |
| 496304110025 | mb | 110 x 25 | 118 | 148 | 16 | 114 | 118 | Type B | 20 | 830 |
| 496304110032 | mb | 110 x 32 | 127 | 148 | 16 | 114 | 118 | Type B | 20 | 970 |
| 496304110040 | mb | 110 x 40 | 138 | 148 | 21 | 114 | 118 | Type B | 20 | 1000 |
| 496304110050 | | 110 x 50 | 123 | 148 | 64 | 177 | 118 | Type A | 12 | 1300 |
| 496304110063 | | 110 x 63 | 175 | 148 | 64 | 177 | 118 | Type A | 12 | 1383 |
| 496304125020 | mb | 125 x 20 | 116 | 162 | 16 | 114 | 118 | Type B | 15 | 1220 |
| 496304125025 | mb | 125 x 25 | 95 | 162 | 16 | 114 | 118 | Type B | 15 | 880 |
| 496304125032 | mb | 125 x 32 | 131 | 162 | 16 | 114 | 118 | Type B | 15 | 899 |
| 496304125040 | mb | 125 x 40 | 141 | 162 | 21 | 114 | 118 | Type B | 15 | 1280 |
| 496304125050 | | 125 x 50 | 123 | 162 | 64 | 177 | 118 | Type A | 12 | 1345 |
| 496304125063 | | 125 x 63 | 175 | 162 | 64 | 177 | 118 | Type A | 12 | 1426 |
| 496304140020 | | 140 x 20 | 125 | 180 | 50 | 177 | 118 | Type A | 12 | 1340 |
| 496304140032 | | 140 x 32 | 132 | 180 | 56 | 177 | 118 | Type A | 12 | 1330 |
| 496304140040 | | 140 x 40 | 142 | 180 | 60 | 177 | 118 | Type A | 12 | 1360 |
| 496304140050 | | 140 x 50 | 123 | 180 | 64 | 177 | 118 | Type A | 12 | 1382 |
| 496304140063 | | 140 x 63 | 175 | 180 | 64 | 177 | 118 | Type A | 12 | 1468 |
| 496304160020 | mb | 160 x 20 | 118 | 199 | 21 | 138 | 118 | Type A | 10 | 1360 |
| 496304160025 | mb | 160 x 25 | 100 | 199 | 21 | 138 | 118 | Type A | 10 | 1170 |
| 496304160032 | mb | 160 x 32 | 144 | 199 | 16 | 138 | 118 | Type A | 10 | 1320 |
| 496304160040 | mb | 160 x 40 | 157 | 199 | 21 | 138 | 118 | Type A | 10 | 1216 |
| 496304160050 | mb | 160 x 50 | 175 | 199 | 24 | 138 | 118 | Type A | 10 | 1375 |
| 496304160063 | mb | 160 x 63 | 197 | 199 | 20 | 138 | 118 | Type A | 10 | 1390 |
| 496304180020 | | 180 x 20 | 125 | 219 | 50 | 177 | 118 | Type A | 10 | 1550 |
| 496304180025 | mb | 180 x 25 | 110 | 219 | 18 | 138 | 118 | Type A | 10 | 1100 |
| 496304180032 | mb | 180 x 32 | 144 | 219 | 18 | 138 | 118 | Type A | 10 | 1565 |
| 496304180040 | mb | 180 x 40 | 155 | 219 | 21 | 138 | 118 | Type A | 10 | 1274 |
| 496304180050 | mb | 180 x 50 | 174 | 219 | 24 | 138 | 118 | Type A | 10 | 1595 |
| 496304180063 | mb | 180 x 63 | 197 | 219 | 20 | 138 | 118 | Type A | 10 | 1605 |
| 496304200020 | | 200 x 20 | 125 | 202 | 50 | 177 | 176 | Type A | 8 | 1425 |
| 496304200032 | | 200 x 32 | 132 | 202 | 56 | 177 | 176 | Type A | 8 | 1451 |
| 496304200040 | | 200 x 40 | 142 | 202 | 60 | 177 | 176 | Type A | 8 | 1471 |
| 496304200050 | | 200 x 50 | 123 | 202 | 64 | 177 | 176 | Type A | 8 | 1496 |
| 496304200063 | | 200 x 63 | 175 | 202 | 64 | 177 | 176 | Type A | 8 | 1579 |
| 496304225020 | | 225 x 20 | 125 | 227 | 50 | 177 | 176 | Type A | 8 | 1370 |
| 496304225032 | | 225 x 32 | 132 | 227 | 56 | 177 | 176 | Type A | 8 | 1450 |
| 496304225040 | | 225 x 40 | 142 | 227 | 60 | 177 | 176 | Type A | 8 | 1485 |
| 496304225050 | | 225 x 50 | 123 | 227 | 64 | 177 | 176 | Type A | 8 | 1506 |
| 496304225063 | | 225 x 63 | 175 | 227 | 64 | 177 | 176 | Type A | 8 | 1589 |
| 496304250020 | | 250 x 20 | 125 | 252 | 50 | 177 | 176 | Type A | 8 | 1455 |
| 496304250032 | | 250 x 32 | 132 | 252 | 56 | 177 | 176 | Type A | 8 | 1464 |
| 496304250040 | | 250 x 40 | 142 | 252 | 60 | 177 | 176 | Type A | 8 | 1582 |
| 496304250050 | | 250 x 50 | 123 | 252 | 64 | 177 | 176 | Type A | 8 | 1589 |
| 496304250063 | | 250 x 63 | 175 | 252 | 64 | 177 | 176 | Type A | 8 | 1386 |

* Please note: mb = Mono Block | * Nota: mb = monobloque

Tapping Saddle Parallel Outlet

4963P4

Toma de Servicio salida Parallel Outlet

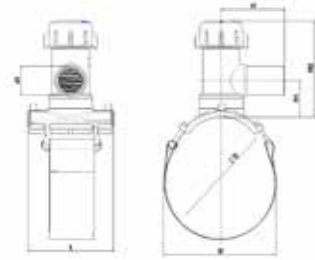


| Product Code | Size d x d1 | H | B | H1 | H2 | L | Welding Cap Type | UC | W |
|--------------|-------------|-----|-----|----|-----|-----|------------------|----|------|
| 4963P4063020 | 63 x 20 | 125 | 100 | 50 | 177 | 118 | Type A | 16 | — |
| 4963P4063032 | 63 x 32 | 132 | 100 | 56 | 177 | 118 | Type A | 16 | 1042 |
| 4963P4063040 | 63 x 40 | 142 | 100 | 60 | 177 | 118 | Type A | 16 | — |
| 4963P4063050 | 63 x 50 | 123 | 100 | 64 | 177 | 118 | Type A | 16 | 906 |
| 4963P4063063 | 63 x 63 | 175 | 100 | 64 | 177 | 118 | Type A | 16 | — |
| 4963P4075020 | 75 x 20 | 125 | 117 | 50 | 177 | 118 | Type A | 16 | — |
| 4963P4075032 | 75 x 32 | 132 | 117 | 56 | 177 | 118 | Type A | 16 | 1120 |
| 4963P4075040 | 75 x 40 | 142 | 117 | 60 | 177 | 118 | Type A | 16 | — |
| 4963P4075050 | 75 x 50 | 123 | 117 | 64 | 177 | 118 | Type A | 16 | — |
| 4963P4075063 | 75 x 63 | 175 | 117 | 64 | 177 | 118 | Type A | 16 | — |
| 4963P4090020 | 90 x 20 | 125 | 126 | 50 | 177 | 118 | Type A | 14 | — |
| 4963P4090032 | 90 x 32 | 132 | 126 | 56 | 177 | 118 | Type A | 14 | 1120 |
| 4963P4090040 | 90 x 40 | 142 | 126 | 60 | 177 | 118 | Type A | 14 | 1130 |
| 4963P4090050 | 90 x 50 | 123 | 126 | 64 | 177 | 118 | Type A | 14 | — |
| 4963P4090063 | 90 x 63 | 175 | 126 | 64 | 177 | 118 | Type A | 14 | — |
| 4963P4110020 | 110 x 20 | 125 | 148 | 50 | 177 | 118 | Type A | 12 | — |
| 4963P4110032 | 110 x 32 | 132 | 148 | 56 | 177 | 118 | Type A | 12 | 1175 |
| 4963P4110040 | 110 x 40 | 142 | 148 | 60 | 177 | 118 | Type A | 12 | 1179 |
| 4963P4110050 | 110 x 50 | 123 | 148 | 64 | 177 | 118 | Type A | 12 | 1195 |
| 4963P4110063 | 110 x 63 | 175 | 148 | 64 | 177 | 118 | Type A | 12 | 1236 |
| 4963P4125020 | 125 x 20 | 125 | 162 | 50 | 177 | 118 | Type A | 10 | — |
| 4963P4125032 | 125 x 32 | 132 | 162 | 56 | 177 | 118 | Type A | 10 | 1298 |
| 4963P4125040 | 125 x 40 | 142 | 162 | 60 | 177 | 118 | Type A | 10 | — |
| 4963P4125050 | 125 x 50 | 123 | 162 | 64 | 177 | 118 | Type A | 10 | — |
| 4963P4125063 | 125 x 63 | 175 | 162 | 64 | 177 | 118 | Type A | 10 | 1430 |
| 4963P4140020 | 140 x 20 | 125 | 180 | 50 | 177 | 118 | Type A | 10 | — |
| 4963P4140032 | 140 x 32 | 132 | 180 | 56 | 177 | 118 | Type A | 10 | — |
| 4963P4140040 | 140 x 40 | 142 | 180 | 60 | 177 | 118 | Type A | 10 | — |
| 4963P4140050 | 140 x 50 | 123 | 180 | 64 | 177 | 118 | Type A | 10 | 1348 |
| 4963P4140063 | 140 x 63 | 175 | 180 | 64 | 177 | 118 | Type A | 10 | — |
| 4963P4160020 | 160 x 20 | 125 | 199 | 50 | 177 | 118 | Type A | 10 | — |
| 4963P4160032 | 160 x 32 | 132 | 199 | 56 | 177 | 118 | Type A | 10 | 1304 |
| 4963P4160040 | 160 x 40 | 142 | 199 | 60 | 177 | 118 | Type A | 10 | 1327 |
| 4963P4160050 | 160 x 50 | 123 | 199 | 64 | 177 | 118 | Type A | 10 | 1348 |
| 4963P4160063 | 160 x 63 | 175 | 199 | 64 | 177 | 118 | Type A | 10 | 1399 |
| 4963P4180020 | 180 x 20 | 125 | 219 | 50 | 177 | 118 | Type A | 8 | — |
| 4963P4180032 | 180 x 32 | 132 | 219 | 56 | 177 | 118 | Type A | 10 | 1304 |
| 4963P4180040 | 180 x 40 | 142 | 219 | 60 | 177 | 118 | Type A | 8 | — |
| 4963P4180050 | 180 x 50 | 123 | 219 | 64 | 177 | 118 | Type A | 8 | — |
| 4963P4180063 | 180 x 63 | 175 | 219 | 64 | 177 | 118 | Type A | 8 | 1304 |
| 4963P4200020 | 200 x 20 | 125 | 202 | 50 | 177 | 176 | Type A | 8 | — |
| 4963P4200032 | 200 x 32 | 132 | 202 | 56 | 177 | 176 | Type A | 8 | 1455 |
| 4963P4200040 | 200 x 40 | 142 | 202 | 60 | 177 | 176 | Type A | 8 | — |
| 4963P4200050 | 200 x 50 | 123 | 202 | 64 | 177 | 176 | Type A | 8 | — |
| 4963P4200063 | 200 x 63 | 175 | 202 | 64 | 177 | 176 | Type A | 8 | 1590 |
| 4963P4225020 | 225 x 20 | 125 | 227 | 50 | 177 | 176 | Type A | 8 | — |
| 4963P4225032 | 225 x 32 | 132 | 227 | 56 | 177 | 176 | Type A | 8 | 1455 |
| 4963P4225040 | 225 x 40 | 142 | 227 | 60 | 177 | 176 | Type A | 8 | — |
| 4963P4225050 | 225 x 50 | 123 | 227 | 64 | 177 | 176 | Type A | 8 | — |
| 4963P4225063 | 225 x 63 | 175 | 227 | 64 | 177 | 176 | Type A | 8 | 1455 |
| 4963P4250020 | 250 x 20 | 125 | 252 | 50 | 177 | 176 | Type A | 8 | — |
| 4963P4250032 | 250 x 32 | 132 | 252 | 56 | 177 | 176 | Type A | 8 | 1470 |
| 4963P4250040 | 250 x 40 | 142 | 252 | 60 | 177 | 176 | Type A | 8 | — |
| 4963P4250050 | 250 x 50 | 123 | 252 | 64 | 177 | 176 | Type A | 8 | — |
| 4963P4250063 | 250 x 63 | 175 | 252 | 64 | 177 | 176 | Type A | 8 | 1470 |

High Volume Tapping Tee (HVTT)

491304

Toma en carga de alto volumen



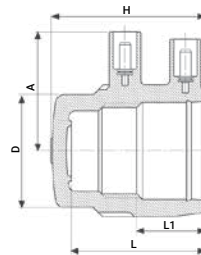
| Product Code | size d x d1 | B | L | H | H1 | H2 | Cutter Dia. | UC | W |
|---------------|--------------|-----|-----|-----|----|-----|-------------|----|---|
| 491304090063 | 90 x 63 | 139 | 176 | 130 | 75 | 195 | 47 | — | — |
| 491304110063 | 110 x 63 | 156 | 176 | 130 | 75 | 195 | 47 | — | — |
| 491304125063 | 125 x 63 | 165 | 176 | 130 | 75 | 195 | 47 | — | — |
| 491304140063 | 140 x 63 | 171 | 176 | 130 | 75 | 195 | 47 | — | — |
| 491304160063 | 160 x 63 | 173 | 176 | 130 | 75 | 195 | 47 | — | — |
| 491304180063 | 180 x 63 | 176 | 176 | 130 | 75 | 195 | 47 | — | — |
| 491304200063 | 200 x 63 | 178 | 176 | 130 | 75 | 195 | 47 | — | — |
| 491304225063 | 225 x 63 | 180 | 176 | 130 | 75 | 195 | 47 | — | — |
| 491304250063 | 250 x 63 | 180 | 176 | 130 | 75 | 195 | 47 | — | — |
| 491304280063 | 280 x 63 | 180 | 176 | 130 | 75 | 195 | 47 | — | — |
| 491304315063 | 315 x 63 | 183 | 176 | 130 | 75 | 195 | 47 | — | — |
| 491304400063* | 280-400 x 63 | 300 | 306 | 130 | 85 | 208 | 47 | — | — |

* No under clamp. Clamping tools required

Welding Cap for Tapping Saddle

498304

Tapón Soldable para toma de servicio

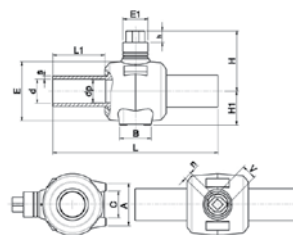


| Product Code | Type | Size | D | A | H | L | L1 | UC | W |
|--------------|--------|------|----|----|----|----|----|-----|-----|
| 498304057 | Type A | 57 | 74 | 59 | 74 | 63 | 36 | 128 | 157 |
| 498304050 | Type B | 50 | 62 | 54 | 73 | 66 | 30 | 192 | 111 |
| 498304040 | Type C | 40 | 51 | 49 | 63 | 55 | 26 | 256 | 73 |

PE Ball Valve

436207

Válvula de Bola PE



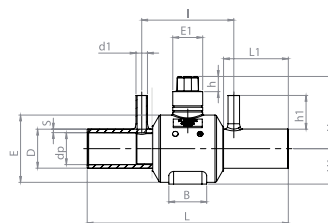
| Product Code | Size d | dp | s | L | L1 | B | E | E1 | H | H1 | h | C | V | U | UC | W |
|--------------|--------|----|----|-----|-----|----|-----|----|-----|-----|----|----|----|----|----|------|
| 436207025 | 25* | 19 | 3 | 300 | 103 | 65 | 80 | 70 | 94 | 50 | 40 | 39 | 50 | 26 | 12 | 705 |
| 436207032 | 32* | 24 | 3 | 300 | 103 | 65 | 80 | 70 | 94 | 50 | 40 | 39 | 50 | 26 | 12 | 855 |
| 436207040 | 40 | 24 | 4 | 300 | 103 | 65 | 80 | 70 | 94 | 50 | 40 | 39 | 50 | 26 | 12 | 758 |
| 436207050 | 50* | 39 | 6 | 414 | 130 | 87 | 120 | 85 | 160 | 80 | 40 | 54 | 50 | 26 | 4 | 2091 |
| 436207063 | 63* | 48 | 6 | 414 | 130 | 87 | 120 | 85 | 160 | 80 | 40 | 54 | 50 | 26 | 4 | 2061 |
| 436207075 | 75 | 48 | 8 | 414 | 130 | 87 | 120 | 85 | 160 | 80 | 40 | 54 | 50 | 26 | 4 | 2558 |
| 436207090 | 90* | 70 | 8 | 550 | 176 | 93 | 200 | 85 | 200 | 110 | 40 | 90 | 50 | 26 | 2 | 5865 |
| 436207110 | 110* | 86 | 10 | 550 | 178 | 93 | 200 | 85 | 200 | 110 | 40 | 90 | 50 | 26 | 2 | 5761 |
| 436207125 | 125 | 86 | 12 | 550 | 182 | 93 | 200 | 85 | 200 | 110 | 40 | 90 | 50 | 26 | 2 | 6400 |
| 436207160 | 160 | 86 | 16 | 550 | 182 | 93 | 200 | 85 | 200 | 110 | 40 | 90 | 50 | 26 | 2 | 7100 |

* Full Bore Dimensions | * Dimensiones de cavidad única

PE Ball Valve with Two Purges

436Q7

PE Ball Válvula de Bola con purga



| Product Code | Size d | d1 | A | H | H1 | L | L1 | B | Dp | S | I | E | E1 | h | c | UC | W |
|--------------|--------|----|-----|-----|-----|-----|-----|-----|----|----|-----|-----|----|----|----|----|------|
| 4362Q7090 | 90 | 32 | 146 | 200 | 110 | 550 | 176 | 107 | 70 | 9 | 251 | 187 | 85 | 40 | 90 | 2 | 5606 |
| 4362Q7110 | 110 | 32 | 146 | 200 | 110 | 550 | 176 | 107 | 84 | 10 | 251 | 188 | 85 | 40 | 90 | 2 | 5784 |

Tapping Valve

4954S4*/495404

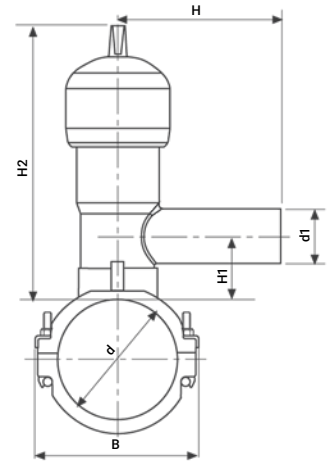
Toma de Servicio con Válvula



63mm up to 180mm



200mm up to 250mm



| Product Code | Size d x d1 | B | H | H1 | H2 | L | UC | W |
|--------------|-------------|-----|-----|----|-----|-----|----|------|
| 495404063032 | 63 x 32 | 99 | 126 | 46 | 244 | 118 | 8 | 2090 |
| 495404063040 | 63 x 40 | 99 | 137 | 46 | 244 | 118 | 8 | 2103 |
| 495404063050 | 63 x 50 | 99 | 152 | 51 | 244 | 118 | 8 | 2140 |
| 495404063063 | 63 x 63 | 99 | 186 | 51 | 244 | 118 | 8 | 2205 |
| 495404075032 | 75 x 32 | 117 | 126 | 46 | 244 | 118 | 8 | 2100 |
| 495404075040 | 75 x 40 | 117 | 137 | 46 | 244 | 118 | 8 | 2113 |
| 495404075050 | 75 x 50 | 117 | 152 | 51 | 244 | 118 | 8 | 2150 |
| 495404075063 | 75 x 63 | 117 | 186 | 51 | 244 | 118 | 8 | 2215 |
| 495404090032 | 90 x 32 | 126 | 126 | 46 | 244 | 118 | 8 | 2150 |
| 495404090040 | 90 x 40 | 126 | 137 | 46 | 244 | 118 | 8 | 2163 |
| 495404090050 | 90 x 50 | 126 | 152 | 51 | 244 | 118 | 8 | 2200 |
| 495404090063 | 90 x 63 | 126 | 186 | 51 | 244 | 118 | 8 | 2265 |
| 495404110032 | 110 x 32 | 148 | 126 | 46 | 244 | 118 | 8 | 2267 |
| 495404110040 | 110 x 40 | 148 | 137 | 46 | 244 | 118 | 8 | 2250 |
| 495404110050 | 110 x 50 | 148 | 152 | 51 | 244 | 118 | 8 | 2280 |
| 495404110063 | 110 x 63 | 148 | 186 | 51 | 244 | 118 | 8 | 2345 |
| 495404125032 | 125 x 32 | 162 | 126 | 46 | 244 | 118 | 8 | 2277 |
| 495404125040 | 125 x 40 | 162 | 137 | 46 | 244 | 118 | 8 | 2290 |
| 495404125050 | 125 x 50 | 162 | 152 | 51 | 244 | 118 | 8 | 2327 |
| 495404125063 | 125 x 63 | 162 | 186 | 51 | 244 | 118 | 8 | 2392 |
| 495404140032 | 140 x 32 | 180 | 126 | 46 | 244 | 118 | 8 | 2285 |
| 495404140040 | 140 x 40 | 180 | 137 | 46 | 244 | 118 | 8 | 2298 |
| 495404140050 | 140 x 50 | 180 | 152 | 51 | 244 | 118 | 8 | 2335 |
| 495404140063 | 140 x 63 | 180 | 186 | 51 | 244 | 118 | 8 | 2441 |
| 495404160032 | 160 x 32 | 202 | 126 | 46 | 244 | 118 | 8 | 2377 |
| 495404160040 | 160 x 40 | 202 | 137 | 46 | 244 | 118 | 8 | 2390 |
| 495404160050 | 160 x 50 | 202 | 152 | 51 | 244 | 118 | 8 | 2427 |
| 495404160063 | 160 x 63 | 202 | 186 | 51 | 244 | 118 | 8 | 2492 |
| 495404180032 | 180 x 32 | 220 | 126 | 46 | 244 | 118 | 8 | 2440 |
| 495404180040 | 180 x 40 | 220 | 137 | 46 | 244 | 118 | 8 | 2453 |
| 495404180050 | 180 x 50 | 220 | 152 | 51 | 244 | 118 | 8 | 2490 |
| 495404180063 | 180 x 63 | 220 | 186 | 51 | 244 | 118 | 8 | 2555 |
| 495404200032 | 200 x 32 | 202 | 126 | 46 | 244 | 176 | 5 | 2431 |
| 495404200040 | 200 x 40 | 202 | 137 | 46 | 244 | 176 | 5 | 2444 |
| 495404200050 | 200 x 50 | 202 | 152 | 51 | 244 | 176 | 5 | 2481 |
| 495404200063 | 200 x 63 | 202 | 186 | 51 | 244 | 176 | 5 | 2546 |
| 495404225032 | 225 x 32 | 227 | 126 | 46 | 244 | 176 | 5 | 2448 |
| 495404225040 | 225 x 40 | 227 | 137 | 46 | 244 | 176 | 5 | 2501 |
| 495404225050 | 225 x 50 | 227 | 152 | 51 | 244 | 176 | 5 | 2538 |
| 495404225063 | 225 x 63 | 227 | 186 | 51 | 244 | 176 | 5 | 2603 |
| 495404250032 | 250 x 32 | 252 | 126 | 46 | 244 | 176 | 5 | 2504 |
| 495404250040 | 250 x 40 | 252 | 137 | 46 | 244 | 176 | 5 | 2517 |
| 495404250050 | 250 x 50 | 252 | 152 | 51 | 244 | 176 | 5 | 2554 |
| 495404250063 | 250 x 63 | 252 | 186 | 51 | 244 | 176 | 5 | 2619 |

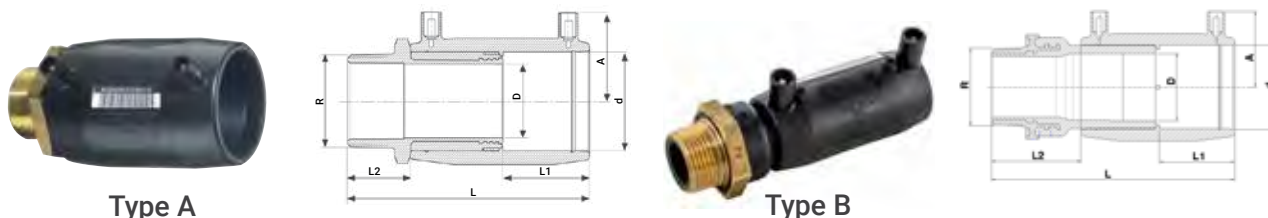
* Tapping Valve with serrated edge cutter.

* Toma de servicio con bordes "dientes de sierra".

Male Transition Coupler

492104

Enlace de Transición Macho

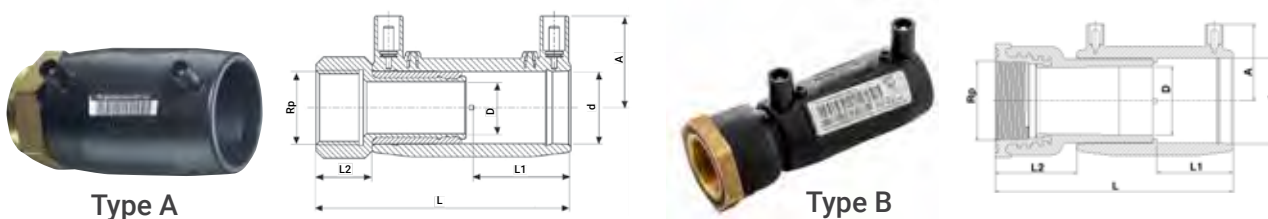


| Product Code | Size d x R | Type | L | L1 | L2 | D | A | UC | W |
|--------------|-------------|------|-----|----|----|----|----|-----|------|
| 492104020005 | 20 x 1/2" | A | 105 | 37 | 29 | 14 | 34 | 200 | 129 |
| 492104025007 | 25 x 3/4" | A | 111 | 40 | 29 | 19 | 37 | 150 | 150 |
| 492104032005 | 32 x 1/2" | A | 110 | 39 | 29 | 23 | 42 | 100 | 142 |
| 492104032007 | 32 x 3/4" | A | 110 | 39 | 29 | 23 | 42 | 100 | 263 |
| 492104032010 | 32 x 1" | B | 140 | 44 | 50 | 22 | 43 | 100 | 285 |
| 492104032013 | 32 x 1 1/4" | A | 124 | 42 | 36 | 23 | 42 | 60 | 393 |
| 492104032015 | 32 x 1 1/2" | A | 124 | 42 | 36 | 23 | 42 | 60 | 404 |
| 492104040010 | 40 x 1" | B | 143 | 48 | 45 | 22 | 46 | 72 | 409 |
| 492104040013 | 40 x 1 1/4" | B | 153 | 48 | 55 | 30 | 46 | 54 | 470 |
| 492104040015 | 40 x 1 1/2" | A | 133 | 47 | 36 | 29 | 46 | 54 | 483 |
| 492104040020 | 40 x 2" | A | 160 | 44 | 41 | 29 | 59 | 36 | 500 |
| 492104050010 | 50 x 1" | A | 135 | 49 | 34 | 38 | 51 | 48 | 513 |
| 492104050013 | 50 x 1 1/4" | A | 137 | 49 | 36 | 38 | 51 | 48 | 569 |
| 492104050015 | 50 x 1 1/2" | B | 164 | 49 | 63 | 35 | 51 | 48 | 547 |
| 492104050020 | 50 x 2" | A | 160 | 49 | 41 | 38 | 59 | 30 | 752 |
| 492104063013 | 63 x 1 1/4" | A | 153 | 57 | 36 | 48 | 57 | 30 | 884 |
| 492104063015 | 63 x 1 1/2" | A | 153 | 57 | 36 | 48 | 57 | 30 | 845 |
| 492104063020 | 63 x 2" | B | 186 | 57 | 69 | 47 | 58 | 30 | 921 |
| 492104075020 | 75 x 2" | A | 167 | 61 | 41 | 59 | 64 | 16 | 1305 |
| 492104075025 | 75 x 2 1/2" | A | 172 | 61 | 46 | 59 | 64 | 16 | 1512 |

Female Transition Coupler

493104

Enlace de Transición Hembra

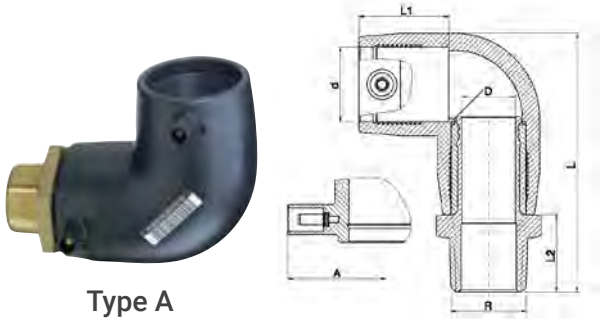


| Product Code | Size d x Rp | Type | L | L1 | L2 | D | A | UC | W |
|--------------|-------------|------|-----|----|----|----|----|-----|-----|
| 493104020005 | 20 x 1/2" | A | 96 | 37 | 20 | 14 | 35 | 200 | 130 |
| 493104025007 | 25 x 3/4" | A | 105 | 40 | 23 | 19 | 38 | 150 | 145 |
| 493104025010 | 25 x 1" | A | 108 | 34 | 28 | 23 | 42 | 80 | 252 |
| 493104032007 | 32 x 3/4" | A | 124 | 39 | 23 | 19 | 42 | 100 | 159 |
| 493104032010 | 32 x 1" | B | 130 | 44 | 40 | 27 | 43 | 100 | 265 |
| 493104032013 | 32 x 1 1/4" | A | 118 | 39 | 28 | 29 | 47 | 54 | 507 |
| 493104032015 | 32 x 1 1/2" | A | 124 | 39 | 25 | 38 | 47 | 50 | 455 |
| 493104040010 | 40 x 1" | A | 122 | 47 | 25 | 29 | 46 | 54 | 507 |
| 493104040013 | 40 x 1 1/4" | A | 122 | 47 | 25 | 29 | 46 | 54 | 407 |
| 493104040015 | 40 x 1 1/2" | A | 122 | 47 | 25 | 29 | 46 | 48 | 419 |
| 493104040020 | 40 x 2" | A | 150 | 44 | 32 | 38 | 59 | 32 | 821 |
| 493104050015 | 50 x 1 1/2" | A | 126 | 49 | 25 | 38 | 51 | 48 | 491 |
| 493104050020 | 50 x 2" | A | 131 | 49 | 30 | 38 | 51 | 40 | 685 |
| 493104063015 | 63 x 1 1/2" | A | 145 | 59 | 26 | 38 | 59 | 24 | 558 |
| 493104063020 | 63 x 2" | B | 179 | 57 | 62 | 49 | 58 | 30 | 840 |

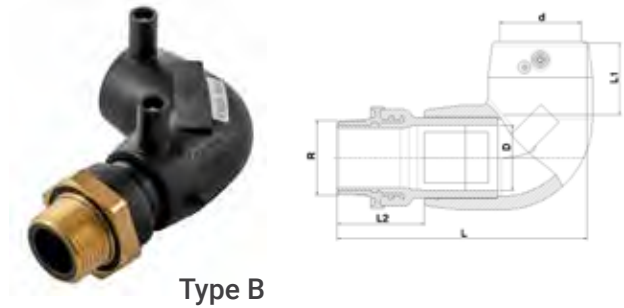
Male Transition Elbow 90°

492504

Codo de Transición de 90° Macho



Type A



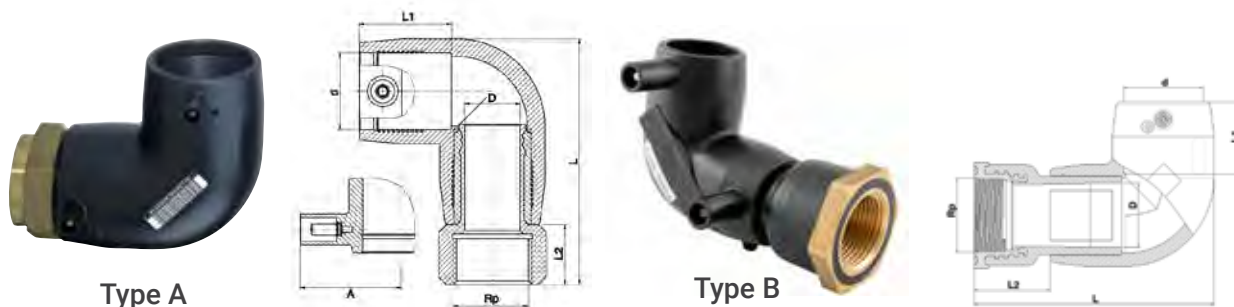
Type B

| Product Code | Size d x R | Type | L | L1 | L2 | D | A | UC | W |
|--------------|-------------|------|-----|----|----|----|----|-----|------|
| 492504020005 | 20 x 1/2" | A | 95 | 35 | 29 | 14 | 38 | 150 | 153 |
| 492504025007 | 25 x 3/4" | A | 95 | 37 | 29 | 19 | 38 | 120 | 168 |
| 492504032005 | 32 x 1/2" | A | 112 | 40 | 29 | 23 | 43 | 84 | 294 |
| 492504032007 | 32 x 3/4" | A | 112 | 40 | 29 | 23 | 43 | 84 | 262 |
| 492504032010 | 32 x 1" | B | 134 | 44 | 49 | 22 | 47 | 84 | 300 |
| 492504032013 | 32 x 1 1/4" | A | 119 | 40 | 36 | 23 | 43 | 60 | 419 |
| 492504032015 | 32 x 1 1/2" | A | 119 | 40 | 36 | 23 | 43 | 60 | 436 |
| 492504040010 | 40 x 1" | B | 142 | 44 | 49 | 22 | 47 | 48 | 458 |
| 492504040013 | 40 x 1 1/4" | B | 153 | 44 | 59 | 30 | 47 | 48 | 500 |
| 492504040015 | 40 x 1 1/2" | A | 128 | 44 | 36 | 29 | 47 | 48 | 510 |
| 492504040020 | 40 x 2" | A | 133 | 44 | 41 | 29 | 47 | 48 | 725 |
| 492504050010 | 50 x 1" | A | 142 | 48 | 34 | 38 | 52 | 42 | 624 |
| 492504050013 | 50 x 1 1/4" | A | 144 | 48 | 36 | 38 | 52 | 36 | 679 |
| 492504050015 | 50 x 1 1/2" | B | 174 | 49 | 63 | 35 | 52 | 36 | 655 |
| 492504050020 | 50 x 2" | A | 149 | 48 | 41 | 38 | 52 | 30 | 806 |
| 492504063013 | 63 x 1 1/4" | A | 167 | 57 | 36 | 48 | 59 | 24 | 985 |
| 492504063015 | 63 x 1 1/2" | A | 167 | 57 | 36 | 48 | 59 | 24 | 1040 |
| 492504063020 | 63 x 2" | B | 200 | 58 | 68 | 47 | 57 | 24 | 1015 |
| 492504075020 | 75 x 2" | A | 199 | 69 | 41 | 59 | 62 | 16 | 1450 |
| 492504075025 | 75 x 2 1/2" | A | 204 | 69 | 46 | 59 | 62 | 16 | 1649 |

Female Transition Elbow 90°

493504

Codo de Transición de 90° Hembra

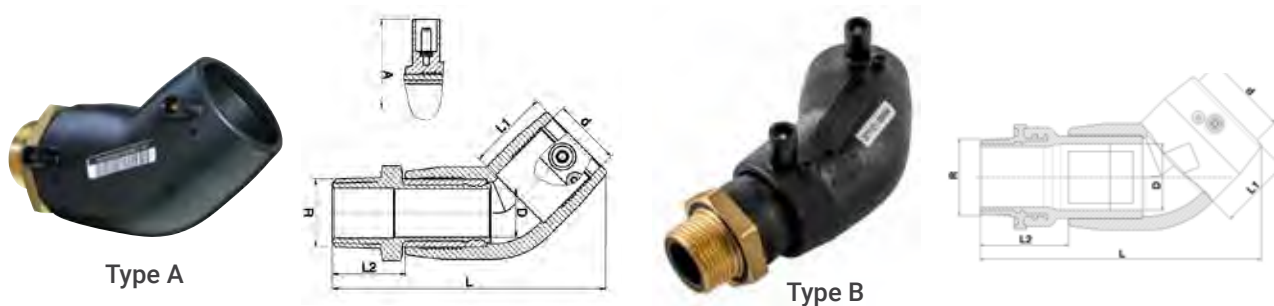


| Product Code | Size d x Rp | Type | L | L1 | L2 | D | A | UC | W |
|--------------|-------------|------|-----|----|----|----|----|-----|------|
| 493504020005 | 20 x 1/2" | A | 86 | 35 | 20 | 14 | 38 | 160 | 142 |
| 493504025007 | 25 x 3/4" | A | 89 | 37 | 23 | 19 | 38 | 120 | 160 |
| 493504032007 | 32 x 3/4" | A | 108 | 40 | 25 | 23 | 43 | 96 | 280 |
| 493504032010 | 32 x 1" | B | 123 | 39 | 42 | 27 | 42 | 96 | 280 |
| 493504032015 | 32 x 1 1/2" | A | 108 | 40 | 25 | 23 | 43 | 96 | 360 |
| 493504040010 | 40 x 1" | A | 117 | 44 | 25 | 29 | 47 | 48 | 535 |
| 493504040013 | 40 x 1 1/4" | A | 117 | 44 | 25 | 29 | 47 | 48 | 432 |
| 493504040015 | 40 x 1 1/2" | A | 117 | 44 | 25 | 29 | 47 | 48 | 453 |
| 493504050015 | 50 x 1 1/2" | A | 133 | 48 | 25 | 38 | 52 | 48 | 560 |
| 493504050020 | 50 x 2" | A | 138 | 48 | 30 | 38 | 52 | 40 | 744 |
| 493504063015 | 63 x 1 1/2" | A | 161 | 57 | 30 | 48 | 59 | 24 | 1072 |
| 493504063020 | 63 x 2" | B | 193 | 58 | 62 | 49 | 57 | 24 | 959 |

Male Transition Elbow 45°

492604

Codo de Transición de 45° Macho

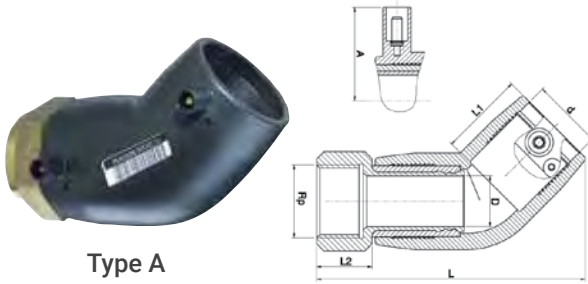


| Product Code | Size d x R | Type | L | L1 | L2 | D | A | UC | W |
|--------------|-------------|------|-----|----|----|----|----|----|------|
| 492604032005 | 32 x 1/2" | A | 124 | 39 | 29 | 23 | 43 | 84 | 249 |
| 492604032007 | 32 x 3/4" | A | 123 | 39 | 29 | 23 | 43 | 84 | 250 |
| 492604032010 | 32 x 1" | B | 151 | 39 | 50 | 22 | 42 | 72 | 375 |
| 492604032013 | 32 x 1 1/4" | A | 130 | 39 | 36 | 23 | 43 | 48 | 479 |
| 492604032015 | 32 x 1 1/2" | A | 130 | 39 | 36 | 23 | 43 | 48 | 488 |
| 492604040010 | 40 x 1" | B | 158 | 48 | 45 | 22 | 47 | 60 | 433 |
| 492604040013 | 40 x 1 1/4" | B | 168 | 48 | 55 | 30 | 47 | 60 | 485 |
| 492604040015 | 40 x 1 1/2" | A | 144 | 44 | 36 | 29 | 47 | 48 | 510 |
| 492604040020 | 40 x 2" | A | 149 | 44 | 41 | 29 | 47 | 40 | 685 |
| 492604050010 | 50 x 1" | A | 161 | 49 | 34 | 38 | 51 | 48 | 564 |
| 492604050013 | 50 x 1 1/4" | A | 161 | 49 | 36 | 38 | 51 | 48 | 610 |
| 492604050015 | 50 x 1 1/2" | B | 185 | 49 | 63 | 35 | 52 | 48 | 600 |
| 492604050020 | 50 x 2" | A | 165 | 49 | 41 | 38 | 51 | 30 | 778 |
| 492604063013 | 63 x 1 1/4" | A | 184 | 57 | 36 | 48 | 59 | 24 | 927 |
| 492604063015 | 63 x 1 1/2" | A | 184 | 57 | 36 | 48 | 59 | 24 | 893 |
| 492604063020 | 63 x 2" | B | 215 | 58 | 68 | 47 | 57 | 24 | 953 |
| 492604075020 | 75 x 2" | A | 221 | 71 | 41 | 59 | 62 | 16 | 1399 |
| 492604075025 | 75 x 2 1/2" | A | 226 | 71 | 46 | 59 | 62 | 16 | 1600 |

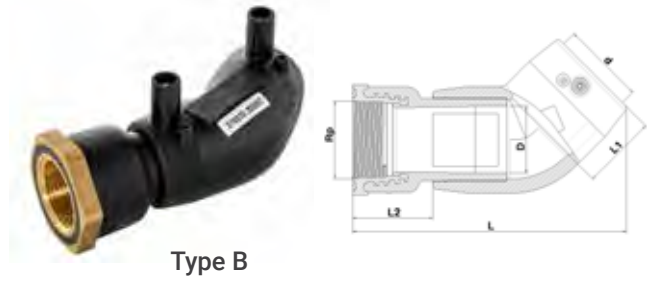
Female Transition Elbow 45°

493604

Codo de Transición de 45° Hembra



Type A



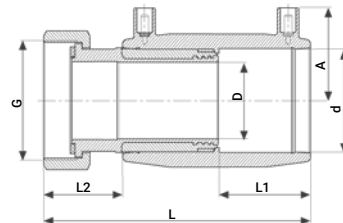
Type B

| Product Code | Size d x Rp | Type | L | L1 | L2 | D | A | UC | W |
|--------------|-------------|------|-----|----|----|----|----|----|------|
| 493604032007 | 32 x 3/4" | A | 120 | 39 | 25 | 23 | 43 | — | 320 |
| 493604032010 | 32 x 1" | B | 141 | 44 | 40 | 27 | 42 | 72 | 342 |
| 493604032015 | 32 x 1 1/2" | A | 120 | 39 | 25 | 23 | 43 | 72 | 488 |
| 493604040010 | 40 x 1" | A | 133 | 44 | 25 | 29 | 47 | 48 | 510 |
| 493604040013 | 40 x 1 1/4" | A | 133 | 44 | 25 | 29 | 47 | 48 | 419 |
| 493604040015 | 40 x 1 1/2" | A | 133 | 44 | 25 | 29 | 47 | 48 | 479 |
| 493604050015 | 50 x 1 1/2" | A | 150 | 49 | 25 | 38 | 51 | 48 | 532 |
| 493604050020 | 50 x 2" | A | 155 | 49 | 30 | 38 | 51 | 36 | 702 |
| 493604063015 | 63 x 1 1/2" | A | 178 | 57 | 30 | 48 | 59 | 24 | 1019 |
| 493604063020 | 63 x 2" | B | 208 | 58 | 62 | 49 | 57 | 24 | 912 |

Female Free Nut Transition Coupler*

494104

Enlace de Transición, Tuerca Libre, Hembra



| Product Code | Size d x G | L | L1 | L2 | D | A | UC | W |
|--------------|-------------|-----|----|----|----|----|-----|------|
| 494104020007 | 20 x 3/4" | 106 | 37 | 30 | 14 | 34 | 200 | 160 |
| 494104025007 | 25 x 3/4" | 112 | 40 | 30 | 14 | 37 | 140 | 150 |
| 494104025010 | 25 x 1" | 115 | 40 | 33 | 19 | 37 | 140 | 200 |
| 494104032007 | 32 x 3/4" | 100 | 39 | 20 | 14 | 42 | 100 | 164 |
| 494104032010 | 32 x 1" | 124 | 42 | 36 | 19 | 42 | 100 | 260 |
| 494104032013 | 32 x 1 1/4" | 124 | 42 | 36 | 23 | 42 | 78 | 310 |
| 494104040010 | 40 x 1" | 115 | 44 | 25 | 19 | 47 | 100 | 278 |
| 494104040013 | 40 x 1 1/4" | 113 | 44 | 23 | 23 | 47 | 52 | 320 |
| 494104040015 | 40 x 1 1/2" | 135 | 47 | 38 | 29 | 45 | 52 | 444 |
| 494104050010 | 50 x 1" | 136 | 49 | 36 | 19 | 52 | 32 | 700 |
| 494104050013 | 50 x 1 1/4" | 120 | 49 | 23 | 23 | 52 | 70 | 371 |
| 494104050015 | 50 x 1 1/2" | 123 | 49 | 25 | 29 | 52 | 32 | 484 |
| 494104050020 | 50 x 2" | 141 | 49 | 41 | 38 | 52 | 32 | 709 |
| 494104063020 | 63 x 2" | 161 | 57 | 44 | 38 | 57 | 28 | 770 |
| 494104063025 | 63 x 2 1/2" | 166 | 57 | 49 | 48 | 57 | 20 | 1154 |

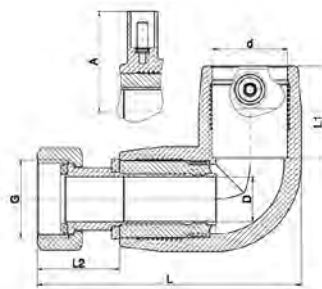
* May be converted into male free nut by addition of a threaded nipple.

* Se puede convertir en la tuerca loca macho mediante la adición de un niple roscado.

Female Free Nut Transition Elbow 90°*

494504

Codo de Transición de 90° Tuerca Libre, Hembra



| Product Code | Size d x G | L | L1 | L2 | D | A | UC | W |
|--------------|-------------|-----|----|----|----|----|-----|------|
| 494504020007 | 20 x 3/4" | 96 | 35 | 30 | 14 | 38 | 140 | 164 |
| 494504025007 | 25 x 3/4" | 96 | 37 | 30 | 14 | 38 | 140 | 164 |
| 494504025010 | 25 x 1" | 99 | 37 | 33 | 19 | 38 | 105 | 164 |
| 494504032010 | 32 x 1" | 119 | 40 | 36 | 19 | 43 | 70 | 164 |
| 494504032013 | 32 x 1 1/4" | 119 | 40 | 36 | 23 | 43 | 70 | 324 |
| 494504040015 | 40 x 1 1/2" | 132 | 44 | 40 | 29 | 47 | 48 | 490 |
| 494504050020 | 50 x 2" | 149 | 48 | 41 | 38 | 52 | 30 | 779 |
| 494504063020 | 63 x 2" | 175 | 57 | 44 | 41 | 59 | 16 | 1024 |
| 494504063025 | 63 x 2 1/2" | 180 | 57 | 49 | 48 | 59 | 16 | 1245 |

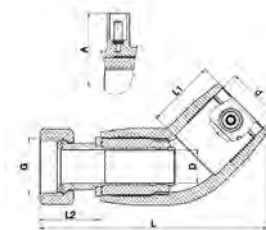
* May be converted into male free nut by addition of a threaded nipple.

* Se puede convertir en la tuerca loca macho mediante la adición de un niple roscado.

Female Free Nut Transition Elbow 45°*

494604

Codo de Transición de 45° Tuerca Libre, Hembra



| Product Code | Size d x G | L | L1 | L2 | D | A | UC | W |
|--------------|-------------|-----|----|----|----|----|----|------|
| 494604032010 | 32 x 1" | 131 | 39 | 36 | 19 | 43 | 70 | 164 |
| 494604032013 | 32 x 1 1/4" | 129 | 39 | 34 | 23 | 47 | 56 | 400 |
| 494604040015 | 40 x 1 1/2" | 146 | 44 | 38 | 29 | 47 | 48 | 469 |
| 494604050020 | 50 x 2" | 166 | 49 | 41 | 38 | 51 | 30 | 740 |
| 494604063020 | 63 x 2" | 189 | 57 | 41 | 38 | 59 | 24 | 164 |
| 494604063025 | 63 x 2 1/2" | 197 | 57 | 44 | 48 | 59 | 16 | 1184 |

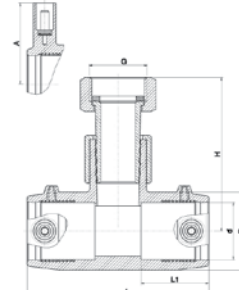
* May be converted into male free nut by addition of a threaded nipple.

* Se puede convertir en la tuerca loca macho mediante la adición de un niple roscado.

Female Union Free Nut Transition Tee

494404

Enlace T, PE/Latón, Tuerca Libre, Hembra

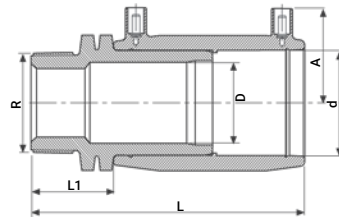


| Product Code | Size d x G | L | L1 | D | H | A | UC | W |
|--------------|------------|-----|----|----|----|----|----|-----|
| 494404032010 | 32 x 1" | 104 | 39 | 44 | 88 | 43 | 50 | 320 |

PE Male Transition Coupler

497104

Enlace de Transición PE Macho

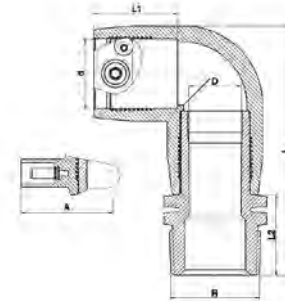


| Product Code | Size d x R | L | L1 | D | A | UC | W |
|--------------|-------------|-----|----|----|----|-----|-----|
| 497104020005 | 20 x 1/2" | 97 | 21 | 14 | 34 | 200 | 129 |
| 497104025007 | 25 x 3/4" | 113 | 31 | 18 | 37 | 200 | 61 |
| 497104032010 | 32 x 1" | 123 | 35 | 24 | 42 | 200 | 92 |
| 497104040010 | 40 x 1" | 134 | 37 | 30 | 46 | 128 | 146 |
| 497104040013 | 40 x 1 1/4" | 137 | 40 | 30 | 46 | 128 | 152 |
| 497104040015 | 40 x 1 1/2" | 137 | 40 | 30 | 46 | 128 | 159 |
| 497104050015 | 50 x 1 1/2" | 141 | 40 | 38 | 51 | 96 | 238 |
| 497104063015 | 63 x 1 1/2" | 161 | 44 | 48 | 57 | 40 | 371 |
| 497104063020 | 63 x 2" | 165 | 48 | 48 | 57 | 40 | 450 |

PE Male Transition Elbow 90°

497504

Codo de Transición PE de 90° Macho

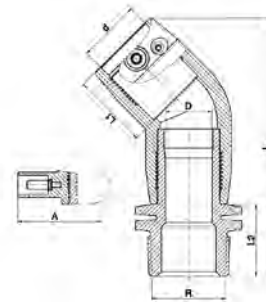


| Product Code | Size d x R | L | L1 | D | A | L2_Cap | UC | W |
|--------------|-------------|-----|----|----|----|--------|-----|-----|
| 497504020005 | 20 x 1/2" | 87 | 35 | 14 | 38 | 21 | 160 | 78 |
| 497504025007 | 25 x 3/4" | 97 | 37 | 18 | 38 | 31 | 200 | 75 |
| 497504032010 | 32 x 1" | 118 | 40 | 24 | 43 | 35 | 96 | 120 |
| 497504040010 | 40 x 1" | 129 | 44 | 30 | 47 | 37 | 48 | 458 |
| 497504040013 | 40 x 1 1/4" | 132 | 44 | 30 | 47 | 40 | 48 | 202 |
| 497504040015 | 40 x 1 1/2" | 132 | 44 | 30 | 47 | 40 | 48 | 250 |
| 497504050015 | 50 x 1 1/2" | 148 | 48 | 38 | 52 | 40 | 48 | 296 |
| 497504063015 | 63 x 1 1/2" | 175 | 57 | 48 | 59 | 44 | 44 | 458 |
| 497504063020 | 63 x 2" | 179 | 57 | 48 | 59 | 48 | 44 | 490 |

PE Male Transition Elbow 45°

497604

Codo de Transición PE de 45° Macho

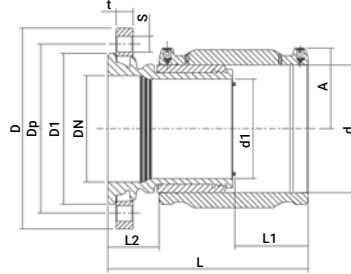


| Product Code | Size d x R | L | L1 | D | A | L2_Cap | UC | W |
|--------------|-------------|-----|----|----|----|--------|----|-----|
| 497604032010 | 32 x 1" | 141 | 39 | 24 | 43 | 35 | 96 | 150 |
| 497604040010 | 40 x 1" | 145 | 42 | 30 | 47 | 37 | 96 | 175 |
| 497604040013 | 40 x 1 1/4" | 148 | 42 | 30 | 47 | 40 | 96 | 185 |
| 497604040015 | 40 x 1 1/2" | 148 | 42 | 30 | 47 | 40 | 96 | 185 |
| 497604050015 | 50 x 1 1/2" | 165 | 49 | 38 | 51 | 40 | 48 | 271 |
| 497604063015 | 63 x 1 1/2" | 192 | 57 | 48 | 59 | 44 | 24 | 465 |
| 497604063020 | 63 x 2" | 196 | 57 | 48 | 59 | 48 | 24 | 470 |

PE Cast Iron Flange Transition Coupler

497704

Enlace de Transición Bridado - PE Hierro Fundido

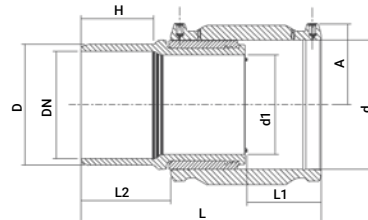


| Product Code | Size d x DN | A | L | L1 | L2 | D1 | d1 | D | Dp | s | t | No. of holes | UC | W |
|--------------|-------------|-----|-----|-----|-----|-----|-----|-----|-----|----|----|--------------|----|-------|
| 497704063 | 63 x 50 | 57 | 217 | 57 | 100 | 104 | 43 | 165 | 125 | 18 | 20 | 4 | 4 | 4200 |
| 497704090 | 90 x 80 | 70 | 216 | 73 | 68 | 139 | 67 | 200 | 160 | 18 | 20 | 8 | 4 | 5779 |
| 497704110 | 110 x 100 | 79 | 223 | 80 | 61 | 159 | 84 | 220 | 180 | 18 | 22 | 8 | 4 | 7280 |
| 497704125 | 125 x 100 | 87 | 235 | 85 | 62 | 159 | 98 | 220 | 180 | 18 | 22 | 8 | 4 | 7759 |
| 497704160 | 160 x 150 | 105 | 268 | 93 | 73 | 215 | 125 | 285 | 240 | 22 | 24 | 8 | 1 | 13400 |
| 497704180 | 180 x 150 | 116 | 284 | 105 | 72 | 215 | 140 | 285 | 240 | 22 | 24 | 8 | 1 | 15246 |
| 497704225 | 225 x 200 | 138 | 314 | 119 | 74 | 270 | 176 | 340 | 295 | 22 | 26 | 12 | 1 | 23919 |

PE Cast Iron Spigot Transition Coupler

495704

Enlace de Transición Espiga - PE Hierro Fundido

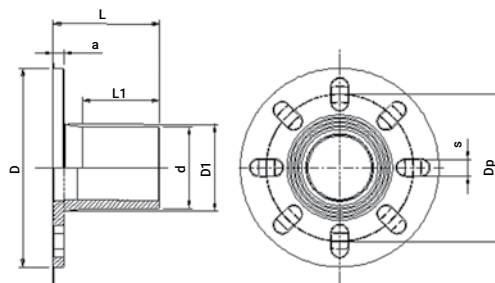


| Product Code | Size d x DN | A | L | L1 | L2 | D | d1 | H | UC | W |
|--------------|-------------|-----|-----|-----|-----|-----|-----|-----|----|-------|
| 495704090080 | 90 x 80 | 69 | 254 | 73 | 106 | 98 | 67 | 94 | 8 | 2874 |
| 495704110100 | 110 x 100 | 79 | 275 | 80 | 112 | 118 | 84 | 96 | 4 | 4170 |
| 495704125100 | 125 x 100 | 87 | 280 | 85 | 107 | 118 | 98 | 91 | 4 | 4569 |
| 495704160150 | 160 x 150 | 104 | 322 | 97 | 124 | 170 | 125 | 102 | 2 | 8105 |
| 495704180150 | 180 x 150 | 114 | 339 | 104 | 127 | 170 | 140 | 103 | 2 | 10121 |
| 495704225200 | 225 x 200 | 140 | 372 | 118 | 132 | 222 | 176 | 109 | 1 | 12284 |

Full Face Flange

490209

Brida de Cara Plana

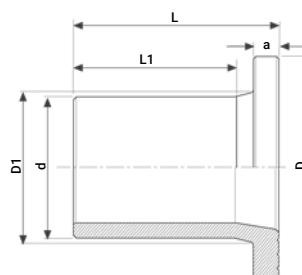
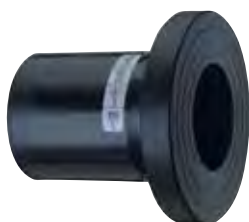


| Product Code | Size d | L | L1 | D | D1 | a | Dp | s | UC | W |
|--------------|--------|-----|----|-----|----|----|-----|----|----|-----|
| 490209090 | 90 | 118 | 86 | 220 | 98 | 12 | 163 | 20 | 18 | 540 |

Stub Flange

490207

Adaptador de Brida

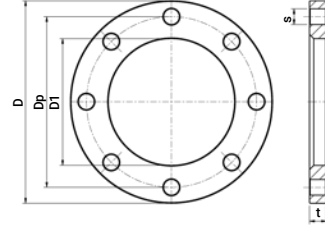


| Product Code | Size d | L | L1 | a | D | D1 | UC | W |
|--------------|--------|-----|-----|----|-----|-----|-----|-------|
| 490207020 | 20 | 85 | 45 | 7 | 45 | 26 | 160 | 26 |
| 490207025 | 25 | 85 | 40 | 9 | 58 | 32 | 160 | 42 |
| 490207032 | 32 | 85 | 60 | 10 | 68 | 40 | 160 | 59 |
| 490207040 | 40 | 85 | 60 | 11 | 78 | 50 | 160 | 84 |
| 490207050 | 50 | 104 | 75 | 12 | 88 | 61 | 144 | 104 |
| 490207063 | 63 | 120 | 87 | 14 | 102 | 75 | 60 | 220 |
| 490207075 | 75 | 130 | 92 | 16 | 122 | 89 | 48 | 322 |
| 490207090 | 90 | 140 | 96 | 17 | 138 | 105 | 32 | 475 |
| 490207110 | 110 | 160 | 110 | 18 | 158 | 125 | 20 | 643 |
| 490207125 | 125 | 182 | 132 | 25 | 158 | 132 | 16 | 945 |
| 490207140 | 140 | 180 | 130 | 25 | 188 | 155 | 12 | 1245 |
| 490207160 | 160 | 180 | 130 | 25 | 212 | 175 | 8 | 1600 |
| 490207180 | 180 | 198 | 140 | 30 | 212 | 187 | 4 | 1990 |
| 490207200 | 200 | 200 | 135 | 32 | 268 | 232 | 4 | 3100 |
| 490207225 | 225 | 200 | 135 | 32 | 268 | 235 | 4 | 3360 |
| 490207250 | 250 | 215 | 145 | 35 | 320 | 285 | 3 | 5080 |
| 490207280 | 280 | 228 | 160 | 35 | 320 | 291 | 2 | 5688 |
| 490207315 | 315 | 238 | 160 | 35 | 370 | 335 | 1 | 7785 |
| 490207355 | 355 | 255 | 175 | 40 | 430 | 373 | 1 | 10400 |
| 490207400 | 400 | 286 | 195 | 45 | 482 | 427 | 1 | 14970 |

Flange Backing Ring

09903

Brida Revestida



| Product Code | Flange Type | Flange (DN) | D | Dp | D1 | s | t | No. of Holes | UC | W |
|--------------|------------------|--------------------|-----|-----|-----|----|----|--------------|-----|--------|
| 09903020 | ISO/DIN PN 10/16 | 20 x 1/2" (DN15) | 95 | 65 | 28 | 14 | 12 | 4 | 200 | 240 |
| 09903025 | ISO/DIN PN 10/16 | 25 x 3/4" (DN20) | 105 | 75 | 34 | 14 | 14 | 4 | 180 | 300 |
| 09903032 | ISO/DIN PN 10/16 | 32 x 1" (DN25) | 115 | 85 | 42 | 14 | 16 | 4 | 150 | 495 |
| 09903040 | ISO/DIN PN 10/16 | 40 x 1 1/4" (DN32) | 140 | 100 | 51 | 18 | 18 | 4 | 120 | 685 |
| 09903050 | ISO/DIN PN 10/16 | 50 x 1 1/2" (DN40) | 150 | 110 | 62 | 18 | 18 | 4 | 100 | 812 |
| 09903063 | ISO/DIN PN 10/16 | 63 x 2" (DN50) | 165 | 125 | 78 | 18 | 17 | 4 | 20 | 1110 |
| 09903075 | ISO/DIN PN 10/16 | 75 x 2 1/2" (DN65) | 185 | 145 | 92 | 18 | 18 | 4 | 20 | 1205 |
| 09902095 | ISO/DIN PN 10/16 | 90 x 2 1/2" (DN65) | 185 | 145 | 102 | 18 | 20 | 8 | 100 | 2,552 |
| 09903090 | ISO/DIN PN 10/16 | 90 x 3" (DN80) | 200 | 160 | 108 | 18 | 20 | 8 | 20 | 1400 |
| 09903110 | ISO/DIN PN 10/16 | 110 x 4" (DN100) | 220 | 180 | 128 | 18 | 20 | 8 | 20 | 1570 |
| 09903125 | ISO/DIN PN 10/16 | 125 x 4" (DN100) | 220 | 180 | 135 | 18 | 20 | 8 | 40 | 1470 |
| 09903140 | ISO/DIN PN 10/16 | 140 x 5" (DN125) | 250 | 210 | 158 | 18 | 24 | 8 | 30 | 1930 |
| 09903160 | ISO/DIN PN 10/16 | 160 x 6" (DN150) | 285 | 240 | 178 | 22 | 24 | 8 | 6 | 3625 |
| 09903180 | ISO/DIN PN 10/16 | 180 x 6" (DN150) | 285 | 240 | 188 | 22 | 24 | 8 | 10 | 2150 |
| 09903200 | ISO/DIN PN 10 | 200 x 8" (DN200) | 340 | 295 | 236 | 22 | 24 | 8 | 4 | 3600 |
| 09903225 | ISO/DIN PN 10 | 225 x 8" (DN200) | 340 | 295 | 239 | 22 | 24 | 8 | 8 | 3510 |
| 09903250 | ISO/DIN PN 10 | 250 x 10" (DN250) | 395 | 350 | 288 | 22 | 30 | 12 | 8 | 5200 |
| 09901250 | BS 10 Table D | 250 x 10" BS | 395 | 355 | 288 | 22 | 26 | 8 | 1 | 10,055 |
| 09903280 | ISO/DIN PN 10 | 280 x 10" (DN250) | 395 | 350 | 294 | 22 | 30 | 12 | 8 | 5500 |
| 09901280 | BS 10 Table D | 280 x 10" BS | 395 | 355 | 294 | 22 | 26 | 8 | 1 | 10,055 |
| 09903315 | ISO/DIN PN 10 | 315 x 12" (DN300) | 445 | 400 | 338 | 22 | 34 | 12 | 3 | 8350 |
| 09901315 | BS 10 Table D | 315 x 12" BS | 445 | 406 | 338 | 22 | 26 | 12 | 1 | 10,055 |
| 09903355 | ISO/DIN PN 10 | 355 x 14" | — | 460 | 376 | — | 39 | 16 | 2 | 20000 |
| 09901355 | BS 10 Table D | 355 x 14" BS | 520 | 470 | 376 | 26 | 28 | 12 | 1 | 10,055 |

Wastewater System, We Make the Connection

Polyethylene offers the ideal cost-effective and technically superior alternative to other materials, requiring minimal effort to install, reducing the number of connections required and increasing the system lifespan. The PLASSON System constitutes an excellent investment for both public wastewater infrastructures and private wastewater systems

The PLASSON wastewater system offers a strong, long-life and is resistant to axial loads through its special versatile products that can be completely fused after being laid.



Systemas de Aguas Residuales, Hacemos la Conexión

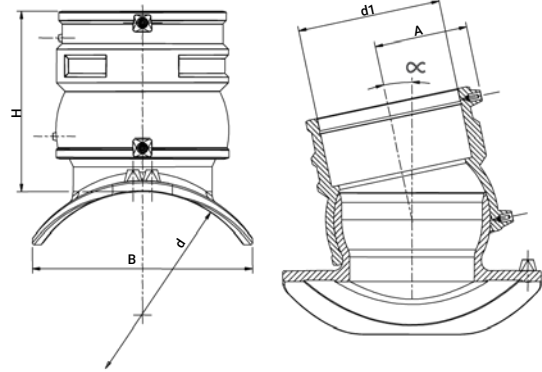
En comparación con otros materiales, el polietileno constituye la alternativa ideal en términos de costo-beneficio y superioridad técnica, ya que requiere un mínimo esfuerzo de instalación, con menos conexiones, y asegura una larga vida útil. El sistema de PLASSON es una inversión excelente, tanto para las infraestructuras públicas de aguas residuales como para los sistemas privados.

Los sistemas de PLASSON para aguas residuales son muy duraderos y resistentes a las cargas axiales, gracias a la versatilidad de sus productos que pueden fusionarse completamente después de la instalación.

Wastewater Adjustable Saddle*

475804

Ramal Para Aguas Residuales*

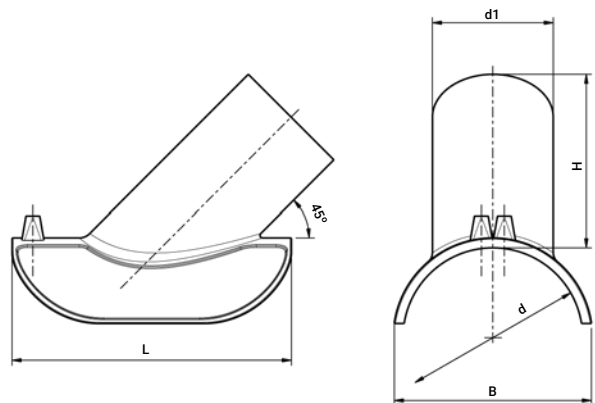


| Product Code | Size d x d1 | B | H | A | L | UC | W |
|--------------|---------------|-----|-----|-----|-----|----|------|
| 475804200160 | 200 x 160 | 208 | 202 | 105 | 290 | 4 | 2050 |
| 475804250160 | 225-250 x 160 | 225 | 202 | 105 | 290 | 4 | 2060 |
| 475804315160 | 280-315 x 160 | 247 | 202 | 105 | 290 | 4 | 2070 |
| 475804560160 | 355-560 x 160 | 263 | 202 | 105 | 290 | 4 | 2080 |
| 475804710160 | 560-710 x 160 | 277 | 202 | 105 | 290 | 4 | 2100 |

Wastewater Saddle 45° - Inlet 110*

4758A4

Ramal 45° de Salida Para Aguas Residuales*



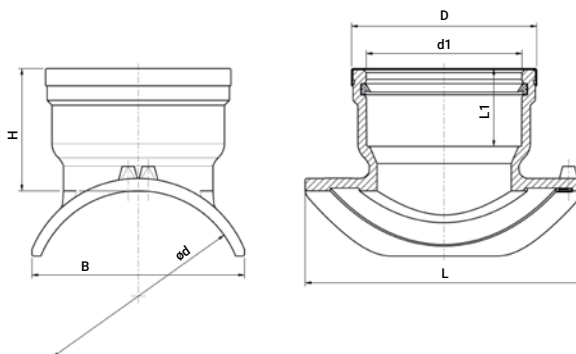
| Product Code | Size d x d1 | L | B | H | UC | W |
|--------------|---------------|-----|-----|-----|----|-----|
| 4758A4160110 | 160-200 x 110 | 255 | 182 | 158 | 10 | 710 |
| 4758A4250110 | 225-315 x 110 | 255 | 221 | 158 | 10 | 656 |

* See dedicated tools on page 187 | * Ver herramientas necesarias en pag. 187

Wastewater Saddle PVC/PP Adaptor Inlet*

4758V4

Collarín lightfit de transición para aguas residuales de PE A PP/PVC *

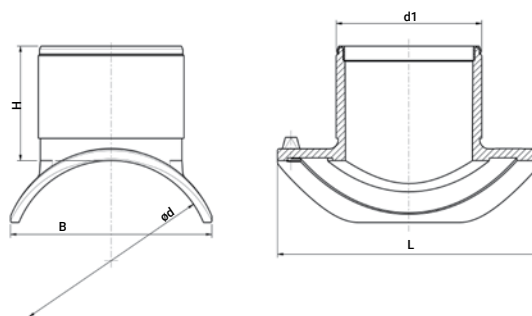


| Product Code | Size d x d1 | B | H | L | L1 | D | UC | W |
|--------------|---------------|-----|-----|-----|----|-----|----|------|
| 4758V4200160 | 200 x 160 | 208 | 125 | 290 | 80 | 190 | 6 | 1660 |
| 4758V4250160 | 225-250 x 160 | 225 | 125 | 290 | 80 | 190 | 6 | 1309 |
| 4758V4315160 | 280-315 x 160 | 245 | 125 | 290 | 80 | 190 | 6 | 1326 |
| 4758V4560160 | 355-560 x 160 | 263 | 125 | 290 | 80 | 190 | 6 | 1430 |
| 4758V4710160 | 560-710 x 160 | 277 | 125 | 290 | 80 | 190 | 6 | 1527 |

Wastewater Saddle Spigot Inlet*

4758S4

Collarín lightfit de transición para aguas residuales de PE /PE*



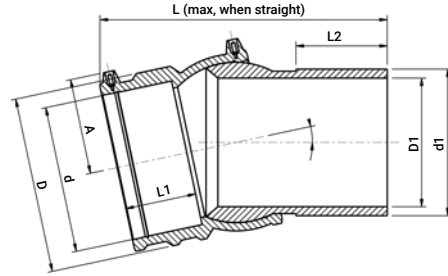
| Product Code | Size d x d1 | B | H | L | UC | W |
|--------------|-----------------|-----|-----|-----|----|------|
| 4758S4200160 | 200 x 160 | 208 | 125 | 290 | 6 | 1091 |
| 4758S4250160 | 225 - 250 x 160 | 225 | 125 | 290 | 6 | 1239 |
| 4758S4315160 | 280 - 315 x 160 | 247 | 125 | 290 | 6 | 1260 |
| 4758S4560160 | 355 - 560 x 160 | 263 | 125 | 290 | 6 | 1300 |
| 4758S4710160 | 560 - 710 x 160 | 277 | 125 | 290 | 6 | 1310 |

* See dedicated tools on page 187 | * Ver herramientas necesarias en pag. 187

Wastewater Adjustable Elbow One Sided

4747D4

Codo Ajustable Para Aguas Residuales

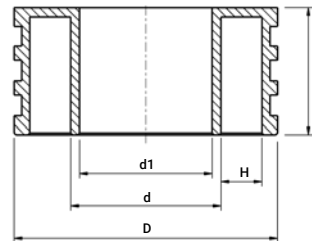


| Product Code | size dxd1 | SDR | D | D1 | L | L1 | L2 | A | UC | W |
|--------------|-----------|-----|-----|-----|-----|----|----|-----|----|------|
| 4747D4160 | 160 | 17 | 193 | 141 | 298 | 78 | 98 | 105 | 6 | 3030 |

Wastewater Manhole Adaptor

37020/477207

Adaptador Para Pozo de Aguas Residuales

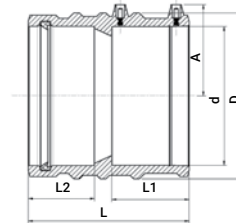


| Product Code | Size d | L | d1 | D | H | UC | W |
|--------------|--------|-----|-----|-----|----|----|-------|
| 37020110 | 110 | 135 | 97 | 216 | 37 | — | 1650 |
| 37020125 | 125 | 135 | 111 | 235 | 39 | — | 1800 |
| 37020140 | 140 | 135 | 123 | 254 | 39 | — | 1950 |
| 477207160 | 160 | 135 | 141 | 280 | 39 | 6 | 2524 |
| 37020180 | 180 | 135 | 157 | 335 | 66 | 4 | 3550 |
| 37020200 | 200 | 135 | 176 | 355 | 56 | 2 | 3660 |
| 477207225 | 225 | 135 | 198 | 355 | 44 | 2 | 3902 |
| 37020250 | 250 | 135 | 220 | 400 | 54 | 2 | 3740 |
| 477207280 | 280 | 135 | 247 | 400 | 39 | 2 | 5027 |
| 37020315 | 315 | 135 | 278 | 450 | 46 | 2 | 5130 |
| 37020355 | 355 | 135 | 313 | 500 | 50 | 2 | 6480 |
| 37020400 | 400 | 135 | 353 | 560 | 59 | 1 | 8260 |
| 37020450 | 450 | 135 | 397 | 592 | 50 | — | 22350 |
| 37020500 | 500 | 135 | 441 | 651 | 54 | — | 23600 |
| 37020560 | 560 | 135 | 494 | 705 | 51 | — | 34500 |
| 37020630 | 630 | 135 | 555 | 773 | 50 | — | 47370 |

Wastewater PE to PVC Adaptor

4701V4

Adaptador Para PE A PVC

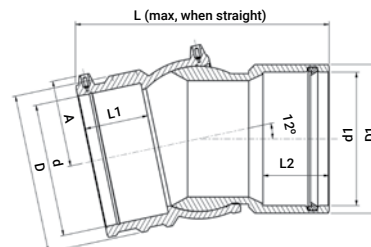


| Product Code | Size d | L | L1 | L2 | D | A | UC | W |
|--------------|--------|-----|----|----|-----|-----|----|------|
| 4701V4160 | 160 | 187 | 90 | 77 | 193 | 106 | 6 | 1546 |

Wastewater Adjustable Elbow PE to PVC

4747V4

Codo Ajustable de Transición de PE a PVC

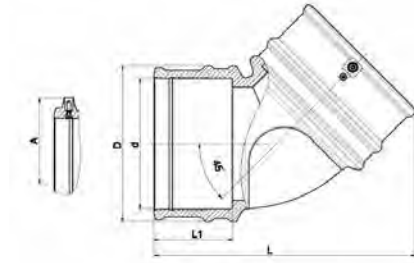


| Product Code | Size d x d1 | D | D1 | L | L1 | L2 | A | UC | W |
|--------------|-------------|-----|-----|-----|----|----|-----|----|------|
| 4747V4160 | 160 x 160 | 193 | 180 | 253 | 78 | 80 | 105 | 6 | 2140 |

Wastewater Elbow 45°

470604

Codo 45° Para Aguas Residuales

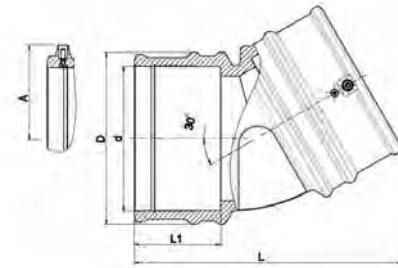


| Product Code | Size d | L | L1 | D | A | UC | W |
|--------------|--------|-----|----|-----|-----|----|------|
| 470604160 | 160 | 325 | 98 | 193 | 106 | 4 | 2000 |

Wastewater Elbow 30°

473304

Codo 30° Para Aguas Residuales

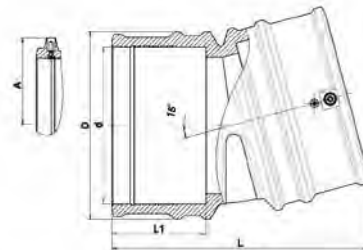


| Product Code | Size d | L | L1 | D | A | UC | W |
|--------------|--------|-----|----|-----|-----|----|------|
| 473304160 | 160 | 302 | 98 | 193 | 106 | 5 | 1850 |

Wastewater Elbow 15°

473704

Codo 15° Para Aguas Residuales



| Product Code | Size d | L | L1 | D | A | UC | W |
|--------------|--------|-----|----|-----|-----|----|------|
| 473704160 | 160 | 267 | 98 | 193 | 106 | 5 | 1740 |

Technical Specifications for PLASSON Electrofusion Fittings

Fitting Pressure Rating and Pipe Compatibility

PLASSON Fittings are weldable to PE80, PE100, PE100-RC and PE-X pipes (most fittings)*.

Check that the pipe SDR is compatible with the PLASSON fittings. The range of compatible pipe SDR's for each specific fitting is defined on the fitting barcode label.

For questions regarding pipe SDR compatibility refer to PLASSON literature or contact your local PLASSON representative.

* Please consult your PLASSON representative

The following is a general guideline for PLASSON EF product pipe SDR compatibility (in any case of discrepancy between the figure below and the figure on the barcode label, always refer to the barcode data).

PLASSON's Electrofusion Fittings:

- PN 16 (Water)
- PE100 SDR11 (Gas)
- Up to 75mm (inclusive) are Weldable to Pipes SDR ≤ 11
- Elbows and Tees of main diameter 40mm-75mm ≤ 17
- 90mm & Up are Weldable to Pipes SDR ≤ 17
- 63-75mm Tapping Saddles and Valves are suitable for SDR11

Note: for tapping SDR ≤ 11 pipes (size 63 and up), please consult your PLASSON representative.

LightFit:

- PN 10 (Water)
- PE100 SDR17 (Gas)
- 40mm - 75mm are Weldable to Pipes SDR ≤ 17
- 90mm are Weldable to Pipes SDR ≤ 26
- 110mm - 710mm are Weldable to Pipes SDR ≤ 33
- 800mm and up are weldable to pipes SDR≤41

Wastewater Saddle

- PN 0.5 (Water)
- 200mm & Up are Weldable to Pipes SDR ≤ 26

Wastewater Adjustable Elbow

- PN 0.5 (Water)
- 160mm is Weldable to Pipes SDR ≤ 17

Measure the pipe external diameter toward the pipe end using a Pi tape. The pipe external diameter must be within the tolerances defined in International standards such as ISO 4437-2, AS/NZS, 4130, EN 1555-2 and EN 12201-2.

Material

All PLASSON electrofusion fittings are produced from material class PE100 which conform to international standards for potable water and natural or suitable manufactured gas systems.

Standards

PLASSON electrofusion fittings are designed, tested and quality controlled according to PLASSON's internal standards. These standards are based on the following international standards:

- EN 1555
- EN 12201
- NF 136
- AS/NZS 4129
- WIS 4-32-14
- WIS 4-32-15

Quality

PLASSON has incorporated a quality assurance system in accordance with ISO 9001. Operating approval according to ISO 9001 was granted to PLASSON by the Israeli Standard Institute. Operating according to the ISO 9001 quality assurance system imposes stringent standards of control throughout the manufacturing processes.

Abbreviations used on the product description pages of this catalog:

| | | | |
|----------|---|--|-----------------------------------|
| A, A1 | Height of shroud from centerline | L, L1, L2 | Length |
| d, d1 | Nominal diameter of fitting or outlet | c | Number of bolt holes in flanges |
| D, D1 | Diameter | s | Diameter of bolt holes in flanges |
| DN | Nominal bore corresponding approximately to the inside diameter of the pipe | t | Thickness of metal flange |
| Dp | Pitch circle diameter of bolt holes in flanges | W | Weight in grams |
| G, R, Rp | Threaded outlet diameter | UC | Units per carton |
| H | Height | Fusion and cooling time are specified on the individual product. | |

Whereas the products shown in this catalogue illustrate and describe the current state of their development, PLASSON reserves the right at all times to make such technical alterations as it shall see fit to its products. Although every care has been taken in the preparation of the information, specifications and other data included in this catalogue, we cannot rule out inadvertent errors or omissions. Purchasers should take into account possible deviations or variations which will not substantially diminish the functionality or performance of the products, and, in many cases, are designed to improve the same.

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Especificaciones técnicas para los accesorios ElectroFusión de PLASSON

Presiones nominales y compatibilidad con la tubería

Los accesorios electrofusión de PLASSON se pueden soldar a tuberías de materiales PE80, PE100, PE100-RC, PE-X (la mayoría de los accesorios)*

Por favor revise que el SDR de la tubería es compatible con el rango declarado en el código de barras del accesorio PLASSON. Cada accesorio PLASSON contiene esta información.

Nota: para obtener más información sobre SDR de tuberías vea la información del fabricante de la tubería a soldar y literatura de PLASSON. Ante cualquier duda consulte a su representante de PLASSON

A continuación una guía general sobre la compatibilidad de accesorios PLASSON según el SDR del tubo a electrofundar. (En caso de existir alguna discrepancia por favor proceda según indica la calcomanía del accesorio que contiene el código de barras).

Presiones nominales

Las presiones nominales de todos los accesorios electrofusión de PLASSON son las siguientes:

- PN 16 (Agua)
- MOP10 (Gas)

Accesorios de ElectroFusión de PLASSON

- Hasta 75mm (inclusive), soldables en tuberías SDR ≤ 11
- Codos y Tes en diámetros 40mm – 75mm ≤ 17
- De 90mm en adelante soldables en tuberías SDR ≤ 11
- De 63-75mm Tomas en carga y Válvulas soldables en tuberías SDR 11

NOTA: Para tuberías SDR ≤ 11 (diámetro desde 63mm hacia arriba) consulte a su representante de PLASSON.

LightFit:

- PN10 (Agua)
- PE100 SDR 17 (GAS)
- 40mm - 75mm soldables en tuberías SDR ≤ 17
- 90mm soldables en tuberías SDR ≤ 26
- 110mm - 800mm soldables en tuberías SDR ≤ 33

Ramales de ElectroFusión PLASSON para aguas residuales

- PN 0.5 (Agua)
- De 200mm en adelante en tuberías SDR ≤ 26

Codos ajustables de ElectroFusión para aguas residuales

- PN 0.5 (Agua)
- De 160mm en adelante en tuberías SDR ≤ 17

Para medir el diámetro externo de una tubería utilice una cinta PI. El diámetro externo debe estar contemplado dentro de las tolerancias estipuladas en las normas internacionales ISO 4437-2, AS/NZS.

Material

Todos los accesorios ElectroFusión de PLASSON se fabrican con material de clase PE100, de conformidad con las normas internacionales para sistemas de agua potable y gas natural o procesado. Accesorios de PE80, disponibles a petición del cliente.

Normativa

El diseño, las pruebas y el control de calidad de los accesorios electrofusión de PLASSON se llevan a cabo de acuerdo con las normas internas de PLASSON, basadas en las siguientes normativas internacionales:

- EN 1555
- EN 12201
- NF 136
- AS/NZS 4129
- WIS 4-32-14
- WIS 4-32-15

Aseguramiento de Calidad

PLASSON utiliza el sistema de aseguramiento de calidad conforme a la normativa ISO 9001. La certificación de la empresa de acuerdo con ISO 9001 le fue otorgada a PLASSON por el Instituto Israelí de Normas Industriales. La operación conforme a la normativa de aseguramiento de calidad ISO 9001 impone estrictos procedimientos de control durante todos los procesos de fabricación.

Abreviaturas utilizadas en la descripción de productos de este catálogo:

| | | | |
|----------|--|--|---|
| A, A1 | Altura desde la línea central a la cubierta del resistor | L, L1, L2 | Longitud |
| d, d1 | Diámetro nominal del accesorio o salida | c | Número de orificios en las bridas |
| D, D1 | Diámetro | s | Diámetro de los orificios p/tornillos en las bridas |
| DN | Diámetro nominal interno, correspondiente aproximadamente al diámetro interno del tubo | t | Grosor de la brida metálica |
| Dp | Diámetro de los orificios en las bridas | W | Peso en gramos |
| G, R, Rp | Diámetro de la salida roscada | UC | Cantidad por caja de cartón |
| H | Altura | Los tiempos de soldadura y enfriamiento se indican en cada producto. | |

Si bien en este catálogo se ilustran y describen los productos en el estado actual de su desarrollo, PLASSON se reserva el derecho de introducir en cualquier momento las modificaciones técnicas que considere convenientes.

La preparación de la información, especificaciones y otros datos se ha hecho con el mayor cuidado, no obstante lo cual no podemos asegurar que estén libres de errores u omisiones involuntarios. El cliente debe tener en cuenta la posibilidad de desviaciones o variaciones que no afectarán significativamente el funcionamiento o rendimiento de los productos y que, en muchos casos, están destinadas a mejorarlos.

PLASSON™ es la marca registrada de PLASSON Ltd. o PLASSON Maagan Michael Industries Ltd.

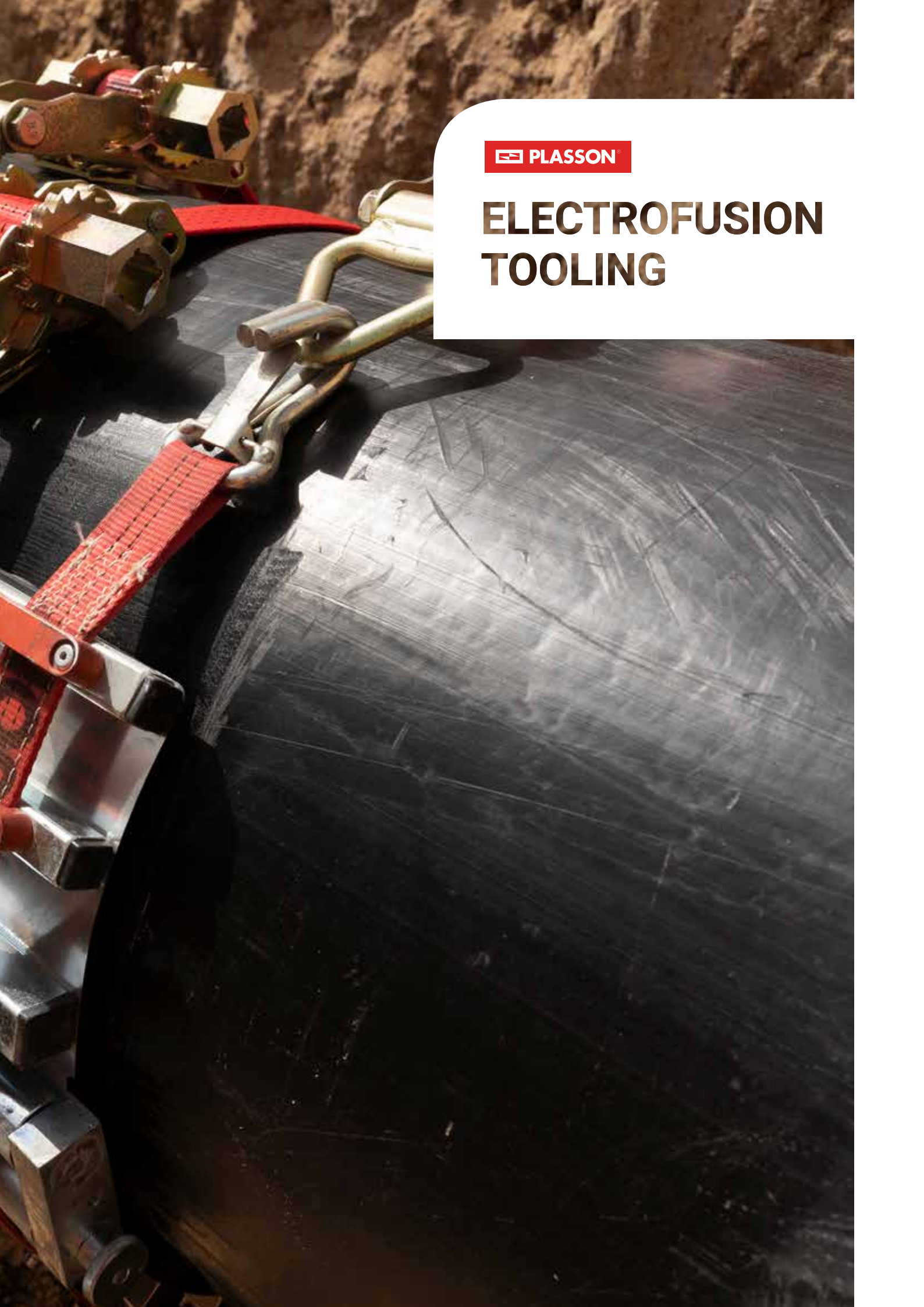
Los productos de PLASSON están protegidos por derechos de patente, marcas comerciales, diseño y leyes de copyright.



The logo consists of a red square containing a white icon of a pipe with a valve, followed by the word "PLASSON" in white, uppercase, sans-serif font.

PLASSON

ELECTROFUSION TOOLING



Content

Electrofusion Tooling - Herramientas Para Electrofusión

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PF-Schweißtechnologie GmbH (PFS)

PLASSON'S range of electrofusion tooling is designed and manufactured by our joint venture partner, PFS. Founded in 1997 in Germany, PFS quickly developed into one of the world's leading manufacturers of plastic welding technologies for pipeline construction. The product range includes a wide variety of electrofusion control units, butt fusion machines, extensive accessories and a complete portfolio of tools for the preparation of plastic pipes for welding.



High Quality Products

Thousands of customers around the globe rely on the high quality of PFS products.

Product development is conducted by employees with many years of experience, know-how, dedication and with a high capacity to innovate.

Close cooperation with end users of PFS products and systems provides real field feedback to allow refinement of products, even at component level, resulting in products robust enough to handle even the most difficult site conditions.



Turn your PLASSON Control Box into the ultimate welding machine with our **new Smartphone App**.



Available now

Features of the Free Upgrade

- ✓ **Smartphone control** of your box, with no mobile network coverage needed
- ✓ **Improved quality control** with guided welding process and photo capture of crucial steps (kept with the weld record)
- ✓ **Data recording** including physical location of each weld
- ✓ Ability to **identify installer** of each weld
- ✓ Ability to **weld all fittings***



Smarter plumbing
with PLASSON.



*Monomatic Control Boxes will be limited to emergency welds of other fittings



Pipe Preparation | Preparación de la tubería

Pipe preparation is the basis of the electrofusion process.

The pipe preparation includes few simple yet important steps described below:

Cutting of the pipe:

The pipe ends must be cut square and even.

Various approved pipe cutting tools



1. Rotational pipe cutter



2. Pipe cutter



3. Rotational pipe cutter (S-type)

Marking and scraping:

In order to achieve a good weld the oxide layer of the pipe must first be removed.

Mechanical peeling tools are strongly preferred, as they achieve a consistent pipe surface preparation

Hand scraper

When using hand scrapers - perform long even scrapes starting from outside the marked areas to avoid "cratering" in the fusion zone of the fitting until all marks are removed.

Rotational scraper

One scraping pass is to be carried out in order to remove approx. 0.2 to 0.3 mm of the outer pipe surface. If the pipe diameter is still too large, additional scraping may be performed in order to facilitate insertion, as long as the average pipe diameter is kept above minimum.

This is the preferred peeling method as it will remove the pipe surface evenly.

Rotational Scraper / Hand scraper



1. Rotational scraper



2. Hand scraper



3. Do not touch the scraped area with bare hands after scraping and cleaning

Pipe rounding:

Electrofusion fittings are designed to work on a round pipe.
Do not perform an electrofusion weld if the pipe does not meet the criteria defined below at the section where the EF fitting is to be welded.
Use a pipe re-rounder if necessary to correct pipe ovality.

For pipe DN < 315

$d1 - d2 < 1.5\% \text{ DN or } < 3\text{mm}$ (whichever is the smallest value.)

For pipe DN \geq 315

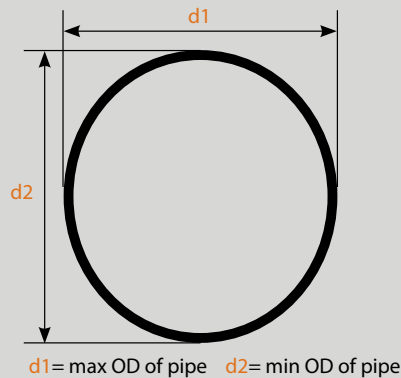
$d1 - d2 < 1\% \text{ DN or } < 5\text{mm}$ (whichever is the smallest value.)

It is extremely important to re-round the pipe

prior to the welding process.

In order to do so, measure the pipe diameter with a suitable measuring tool to find the maximum and minimum diameter points and calculate the difference between these diameters.

Pipe ovality (out of roundness) = $d1 - d2$



Clamping and alignment (fitting restraint):

Pipe movement during welding and cooling cycles might occur as well as sources of stress and strain that can be applied on the pipe/fitting assembly.

All electrofusion socket fittings (regardless of the manufacturer) must be clamped to the pipes in order to eliminate all mechanical stress in the welding zone.

Example of clamping and alignment device



1. Misaligned pipes



2. Example of clamping and alignment device

PLASSON SmartFuse Electrofusion System

What Is PLASSON SmartFuse?

SmartFuse is PLASSON's smart welding recognition system. By using a compatible PFS electrofusion controller, this system enables a simple identification of the electrofusion fittings to be welded and their welding time. Connecting the controller red cable to the red terminal pin initiates the identification. The controller reads the value of the resistor located in the red terminal pin and allocates the nominated welding time. All that is left for the operator to do is compare the welding time shown on the controller screen to that on the barcode label and press the "start" button on the controller to start the welding process! Simple, safe and reliable.

How Is This Done?

PLASSON electrofusion fittings are designed in a way that enables a single weld time in an ambient temperature range of -10°C up to +45°C. The weld energy will adjust "automatically" as function of the ambient temperature due to the metal coil electrical resistance which will change. At lower temperatures the coil resistance will decrease, resulting in higher energy applied to the weld, while at higher temperatures the energy will decrease.

No Temperature Compensation

Other fittings in the market compensate for the change in ambient temperature by changing the welding time, a system called temperature compensation. Temperature compensation is achieved by a specially defined barcode label, which instructs the welding controller to increase or decrease the weld time as function of the ambient temperature measured by the controller. Such system relies on the legibility of the barcode, and an assumption that the temperature at the point at which it is read is identical to that at the pipe/fitting interface, which is not always the case. If the weld is performed without a barcode reading EF controller, the operator will need to estimate the temperature on site, read the temperature compensation tables correctly (if supplied and legible) and enter the new weld time into the controller. Such process relies on operator skill/judgment and as such, is open to human error.

Electrofusion Control Unit

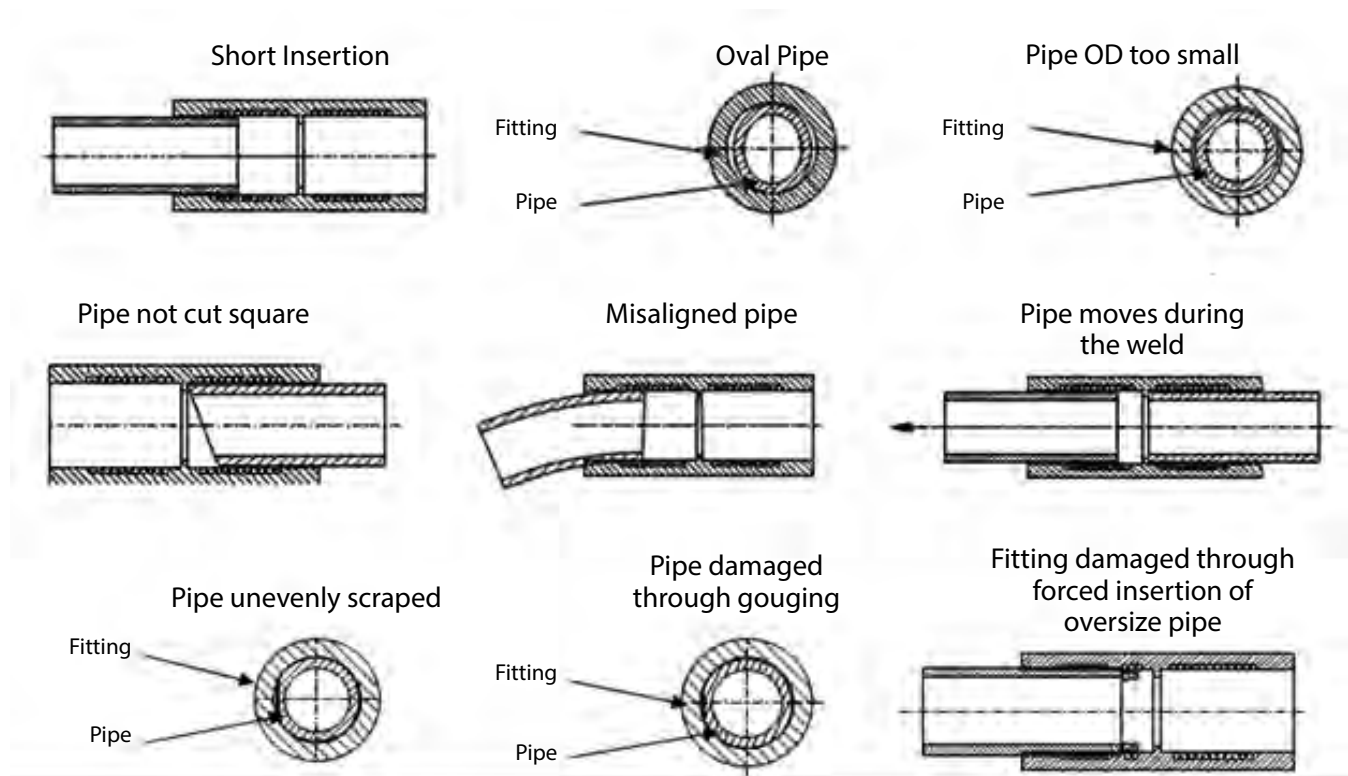
PF control boxes dynamically monitor the weld process when used with PLASSON ElectroFusion fittings.

- Dynamic monitoring - By continually monitoring the weld current, an electrofusion Control Unit will shut down if the current increases above the dynamic tolerance range, thereby avoiding the overheating and anti-oxidant depletion of PE materials which can adversely affect long-term weld integrity.
- Generator variability tolerance - PF control boxes are tolerant to generator variability as they accept a large voltage range and frequency variation.
- Numerous servicing centres for PF welding equipment are available.

What can go wrong?

Without dynamic monitoring of a PLASSON Automatic Welding electrofusion Control Unit, faults may occur unnoticed during the weld process causing the fitting to fail once in general use. Common causes of this can be seen in the diagram below.

Typical Electrofusion Welding Faults



Please note:

PLASSON Automatic electrofusion Control Unit will not carry out this dynamic monitoring process on other manufacturers' fittings.



POLYCODE

New **lighter** and **smaller** SmartFuse control box

- ✓ Welds PLASSON fittings
- ✓ Light < 14kg
- ✓ Compact (470 x 370 x 180mm)
- ✓ Bluetooth enabled for smartphones using PLASSON SmartFuse App
- ✓ Use App to automatically determine and record welding parameters
- ✓ 10 amp plug
- ✓ Tough weather-proof carry case



Control Boxes | Controladores Electrofusión

Control Box Comparison Table

| Features | POLYCODE | Mononmatic Data | PF Polymatic Plus USB | PF PolyControl Plus V2.0 |
|------------------------------------|------------------------------|--|--|--|
| 3M Lead | 29143.03085324 | | | |
| 5M Lead | | 29143.0307.000 | 29143.0307.303 | 29143.F0318V112 |
| Fitting size | up to 180mm | up to 355mm | up to 800mm (sizes above 355mm require cooling between welds) | Any size, continuous welding, no cooling |
| Welds | Any EF fittings | PLASSON only (competitor allowance with App) | Any EF fittings | Any EF fittings |
| Weld Tip Size | 4.0mm Universal | 4.0mm Universal | 4.0mm Universal | 4.0mm Universal |
| Bluetooth | Y | Y | Y | Y |
| PLASSON SmartFuse Mode (Automatic) | Y | Y | Y | Y |
| Manual Input of Welding Time | N | N | Y | Y |
| Welding Voltage | 8-48 V | 39.5V | 8-48V | 8-48V |
| Output Current (Maximum) | 75A (54A) | 60A (80A) | 80A (110A) | 90A (105A) |
| Data recording | Y | Y with app | Y | Y |
| Multilingual Display Messages | Y | Y | Y | Y |
| Error messages in plain text | Y | Y | Y | Y |
| Adjustable display contrast | Y | Y | Y | Y |
| Dynamic process supervision | Y | Y | Y | Y |
| Auto software check | Y | Y | Y | Y |
| Resistance check | Y | Y | Y | Y |
| Ramped start | Y | Y | Y | Y |
| Service Message | After 200 Hours or 12 Months | After 200 Hours or 12 Months | After 200 Hours or 12 Months | After 200 Hours or 12 Months |
| Barcode reading capability | Y with app | Y with app | Y | Y |
| Fitting and Operator traceability | Y with app | Y with app | Y | Y |
| Earth Pin | 10A | 15A | 15A | 15A |
| Active Cooling | N | N | N | Y |

The electrofusion control units made by PF Schweißtechnologie GmbH provide the following features to increase the generator suitability:

- High tolerance for the input voltage
 - 190V to 300V at 230V nominal
 - 90V to 150V at 110V nominal
- High tolerance for the input frequency
 - 40Hz to 70Hz
- Display of current input voltage and frequency.
- Soft-Start for limitation of the generator load.

Despite these characteristics, the used generators must meet the following requirements and recommendations, in order to avoid damage to the electrofusion control unit.

This ensures that the internal monitoring functions of the control unit do not interrupt the welding process:

- Suitable for phase-angle control
- 230 V
 - No-load voltage adjustable between 240 V and 260 V
 - Output current of 18 A on one phase
 - For PolyControl: Better 21 A on one phase
- 110 V
 - No-load voltage adjustable between 120 V and 130 V
 - Output current of 36 A on one phase
- Stable output voltage and engine RPM even with rapidly changing load
- Synchronous generators with mechanical RPM control preferred
- Voltage peaks must not exceed 800 V



Extension lines

When using extension cables, it is essential that you also observe the information on the required conductor cross-sections and the maximum length. If you use cable drums, you must unwind them completely.

Control Boxes Cont. | Características

Monomatic Data USB BT



Attention!

For welding of couplers in with a welding time of 900 s a stable and continuous supply voltage of 230 V is mandatory. When using a generator, it must be set to a no load voltage of between 240 V and 260 V.

The electrofusion control units of type Monomatic, Monomatic (Bluetooth), Monomatic Data USB and Monomatic Data USB (Bluetooth) can only be used together with SmartFuse-capable fittings and couplers. Only couplers that have a welding time of 900 s or below can be welded.

| Welding time of the fittings | Recommended generator output power |
|------------------------------|--|
| 20 to 600 s | 3.2 kW |
| 750 to 900 s | 4.5 kW (mechanically controlled) 5.0 kW (electronically controlled) |
| > 900 s | Not possible to weld |
| Extension cord | Conductor cross-section |
| Up to 30 m | 3 × 1.5 mm ² |
| Up to 50 m | 3 × 2.5 mm ² (for the entire length) |



Polymatic Plus USB BT

Variants: All

Usage for dimensions from **20 to 630 mm** without limitation.

When working with dimensions from 630 mm on, longer cool-down times must be provided for because otherwise the device might show the "Device too hot" error message. In this case, it is necessary to let the electrofusion control unit cool down before putting it to use again.

| Dimension range of fittings | Recommended generator output power |
|-----------------------------|--|
| 20 to 160 mm | 3.2 kW |
| 180 to 500 mm | 4.5 kW (mechanically controlled) 5.0 kW (electronically controlled) |
| > 500 mm | 6.5 kW (mechanically controlled) 7.5 kW (electronically controlled) |
| Extension cord | Conductor cross-section |
| Up to 30 m | 3 × 1.5 mm ² |
| Up to 50 m | 3 × 2.5 mm ² (for the entire length) |



Control Boxes Cont. | Características

PolyControl Plus V2.0 BT

Variants: All

Suitable without restriction for all coupler dimensions resp. PKS-systems that have a maximum continuous current consumption of **up to 85 A**.



Fan failure!

If the fan on the back side of the electrofusion control unit is not running, the dimension range is reduced to the following sizes: up to 250 mm without limit. 280-400 mm with cool down phases.

You should not use the controller without a running fan for dimensions larger than 400 mm to avoid damaging the device.

| Dimension range of fittings | Recommended generator output power |
|-----------------------------|--|
| 20 to 160 mm | 3.2 kW |
| 180 to 500 mm | 4.5 kW (mechanically controlled) 5.0 kW (electronically controlled) |
| > 500 mm | 6.5 kW (mechanically controlled) 7.5 kW (electronically controlled) |
| Extension cord | Conductor cross-section |
| Up to 30 m | 3 × 2.5 mm ² |
| Up to 50 m | 3 × 4.0 mm ² (for the entire length) |



PolyCode USB BT

Variants: All



Attention!

For welding of couplers in 180 mm a stable and continuous supply voltage of 230 V is mandatory. When using a generator, it must be set to a no load voltage of between 240 V and 260 V.

| Dimension of coupler | Requirements |
|---------------------------|---|
| 020-125 mm | Usable without restrictions. |
| 125-180 mm | Longer cool-down times must be provided for because otherwise the device might show the "Device too hot" error message. In this case, it is necessary to let the electrofusion control unit cool down before putting it to use again. |
| 180 mm (SmartFuse) | Only couplers that have a welding time of 400 s or below can be welded. |
| 180 mm (Barcode) | Only couplers that have a resistance of >0.6 Ω can be welded. |
| > 180 mm | Couplers >180 mm cannot be welded. |

Before processing fittings in this dimension range, you have to check that the welding current demand of the fitting does not continuously exceed the output current of the device and that the maximum output current is not exceeded.

| Dimension range of fittings | Recommended generator output power |
|-----------------------------|------------------------------------|
| 20 to 75 mm | 2 kW |
| 90 to 160/180 mm | 4 kW |
| Extension cord | Conductor cross-section |
| Up to 50 m | 3 × 1.5 mm ² |



Electrofusion Control Boxes & Accessories | Accesorios para controladores Electrofusión

| | | Code |
|---------------------|---------------|-----------------|
| POLYCODE | 3m Fixed lead | 29143.0308S324 |
| Monomatic | 5m Lead | 29143.0307.000 |
| Polymatic plus USB | 5M Lead | 29143.0307.103 |
| PolyControl Plus V2 | 5M Lead | 29143.F0318V112 |



| Welding Cables For Monomatic Or Digimatic Universal | Code |
|---|----------------|
| 5M Detachable Lead with universal terminals | 29142.0610.032 |
| 10M Detachable Lead with universal terminals | 29142.0611.005 |



| Welding Cables For Polymatic Plus Usb With Universal (Reading Pen Sold Separately) | Code |
|--|------------------|
| 5M Detachable Lead with 4.0 mm terminals | 29142.0610.014 |
| 10M Detachable Lead with 4.0 mm terminals | 29142.0611.016/1 |

Smartfuse Adaptors - 29142.0200.006



| Reading Pens | Code |
|---------------------------------------|----------------|
| Reading Pen 2DL | 29142.0100.001 |
| Barcode Scanner Touch ID | 29142.0120.004 |
| Barcode Scanner Touch ID for PolyCode | 29142.0120.003 |

| Transport Case | Code |
|---|----------------|
| Transport Case (Monomatic/ Digimatic/ Polymatic Plus) | 29141.2800.005 |

| Ruling And Marking | Code |
|---------------------------------------|----------------|
| Magnetic Circular Pipe Ruler | 29144.4402.001 |
| Pi-Meter 20-700mm with Vernier 0.1mm | 29145.5003.001 |
| Pi-Meter 20-1200mm with Vernier 0.1mm | 29145.5003.000 |

| Marking Pens | Code |
|--------------------------|----------------|
| Marking pens broad white | 29145.3100.019 |



Pipe Cutting | Cortadores de tuberías

| Secateur Pipe Cutter | Code |
|--|----------------|
| Pipe Cutter up to 63mm (Single Hand) | 29145.3000.007 |
| Pipe Cutter Spare Blade for 63mm (Single Hand) | 29145.3000.008 |
| Pipe Cutter up to 63mm (Two Hand Use) | 29145.3000.001 |

| Rotational Pipe Cutter (S-Type) | Code |
|--|----------------|
| Rotational Pipe Cutter - 20 - 75mm | 29145.3001.004 |
| Rotational Pipe Cutter Spare Blade 20-75mm | 29145.3001.005 |
| Rotational Pipe Cutter 50 - 140mm | 29145.3001.001 |
| Rotational Pipe Cutter 90 - 160mm | 29145.3001.002 |
| Spare Blade 140 / 160mm | 29145.3001.003 |

| Rotational Pipe Cutter | Code |
|---------------------------------|------------------|
| Rotational Pipe Cutter 32-125mm | 29144.4400.006 ■ |
| Rotational Pipe Cutter 90-315mm | 29144.4400.005 ■ |
| Rotational Pipe Cutter 63-225mm | 29144.4400.004 ■ |

| Rotary Circular Saws 230 V | Code |
|--------------------------------------|------------------|
| 250-500mm (Max. Cutting Depth 65mm) | 29144.4401.002 ■ |
| 500-1200mm (Max. Cutting Depth 85mm) | 29144.4401.001 ■ |
| 180-400 mm (Max. Cutting Depth 38mm) | 29144.4401.005 ■ |



Pipe Peeling | Rascadores de tuberías

| Hand Scraper | Code |
|-----------------------------------|----------------|
| Hand Scraper - Small 1 1/2" | 29145.3002.001 |
| Blades for Small Hand Scraper (2) | 29145.3002.002 |
| Hand Scraper - Large 2 1/2" | 29145.3002.003 |
| Blades for Large Hand Scraper (2) | 29145.3002.004 |



| Rotational Peeling Tool Peeling for Saddle and Coupler Installation | Code |
|---|---|
| Rotational Peeling Tool 16-40mm | 29144.4200.000/1 |
| Rotational Peeling Tool 20-63mm | 29144.4200.001 ■ |
| Rotational Peeling Tool 20-125mm | 29144.4200.031 ■ |
| Rotational Peeling Tool 90-315mm | 29144.4200.033 ■ |
| Rotational Peeling Tool 63-225mm | 29144.4200.032 ■ |



| U-Peeler Peeling for Saddle and Coupler Installation | Code |
|--|--|
| U-Peeler 63mm | 29144.4800.063 ■ |
| U-Peeler 75mm | 29144.4800.075 ■ |
| U-Peeler 90mm | 29144.4800.090 ■ |
| U-Peeler 110mm | 29144.4800.110 ■ |
| U-Peeler 125mm | 29144.4800.125 ■ |
| U-Peeler 140mm | 29144.4800.140 ■ |
| U-Peeler 160mm | 29144.4800.160 ■ |
| U-Peeler 180mm | 29144.4800.180 ■ |
| U-Peeler 200mm | 29144.4800.200 ■ |
| U-Peeler 225mm | 29144.4800.225 ■ |



| Pipe End Peeler Tool | Code |
|---------------------------------|---|
| Pipe End Scraper Tool 63-200mm | 29144.4200.015 ■ |
| Pipe End Scraper Tool 90-315mm | 29144.4200.027 ■ |
| Pipe End Scraper Tool 180-400mm | 29144.4200.016 ■ |



| Mechanical Rotational End Peeler Tool Battery Powered | Code |
|---|--|
| PLASSON Scraper Tool For Pipe Ends 25-75mm Incl. Cordless Drill BOSCH in Plastic Suitcase | 29144.4200S101 ■ |



| Chain Peelers Peeling for Saddle and Coupler Installation | Code |
|--|---|
| Chain Peeler 110-400mm | 29144.4200.013 ■ |
| Chain Peeler 250-450mm | 29144.4200.007 ■ |
| Chain Peeler 250-800mm | 29144.4200.009 |
| Extension 900-1000mm for Rotational | 29144.4200.010 |
| Chain Peeler 400-800mm 230 V | 29144.4200.036 ■ |
| Extension 900-1000mm for Electrical Chain Peeler | 29144.4200.038 ■ |
| Chain Peeler 800-1200mm 230 V | 29144.4200.037 |
| Extension 1400-1600mm for Electrical Chain Peeler | 29144.4200.039 |

| Powered Scrapers | Code |
|---|--|
| Electrical Saddle Scraper (110V) | 29144.4200.025 ■ |
| Electrical Saddle Scraper (230V) | 29144.4200.024 ■ |
| Electrical Saddle Scraper Cordless (230V) | 29144.4200.026 |



Battery Powered Chain Peeler

- ✓ Reduce pipe peeling time by almost 75%
- ✓ A new battery powered solution for the fast, more efficient and reliable preparation of large bore PE pipe for electrofusion welding.
- ✓ For use on 400-800mm pipe, with an optional extension kit to 1000mm, the PLASSON replaces hand powered tools to remove the oxidised and contaminated outer layer on PE pipe by peeling a consistent 0.2-0.3mm layer from the pipe surface. A version for pipe 800-1200mm is also available. It can be extended to 1600 mm by the optional extension kit.
- ✓ The chain peeler is designed to work with challenges of ovality, flatness and varying pipe wall thickness, resulting in very large reductions in coupler handling times.
- ✓ Supplied with two quick charge batteries.



Rerounding Tools | Redondeadores | Two required - one rounding tool for each side of fitting.

| Rerounding Clamp 32-63mm | Code |
|--------------------------|----------------|
| 32-40mm | 29144.4602.006 |
| 50-63mm | 29144.4602.007 |

| Rerounding Clamp 63-400mm | Code |
|---------------------------|----------------|
| 63-180mm | 29144.4602.005 |
| 110-250mm | 29144.4602.003 |
| 180-315mm | 29144.4602.004 |
| 250-400mm | 29144.4602.009 |

| Rounding Pliers | Code |
|-----------------|----------------|
| 32-40mm | 29144.4602.016 |
| 50-63mm | 29144.4602.015 |

| Rerounding Rings 63-250mm | Code |
|---------------------------|----------------|
| 63mm | 29145.3006.063 |
| 75mm | 29145.3006.075 |
| 90mm | 29145.3006.090 |
| 110mm | 29145.3006.110 |
| 125mm | 29145.3006.125 |
| 140mm | 29145.3006.140 |
| 160mm | 29145.3006.160 |
| 180mm | 29145.3006.180 |
| 200mm | 29145.3006.200 |
| 225mm | 29145.3006.225 |
| 250mm | 29145.3006.251 |

| Hydraulic Rounding Shell 315-400mm | Code |
|--------------------------------------|----------------|
| Hydraulic Jack (315-400) | 29145.3008.013 |
| Rounding Shell 315mm (without jack) | 29145.3008.001 |
| Rounding Shell 355mm (without jack) | 29145.3008.002 |
| Rounding Shell 400mm (without jack) | 29145.3008.003 |

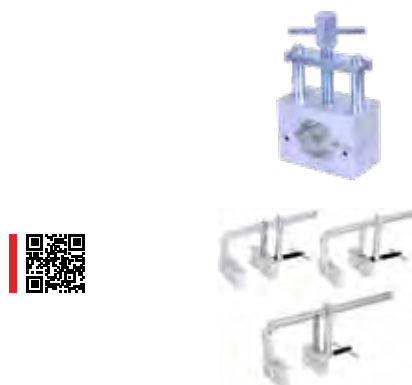
| Hydraulic Rounding Shell 450-630mm | Code |
|--------------------------------------|----------------|
| Hydraulic Jack (450-630) | 29145.3008.014 |
| Rounding Shell 450mm (without jack) | 29145.3008.004 |
| Rounding Shell 500mm (without jack) | 29145.3008.005 |
| Rounding Shell 560mm (without jack) | 29145.3008.006 |
| Rounding Shell 630mm (without jack) | 29145.3008.007 |

| Hydraulic Rounding Shell 710-900mm | Code |
|--------------------------------------|----------------|
| Hydraulic Jack (710-900) | 29145.3008.015 |
| Rounding Shell 710mm (without jack) | 29145.3008.008 |
| Rounding Shell 800mm (without jack) | 29145.3008.009 |
| Rounding Shell 900mm (without jack) | 29145.3008.010 |

| Hydraulic Strap Rounder | Code |
|-------------------------|----------------|
| 450-710mm | 29144.4602.017 |
| Extension 800-1200mm | 29144.4602.018 |
| 450-1200mm | 29144.4602.019 |

* Hydraulic Tool. Use with PE pipes 450-800mm (Max. SDR 11)

| Mechanical Rounding Tool 450-800mm | Code |
|--------------------------------------|----------------|
| 450-560mm | 29144.4602.013 |
| 630-710mm | 29144.4602.014 |



Rerounding Shell 315-900mm



Mechanical Rerounding Tool 450-800mm

Rerounding Tools Cont.

| Rerounding Shell 63-225mm | Code |
|------------------------------------|------------------|
| Used to round pipe after squeezing | |
| 63mm | 29145.3005.063 ■ |
| 75mm | 29145.3005.075 ■ |
| 90mm | 29145.3005.090 ■ |
| 110mm | 29145.3005.110 ■ |
| 125mm | 29145.3005.125 |
| 140mm | 29145.3005.140 |
| 160mm | 29145.3005.160 |
| 180mm | 29145.3005.180 |
| 200mm | 29145.3005.200 |
| 225mm | 29145.3005.225 |



Squeeze Off Tools | Prensas / Obturadores

| Manual Squeeze Off Tool For Gas Pipes | Code |
|--|------------------|
| 16-32mm (wall 3mm) nad 40mm SDR11 | 29144.4100.013 ■ |
| Manual Squeeze Off Tool | Code |
| 20-63mm Suits SDR11 16/20,25,32,40,50,63mm & SDR17 63mm Squeeze off is affected by turning the handle in a clockwise direction. | 29144.4100.010 ■ |
| Hydraulic Squeeze Off Tool | Code |
| 63-90mm Suits 63-200mm SDR 11 & 17. Sizes: 63,75,90mm. Hydraulic operation. Metric limit plates set at 1.6t. Safety stops to prevent creep. Springs return jack to park position after squeeze off. Integral safety valve. | 29144.4100.006 |
| 63-180mm Suits 63-180mm SDR 11 & 17. Sizes: 63,75,90,110,125,160,180mm. Hydraulic operation. Metric limit plates set at 1.6t. Safety stops to prevent creep. Springs return jack to park position after squeeze off. Integral safety valve. | 29144.4100.005 ■ |
| 63-200mm (Excl. 140mm) Suits 63-200mm SDR 11 & 17 (incl. 2 complete stopper sets). Sizes: 63,75,90,110,125,160,180 and 200mm. Hydraulic operation. Metric limit plates set at 1.6t. Safety stops to prevent creep. | 29144.4100.011 |
| 75-200mm Suits 75-200mm SDR 11 & 17. Sizes:75,90,110,125,160,180 and 200mm. Hydraulic operation. Metric limit plates set at 1.6t. Safety stops to prevent creep. Springs return jack to park position after squeeze off. Integral safety valve. Springs return jack to park position after squeeze off. Integral safety valve. | 29144.4100.007 ■ |



Pipe Cleaning | Limpiadores de tubería

| Cleaning Pads | Code |
|-------------------------------|----------------|
| Tangit Detergent, 1 Liter | 29145.2000.001 |
| 100 cleaning pads with tangit | 29145.2000.002 |

PLASSON Pipewipes ensure surfaces are clean before electrofusion jointing (scraping of pipe surface is still required). 120 sheets per canister.



Pipe Clamping | Sujetadores

| Alignment Clamps | Code |
|--|----------------|
| <p>Pipe Clamp 16-63mm Adjustable to suit couplers, reducers, 22.5° 45° & 90° elbows and tees. Promotes restraint during the electrofusion process. Infinitely variable grip clamps to suit any combination of sizes, 16-63mm. Quick tightening operation, lightweight & easy to use.</p> | 29144.4300.000 |
| <p>Pipe Clamp 32-110mm Adjustable to suit couplers, reducers, 22.5° 45° & 90° elbows and tees. Promotes restraint during the electrofusion process. Infinitely variable grip clamps to suit any combination of sizes, 32-110mm. Quick tightening operation, lightweight & easy to use.</p> | 29144.4300.001 |
| <p>Pipe Clamp 63-225mm Adjustable to suit couplers, reducers, 22.5° 45° & 90° elbows and tees. Promotes restraint during the electrofusion process. Infinitely variable grip clamps to suit any combination of sizes, 110-225mm. Quick tightening operation, lightweight & easy to use.</p> | 29144.4300.009 |
| Strap Clamps | Code |
| <p>Used to prevent movement during the weld process. The PLASSON Strap Clamp, a convenient, flexible system for holding PE pipes steady during the electrofusion process. Does not assist with rerounding. For larger dimensions it is recommended to combine two or more Pipe Clamps (Strap Clamp).</p> | |
| <p>Strap Clamp 110-560mm 4 pipe clamps, 2 base bars, angled adaptor 22.5°, 45°, 90° & 180°</p> | 29144.4300.023 |
| <p>Ball Joint Single Ball Joint</p> | 29144.4301.001 |
| <p>Double Ball Joint</p> | 29144.4301.002 |
| <p>Strap Clamp 250-800mm With 2 fixed clamps, 2 clamps required</p> | 29144.4300.021 |
| <p>Strap Clamp 250-800mm Set Included in set: 2 complete clamps each with a pulling clamp, a fixed clamp and pulling shoes for couplers. Allows you to pull the coupler over the pipe and the opposite pipe into the coupler to complete the insertion.</p> | 29144.4300.026 |
| <p>Pipe Support Pipe support to 225mm</p> | 29144.4601.003 |



Specialized Installation Tooling For PLASSON Products | Sujetadores para la instalación de productos PLASSON

| Waste Water Saddle Installation Tools | Code |
|--|------------------|
| Waste Water Clamping & Cutting Tool Set 110 110mm X 45Deg fixed outlet saddle clamp kit. Mains pipe sizes DN160-DN315 Includes: - Saddle clamp unit - Coupon removal tool. Drill not included. | 29144.4703.001 ■ |
| Tool for Waste Water Saddle 160 160mm Flexible Outlet Saddle Clamp Kit. Main pipe sizes DN225-DN560 Includes: - Saddle clamp unit - Core drill kit | 29144.4700.001 ■ |



| Tension belt for Flex Restraint | Code |
|--|----------------|
| Flex Restraint installation clamp (160-1200) | 29144.4704.002 |



| Clamping Tool For Sensor Adaptor | Code |
|---|----------------|
| Clamping Tool For Sensor Adaptor DN110-DN1200 | 29144.4706K000 |
| Clamping Tool For Sensor Adaptor DN110-DN1200 without strap | 29144.4706K001 |



Sujetadores para la instalación de tomas

Large Bore Saddles Installation Tools | Sujetadores para la instalación de tomas simples/bridadas de gran diámetro / Ramales PLASSON

To install a PLASSON Large Bore Saddle the following are required:

1. A Clamp Kit to suit the outlet size of the saddle.
2. A Strap Kit for outlet sizes DN200 - DN400.
3. A Core Cutter to core the saddle after welding.
4. A Drill/Motor to operate the Core Cutter.

| Clamp Kits | Code |
|---|------------------|
| Saddle outlets DN90 - DN160 Includes: - Splittable Plates: DN90, 110, 125 & 160 - Pressure Test Spigot Removal Tool - Straps - Rounding Ring - Transport Case | 29144.4701.003 ■ |
| Saddle outlet DN200/DN180 - Includes: - Splittable Plate: DN200/DN180 - Rounding Ring - Transport Case - Strap kit required | 29144.4701.201 ■ |
| Saddle outlet DN225/DN250 - Includes: - Splittable Plate: DN250 - Rounding Ring - Transport Case - Strap kit required - Rerounding adaptor required for DN225 201 2043 | 29144.4701.251 ■ |
| Saddle outlet DN 315/DN 280 - Includes: - Splittable Plate: DN 315/DN 280 - Transport Case - Strap kit required - Pressing plate | 29144.4701.315 |
| Saddle outlet DN 400/DN355 - Includes: - Splittable Plate: DN 400/DN355 - Transport Case - Strap kit required - pressing plate | 29144.4701.400 |
| Strap Kit | Code |
| Suitcase with straps and ratchets for PLASSON saddle clamp for xl, xxl plates outlets 180-400, pipes 315-1200: - 3x Straps - 3x Ratchets - Torque wrench - Pressure Test Spigot Removal Tool - Transport Case | 29144.4701.009 |
| Rounding Adaptor | Code |
| DN250 to DN225 Rerounding Adaptor - Use with clamp kit | 29141.4701.058 |
| Support Bar | Code |
| Support Bar for Large Bore Repair Saddle DN250 – DN900 Use in conjunction with DN160 Saddle Outlet Kit | 29142.4701.071 |
| Saddle Pressing Tool | Code |
| Pressing Tool 225mm/SDR17 for lightFit Saddle | 29142.4701.066 |
| Saddle Clamping Tool | Code |
| Clamping Plate 225mm/SDR17 Splittable, for LightFit Saddle | 29142.4701.226 |



Large Bore Saddles Installation Tools Cont.

| Core Cutters | Code |
|--|----------------|
| Saddle outlet DN90 - DN160 - Includes: 1x 2" 1x DN90 core cutter 1x DN110 core cutter 1x DN125 core cutter 1x DN160 core cutter 1x Centre Drill 1x Drill chuck connector 1x Connector for SDS-Plus 1x Transport Case | 29144.4702.003 |
| Saddle outlet DN180, SDR11 DN180 Core Cutter, Borehole 143mm Includes Drill Adaptor and Case | 29144.4702.143 |
| Saddle outlet DN200, SDR11 DN200 Core Cutter, Borehole 159mm Includes Drill Adaptor and Case | 29144.4702.159 |
| Saddle outlet DN225, SDR11 DN225 Core Cutter, Borehole 179mm Includes Drill Adaptor and Case | 29144.4702.179 |
| Saddle outlet DN250, SDR11 DN250 Core Cutter, Borehole 199mm Includes Drill Adaptor and Case | 29144.4702.199 |
| Saddle outlet DN315, SDR11 DN315 Core Cutter, Borehole 251mm Includes Drill Adaptor and Case | 29144.4702.251 |
| Saddle outlet DN355, SDR11 DN355 Core Cutter, Borehole 283mm Includes Drill Adaptor and Case | 29144.4702.283 |
| Saddle outlet DN400, SDR11 DN400 Core Cutter, Borehole 319mm Includes Drill Adaptor and Case | 29144.4702.319 |



| Pressure Test Pump | Code |
|--|----------------|
| Pressure test pump with adapter for PLASSON large bore saddles | 29144.4701.005 |



Tools for Drilling | Herramientas para perforación de tomas simples/bridadas de gran diámetro/Ramales PLASSON

Saddles with outlets DN90 – DN225 use a hand operated drill.

Saddles with a DN250 outlet can use either a hand operated drill or a motor mounting clamp and motor.

Saddles with outlets DN315 - DN400 use a motor mounting clamp and motor.

The same motor can be used on all outlets.

| Drills - Motor | Code |
|-------------------------------------|----------------|
| DN90 - DN250 Outlets. BE75-X3 Quick | 29144.4702.999 |

| Saddle Drilling Equipment | Code |
|---------------------------|------|
|---------------------------|------|

A complete tool consists of: Basic kit, clamping ring and core cutter. So, the user must choose the components he needs when he orders.

| | |
|-------------------------|----------------|
| Basic Kit | 29144.4702.911 |
| Clamping Ring 250mm | 29142.4702.030 |
| Clamping Ring 280mm | 29142.4702.035 |
| Clamping Ring 315mm | 29142.4702.029 |
| Clamping Ring 355mm | 29142.4702.034 |
| Clamping Ring 400mm | 29142.4702.028 |
| Core cutter 250mm SDR11 | 29141.4704P199 |
| Core cutter 280mm SDR11 | 29141.4704P233 |
| Core cutter 315mm SDR11 | 29141.4704P251 |
| Core cutter 355mm SDR11 | 29141.4704P283 |
| Core cutter 400mm SDR11 | 29141.4704P319 |



Hot Tapping Tool | Herramientas para tomas en carga de grandes diámetros

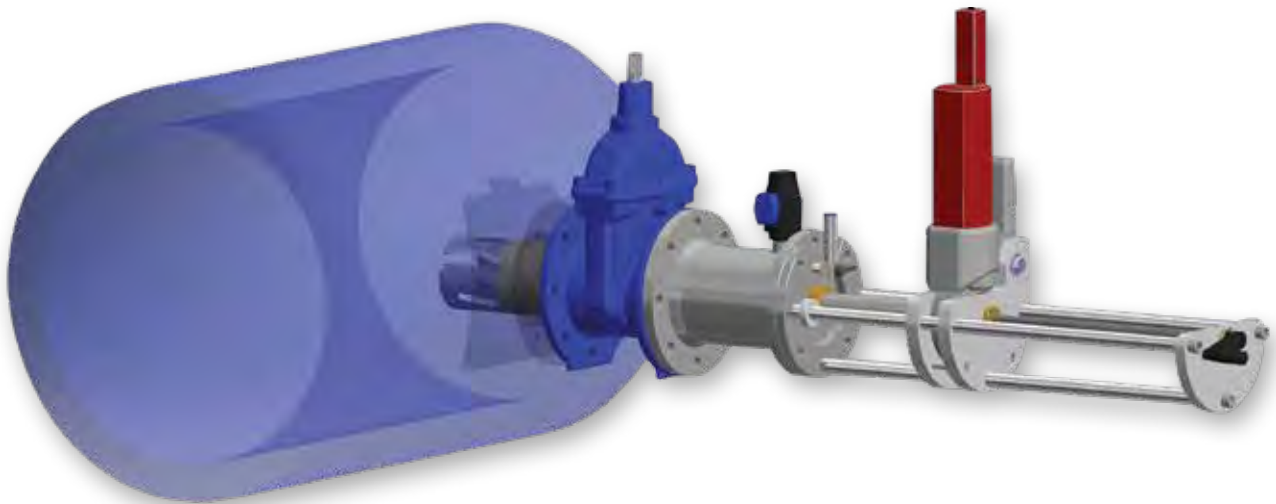
| Hot Tapping | Code |
|--|-----------------|
| Core cutter 250mm | 29141.4704P199 |
| Core cutter 280mm | 29141.4704P233 |
| Core cutter 315mm | 29141.4704P251 |
| Core cutter 355mm | 29141.4704P283 |
| Core cutter 400mm | 29141.4704P319 |
| Hot Tapping Tool ISO Flange DN150 with 230V Motor | 29144.4705.001 |
| Hot Tapping Tool ISO Flange DN150 with 110V Motor | 29144.4705.002 |
| Hot Tapping Tool ISO Flange DN150 with 230V Hydraulic Motor excluding hydraulic pump | 29144.4705.H001 |
| Hydraulic Pump with Gasoline Engine | 29142.4705.300 |

The tools consists of Motor, Pressure compartment, an Adapter (if necessary) and a core cutter. All components must be ordered separately:

| | |
|------------------------|----------------|
| PN16 Compartment DN150 | 29142.4705.001 |
| PN16 Compartment DN200 | 29142.4705.006 |
| PN16 Compartment DN250 | 29142.4705.002 |
| PN16 Compartment DN300 | 29142.4705.007 |
| PN16 Compartment DN400 | 29142.4705.004 |
| Adapter DN150 -> DN100 | 29142.4705.100 |
| Adapter DN150 -> DN80 | 29142.4705.101 |



Hot Tapping Tool for Large Bore Saddles



Contact PLASSON for more information



Take good care of your PLASSON control box



It is recommended that control boxes are serviced every 12 months or 200 hours of operation

Frequent servicing of your control box reduces the risk of operational problems interrupting the work flow and costing you money.

A standard service includes:

- Recalibration
- Installation of latest software
- Inspection and testing of all components
- Calibration Certificate

E-mail: sales@PLASSON.com www.flowsolutions.PLASSON.com





The logo consists of a red square containing a white icon of a document with a checkmark, followed by the word "PLASSON" in white, uppercase, sans-serif font.

PLASSON

SERIES 1 FITTINGS

PLASSON Series 1

PLASSON Series 1 - The range of innovative fittings created by PLASSON, market leader in design and manufacture of reliable fittings for polyethylene pipe systems.

PLASSON Series 1 - Fittings provide dedicated solutions for connecting PE pipe to various other pipe materials, such as Copper, Polybutylene, PVC and PEX.

PLASSON Series 1 - Push fittings are designed to withstand 16 bar pressure rating. Inserting the pipe up to the fitting stop creates both the seal and the grip on the pipe.

PLASSON Series 1 - Compact and attractive design makes this fitting ideal for the plumbing market, where space is limited and appearance is crucial. Simplicity of assembly makes both the professional and occasional user's job easier while retaining the PLASSON reliability.

The combination of PLASSON's current fitting range and the new Series 1 fulfill the requirements of all markets for PE pipe connections and connections to other pipe materials.

PLASSON Series 1 features and benefits include:

- Aesthetically designed product - gives a professional finish to the job
- Assembly tools not required - simple push fit assembly
- Compact size - can be assembled in confined spaces
- Instant seal and integrity of joint - captive seal and no nuts to tighten
- Full end load performance - no need to restrain joints
- Transition from PE to internal plumbing systems - Copper, PB, PVC and PEX accommodated in one fitting
- 50 year design life - provides total reliability
- Tamper resistant design - ensures system integrity
- Reduced stock shelf space

Technical Specifications

Materials

Compression Fittings

Body: Polypropylene, high grade copolymer

Nut: High Grade Polypropylene

Split Ring and Grip Ring: Acetal (POM)

Liner: Acetal (POM)

Seal: Nitrile rubber (NBR)

Reinforcing Ring: Stainless steel on all female offtakes from 1 1/4" up to 2"

Threaded Fittings

Body: Polypropylene, high grade copolymer

Reinforcing Ring: Stainless steel

Brass Threads: CW617

Operating Temperatures

The fittings are not to be used with hot water, although they withstand the same temperature as the polyethylene pipe itself.

The fittings will withstand sub-zero temperatures.

Chemical Resistance

PLASSON fittings are supplied, as standard, with polyacetal split and grip rings and NBR seals which are suitable for water.

Operating Pressures and Quality Certificates

PLASSON fittings sizes 20-63 are tested and approved for water according to ISO 17885 (replaced 14236) to PN16.

Threads

Threads marked "R", "Rp" and "Rc" are according to ISO 7-1.

Threads marked "G" are according to ISO 228.

Legend

| | |
|----|------------------|
| UB | Units per bag |
| UC | Units per carton |
| W | Weight in grams |

The units per bag in this catalogue are the default figures, other figures might be applicable to certain markets.

Note

Before installation, ensure that the end of the pipe to be inserted into the fitting is free of scratches and other imperfections and that both the pipe and the fitting itself are free of sand, mud, stones, etc. If fittings are reused, ensure that split ring and grip ring teeth are sharp and bite into the pipe, to avoid pullouts. If uncertain, replace the split ring and grip ring.

Pull out resistance of PVC Adaptors and Universal Adaptors has been approved by pressure testing UPVC/PP pipe assemblies at 25 bar operating pressure for at least 1 hour.

Note: We strongly recommend the use of PTFE tape in threaded connections.

For diameters 40mm and above, chamfering and lubrication of the pipe end will ease insertion (use silicone lubricant).

PLASSON Series 1

100100

Page 204

Coupler



176100

Page 204

Universal Slip Repair Coupler



176100/1761Q0

Page 204

Slip Repair Coupler



101100

Page 205

Reducing Coupler



101200

Page 205

End Plug



100200

Page 206

Male Adaptor



100300

Page 206

Female Adaptor



1003G0

Page 207

Female Adaptor G Thread



1001C0

Page 207

Copper Pipe Adaptor



1002C7

Page 207

Copper Pipe Male Adaptor



1003C7

Page 208

Female Copper Adaptor



10017U

Page 208

Universal Adaptor



1001Q0

Page 208

PE to PVC Pipe Adaptor



1001QQ

Page 209

Coupling for PVC Pipe



1001M6

Page 209

Coupler Metric to Imperial (IPS)



107200

Page 210

Male Adaptor with Threaded Brass Offtake



1072G0

Page 210

Male Adaptor with Threaded Brass "G" Offtake



107300

Page 211

Female Adaptor with Threaded Brass Offtake



1073G0

Page 211 | Female Adaptor with Threaded G* Brass Offtake



1073F0

Page 212 | Female Brass Free Nut Transition



100400

Page 212 | 90° Tee



103400

Page 213 | 90° Reducing Tee



101400

Page 213 | 90° Tee with Threaded Female Offtake



100500

Page 214 | 90° Elbow



100600

Page 214 | 45° Elbow



107500

Page 215 | Wall Plate Elbow



105100

Page 215 | 90° Reducing Elbow



1005M6

Page 216 | 90° Elbow Metric to Imperial (IPS)



108500

Page 216 | 90° Elbow with Threaded Male Offtake



104500

Page 217 | 45° Elbow with Threaded Male Offtake



101500

Page 217 | 90° Elbow with Threaded Female Offtake



107700

Page 218 | 90° Elbow with Threaded Brass Male Offtake



107600

Page 218 | 90° Elbow with Threaded Brass Female Offtake



1076F0

Page 219 | 90° Elbow Female Brass Free Nut Transition



037100

Page 221 | PA Ball Valve Series 1 x Series 1



0371002

Page 221 | PA Ball Valve Series 1 x Male



0371003

Page 222 | PA Ball Valve Series 1 x Female



0371016

Page 222 | PA Ball Valve Series 1 x Free Nut



034100

Page 222 | Compression Stoptap



0341C0

Page 223 | Stoptap - Copper Pipe Adaptor



0358916

Page 223 | Free Nut Union for Water Meter



0358917

Page 223 | Free Nut Adaptor with Check Valve



109900

Page 224 | PLASSON Series 1 Wrench



189600

Page 224 | Chamfer Tool for PE Pipes



100040

Page 224 | Nut



100020

Page 225 | NBR O-Ring



10002D

Page 225 | EPDM O-Ring



100029

Page 225 | NBR Shaped Seal



10002D9

Page 226 | EPDM Shaped Seal



100030

Page 226 | Split Ring



100080

Page 226 | Grip Ring

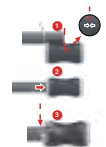


1091Q0

Page 227 | PVC Pipe Adaptor Kit




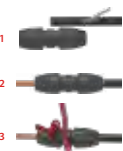
Page 228 | Installation Instructions




Page 228 | Disassembly





| | | |
|----------|---------------------------------------|---|
| Page 229 | Assembly Instructions PVC Pipe Kit |  |
|----------|---------------------------------------|---|


| | | |
|----------|--|---|
| Page 230 | PLASSON Universal Slip Repair Coupler Assembly Instruction |  |
|----------|--|---|

G-PLASS Fittings


| | | |
|---------------|---------|---|
| 150100 | | |
| Page 232 | Coupler |  |


| | | |
|---------------|------------------|---|
| 151100 | | |
| Page 232 | Reducing Coupler |  |


| | | |
|---------------|-----------|---|
| 150600 | | |
| Page 232 | 45° Elbow |  |


| | | |
|---------------|-----------|---|
| 150500 | | |
| Page 233 | 90° Elbow |  |


| | | |
|---------------|---------|---|
| 150400 | | |
| Page 233 | 90° Tee |  |


| | | |
|---------------|------------------|---|
| 153400 | | |
| Page 233 | 90° Reducing Tee |  |


| | | |
|---------------|--------------|---|
| 150200 | | |
| Page 234 | Male Adaptor |  |


| | | |
|---------------|---|---|
| 157200 | | |
| Page 234 | Male Adaptor with Threaded Brass Offtake |  |


| | | |
|---------------|----------------------|---|
| 151200 | | |
| Page 234 | End Cap Body for Gas |  |


| | | |
|---------------|---------------|---|
| 159511 | | |
| Page 235 | G-PLASS Liner |  |


| | | |
|---------------|-------------|--|
| 150040 | | |
| Page 235 | G-PLASS Nut |  |

| | | |
|---------------|--------------------|---|
| 150030 | | |
| Page 235 | G-PLASS Split Ring |  |

| | | |
|---------------|--------------------------------|---|
| 150020 | | |
| Page 236 | G-PLASS O-Ring/ Shaped Seal |  |

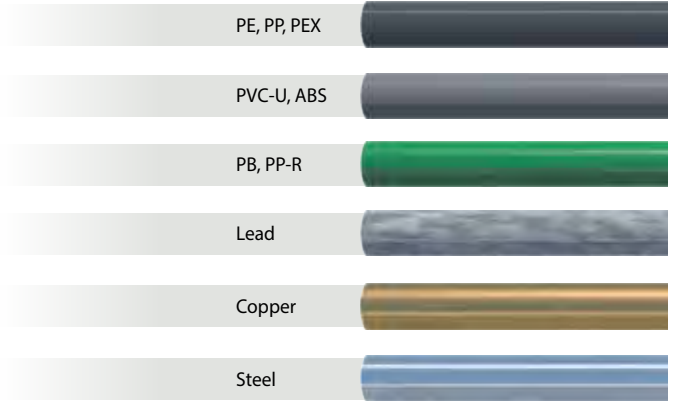
| | | |
|---------------|----------------|---|
| 159900 | | |
| Page 236 | G-PLASS Wrench |  |

| | | |
|---------------|----------------------------------|---|
| 159900 | | |
| Page 236 | G-PLASS Integral Chamfer Tool |  |

| | | |
|--------------|-------------------------------------|---|
| Page 237-238 | Gplass Installation Instructions |  |
|--------------|-------------------------------------|---|



UNIVERSAL SLIP REPAIR COUPLING



**SLIDE
N'SEAL**



| | | | | | | |
|-------------|-------------|------------|-------------|-------------|-------------|-------------|
| PN16 | PN16 | PN16 | PN16 | PN16 | PN16 | PN16 |
| 14-18mm | 19-22mm | 24-28mm | 31-35mm | 40-43mm | 48-51mm | 60-64mm |
| 0.55"-0.71" | 0.74"-0.88" | 0.94"-1.1" | 1.22"-1.37" | 1.57"-1.69" | 1.89"-2.00" | 2.36"-2.52" |

TYPICAL PIPES:

| | | | | |
|------|------|--------|--------|------|
| 25mm | 32mm | 40mm | 50mm | 63mm |
| 3/4" | 1" | 1 1/4" | 1 1/2" | 2" |

Pull-Out Resistant

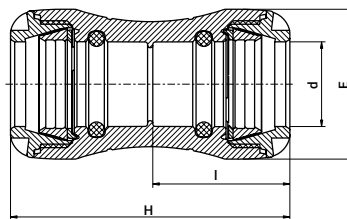
- Suits a variety of plastic and metal pipe materials
- Each fitting designed to fit a wide range of diameters
- Zero force pipe insertion – can slide freely back and forth
- Thick o-ring seal – compensates for poor pipe quality
- Long sealing area – can bridge over damaged section or gap between pipes
- Total reliability - PN16, 50 year design life



For further information regarding dimensions, suitable pipes and assembly instructions please scan the code.

Coupler

100100

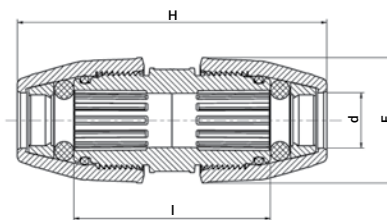


| Product Code | Size d | E | H | I | UB | UC | W |
|--------------|--------|-----|-----|----|----|-----|-----|
| 100100020 | 20 | 41 | 92 | 45 | 1 | 320 | 64 |
| 100100025 | 25 | 47 | 98 | 48 | 1 | 250 | 80 |
| 100100032 | 32 | 58 | 108 | 53 | 1 | 150 | 126 |
| 100100040 | 40 | 70 | 142 | 70 | 1 | 90 | 256 |
| 100100050 | 50 | 85 | 158 | 78 | 1 | 55 | 369 |
| 100100063 | 63 | 103 | 183 | 90 | 1 | 30 | 620 |

Universal Slip Repair Coupler

NEW!

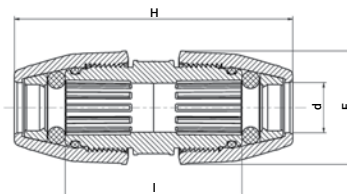
176100



| Product Code | Size d | E | H | I | UB | UC | W |
|--------------|--------|-----|-----|-----|----|-----|------|
| 176100014018 | 14-18 | 54 | 180 | 119 | 1 | 120 | 220 |
| 176100019022 | 19-22 | 58 | 180 | 119 | 1 | 90 | 250 |
| 176100024028 | 24-28 | 66 | 200 | 133 | 1 | 56 | 345 |
| 176100031035 | 31-35 | 76 | 210 | 143 | 1 | 40 | 467 |
| 176100040043 | 40-43 | 89 | 250 | 151 | 1 | 30 | 717 |
| 176100048051 | 48-51 | 101 | 270 | 158 | 1 | 20 | 968 |
| 176100060064 | 60-64 | 120 | 310 | 176 | 1 | 10 | 1517 |

Slip Repair Coupler

176100/1761Q0*

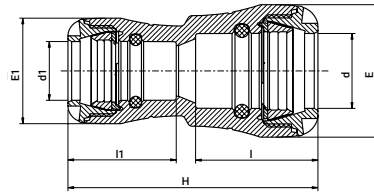


| Product Code | Size d | E | H | I | UB | UC | W |
|--------------|--------|----|-----|----|----|-----|-----|
| 1761Q0025 | 25 | 60 | 150 | 94 | 5 | 100 | 182 |
| 1761Q0032 | 32 | 68 | 160 | 96 | 5 | 80 | 238 |

* Split ring with metal teeth for wide range of plastic pipes

Reducing Coupler

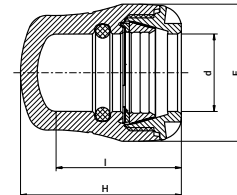
101100



| Product Code | Size d x d1 | E | H | I | l1 | E1 | UB | UC | W |
|--------------|-------------|-----|-----|----|----|----|----|-----|-----|
| 101100025020 | 25 x 20 | 47 | 100 | 48 | 45 | 41 | 1 | 250 | 75 |
| 101100032020 | 32 x 20 | 58 | 106 | 54 | 45 | 41 | 1 | 200 | 95 |
| 101100032025 | 32 x 25 | 58 | 110 | 54 | 48 | 47 | 1 | 200 | 109 |
| 101100040025 | 40 x 25 | 70 | 137 | 71 | 51 | 58 | 1 | 130 | 182 |
| 101100040032 | 40 x 32 | 70 | 139 | 71 | 55 | 58 | 1 | 100 | 196 |
| 101100050025 | 50 x 25 | 85 | 151 | 79 | 46 | 47 | 1 | 80 | 262 |
| 101100050032 | 50 x 32 | 85 | 151 | 79 | 55 | 58 | 1 | 75 | 285 |
| 101100050040 | 50 x 40 | 85 | 165 | 77 | 53 | 58 | 1 | 65 | 326 |
| 101100063032 | 63 x 32 | 103 | 170 | 91 | 55 | 58 | 1 | 45 | 446 |
| 101100063040 | 63 x 40 | 103 | 184 | 91 | 72 | 70 | 1 | 40 | 485 |
| 101100063050 | 63 x 50 | 103 | 187 | 91 | 81 | 85 | 1 | 35 | 542 |

End Plug

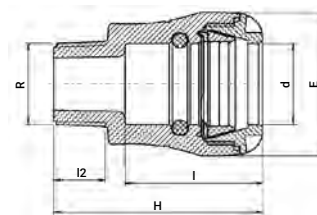
101200



| Product Code | Size d | E | H | I | UB | UC | W |
|--------------|--------|-----|-----|----|----|-----|-----|
| 101200020 | 20 | 41 | 56 | 45 | 1 | 420 | 39 |
| 101200025 | 25 | 47 | 60 | 48 | 1 | 380 | 50 |
| 101200032 | 32 | 58 | 68 | 53 | 1 | 280 | 82 |
| 101200040 | 40 | 70 | 90 | 71 | 1 | 150 | 146 |
| 101200050 | 50 | 85 | 102 | 79 | 1 | 100 | 229 |
| 101200063 | 63 | 103 | 117 | 91 | 1 | 55 | 379 |

Male Adaptor

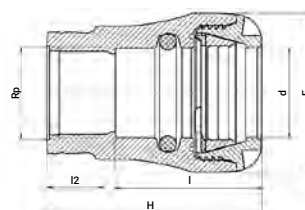
100200



| Product Code | Size d x R | E | H | I | I2 | UB | UC | W |
|--------------|-------------|-----|-----|----|----|----|-----|-----|
| 100200020005 | 20 x 1/2" | 41 | 70 | 45 | 16 | 1 | 400 | 41 |
| 100200020007 | 20 x 3/4" | 41 | 71 | 45 | 17 | 1 | 380 | 41 |
| 100200025005 | 25 x 1/2" | 47 | 75 | 48 | 16 | 1 | 380 | 52 |
| 100200025007 | 25 x 3/4" | 47 | 76 | 48 | 17 | 1 | 350 | 52 |
| 100200025010 | 25 x 1" | 47 | 78 | 48 | 19 | 1 | 320 | 55 |
| 100200032007 | 32 x 3/4" | 58 | 82 | 55 | 17 | 1 | 250 | 83 |
| 100200032010 | 32 x 1" | 58 | 84 | 55 | 19 | 1 | 250 | 86 |
| 100200032013 | 32 x 1 1/4" | 58 | 86 | 55 | 21 | 1 | 250 | 90 |
| 100200032015 | 32 x 1 1/2" | 58 | 86 | 55 | 21 | 1 | 250 | 94 |
| 100200032020 | 32 x 2" | 58 | 97 | 55 | 25 | 1 | 180 | 138 |
| 100200040010 | 40 x 1" | 70 | 104 | 73 | 19 | 1 | 140 | 145 |
| 100200040013 | 40 x 1 1/4" | 70 | 106 | 73 | 21 | 1 | 135 | 149 |
| 100200040015 | 40 x 1 1/2" | 70 | 106 | 73 | 21 | 1 | 130 | 152 |
| 100200040020 | 40 x 2" | 70 | 110 | 73 | 25 | 1 | 130 | 161 |
| 100200050010 | 50 x 1" | 85 | 125 | 78 | 19 | 1 | 90 | 238 |
| 100200050013 | 50 x 1 1/4" | 85 | 122 | 78 | 21 | 1 | 90 | 234 |
| 100200050015 | 50 x 1 1/2" | 85 | 114 | 81 | 21 | 1 | 90 | 226 |
| 100200050020 | 50 x 2" | 85 | 118 | 81 | 25 | 1 | 85 | 232 |
| 100200063015 | 63 x 1 1/2" | 103 | 125 | 92 | 19 | 1 | 50 | 377 |
| 100200063020 | 63 x 2" | 103 | 129 | 92 | 25 | 1 | 50 | 367 |

Female Adaptor

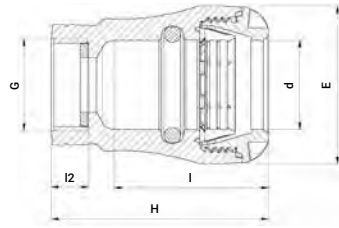
100300



| Product Code | Size d x Rp | E | H | I | I2 | UB | UC | W |
|--------------|-------------|-----|-----|----|----|----|-----|-----|
| 100300020005 | 20 x 1/2" | 41 | 67 | 45 | 17 | 1 | 400 | 43 |
| 100300020007 | 20 x 3/4" | 41 | 71 | 45 | 18 | 1 | 400 | 45 |
| 100300025005 | 25 x 1/2" | 47 | 70 | 48 | 17 | 1 | 380 | 52 |
| 100300025007 | 25 x 3/4" | 47 | 71 | 48 | 18 | 1 | 350 | 52 |
| 100300025010 | 25 x 1" | 47 | 80 | 48 | 21 | 1 | 350 | 60 |
| 100300032007 | 32 x 3/4" | 58 | 77 | 54 | 18 | 1 | 250 | 78 |
| 100300032010 | 32 x 1" | 58 | 79 | 54 | 21 | 1 | 250 | 81 |
| 100300032013 | 32 x 1 1/4" | 58 | 90 | 54 | 24 | 1 | 200 | 112 |
| 100300032015 | 32 x 1 1/2" | 58 | 95 | 54 | 24 | 1 | 140 | 123 |
| 100300040010 | 40 x 1" | 70 | 97 | 70 | 21 | 1 | 140 | 153 |
| 100300040013 | 40 x 1 1/4" | 70 | 100 | 70 | 24 | 1 | 135 | 171 |
| 100300040015 | 40 x 1 1/2" | 70 | 103 | 70 | 24 | 1 | 130 | 171 |
| 100300050013 | 50 x 1 1/4" | 85 | 110 | 78 | 24 | 1 | 90 | 241 |
| 100300050015 | 50 x 1 1/2" | 85 | 110 | 78 | 24 | 1 | 90 | 247 |
| 100300050020 | 50 x 2" | 85 | 118 | 78 | 29 | 1 | 80 | 252 |
| 100300063015 | 63 x 1 1/2" | 103 | 125 | 90 | 24 | 1 | 50 | 378 |
| 100300063020 | 63 x 2" | 103 | 129 | 90 | 29 | 1 | 45 | 379 |

Female Adaptor G Thread

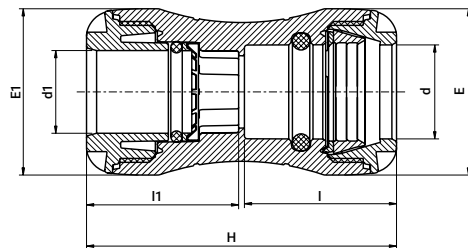
1003G0



| Product Code | Size d x G | E | H | I | I2 | UB | UC | W |
|--------------|-------------|-----|-----|----|----|----|-----|-----|
| 1003G0025007 | 25 x 3/4" | 47 | 71 | 48 | 12 | 1 | 280 | 53 |
| 1003G0025010 | 25 x 1" | 47 | 80 | 48 | 14 | 1 | 260 | 63 |
| 1003G0032007 | 32 x 3/4" | 58 | 76 | 54 | 12 | 1 | 200 | 79 |
| 1003G0032010 | 32 x 1" | 58 | 79 | 54 | 14 | 1 | 200 | 83 |
| 1003G0032013 | 32 x 1 1/4" | 58 | 90 | 64 | 19 | 1 | 200 | 105 |
| 1003G0032015 | 32 x 1 1/2" | 64 | 95 | 67 | 19 | 1 | 180 | 105 |
| 1003G0040013 | 40 x 1 1/4" | 70 | 100 | 74 | 19 | 1 | 135 | 135 |
| 1003G0040015 | 40 x 1 1/2" | 70 | 103 | 70 | 19 | 1 | 130 | 173 |
| 1003G0050015 | 50 x 1 1/2" | 85 | 110 | 78 | 19 | 1 | 90 | 252 |
| 1003G0050020 | 50 x 2" | 85 | 118 | 89 | 23 | 1 | 80 | 260 |
| 1003G0063015 | 63 x 1 1/2" | 103 | 125 | 90 | 19 | 1 | 50 | 260 |
| 1003G0063020 | 63 x 2" | 103 | 129 | 95 | 23 | 1 | 50 | 383 |

Copper Pipe Adaptor

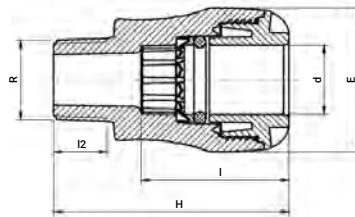
1001C0



| Product Code | Size d x d1 | E | H | I | I1 | E1 | UB | UC | W |
|--------------|-------------|----|-----|----|----|----|----|-----|-----|
| 1001C0020015 | 20 x 15 | 41 | 92 | 45 | 45 | 41 | 1 | 320 | 68 |
| 1001C0025015 | 25 x 15 | 47 | 100 | 48 | 46 | 41 | 1 | 250 | 79 |
| 1001C0025022 | 25 x 22 | 47 | 98 | 48 | 48 | 47 | 1 | 220 | 81 |
| 1001C0032028 | 32 x 28 | 58 | 108 | 53 | 53 | 58 | 1 | 150 | 131 |
| 1001C0040028 | 40 x 28 | 70 | 139 | 71 | 55 | 58 | 1 | 100 | 203 |

Copper Pipe Male Adaptor

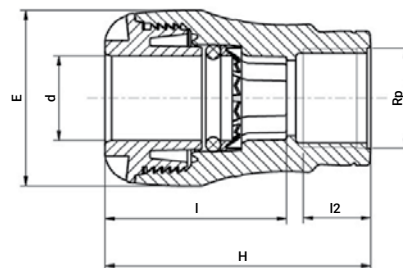
1002C7



| Product Code | Size d x R | E | H | I | I2 | UB | UC | W |
|--------------|------------|----|----|----|----|----|-----|----|
| 1002C7015007 | 15 x 3/4" | 41 | 71 | 45 | 17 | 1 | 300 | 47 |
| 1002C7022007 | 22 x 3/4" | 47 | 76 | 48 | 17 | 1 | 300 | 51 |
| 1002C7028010 | 28 x 1" | 58 | 84 | 55 | 19 | 1 | 180 | 91 |

Female Copper Adaptor

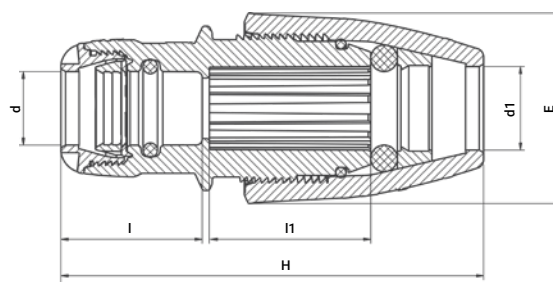
1003C7



| Product Code | Size d x Rp | E | H | I | I2 | UB | UC | W |
|--------------|-------------|----|----|----|----|----|-----|----|
| 1003C7015007 | 15 x 3/4" | 41 | 71 | 45 | 18 | 1 | 300 | 48 |
| 1003C7022007 | 22 x 3/4" | 47 | 71 | 48 | 18 | 1 | 280 | 55 |

Universal Adaptor

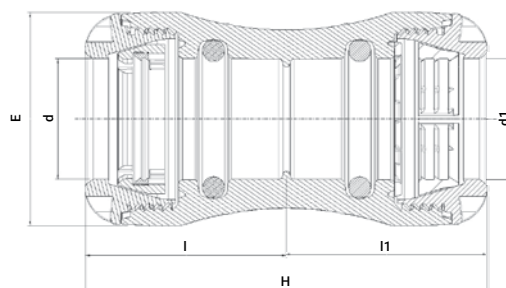
10017U



| Product Code | Size d x d1 | E | H | I | I1 | UB | UC | W |
|--------------|-------------|----|---------|----|----|----|-----|-----|
| 10017U025018 | 25 x 14-18 | 54 | 117-137 | 48 | 47 | 5 | 180 | 130 |
| 10017U025022 | 25 x 19-22 | 57 | 119-130 | 48 | 47 | 5 | 150 | 141 |
| 10017U025028 | 25 x 24-28 | 66 | 130-142 | 48 | 55 | 5 | 120 | 180 |
| 10017U025035 | 25 x 31-35 | 76 | 150-158 | 48 | 62 | 5 | 70 | 243 |

PE to PVC Pipe Adaptor

1001Q0

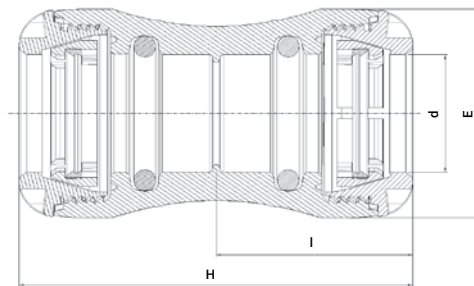


| Product Code | Size d x d1* | E | H | I | I1 | UB | UC | W |
|--------------|--------------|-----|-----|----|----|----|-----|-----|
| 1001Q0025 | 25 x 25 | 47 | 98 | 48 | 48 | 1 | 200 | 85 |
| 1001Q0032 | 32 x 32 | 58 | 108 | 53 | 53 | 1 | 150 | 133 |
| 1001Q0040 | 40 x 40 | 70 | 142 | 70 | 70 | 1 | 100 | 249 |
| 1001Q0050 | 50 x 50 | 85 | 158 | 78 | 78 | 1 | 55 | 379 |
| 1001Q0063 | 63 x 63 | 103 | 183 | 90 | 90 | 1 | 30 | 649 |

* d1 - PVC connection

Coupling for PVC Pipe

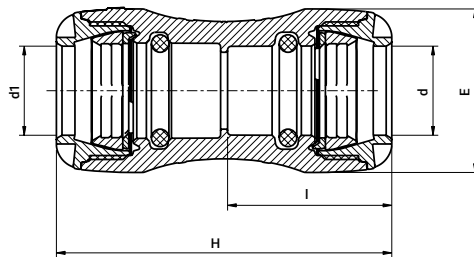
1001QQ



| Product Code | Size d | E | H | I | UB | UC | W |
|--------------|--------|-----|-----|----|----|-----|-----|
| 1001QQ025 | 25 | 47 | 98 | 48 | 1 | 200 | 95 |
| 1001QQ032 | 32 | 58 | 108 | 53 | 1 | 130 | 144 |
| 1001QQ040 | 40 | 70 | 142 | 70 | 1 | 80 | 262 |
| 1001QQ050 | 50 | 85 | 158 | 78 | 1 | 55 | 386 |
| 1001QQ063 | 63 | 103 | 183 | 90 | 1 | 38 | 678 |

Coupler Metric to Imperial (IPS)

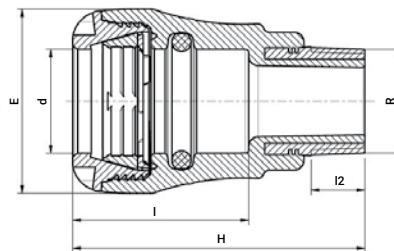
1001M6



| Product Code | Size d x d1 | E | H | I | UB | UC | W |
|--------------|-------------|----|-----|----|----|-----|-----|
| 1001M6020005 | 20 x 1/2" | 41 | 92 | 45 | 10 | 400 | 57 |
| 1001M6025005 | 25 x 1/2" | 47 | 100 | 48 | 10 | 240 | 76 |
| 1001M6025007 | 25 x 3/4" | 47 | 98 | 48 | 10 | 300 | 80 |
| 1001M6032010 | 32 x 1" | 58 | 108 | 53 | 5 | 180 | 130 |

Male Adaptor with Threaded Brass Offtake

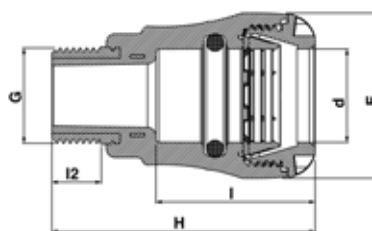
107200



| Product Code | Size d x R | E | H | I | I2 | UB | UC | W |
|--------------|-------------|-----|-----|----|----|----|-----|-----|
| 107200020005 | 20 x 1/2" | 41 | 76 | 45 | 13 | 1 | 360 | 72 |
| 107200020007 | 20 x 3/4" | 41 | 77 | 45 | 15 | 1 | 320 | 82 |
| 107200025005 | 25 x 1/2" | 47 | 79 | 48 | 13 | 1 | 320 | 82 |
| 107200025007 | 25 x 3/4" | 47 | 80 | 48 | 15 | 1 | 280 | 92 |
| 107200025010 | 25 x 1" | 47 | 85 | 48 | 17 | 1 | 200 | 126 |
| 107200032007 | 32 x 3/4" | 58 | 88 | 55 | 15 | 1 | 220 | 120 |
| 107200032010 | 32 x 1" | 58 | 92 | 55 | 17 | 1 | 170 | 153 |
| 107200032013 | 32 x 1 1/4" | 58 | 100 | 55 | 19 | 1 | 130 | 200 |
| 107200032015 | 32 x 1 1/2" | 58 | 101 | 55 | 19 | 1 | 110 | 239 |
| 107200040010 | 40 x 1" | 70 | 110 | 73 | 17 | 1 | 130 | 216 |
| 107200040013 | 40 x 1 1/4" | 70 | 113 | 73 | 19 | 1 | 110 | 260 |
| 107200040015 | 40 x 1 1/2" | 70 | 113 | 73 | 19 | 1 | 100 | 290 |
| 107200050010 | 50 x 1" | 85 | 127 | 81 | 17 | 1 | 90 | 301 |
| 107200050013 | 50 x 1 1/4" | 85 | 127 | 81 | 19 | 1 | 80 | 340 |
| 107200050015 | 50 x 1 1/2" | 85 | 120 | 81 | 19 | 1 | 75 | 366 |
| 107200050020 | 50 x 2" | 85 | 127 | 81 | 23 | 1 | 60 | 449 |
| 107200063015 | 63 x 1 1/2" | 103 | 132 | 92 | 19 | 1 | 50 | 500 |
| 107200063020 | 63 x 2" | 103 | 139 | 92 | 23 | 1 | 50 | 580 |

Male Adaptor with Threaded Brass "G" Offtake

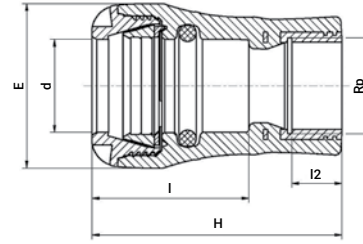
1072G0



| Product Code | Size d x G | H | E | I | I2 | UB | UC | W |
|--------------|-------------|-----|-----|----|----|----|-----|---|
| 1072G0020005 | 20 x 1/2" | 76 | 41 | 45 | 13 | | | |
| 1072G0020007 | 20 x 3/4" | 77 | 41 | 45 | 15 | | | |
| 1072G0025005 | 25 x 1/2" | 79 | 47 | 48 | 13 | | | |
| 1072G0025007 | 25 x 3/4" | 80 | 47 | 48 | 15 | | 260 | |
| 1072G0025010 | 25 x 1" | 85 | 47 | 48 | 17 | | 200 | |
| 1072G0032010 | 32 x 1" | 92 | 58 | 55 | 17 | | 150 | |
| 1072G0032013 | 32 x 1 1/4" | 100 | 58 | 55 | 19 | | | |
| 1072G0040013 | 40 x 1 1/4" | 110 | 70 | 73 | 19 | | | |
| 1072G0040015 | 40 x 1 1/2" | 113 | 70 | 73 | 19 | | | |
| 1072G0050015 | 50 x 1 1/2" | 120 | 85 | 81 | 19 | | | |
| 1072G0050020 | 50 x 2" | 127 | 85 | 81 | 23 | | | |
| 1072G0063020 | 63 x 2" | 132 | 103 | 92 | 23 | | | |

Female Adaptor with Threaded Brass Offtake

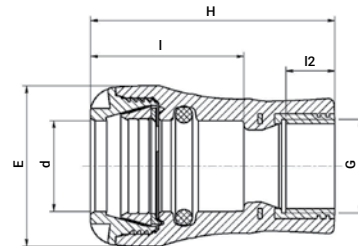
107300



| Product Code | Size d x Rp | E | H | I | I2 | UB | UC | W |
|--------------|-------------|-----|-----|----|----|----|-----|-----|
| 107300020005 | 20 x 1/2" | 41 | 73 | 45 | 15 | 1 | 320 | 80 |
| 107300020007 | 20 x 3/4" | 41 | 80 | 45 | 16 | 1 | 250 | 100 |
| 107300025005 | 25 x 1/2" | 47 | 76 | 48 | 15 | 1 | 280 | 91 |
| 107300025007 | 25 x 3/4" | 47 | 78 | 48 | 16 | 1 | 250 | 100 |
| 107300025010 | 25 x 1" | 47 | 89 | 48 | 19 | 1 | 180 | 136 |
| 107300032007 | 32 x 3/4" | 58 | 86 | 56 | 16 | 1 | 180 | 132 |
| 107300032010 | 32 x 1" | 58 | 88 | 56 | 19 | 1 | 160 | 156 |
| 107300032013 | 32 x 1 1/4" | 58 | 98 | 56 | 21 | 1 | 120 | 214 |
| 107300040007 | 40 x 3/4" | 70 | 109 | 73 | 16 | 1 | 130 | 196 |
| 107300040010 | 40 x 1" | 70 | 106 | 73 | 19 | 1 | 130 | 226 |
| 107300040013 | 40 x 1 1/4" | 70 | 109 | 73 | 21 | 1 | 110 | 273 |
| 107300040015 | 40 x 1 1/2" | 70 | 113 | 73 | 21 | 1 | 100 | 299 |
| 107300050010 | 50 x 1" | 85 | 113 | 81 | 19 | 1 | 80 | 313 |
| 107300050013 | 50 x 1 1/4" | 85 | 124 | 81 | 21 | 1 | 80 | 350 |
| 107300050015 | 50 x 1 1/2" | 85 | 118 | 81 | 21 | 1 | 80 | 367 |
| 107300050020 | 50 x 2" | 85 | 127 | 81 | 26 | 1 | 60 | 457 |
| 107300063015 | 63 x 1 1/2" | 103 | 128 | 92 | 21 | 1 | 50 | 515 |
| 107300063020 | 63 x 2" | 103 | 133 | 92 | 26 | 1 | 45 | 586 |

Female Adaptor with Threaded G Brass Offtake

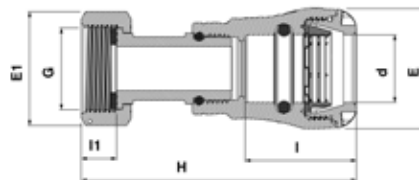
1073G0



| Product Code | Size d x G | H | E | I | I2 | UB | UC | W |
|--------------|-------------|-----|-----|----|----|----|-----|-----|
| 1073G0020007 | 20 x 3/4" | 80 | 41 | 55 | 12 | 1 | 250 | 100 |
| 1073G0025007 | 25 x 3/4" | 78 | 47 | 48 | 12 | 1 | 250 | 100 |
| 1073G0025010 | 25 x 1" | 89 | 47 | 48 | 14 | 1 | 180 | 140 |
| 1073G0032007 | 32 x 3/4" | 86 | 58 | 56 | 12 | 1 | 180 | 140 |
| 1073G0032010 | 32 x 1" | 88 | 58 | 56 | 14 | 1 | 160 | 160 |
| 1073G0032013 | 32 x 1 1/4" | 99 | 58 | 69 | 19 | 1 | 100 | 240 |
| 1073G0040013 | 40 x 1 1/4" | 109 | 70 | 73 | 19 | 1 | 90 | 260 |
| 1073G0040015 | 40 x 1 1/2" | 109 | 70 | 81 | 19 | 1 | - | - |
| 1073G0050015 | 50 x 1 1/2" | 118 | 85 | 68 | 19 | 1 | - | - |
| 1073G0050020 | 50 x 2" | 127 | 85 | 88 | 23 | 1 | - | - |
| 1073G0063020 | 63 x 2" | 133 | 103 | 92 | 23 | 1 | - | - |

Female Brass Free Nut Transition

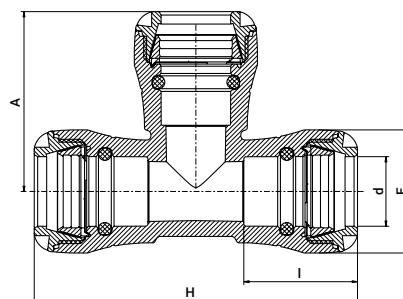
1073F0



| Product Code | Size d x G | H | E | E1 | I | I1 | UB | UC | W |
|--------------|-------------|-----|-----|----|----|----|----|----|---|
| 1073F0020007 | 20 x 3/4" | 109 | 41 | 32 | 45 | 15 | | | |
| 1073F0025007 | 25 x 3/4" | 113 | 47 | 32 | 48 | 15 | | | |
| 1073F0025010 | 25 x 1" | 116 | 47 | 40 | 48 | 17 | | | |
| 1073F0032010 | 32 x 1" | 121 | 58 | 40 | 54 | 17 | | | |
| 1073F0032013 | 32 x 1 1/4" | 133 | 58 | 49 | 70 | 17 | | | |
| 1073F0040013 | 40 x 1 1/4" | 151 | 64 | 49 | 70 | 17 | | | |
| 1073F0040015 | 40 x 1 1/2" | 156 | 64 | 54 | 70 | 19 | | | |
| 1073F0050015 | 50 x 1 1/2" | 165 | 85 | 54 | 78 | 19 | | | |
| 1073F0050020 | 50 x 2" | 176 | 85 | 68 | 78 | 21 | | | |
| 1073F0063020 | 63 x 2" | 191 | 103 | 68 | 90 | 21 | | | |

90° Tee

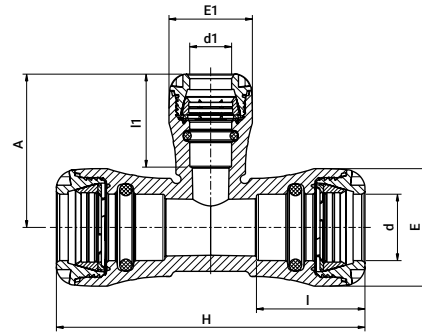
100400



| Product Code | Size d | E | H | I | A | UB | UC | W |
|--------------|--------|-----|-----|----|-----|----|-----|------|
| 100400020 | 20 | 41 | 123 | 45 | 71 | 1 | 180 | 103 |
| 100400025 | 25 | 47 | 134 | 48 | 78 | 1 | 130 | 137 |
| 100400032 | 32 | 58 | 152 | 54 | 84 | 1 | 80 | 221 |
| 100400040 | 40 | 70 | 192 | 70 | 108 | 1 | 45 | 429 |
| 100400050 | 50 | 85 | 214 | 78 | 124 | 1 | 30 | 667 |
| 100400063 | 63 | 103 | 262 | 90 | 147 | 1 | 14 | 1157 |

90° Reducing Tee

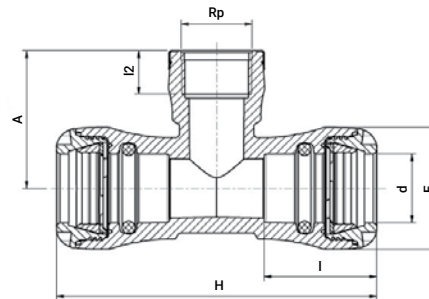
103400



| Product Code | Size d x d1 x d | E | H | I | I1 | A | E1 | UB | UC | W |
|--------------|-----------------|-----|-----|----|----|-----|----|----|-----|-----|
| 103400025020 | 25 x 20 x 25 | 47 | 134 | 48 | 46 | 73 | 41 | 1 | 150 | 127 |
| 103400032020 | 32 x 20 x 32 | 58 | 152 | 54 | 46 | 75 | 41 | 1 | 100 | 185 |
| 103400032025 | 32 x 25 x 32 | 58 | 152 | 54 | 49 | 81 | 47 | 1 | 100 | 195 |
| 103400040025 | 40 x 25 x 40 | 70 | 192 | 70 | 49 | 86 | 47 | 1 | 55 | 325 |
| 103400040032 | 40 x 32 x 40 | 70 | 192 | 70 | 54 | 93 | 58 | 1 | 55 | 358 |
| 103400050025 | 50 x 25 x 50 | 85 | 214 | 78 | 49 | 90 | 47 | 1 | 35 | 500 |
| 103400050032 | 50 x 32 x 50 | 85 | 214 | 78 | 54 | 98 | 58 | 1 | 35 | 530 |
| 103400063025 | 63 x 25 x 63 | 103 | 262 | 90 | 49 | 96 | 47 | 1 | 24 | 848 |
| 103400063032 | 63 x 32 x 63 | 103 | 262 | 90 | 54 | 100 | 58 | 1 | 20 | 871 |

90° Tee with Threaded Female Offtake

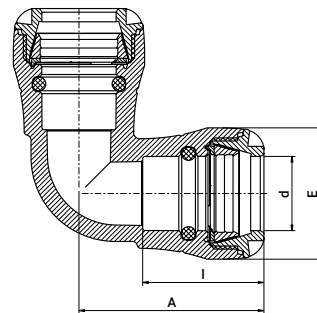
101400



| Product Code | Size d x Rp x d | E | H | I | I2 | A | UB | UC | W |
|--------------|------------------|----|-----|----|----|----|----|-----|-----|
| 101400020005 | 20 x 1/2" x 20 | 41 | 123 | 45 | 17 | 43 | 1 | 250 | 84 |
| 101400020007 | 20 x 3/4" x 20 | 41 | 123 | 45 | 18 | 46 | 1 | 220 | 88 |
| 101400020010 | 20 x 1" x 20 | 41 | 123 | 45 | 21 | 52 | 1 | 220 | 99 |
| 101400025005 | 25 x 1/2" x 25 | 47 | 134 | 48 | 17 | 46 | 1 | 180 | 105 |
| 101400025007 | 25 x 3/4" x 25 | 47 | 134 | 48 | 18 | 46 | 1 | 180 | 107 |
| 101400025010 | 25 x 1" x 25 | 47 | 134 | 48 | 21 | 54 | 1 | 180 | 114 |
| 101400032007 | 32 x 3/4" x 32 | 58 | 152 | 54 | 18 | 52 | 1 | 100 | 172 |
| 101400032010 | 32 x 1" x 32 | 58 | 152 | 54 | 21 | 55 | 1 | 100 | 183 |
| 101400032013 | 32 x 1 1/4" x 32 | 58 | 152 | 54 | 24 | 63 | 1 | 80 | 215 |
| 101400040010 | 40 x 1" x 40 | 70 | 192 | 70 | 21 | 65 | 1 | 65 | 304 |
| 101400040013 | 40 x 1 1/4" x 40 | 70 | 192 | 70 | 24 | 73 | 1 | 45 | 333 |

90° Elbow

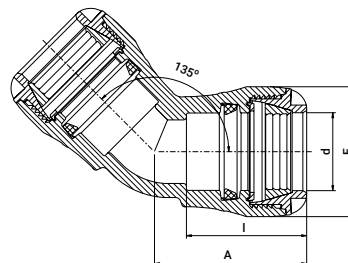
100500



| Product Code | Size d | E | I | A | UB | UC | W |
|--------------|--------|-----|----|-----|----|-----|-----|
| 100500020 | 20 | 41 | 45 | 67 | 1 | 250 | 75 |
| 100500025 | 25 | 47 | 48 | 73 | 1 | 200 | 96 |
| 100500032 | 32 | 58 | 54 | 81 | 1 | 130 | 157 |
| 100500040 | 40 | 70 | 70 | 106 | 1 | 65 | 291 |
| 100500050 | 50 | 85 | 78 | 119 | 1 | 40 | 462 |
| 100500063 | 63 | 103 | 90 | 141 | 1 | 25 | 799 |

45° Elbow

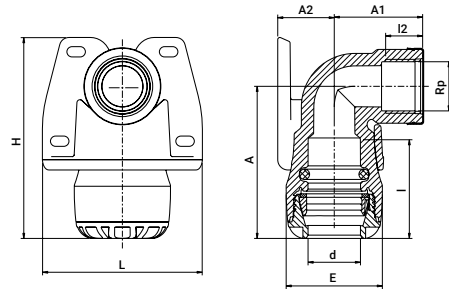
100600



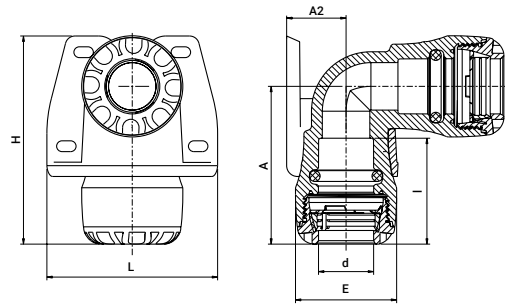
| Product Code | Size d | E | I | A | UB | UC | W |
|--------------|--------|-----|----|-----|----|-----|-----|
| 100600032 | 32 | 58 | 54 | 67 | 1 | 150 | 142 |
| 100600040 | 40 | 70 | 71 | 88 | 1 | 80 | 263 |
| 100600050 | 50 | 85 | 79 | 100 | 1 | 40 | 428 |
| 100600063 | 63 | 103 | 90 | 118 | 1 | 25 | 719 |

Wall Plate Elbow

107500



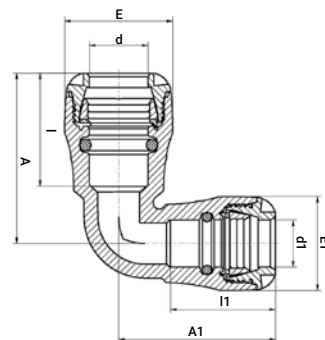
| Product Code | Size d x Rp | E | H | I | I2 | A | A1 | A2 | L | UB | UC | W |
|--------------|-------------|----|----|----|----|----|----|----|----|----|-----|-----|
| 107500020005 | 20 x 1/2" | 41 | 95 | 45 | 17 | 67 | 39 | 28 | 73 | 1 | 200 | 92 |
| 107500020007 | 20 x 3/4" | 41 | 95 | 45 | 18 | 67 | 43 | 28 | 73 | 1 | 200 | 96 |
| 107500025005 | 25 x 1/2" | 47 | 98 | 48 | 17 | 74 | 40 | 28 | 78 | 1 | 180 | 110 |
| 107500025007 | 25 x 3/4" | 47 | 98 | 48 | 18 | 74 | 43 | 28 | 78 | 1 | 180 | 116 |



| Product Code | Size d x d | E | H | I | A | A2 | L | UB | UC | W |
|--------------|------------|----|----|----|----|----|----|----|-----|-----|
| 107500025 | 25 x 25 | 47 | 98 | 48 | 74 | 28 | 78 | 5 | 125 | 138 |

90° Reducing Elbow

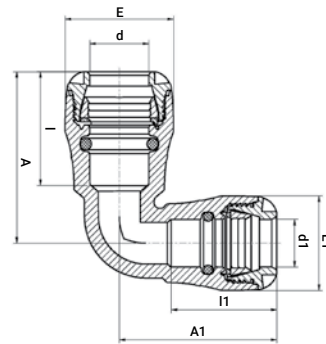
105100



| Product Code | Size d x d1 | E | I | I1 | A | A1 | E1 | UB | UC | W |
|--------------|-------------|----|----|----|----|----|----|----|-----|----|
| 105100025020 | 25 x 20 | 47 | 48 | 46 | 74 | 68 | 41 | 1 | 200 | 90 |

90° Elbow Metric to Imperial (IPS)

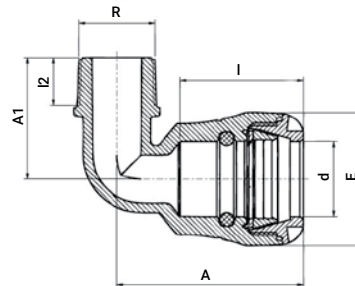
1005M6



| Product Code | Size d x d1 | E | I | I1 | A | A1 | E1 | UB | UC | W |
|--------------|-------------|----|----|----|----|----|----|----|-----|-----|
| 1005M6025005 | 25 x 1/2" | 47 | 48 | 46 | 74 | 68 | 41 | 10 | 180 | 89 |
| 1005M6025007 | 25 x 3/4" | 47 | 48 | 48 | 73 | 73 | 47 | 10 | 160 | 101 |

90° Elbow with Threaded Male Offtake

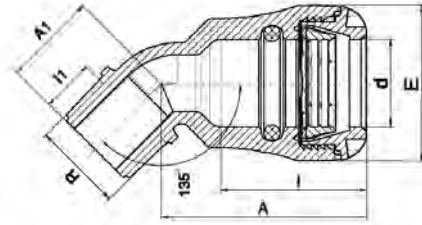
108500



| Product Code | Size d x R | E | I | I2 | A | A1 | UB | UC | W |
|--------------|-------------|-----|----|----|-----|----|----|-----|-----|
| 108500020005 | 20 x 1/2" | 41 | 45 | 16 | 66 | 41 | 1 | 380 | 47 |
| 108500020007 | 20 x 3/4" | 41 | 45 | 17 | 66 | 42 | 1 | 380 | 52 |
| 108500025005 | 25 x 1/2" | 47 | 48 | 16 | 74 | 44 | 1 | 350 | 57 |
| 108500025007 | 25 x 3/4" | 47 | 48 | 17 | 74 | 45 | 1 | 300 | 64 |
| 108500025010 | 25 x 1" | 47 | 48 | 19 | 74 | 47 | 1 | 280 | 65 |
| 108500032007 | 32 x 3/4" | 58 | 53 | 17 | 81 | 51 | 1 | 220 | 90 |
| 108500032010 | 32 x 1" | 58 | 53 | 19 | 81 | 53 | 1 | 220 | 92 |
| 108500032013 | 32 x 1 1/4" | 58 | 53 | 21 | 81 | 54 | 1 | 180 | 114 |
| 108500032015 | 32 x 1 1/2" | 58 | 53 | 22 | 81 | 62 | 1 | 180 | 130 |
| 108500032020 | 32 x 2" | 58 | 53 | 25 | 89 | 66 | 1 | 130 | 147 |
| 108500040010 | 40 x 1" | 70 | 71 | 19 | 107 | 57 | 1 | 110 | 173 |
| 108500040013 | 40 x 1 1/4" | 70 | 71 | 21 | 107 | 58 | 1 | 100 | 189 |
| 108500040015 | 40 x 1 1/2" | 70 | 71 | 21 | 107 | 60 | 1 | 100 | 194 |
| 108500050013 | 50 x 1 1/4" | 85 | 79 | 22 | 122 | 68 | 1 | 65 | 277 |
| 108500050015 | 50 x 1 1/2" | 85 | 79 | 21 | 122 | 68 | 1 | 65 | 290 |
| 108500063013 | 60 x 1 1/4" | 103 | 90 | 22 | 143 | 76 | 1 | 40 | 447 |
| 108500063015 | 63 x 1 1/2" | 103 | 90 | 21 | 143 | 78 | 1 | 40 | 458 |
| 108500063020 | 63 x 2" | 103 | 90 | 25 | 143 | 81 | 1 | 40 | 492 |

45° Elbow with Threaded Male Offtake

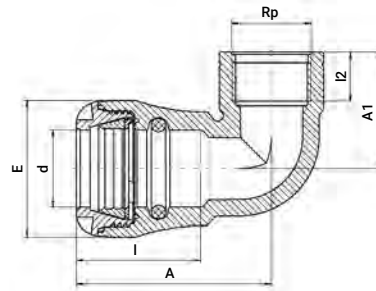
104500



| Product Code | Size d x R | E | I | I1 | A | A1 | UB | UC | W |
|--------------|-------------|----|----|----|----|----|----|-----|-----|
| 104500032010 | 32 x 1" | 58 | 54 | 19 | 76 | 35 | 1 | 220 | 89 |
| 104500040013 | 40 x 1 1/4" | 70 | 70 | 21 | 96 | 40 | 1 | 120 | 163 |

90° Elbow with Threaded Female Offtake

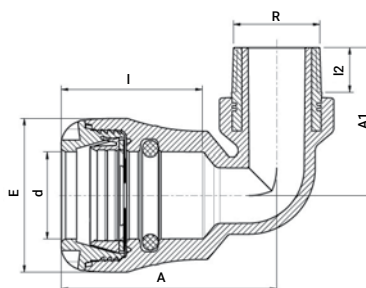
101500



| Product Code | Size d x Rp | E | I | I2 | A | A1 | UB | UC | W |
|--------------|-------------|-----|----|----|-----|----|----|-----|-----|
| 101500020005 | 20 x 1/2" | 41 | 45 | 17 | 67 | 39 | 1 | 300 | 51 |
| 101500020007 | 20 x 3/4" | 41 | 45 | 18 | 67 | 43 | 1 | 300 | 55 |
| 101500020010 | 20 x 1" | 41 | 45 | 21 | 67 | 49 | 1 | 300 | 64 |
| 101500025005 | 25 x 1/2" | 47 | 48 | 17 | 74 | 40 | 1 | 280 | 63 |
| 101500025007 | 25 x 3/4" | 47 | 48 | 18 | 74 | 43 | 1 | 250 | 70 |
| 101500025010 | 25 x 1" | 47 | 48 | 21 | 74 | 50 | 1 | 220 | 82 |
| 101500032007 | 32 x 3/4" | 58 | 54 | 18 | 83 | 45 | 1 | 220 | 95 |
| 101500032010 | 32 x 1" | 58 | 54 | 21 | 83 | 49 | 1 | 200 | 111 |
| 101500032013 | 32 x 1 1/4" | 58 | 54 | 24 | 83 | 60 | 1 | 150 | 145 |
| 101500040010 | 40 x 1" | 70 | 72 | 21 | 107 | 51 | 1 | 110 | 179 |
| 101500040013 | 40 x 1 1/4" | 70 | 72 | 24 | 107 | 61 | 1 | 100 | 226 |
| 101500040015 | 40 x 1 1/2" | 70 | 72 | 24 | 107 | 65 | 1 | 90 | 244 |
| 101500050015 | 50 x 1 1/2" | 85 | 79 | 24 | 119 | 63 | 1 | 60 | 330 |
| 101500050020 | 50 x 2" | 85 | 79 | 29 | 119 | 75 | 1 | 55 | 349 |
| 101500063020 | 63 x 2" | 103 | 79 | 29 | 141 | 70 | 1 | 35 | 534 |

90° Elbow with Threaded Brass Male Offtake

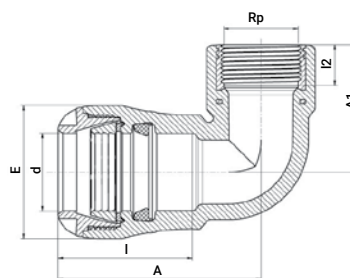
107700



| Product Code | Size d x R | E | I | I2 | A | A1 | UB | UC | W |
|--------------|-------------|-----|----|----|-----|----|----|-----|-----|
| 107700032007 | 32 x 3/4" | 58 | 53 | 15 | 81 | 80 | 1 | 110 | 239 |
| 107700032010 | 32 x 1" | 58 | 53 | 17 | 81 | 83 | 1 | 150 | 172 |
| 107700032013 | 32 x 1 1/4" | 58 | 53 | 19 | 81 | 83 | 1 | 90 | 285 |
| 107700032015 | 32 x 1 1/2" | 58 | 53 | 19 | 81 | 83 | 1 | 85 | 305 |
| 107700040010 | 40 x 1" | 70 | 59 | 17 | 104 | 71 | 1 | 90 | 239 |
| 107700040013 | 40 x 1 1/4" | 70 | 59 | 19 | 104 | 71 | 1 | 90 | 295 |
| 107700040015 | 40 x 1 1/2" | 70 | 59 | 19 | 104 | 71 | 1 | 85 | 341 |
| 107700050010 | 50 x 1" | 85 | 79 | 19 | 116 | 62 | 1 | 70 | 337 |
| 107700050013 | 50 x 1 1/4" | 85 | 79 | 21 | 116 | 68 | 1 | 70 | 384 |
| 107700050015 | 50 x 1 1/2" | 85 | 79 | 21 | 116 | 73 | 1 | 50 | 431 |
| 107700050020 | 50 x 2" | 85 | 79 | 23 | 116 | 85 | 1 | 50 | 538 |
| 107700063013 | 63 x 1 1/4" | 103 | 90 | 21 | 143 | 74 | 1 | 40 | 559 |
| 107700063015 | 63 x 1 1/2" | 103 | 90 | 21 | 143 | 74 | 1 | 40 | 592 |
| 107700063020 | 63 x 2" | 103 | 90 | 26 | 143 | 85 | 1 | 40 | 726 |

90° Elbow with Threaded Brass Female Offtake

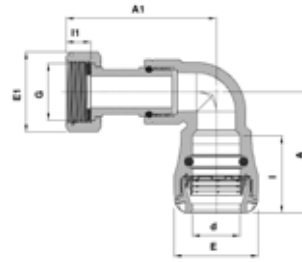
107600



| Product Code | Size d x Rp | E | I | I2 | A | A1 | UB | UC | W |
|--------------|-------------|-----|----|----|-----|----|----|-----|-----|
| 107600032010 | 32 x 1" | 58 | 53 | 19 | 73 | 60 | 1 | 140 | 187 |
| 107600040007 | 40 x 3/4" | 70 | 72 | 16 | 107 | 51 | 1 | 120 | 219 |
| 107600040010 | 40 x 1" | 70 | 72 | 19 | 107 | 60 | 1 | 90 | 266 |
| 107600040013 | 40 x 1 1/4" | 70 | 72 | 21 | 107 | 67 | 1 | 90 | 313 |
| 107600040015 | 40 x 1 1/2" | 70 | 72 | 21 | 107 | 70 | 1 | 85 | 355 |
| 107600050010 | 50 x 1" | 85 | 79 | 19 | 122 | 60 | 1 | 70 | 349 |
| 107600050013 | 50 x 1 1/4" | 85 | 79 | 21 | 122 | 67 | 1 | 60 | 403 |
| 107600050015 | 50 x 1 1/2" | 85 | 79 | 21 | 122 | 73 | 1 | 60 | 455 |
| 107600050020 | 50 x 2" | 85 | 79 | 26 | 122 | 84 | 1 | 50 | 558 |
| 107600063013 | 63 x 1 1/4" | 103 | 90 | 21 | 143 | 68 | 1 | 40 | 575 |
| 107600063015 | 63 x 1 1/2" | 103 | 90 | 21 | 143 | 72 | 1 | 40 | 625 |
| 107600063020 | 63 x 2" | 103 | 90 | 26 | 143 | 82 | 1 | 35 | 747 |

90° Elbow Female Brass Free Nut Transition

1076F0



| Product Code | Size d x G | E | E1 | I | I1 | A | A1 | UB | UC | W |
|--------------|------------|-----|----|----|----|-----|-----|----|----|---|
| 1076F0032010 | 32x1" | 58 | 40 | 54 | 17 | 83 | 90 | | | |
| 1076F0032013 | 32x1¼" | 58 | 49 | 54 | 17 | 83 | 103 | | | |
| 1076F0040013 | 40x1¼" | 70 | 49 | 72 | 17 | 107 | 105 | | | |
| 1076F0040015 | 40x1½" | 70 | 54 | 72 | 19 | 107 | 116 | | | |
| 1076F0050015 | 50x1½" | 85 | 54 | 79 | 19 | 119 | 116 | | | |
| 1076F0050020 | 50X2" | 85 | 68 | 79 | 21 | 119 | 130 | | | |
| 1076F0063020 | 63x2" | 103 | 68 | 79 | 21 | 141 | 130 | | | |

MECHANICAL FITTINGS

ELECTROFUSION FITTINGS

TOOLING

SERIES 1

SILVER LINE



PA Ball Valve

Full Bore Ball Valve With A Drain Port Option!



Features and benefits

- Full bore design minimizing pressure loss
- Two drain ports
- Rated PN16
- Glass Reinforced Polyamide body



PLASSON'S Ball Valve is produced entirely of plastic, eliminating the risk of corrosive damage to the system.

PLASSON'S Ball Valve features an option for two ISO 7-2 Rp drain ports or no drain ports. Ideally suited for draining or sampling of potable water systems and monitoring system pressure.



Removable Tamper Resistant Handle

Easily identifiable drain port option:

- Blue dot - no drain port
- Black plug- optional drain port

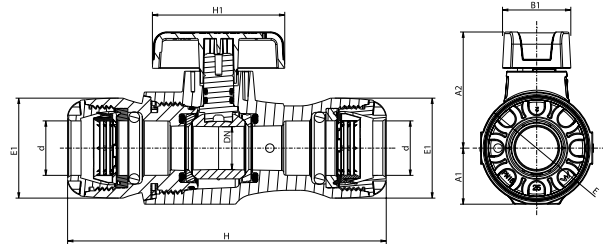


Two Drain Port Option

PA Ball Valve Series 1 x Series 1

NEW!

037100



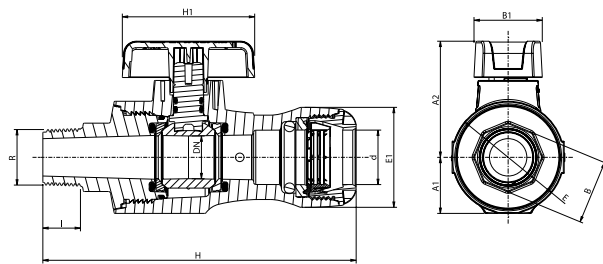
| Product Code | Size d | Rp | DN | A1 | A2 | H | E | E1 | UB | UC | W |
|--------------|--------|------|----|----|----|-----|----|----|----|----|---|
| 03710S00025 | 25 | 1/8" | 20 | 27 | 54 | 150 | 53 | 47 | — | | |
| 03710S00032 | 32 | 1/8" | 25 | 33 | 64 | 170 | 64 | 58 | — | | |

* 03710SF - with drain port | * 03710SF – con sistema de purga

PA Ball Valve Series 1 x Male

NEW!

0371002



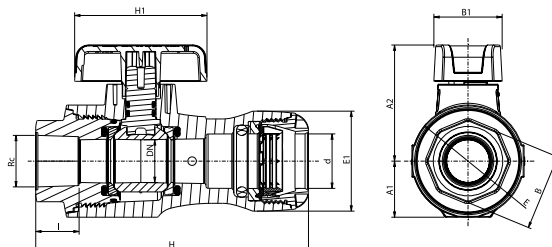
| Product Code | Size dxR | Rp | DN | A1 | A2 | H | I2 | B | E | E1 | UC | W |
|-------------------|-----------|------|----|----|----|-----|----|----|----|----|----|---|
| 03710020S00025007 | 25 x 3/4" | 1/8" | 20 | 27 | 54 | 148 | 18 | 30 | 53 | 47 | | |
| 03710020S00032010 | 32 x 1" | 1/8" | 25 | 33 | 64 | 165 | 21 | 41 | 64 | 58 | | |

* 03710020SF - with drain port | * 03710020SF – con sistema de purga

PA Ball Valve Series 1 x Female

NEW!

0371003



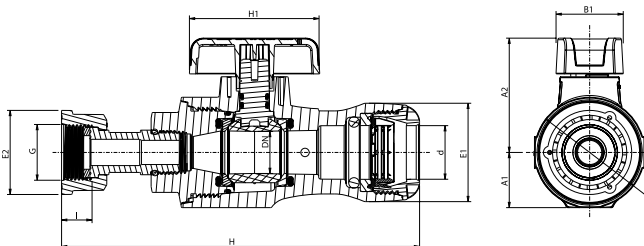
| Product Code | Size dxRc | Rp | DN | A1 | A2 | H | I2 | B | E | E1 | UC | W |
|-------------------|-----------|------|----|----|----|-----|----|----|----|----|----|---|
| 03710030S00025007 | 25 x 3/4" | 1/8" | 20 | 27 | 54 | 129 | 19 | 36 | 53 | 47 | | |
| 03710030S00032010 | 32 x 1" | 1/8" | 25 | 33 | 64 | 148 | 22 | 46 | 64 | 58 | | |

* 03710030SF - with drain port | * 03710030SF – con sistema de purga

PA Ball Valve Series 1 x Free Nut

NEW!

0371016

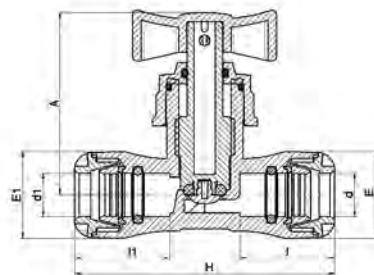


| Product Code | Size dxG | Rp | DN | A1 | A2 | H | E | E1 | E1 | UC | W |
|------------------|-----------|------|----|----|----|-----|----|----|----|----|---|
| 0371016S00025007 | 25 x 3/4" | 1/8" | 20 | 27 | 54 | 171 | 53 | 47 | 40 | | |
| 0371016S00025010 | 25 x 1" | 1/8" | 25 | 27 | 54 | 179 | 53 | 47 | 48 | | |
| 0371016S00032010 | 32 x 1" | 1/8" | 32 | 33 | 64 | 192 | 64 | 57 | 48 | | |

* 0371016SF - with drain port | * 0371016SF – con sistema de purga

Compression Stoptap

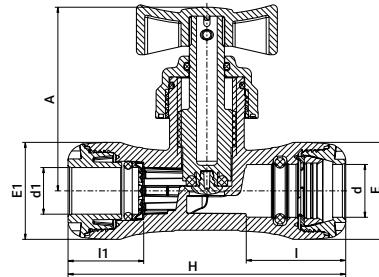
034100



| Product Code | Size d x d1 | E | H | I | I1 | A | E1 | UB | UC | W |
|--------------|-------------|----|-----|----|----|----|----|----|-----|-----|
| 034100020 | 20 x 20 | 41 | 123 | 45 | — | 89 | — | 1 | 130 | 145 |
| 034100025 | 25 x 25 | 47 | 134 | 48 | — | 89 | — | 1 | 130 | 167 |
| 034100025020 | 25 x 20 | 47 | 129 | 48 | 45 | 89 | 42 | 1 | 130 | 161 |
| 034100032 | 32 x 32 | 58 | 152 | 54 | — | 89 | — | 1 | 80 | 225 |

Stoptap - Copper Pipe Adaptor

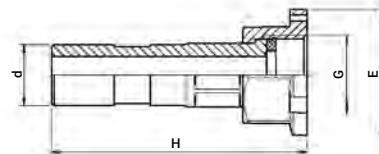
0341C0



| Product Code | Size d x d1 | E | H | I | I1 | A | E1 | UB | UC | W |
|--------------|-------------|----|-----|----|----|----|----|----|-----|-----|
| 0341C0020015 | 20 x 15 | 41 | 123 | 45 | 45 | 89 | 41 | 1 | 130 | 149 |
| 0341C0025015 | 25 x 15 | 47 | 129 | 48 | 46 | 89 | 42 | 1 | 130 | 165 |
| 0341C0025022 | 25 x 22 | 47 | 134 | 48 | 48 | 89 | 47 | 1 | 130 | 171 |
| 0341C0032028 | 32 x 28 | 58 | 159 | 54 | 54 | 89 | 58 | 1 | 80 | 223 |

Free Nut Union for Water Meter

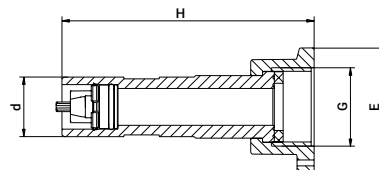
0358916



| Product Code | Size d x G | E | H | UB | UC | W |
|--------------|------------|----|----|----|-----|-----|
| 0358916020 | 20 x 3/4" | 42 | 86 | 1 | 150 | 75 |
| 0358916025 | 25 x 1" | 50 | 90 | 1 | 150 | 111 |

Free Nut Adaptor with Check Valve

0358917



| Product Code | Size d x G | E | H | UB | UC | W |
|--------------|------------|----|----|----|-----|----|
| 0358917020 | 20 x 3/4" | 44 | 86 | 10 | 300 | 40 |
| 0358917025 | 25 x 1" | 50 | 90 | 10 | 300 | 58 |

PLASSON Series 1 Wrench

109900



| Product Code | Size | UB | UC | W |
|--------------|---------|----|-----|-----|
| 10990004P | 20 - 32 | — | 300 | 72 |
| 10990002P | 40 - 63 | — | 100 | 285 |

Chamfer Tool for PE Pipes

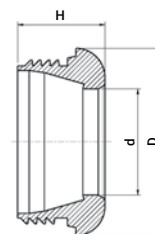
189600



| Product Code | Size | UB | UC | W |
|---------------|---------|----|-----|----|
| 189600063020P | 20 - 63 | 1 | 180 | 86 |

Nut

100040



| Product Code | Size d | D | H | UB | UC | W |
|--------------|--------|-----|----|----|------|----|
| 100040020P | 20 | 40 | 22 | 50 | 1400 | 7 |
| 100040025P | 25 | 45 | 22 | 50 | 1200 | 8 |
| 100040032P | 32 | 57 | 24 | 50 | 900 | 15 |
| 100040040P | 40 | 68 | 33 | 50 | 500 | 29 |
| 100040050P | 50 | 83 | 37 | — | 300 | 44 |
| 100040063P | 63 | 100 | 43 | — | 200 | 60 |

NBR O-Ring

100020



| Product Code | Pipe Size | E | e | UB | UC | W |
|--------------|-----------|----|---|----|-------|---|
| 100020020P | 20 | 19 | 4 | 50 | 32000 | 1 |
| 100020025P | 25 | 24 | 5 | 50 | 16000 | 2 |
| 100020032P | 32 | 31 | 6 | 50 | 10000 | 4 |

EPDM O-Ring

10002D



| Product Code | Pipe Size | E | e | UB | UC | W |
|--------------|-----------|----|----|----|-------|---|
| 10002D020 | 20 | 19 | 14 | 50 | 32000 | 1 |
| 10002D025 | 25 | 24 | 5 | 50 | 16000 | 2 |
| 10002D032 | 32 | 31 | 6 | 50 | 8000 | 4 |

NBR Shaped Seal

100029



| Product Code | Pipe Size | E | e | UB | UC | W |
|--------------|-----------|----|----|----|------|----|
| 100029040P | 40 | 38 | 10 | 50 | 4000 | 8 |
| 100029050P | 50 | 49 | 10 | 50 | 2500 | 11 |
| 100029063P | 63 | 61 | 11 | 50 | 2000 | 15 |

EPDM Shaped Seal

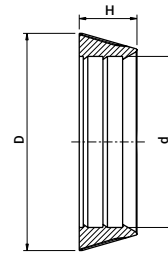
10002D9



| Product Code | Pipe Size | E | e | UB | UC | W |
|--------------|-----------|------|----|----|------|----|
| 10002D940 | 40 | 38 | 10 | 50 | 4000 | 7 |
| 10002D950 | 50 | 48.6 | 10 | 50 | 2500 | 9 |
| 10002D963 | 63 | 60.6 | 11 | 50 | 2000 | 13 |

Split Ring

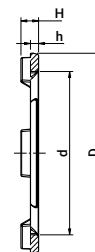
100030



| Product Code | Size d | D | H | UB | UC | W |
|--------------|--------|----|----|----|------|----|
| 100030020P | 20 | 27 | 9 | 50 | 6000 | 2 |
| 100030025P | 25 | 33 | 9 | 50 | 4500 | 3 |
| 100030032P | 32 | 42 | 11 | 50 | 2000 | 4 |
| 100030040P | 40 | 52 | 14 | 50 | 1600 | 14 |
| 100030050P | 50 | 64 | 17 | 50 | 500 | 14 |
| 100030063P | 63 | 81 | 21 | 50 | 500 | 27 |

Grip Ring

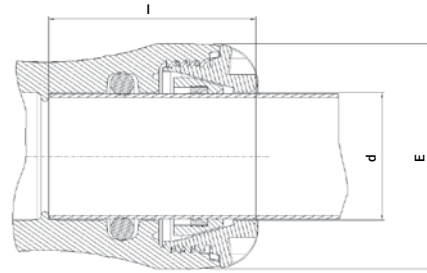
100080



| Product Code | Size d | D | H | h | UB | UC | W |
|--------------|--------|----|---|---|----|------|---|
| 100080020P | 20 | 27 | 4 | 2 | 50 | 7000 | 1 |
| 100080025P | 25 | 33 | 4 | 2 | 50 | 5500 | 1 |
| 100080032P | 32 | 42 | 4 | 2 | 50 | 3000 | 1 |
| 100080040P | 40 | 52 | 4 | 2 | 50 | 2500 | 2 |
| 100080050P | 50 | 64 | 4 | 3 | 50 | 1000 | 3 |
| 100080063P | 63 | 80 | 5 | 3 | 50 | 1000 | 6 |

PVC Pipe Adaptor Kit

1091Q0



| Product Code | Size d | E | I | UB | UC | W |
|--------------|--------|-----|----|----|-----|-----|
| 1091Q0025 | 25 | 47 | 48 | 1 | 500 | 26 |
| 1091Q0032 | 32 | 58 | 53 | 1 | 400 | 31 |
| 1091Q0040 | 40 | 70 | 70 | 1 | 300 | 56 |
| 1091Q0050 | 50 | 85 | 78 | 1 | 200 | 72 |
| 1091Q0063 | 63 | 103 | 90 | 1 | 130 | 134 |

MECHANICAL FITTINGS

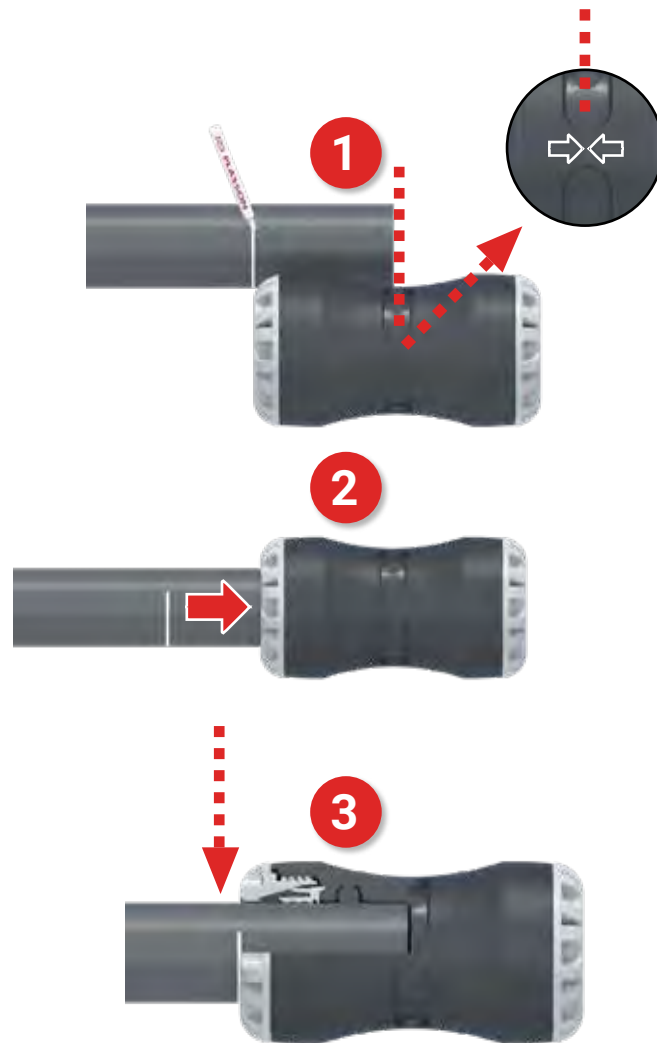
ELECTROFUSION FITTINGS

TOOLING

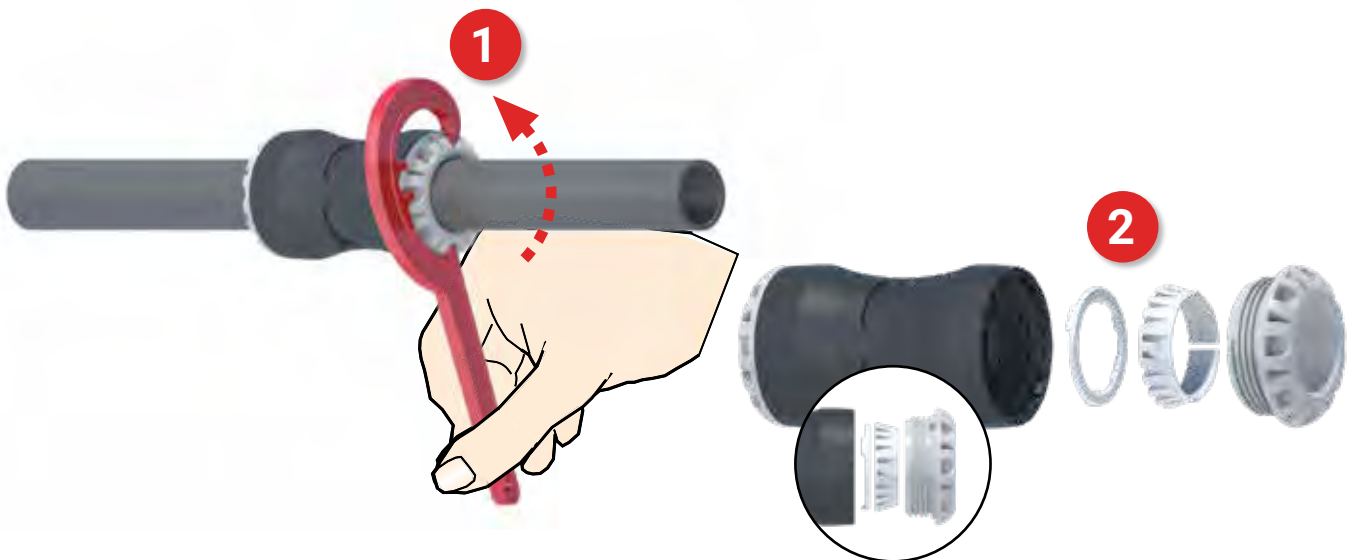
SERIES 1

SILVER LINE

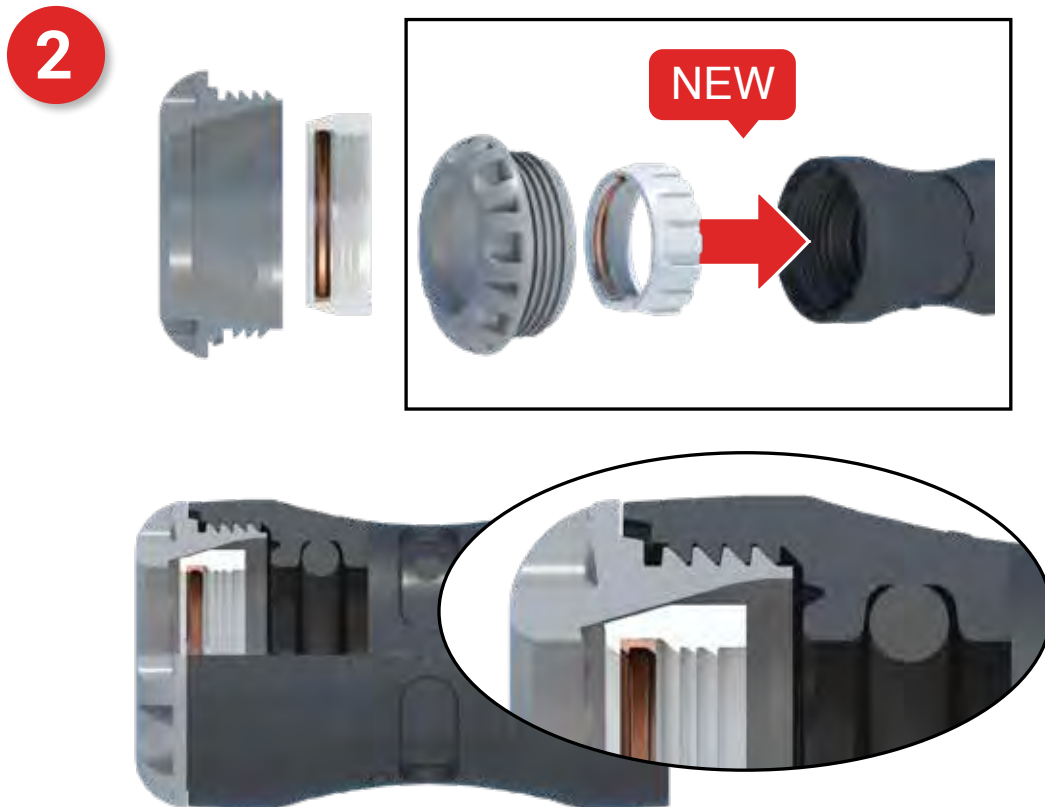
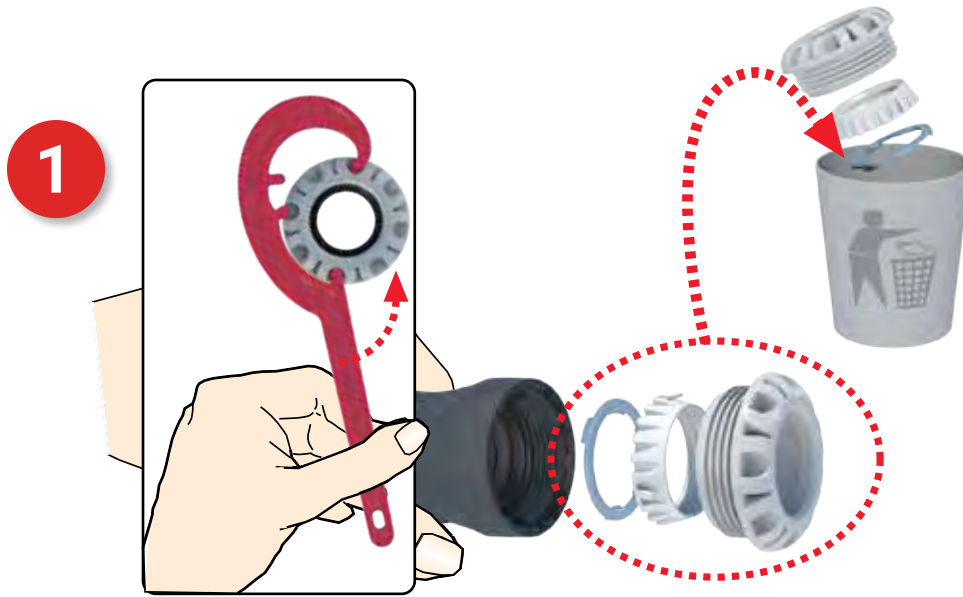
Installation Instructions



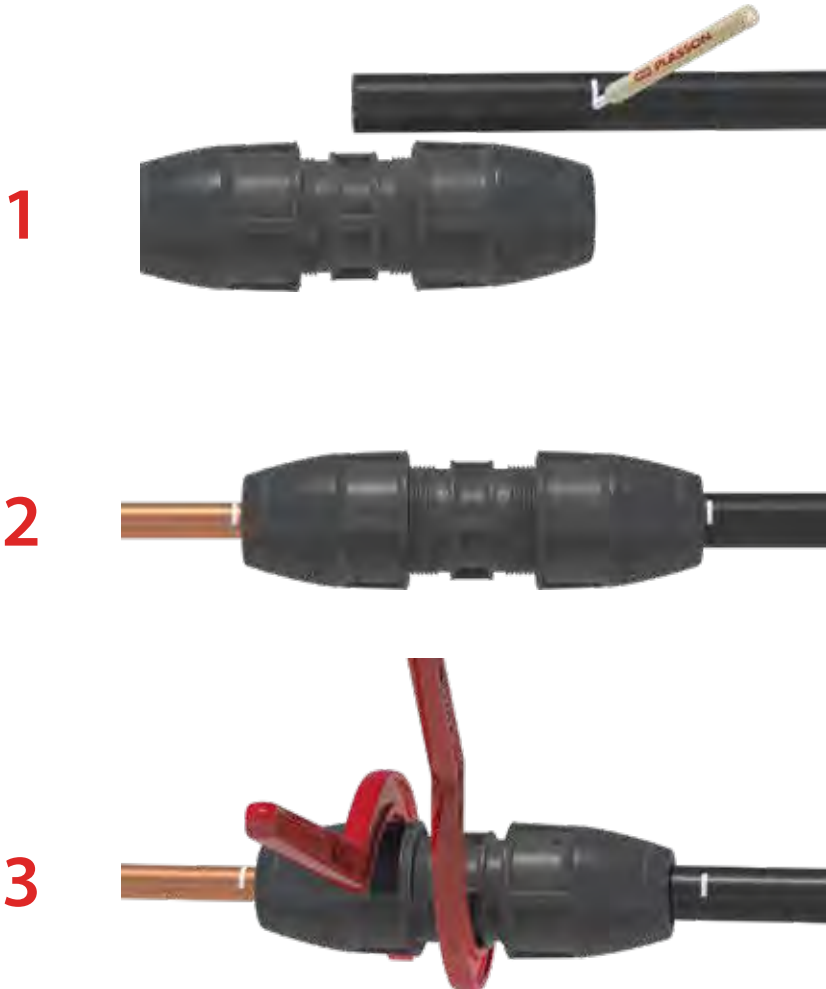
Disassembly



Assembly Instructions PVC Pipe Kit



Plasson Universal Slip Repair Coupler Assembly Instructions



1. Mark pipe insertion depth on the pipe (approximately half the fitting length). Undo nuts 1 to 2 turns while ensuring they remain on the fitting.
2. Insert the pipe until the mark reaches the end of the nut.
3. While holding the fitting body with a Plasson wrench (or a similar tool) tighten the nut firmly with a second wrench.

Note: If the fitting is reused, make sure metal teeth are present in the split ring.

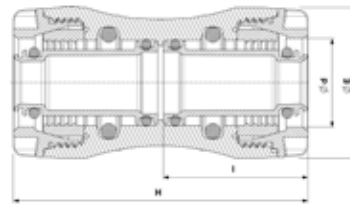


PLASSON G-PLASS - Features and Benefits:

- Designed, tested, and approved for use in gas systems in accordance with ISO 17885 standard.
- Diameters 32-63 mm in various geometries: couplers, elbows, tees and threaded male transitions.
- Fast and simple assembly, ideal for house connections.
- Compact size - enables assembly in confined spaces.
- Designed to accommodate PLASSON EFV (Excess Flow Valve).
- Multiple sealing elements ensuring leak-tight assembly.
- Full end load performance.
- Approvals:
 - ISO 17885 for Gas
 - DVGW G 5600-2

Coupler

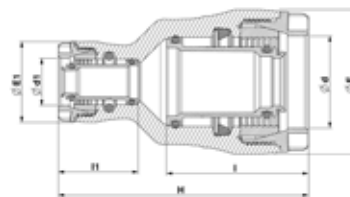
150100



| Product Code | Size d | E | H | I | UB | W |
|--------------|--------|-----|-----|----|----|---|
| 150100032 | 32 | 58 | 112 | 55 | | |
| 150100040 | 40 | 70 | 148 | 73 | | |
| 150100050 | 50 | 85 | 167 | 82 | | |
| 150100063 | 63 | 103 | 192 | 95 | | |

Reducing Coupler

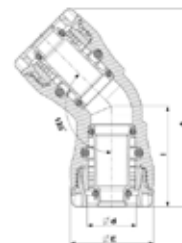
151100



| Product Code | Size d | E | E1 | H | I | L1 | UB | W |
|--------------|---------|-----|----|-----|----|----|----|---|
| 151100040032 | 40 x 32 | 70 | 58 | 144 | 74 | 57 | | |
| 151100050032 | 50 x 32 | 85 | 58 | 158 | 83 | 57 | | |
| 151100050040 | 50 x 40 | 85 | 70 | 172 | 83 | 57 | | |
| 151100063032 | 63 x 32 | 103 | 58 | 177 | 96 | 57 | | |
| 151100063040 | 63 x 40 | 103 | 70 | 192 | 96 | 75 | | |
| 151100063050 | 63 x 50 | 103 | 85 | 196 | 96 | 85 | | |

45° Elbow

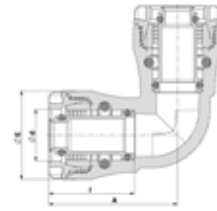
150600



| Product Code | Size d | E | A | I | UB | W |
|--------------|--------|-----|-----|----|----|---|
| 150600032 | 32 | 58 | 69 | 56 | | |
| 150600040 | 40 | 70 | 91 | 74 | | |
| 150600050 | 50 | 85 | 104 | 83 | | |
| 150600063 | 63 | 103 | 123 | 95 | | |

90° Elbow

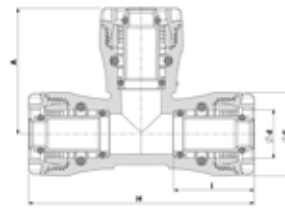
150500



| Product Code | Size d | E | A | I | UB | W |
|--------------|--------|-----|-----|----|----|---|
| 150500032 | 32 | 58 | 83 | 56 | | |
| 150500040 | 40 | 70 | 109 | 73 | | |
| 150500050 | 50 | 85 | 123 | 82 | | |
| 150500063 | 63 | 103 | 146 | 95 | | |

90° Tee

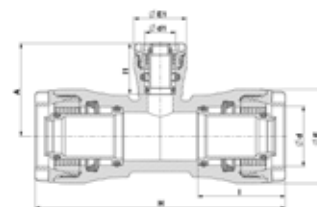
150400



| Product Code | Size d | E | A | H | I | UB | W |
|--------------|--------|-----|-----|-----|----|----|---|
| 150400032 | 32 | 58 | 86 | 156 | 56 | | |
| 150400040 | 40 | 70 | 111 | 198 | 73 | | |
| 150400050 | 50 | 85 | 128 | 223 | 82 | | |
| 150400063 | 63 | 103 | 152 | 271 | 95 | | |

90° Reducing Tee

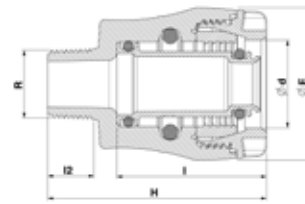
153400



| Product Code | Size d | A | E | E1 | H | I | L1 | UB | W |
|--------------|--------------|-----|-----|----|-----|----|----|----|---|
| 153400040032 | 40 x 32 x 40 | 95 | 70 | 58 | 198 | 73 | 56 | | |
| 153400050032 | 50 x 32 x 50 | 100 | 85 | 58 | 223 | 82 | 56 | | |
| 153400063032 | 63 x 32 x 63 | 102 | 103 | 58 | 271 | 95 | 56 | | |

Male Adaptor

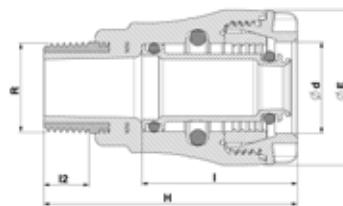
150200



| Product Code | Size dxR | E | H | I | L2 | UB | W |
|--------------|-------------|-----|-----|----|----|----|---|
| 150200032010 | 32 x 1" | 58 | 87 | 57 | 19 | | |
| 150200040013 | 40 x 1 1/4" | 70 | 109 | 76 | 21 | | |
| 150200050015 | 50 x 1 1/2" | 85 | 118 | 85 | 21 | | |
| 150200063020 | 63 x 2" | 103 | 133 | 97 | 25 | | |

Male Adaptor with Threaded Brass Offtake

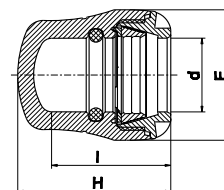
157200



| Product Code | Size dxR | E | H | I | L2 | UB | W |
|--------------|-------------|-----|-----|----|----|----|---|
| 157200032010 | 32 x 1" | 58 | 95 | 57 | 17 | | |
| 157200040013 | 40 x 1 1/4" | 70 | 117 | 76 | 19 | | |
| 157200050015 | 50 x 1 1/2" | 85 | 126 | 85 | 19 | | |
| 157200063020 | 63 x 2" | 103 | 144 | 97 | 23 | | |

End Cap Body for Gas

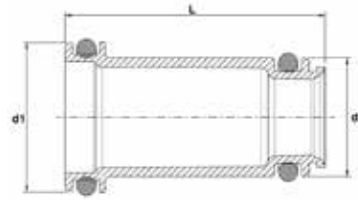
151200



| Product Code | Size d | E | H | I | UB | W |
|--------------|--------|-----|-----|----|----|---|
| 151200032 | 32 | 58 | 70 | 55 | | |
| 151200040 | 40 | 70 | 93 | 74 | | |
| 151200050 | 50 | 85 | 106 | 84 | | |
| 151200063 | 63 | 103 | 122 | 95 | | |

G-PLASS Liner

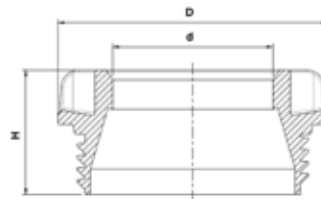
159511



| Product Code | Size d | L | d1 | d2 | UB | W |
|--------------|--------|----|------|------|----|---|
| 159511032P | 32 | 55 | 31.7 | 25.0 | | |
| 159511040P | 40 | 68 | 38.7 | 31.2 | | |
| 159511050P | 50 | 76 | 48.9 | 39.3 | | |
| 159511063P | 63 | 85 | 62.8 | 50.0 | | |

G-PLASS Nut

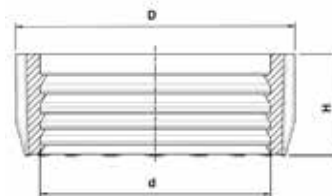
150040



| Product Code | Size d | D | H | UB | W |
|--------------|--------|------|------|----|---|
| 150040032P | 32 | 56,4 | 26,2 | | |
| 150040040P | 40 | 68,0 | 35,6 | | |
| 150040050P | 50 | 82,5 | 41,4 | | |
| 150040063P | 63 | 99,3 | 47,7 | | |

G-PLASS Split Ring

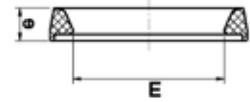
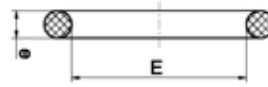
150030



| Product Code | Size d | D | H | UB | W |
|--------------|--------|------|------|----|---|
| 150030032P | 32 | 44,1 | 15,8 | | |
| 150030040P | 40 | 53,1 | 21,5 | | |
| 150030050P | 50 | 66,0 | 25,5 | | |
| 150030063P | 63 | 84,5 | 27,6 | | |

G-PLASS O-Ring/Shaped Seal

150020/100029



| Product Code | Size d | E | e | UB | W |
|--------------|--------|----|----|----|---|
| 150020032P | 32 | 31 | 6 | | |
| 150029040P* | 40 | 38 | 10 | | |
| 150029050P* | 50 | 49 | 10 | | |
| 150029063P* | 63 | 61 | 11 | | |

* Shaped Seal

G-PLASS Wrench

159900



| Product Code | Size | UB | W |
|--------------|-------|----|-----|
| 15990002P | 32-63 | 1 | 150 |

G-PLASS Integral Chamfer Tool



| Product Code | Size | UB | W |
|--------------|-------|----|-----|
| 159600063020 | 20-63 | 1 | 230 |

08019232

GPLASS

Trusted Gas Fitting



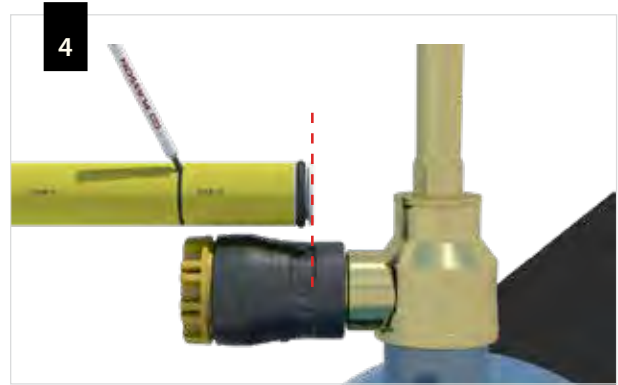
Instruction For Use



08019232

GPLASS

Trusted Gas Fitting



Instruction For Use





The logo consists of a red square containing a white stylized 'P' icon, followed by the word 'PLASSON' in white uppercase letters on a red background.

PLASSON

SILVER LINE FITTINGS



Silver Line

140100

Page 246 | Coupling
Enlace Recto



141100

Page 247 | Reducing Coupling



140200

Page 247 | Male Adaptor
Enlace Mixto Rosca Macho



140300

Page 248 | Female Adaptor
Enlace Mixto Rosca Hembra



141200

Page 248 | End Plug
Tapón Final



140400

Page 249 | 90° Tee
Te de 90°



141400

Page 249 | 90° Tee with Threaded
Female Offtake
Te de 90° Compresión
Rosca Hembra



148400

Page 250 | 90° Tee with Threaded
Male Offtake
Te de 90° Compresión
Rosca Macho



143400

Page 250 | 90° Reducing Tee With
Irrifit Outlet
Te de 90° Reductor



140500

Page 251 | 90° Elbow
Codo de 90°



141500

Page 251 | 90° Elbow with Threaded
Female Offtake
Codo de 90° Compresión
Rosca Hembra



148500

Page 252 | 90° Elbow with Threaded
Male Offtake
Codo de 90° Compresión
Rosca Macho



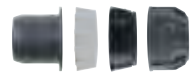
146500

Page 252 | Corner Elbow
Codo de Esquina



149300

Page 253 | Reducing Set
Juego Reductor



1401M0

Page 253 | Coupler Union Adaptor
Enlace Recto Con Racor



1498M0

Page 254 | Union Adaptor
Adaptador A Rosca Macho



142500

Page 254 | Threaded Adaptor
Adaptador Roscado



078901

Page 255 | Threaded Male Adaptor
Adaptador Compresión
Rosca Macho



148940

Page 255 | Nut Threaded Adaptor
Tuerca para Adaptador de Compresión



140040

Page 256 | Nut
Racor



140030

Page 256 | Split Ring - Polyacetal
Casquillo de Apriete (acetal)



070020

Page 257 | O-Ring
Junta Tórica/Seiil



140050

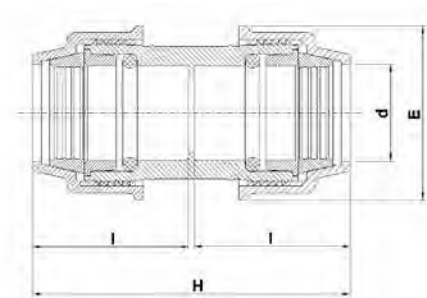
Page 257 | Insert
Inserto de PP



Coupling

140100

Enlace Recto

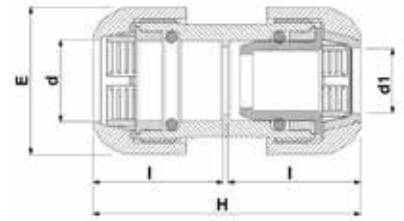


| Product Code | Size d x d | E | H | I | UB | UC | W |
|--------------|------------|-----|-----|----|----|-----|-----|
| 140100016 | 16 x 16 | 39 | 105 | 50 | 10 | 400 | 50 |
| 140100020 | 20 x 20 | 42 | 90 | 44 | 10 | 500 | 40 |
| 140100025 | 25 x 25 | 50 | 98 | 48 | 10 | 300 | 60 |
| 140100032 | 32 x 32 | 61 | 114 | 56 | 10 | 160 | 100 |
| 140100040 | 40 x 40 | 73 | 127 | 62 | — | 100 | 150 |
| 140100050 | 50 x 50 | 92 | 146 | 71 | — | 60 | 250 |
| 140100063 | 63 x 63 | 106 | 167 | 82 | — | 40 | 400 |

Reducing Coupling

141100

Enlace Recto Reductor

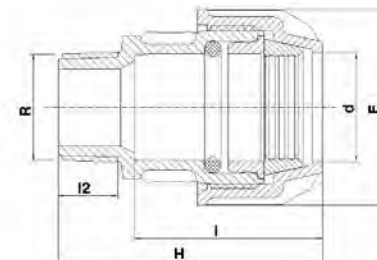


| Product Code | Size d x d | E | H | I | UB | UC | W |
|--------------|------------|-----|-----|----|----|-----|-----|
| 141100025020 | 25x20 | 50 | 98 | 48 | 10 | 240 | 70 |
| 141100032020 | 32x20 | 61 | 114 | 56 | 10 | 160 | 120 |
| 141100032025 | 32x25 | 61 | 114 | 56 | 10 | 160 | 120 |
| 141100040025 | 40x25 | 73 | 127 | 62 | — | 120 | 200 |
| 141100040032 | 40x32 | 73 | 127 | 62 | — | 120 | 180 |
| 141100050025 | 50x25 | 92 | 146 | 71 | — | 60 | 340 |
| 141100050032 | 50x32 | 92 | 146 | 71 | — | 60 | 340 |
| 141100050040 | 50x40 | 92 | 146 | 71 | — | 60 | 330 |
| 141100063025 | 63x25 | 106 | 167 | 82 | — | 40 | 520 |
| 141100063032 | 63x32 | 106 | 167 | 82 | — | 40 | 510 |
| 141100063040 | 63x40 | 106 | 167 | 82 | — | 40 | 510 |
| 141100063050 | 63x50 | 106 | 167 | 82 | — | 40 | 420 |

Male Adaptor

140200

Enlace Mixto Rosca Macho

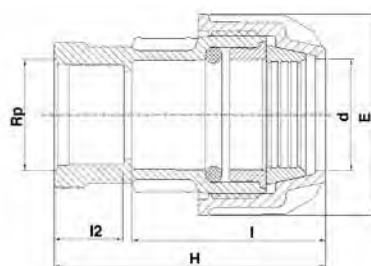


| Product Code | Size d x R | E | H | I | I2 | UB | UC | W |
|--------------|-------------|-----|-----|----|----|----|-----|-----|
| 140200016003 | 16 x 3/8" | 32 | 73 | 59 | 13 | 10 | 500 | 30 |
| 140200016005 | 16 x 1/2" | 39 | 79 | 59 | 16 | 10 | 500 | 30 |
| 140200016007 | 16 x 3/4" | 39 | 80 | 59 | 17 | 10 | 500 | 30 |
| 140200020005 | 20 x 1/2" | 42 | 71 | 50 | 17 | 10 | 600 | 20 |
| 140200020007 | 20 x 3/4" | 42 | 71 | 50 | 18 | 10 | 600 | 20 |
| 140200020010 | 20 x 1" | 50 | 77 | 50 | 20 | 10 | 480 | 40 |
| 140200025005 | 25 x 1/2" | 50 | 75 | 54 | 17 | 10 | 480 | 30 |
| 140200025007 | 25 x 3/4" | 50 | 75 | 54 | 17 | 10 | 480 | 40 |
| 140200025010 | 25 x 1" | 50 | 77 | 50 | 18 | 10 | 480 | 40 |
| 140200032007 | 32 x 3/4" | 61 | 82 | 66 | 20 | 10 | 280 | 60 |
| 140200032010 | 32 x 1" | 61 | 84 | 60 | 18 | 10 | 280 | 60 |
| 140200032013 | 32 x 1 1/4" | 61 | 86 | 58 | 20 | 10 | 280 | 70 |
| 140200032015 | 32 x 1 1/2" | 73 | 98 | 73 | 22 | — | 150 | 130 |
| 140200040010 | 40 x 1" | 73 | 97 | 73 | 22 | — | 150 | 90 |
| 140200040013 | 40 x 1 1/4" | 73 | 99 | 73 | 20 | — | 150 | 90 |
| 140200040015 | 40 x 1 1/2" | 73 | 98 | 73 | 22 | — | 150 | 100 |
| 140200040020 | 40 x 2" | 92 | 110 | 80 | 26 | — | 100 | 220 |
| 140200050015 | 50 x 1 1/2" | 92 | 107 | 80 | 22 | — | 100 | 150 |
| 140200050020 | 50 x 2" | 92 | 110 | 90 | 26 | — | 100 | 150 |
| 140200063020 | 63 x 2" | 106 | 120 | 99 | 26 | — | 60 | 270 |

Female Adaptor

140300

Enlace Mixto Rosca Hembra

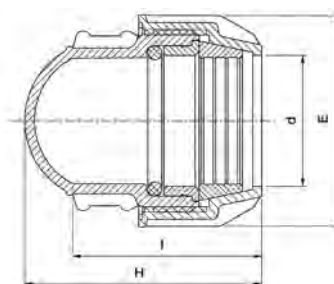


| Product Code | Size d x Rp | E | H | I | I2 | UB | UC | W |
|--------------|-------------|-----|-----|----|----|----|-----|-----|
| 140300016005 | 16 x 1/2" | 39 | 77 | 55 | 19 | 10 | 500 | 40 |
| 140300016007 | 16 x 3/4" | 39 | 79 | 56 | 19 | 10 | 500 | 40 |
| 140300020005 | 20 x 1/2" | 42 | 71 | 51 | 18 | 10 | 600 | 30 |
| 140300020007 | 20 x 3/4" | 42 | 72 | 51 | 19 | 10 | 600 | 30 |
| 140300020010 | 20 x 1" | 50 | 80 | 54 | 21 | 10 | 300 | 30 |
| 140300025007 | 25 x 3/4" | 50 | 75 | 54 | 19 | 10 | 400 | 40 |
| 140300025010 | 25 x 1" | 50 | 80 | 54 | 21 | 10 | 400 | 40 |
| 140300032007 | 32 x 3/4" | 61 | 82 | 61 | 19 | 10 | 280 | 60 |
| 140300032010 | 32 x 1" | 61 | 84 | 61 | 21 | 10 | 230 | 60 |
| 140300032013 | 32 x 1 1/4" | 73 | 101 | 73 | 25 | 5 | 150 | 70 |
| 140300032015 | 32 x 1 1/2" | 73 | 101 | 73 | 25 | — | 150 | 120 |
| 140300040010 | 40 x 1" | 73 | 97 | 73 | 21 | — | 150 | 100 |
| 140300040013 | 40 x 1 1/4" | 73 | 101 | 73 | 25 | — | 150 | 110 |
| 140300040015 | 40 x 1 1/2" | 73 | 101 | 73 | 25 | — | 150 | 120 |
| 140300050015 | 50 x 1 1/2" | 92 | 107 | 82 | 25 | — | 90 | 170 |
| 140300050020 | 50 x 2" | 92 | 112 | 82 | 30 | — | 90 | 190 |
| 140300063020 | 63 x 2" | 106 | 119 | 86 | 30 | — | 60 | 260 |

End Plug

141200

Tapón Final

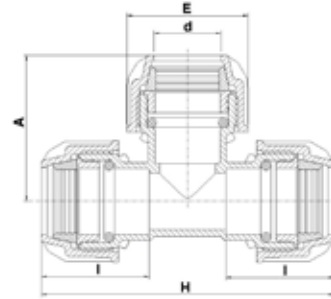


| Product Code | Size d | E | H | I | UB | UC | W |
|--------------|--------|-----|-----|----|----|-----|----|
| 141200025 | 25 | 50 | 59 | 48 | 10 | 520 | 30 |
| 141200032 | 32 | 61 | 67 | 54 | 10 | 330 | 53 |
| 141200040 | 40 | 73 | 80 | 67 | — | 180 | 80 |
| 141200050 | 50 | 92 | 93 | 71 | — | 100 | 54 |
| 141200063 | 63 | 105 | 112 | 80 | — | 60 | 86 |

90° Tee

140400

Te de 90°

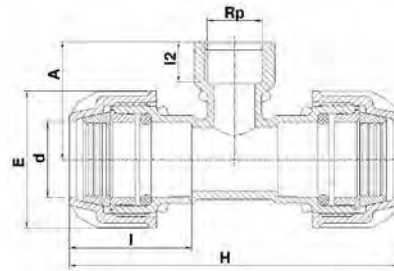


| Product Code | Size d x d x d | E | H | I | A | UB | UC | W |
|--------------|----------------|-----|-----|----|-----|----|-----|-----|
| 140400016 | 16 x 16 x 16 | 39 | 126 | 50 | 63 | 10 | 200 | 79 |
| 140400020 | 20 x 20 x 20 | 42 | 113 | 43 | 57 | 10 | 250 | 77 |
| 140400025 | 25 x 25 x 25 | 50 | 124 | 47 | 60 | 10 | 170 | 85 |
| 140400032 | 32 x 32 x 32 | 61 | 150 | 56 | 75 | 5 | 100 | 148 |
| 140400040 | 40 x 40 x 40 | 73 | 173 | 62 | 86 | — | 60 | 244 |
| 140400050 | 50 x 50 x 50 | 92 | 207 | 74 | 104 | — | 32 | 394 |
| 140400063 | 63 x 63 x 63 | 106 | 239 | 82 | 119 | — | 20 | 643 |

90° Tee with Threaded Female Offtake

141400

Te de 90° Compresión Rosca Hembra

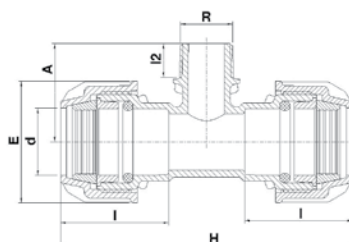


| Product Code | Size d x Rp x d | E | H | I | I2 | A | UB | UC | W |
|--------------|------------------|-----|-----|----|----|----|----|-----|-----|
| 141400016005 | 16 x 1/2" x 16 | 39 | 124 | 51 | 19 | 30 | 10 | 240 | 66 |
| 141400016007 | 16 x 3/4" x 16 | 39 | 122 | 50 | 19 | 30 | 10 | 240 | 59 |
| 141400020005 | 20 x 1/2" x 20 | 42 | 113 | 44 | 18 | 43 | 10 | 320 | 48 |
| 141400020007 | 20 x 3/4" x 20 | 42 | 113 | 44 | 19 | 45 | 10 | 320 | 50 |
| 141400025005 | 25 x 1/2" x 25 | 50 | 123 | 48 | 18 | 45 | 10 | 200 | 71 |
| 141400025007 | 25 x 3/4" x 25 | 50 | 123 | 48 | 19 | 48 | 10 | 200 | 71 |
| 141400025010 | 25 x 1" x 25 | 50 | 123 | 48 | 21 | 50 | 10 | 200 | 75 |
| 141400025013 | 25 x 1 1/4" x 25 | 73 | 173 | 62 | 25 | 67 | 5 | 70 | — |
| 141400032005 | 32 x 1/2" x 32 | 61 | 150 | 56 | 18 | 49 | 5 | 120 | 120 |
| 141400032007 | 32 x 3/4" x 32 | 61 | 150 | 56 | 19 | 52 | 5 | 120 | 118 |
| 141400032010 | 32 x 1" x 32 | 61 | 150 | 56 | 21 | 55 | 5 | 120 | 123 |
| 141400032013 | 32 x 1 1/4" x 32 | 73 | 173 | 62 | 25 | 67 | 5 | 70 | 270 |
| 141400032015 | 32 x 1 1/2" x 32 | 73 | 173 | 62 | 25 | 68 | 5 | 60 | 280 |
| 141400040010 | 40 x 1" x 40 | 73 | 173 | 62 | 21 | 63 | — | 70 | 188 |
| 141400040013 | 40 x 1 1/4" x 40 | 73 | 173 | 62 | 25 | 67 | — | 70 | 207 |
| 141400040015 | 40 x 1 1/2" x 40 | 73 | 173 | 62 | 25 | 68 | — | 60 | 204 |
| 141400040020 | 40 x 2" x 40 | 92 | 200 | 72 | 30 | 79 | — | 40 | 490 |
| 141400050015 | 50 x 1 1/2" x 50 | 92 | 200 | 72 | 25 | 73 | — | 40 | 323 |
| 141400050020 | 50 x 2" x 50 | 92 | 200 | 72 | 30 | 79 | — | 40 | 348 |
| 141400063020 | 63 x 2" x 63 | 106 | 239 | 82 | 30 | 86 | — | 20 | 522 |

90° Tee with Threaded Male Offtake

148400

Te de 90° Compresión Rosca Macho

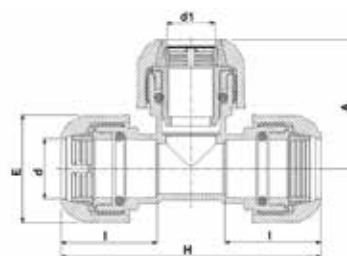


| Product Code | Size d x R x d | E | H | I | I2 | A | UB | UC | W |
|--------------|------------------|-----|-----|----|----|----|----|-----|-----|
| 148400016005 | 16 x 1/2" x 16 | 42 | 113 | 44 | 17 | 44 | 10 | 300 | 33 |
| 148400016007 | 16 x 3/4" x 16 | 39 | 113 | 44 | 18 | 45 | 10 | 300 | 35 |
| 148400020005 | 20 x 1/2" x 20 | 42 | 113 | 44 | 17 | 44 | 10 | 300 | 44 |
| 148400020007 | 20 x 3/4" x 20 | 42 | 113 | 44 | 18 | 45 | 10 | 300 | 45 |
| 148400025005 | 25 x 1/2" x 25 | 50 | 124 | 48 | 17 | 45 | 10 | 220 | 63 |
| 148400025007 | 25 x 3/4" x 25 | 50 | 124 | 48 | 18 | 47 | 10 | 220 | 67 |
| 148400032007 | 32 x 3/4" x 32 | 61 | 150 | 56 | 18 | 49 | 5 | 120 | 112 |
| 148400032010 | 32 x 1" x 32 | 61 | 150 | 56 | 20 | 53 | 5 | 120 | 114 |
| 148400040010 | 40 x 1" x 40 | 73 | 173 | 62 | 20 | 65 | — | 70 | 182 |
| 148400040013 | 40 x 1 1/4" x 40 | 73 | 173 | 62 | 22 | 68 | — | 70 | 189 |
| 148400040015 | 40 x 1 1/2" x 40 | 73 | 173 | 62 | 22 | 69 | — | 70 | 192 |
| 148400050015 | 50 x 1 1/2" x 50 | 92 | 207 | 72 | 22 | 73 | — | 40 | 308 |
| 148400050020 | 50 x 2" x 50 | 92 | 207 | 72 | 26 | 77 | — | 40 | 316 |
| 148400063020 | 63 x 2" x 63 | 106 | 239 | 82 | 26 | 84 | — | 24 | 486 |

90° Reducing Tee with Irrifit Outlet

143400

Te de 90° Reductor

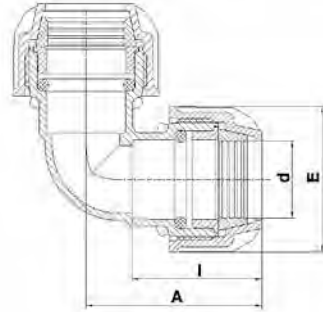


| Product Code | Size d x d1 x d | E | H | I | A | UB | UC | W |
|--------------|-----------------|-----|-----|----|-----|----|-----|-----|
| 143400020016 | 20 x 16 x 20 | 42 | 113 | 44 | 48 | 10 | 300 | 60 |
| 143400025016 | 25 x 16 x 25 | 50 | 124 | 48 | 50 | 10 | 200 | 70 |
| 143400032016 | 32 x 16 x 32 | 61 | 150 | 56 | 54 | 5 | 100 | 120 |
| 143400020020 | | | | | | 10 | 180 | 70 |
| 143400025020 | 25 x 20 x 25 | 50 | 124 | 47 | 60 | 5 | 170 | 80 |
| 143400032020 | 32 x 20 x 32 | 61 | 150 | 56 | 75 | 5 | 100 | 170 |
| 143400032025 | 32 x 25 x 32 | 61 | 150 | 56 | 75 | 5 | 100 | 170 |
| 143400040025 | 40 x 25 x 40 | 73 | 173 | 62 | 86 | | 60 | 290 |
| 143400040032 | 40 x 32 x 40 | 73 | 173 | 62 | 86 | | 60 | 250 |
| 143400050025 | 50 x 25 x 50 | 92 | 207 | 74 | 104 | | 32 | 500 |
| 143400050032 | 50 x 32 x 50 | 92 | 207 | 74 | 104 | | 32 | 500 |
| 143400050040 | 50 x 40 x 50 | 92 | 207 | 74 | 104 | | 32 | 500 |
| 143400063032 | 63 x 32 x 63 | 106 | 239 | 82 | 119 | | 20 | 770 |
| 143400063040 | 63 x 40 x 63 | 106 | 239 | 82 | 119 | | 20 | 770 |
| 143400063050 | 63 x 50 x 63 | 106 | 239 | 82 | 119 | | 20 | 680 |

90° Elbow

140500

Codo de 90°

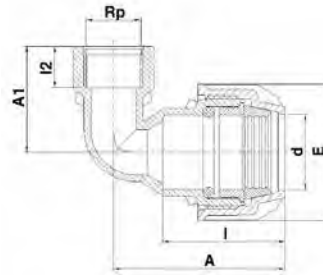


| Product Code | Size d x d | E | I | A | UB | UC | W |
|--------------|------------|-----|----|-----|----|-----|-----|
| 140500016 | 16 x 16 | 39 | 51 | 64 | 10 | 350 | 50 |
| 140500020 | 20 x 20 | 42 | 43 | 57 | 10 | 440 | 38 |
| 140500025 | 25 x 25 | 50 | 47 | 62 | 10 | 250 | 59 |
| 140500032 | 32 x 32 | 61 | 56 | 75 | 10 | 150 | 102 |
| 140500040 | 40 x 40 | 73 | 62 | 86 | — | 90 | 164 |
| 140500050 | 50 x 50 | 92 | 74 | 104 | — | 50 | 276 |
| 140500063 | 63 x 63 | 106 | 82 | 119 | — | 32 | 442 |

90° Elbow with Threaded Female Offtake

141500

Codo de 90° Compresión Rosca Hembra

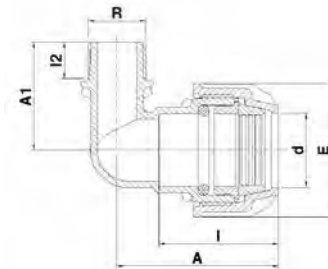


| Product Code | Size d x Rp | E | I | I2 | A | A1 | UB | UC | W |
|--------------|-------------|-----|----|----|-----|----|----|-----|-----|
| 141500016005 | 16 x 1/2" | 39 | 50 | 19 | 66 | 39 | 10 | 500 | 39 |
| 141500020005 | 20 x 1/2" | 42 | 44 | 17 | 56 | 42 | 10 | 600 | 29 |
| 141500020007 | 20 x 3/4" | 42 | 44 | 18 | 56 | 42 | 10 | 500 | 30 |
| 141500025005 | 25 x 1/2" | 50 | 48 | 18 | 68 | 45 | 10 | 380 | 44 |
| 141500025007 | 25 x 3/4" | 50 | 48 | 18 | 68 | 45 | 10 | 380 | 43 |
| 141500025010 | 25 x 1" | 50 | 48 | 21 | 68 | 50 | 10 | 340 | 48 |
| 141500032007 | 32 x 3/4" | 61 | 56 | 18 | 75 | 47 | 10 | 220 | 64 |
| 141500032010 | 32 x 1" | 61 | 56 | 21 | 75 | 60 | 10 | 200 | 70 |
| 141500032013 | 32 x 1 1/4" | 61 | 56 | 25 | 75 | 66 | 10 | 160 | 91 |
| 141500040013 | 40 x 1 1/4" | 73 | 62 | 25 | 86 | 70 | — | 120 | 130 |
| 141500040015 | 40 x 1 1/2" | 73 | 62 | 25 | 86 | 70 | — | 110 | 141 |
| 141500040020 | 40 x 2" | 92 | 72 | 30 | 102 | 79 | 70 | 1 | 300 |
| 141500050015 | 50 x 1 1/2" | 92 | 74 | 25 | 102 | 79 | — | 70 | 203 |
| 141500050020 | 50 x 2" | 92 | 74 | 30 | 102 | 79 | — | 70 | 226 |
| 141500063020 | 63 x 2" | 106 | 82 | 30 | 115 | 86 | — | 44 | 327 |

90° Elbow with Threaded Male Offtake

148500

Codo de 90° Compresión Rosca Macho

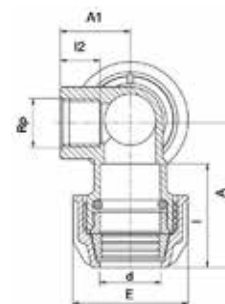


| Product Code | Size d x R | E | I | I2 | A | A1 | UB | UC | W |
|--------------|-------------|-----|----|----|-----|----|----|-----|-----|
| 148500016005 | 16 x 1/2" | 39 | 58 | 17 | 70 | 44 | 10 | 600 | 28 |
| 148500016007 | 16 x 3/4" | 39 | 58 | 18 | 70 | 45 | 10 | 600 | 28 |
| 148500020005 | 20 x 1/2" | 42 | 43 | 17 | 57 | 44 | 10 | 600 | 26 |
| 148500020007 | 20 x 3/4" | 42 | 43 | 18 | 57 | 45 | 10 | 600 | 29 |
| 148500025005 | 25 x 1/2" | 50 | 47 | 17 | 62 | 45 | 10 | 400 | 36 |
| 148500025007 | 25 x 3/4" | 50 | 47 | 18 | 62 | 47 | 10 | 400 | 39 |
| 148500025010 | 25 x 1" | 50 | 47 | 19 | 62 | 49 | 10 | 400 | 39 |
| 148500032005 | 32 x 1/2" | 61 | 56 | 17 | 75 | 49 | 10 | 240 | 65 |
| 148500032007 | 32 x 3/4" | 61 | 56 | 18 | 75 | 49 | 10 | 240 | 62 |
| 148500032010 | 32 x 1" | 61 | 56 | 20 | 75 | 53 | 10 | 240 | 66 |
| 148500040010 | 40 x 1" | 73 | 62 | 20 | 86 | 65 | — | 120 | 103 |
| 148500040013 | 40 x 1 1/4" | 73 | 62 | 22 | 86 | 68 | — | 120 | 114 |
| 148500040015 | 40 x 1 1/2" | 73 | 62 | 22 | 86 | 69 | — | 120 | 121 |
| 148500050015 | 50 x 1 1/2" | 92 | 74 | 22 | 104 | 73 | — | 70 | 176 |
| 148500050020 | 50 x 2" | 92 | 74 | 26 | 104 | 77 | — | 70 | 192 |
| 148500063020 | 63 x 2" | 106 | 82 | 26 | 119 | 84 | — | 48 | 248 |

Corner Elbow

146500

Codo de Esquina

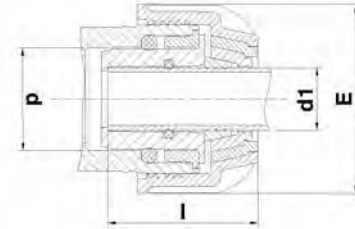
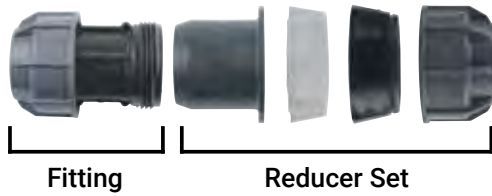


| Product Code | Size d x Rp | E | I | I2 | A | A1 | UB | UC | W |
|--------------|-------------|----|----|----|----|----|----|-----|----|
| 146500020005 | 20 x 1/2" | 42 | 39 | 17 | 58 | 30 | 10 | 350 | 50 |
| 146500025005 | 25 x 1/2" | 50 | 44 | 17 | 62 | 30 | 10 | 250 | 70 |
| 146500025007 | 25 x 3/4" | 50 | 44 | 17 | 62 | 30 | 10 | 250 | 60 |

Reducing Set

149300

Juego Reductor



| Product Code | Size d x d1 | E | I | UB | UC | W |
|--------------|-------------|-----|----|----|-----|-----|
| 149300025020 | 25 x 20 | 50 | 42 | 10 | 450 | 28 |
| 149300032020 | 32 x 20 | 61 | 48 | 10 | 400 | 33 |
| 149300032025 | 32 x 25 | 61 | 46 | 10 | 360 | 29 |
| 149300040020 | 40 x 20 | 73 | 55 | 10 | 180 | 60 |
| 149300040025 | 40 x 32 | 73 | 55 | 10 | 180 | 70 |
| 149300040032 | 40 x 32 | 73 | 55 | 10 | 250 | 48 |
| 149300050025 | 50 x 25 | 92 | 59 | 5 | 200 | 83 |
| 149300050032 | 50 x 32 | 92 | 64 | 5 | 200 | 79 |
| 149300050040 | 50 x 40 | 92 | 62 | 5 | 200 | 75 |
| 149300063025 | 63 x 25 | 106 | 63 | 1 | 100 | 150 |
| 149300063032 | 63 x 32 | 106 | 68 | 1 | 100 | 144 |
| 149300063040 | 63 x 40 | 106 | 74 | 1 | 100 | 136 |
| 149300063050 | 63 x 50 | 106 | 72 | 1 | 100 | 128 |

Coupler Union Adaptor

1401M0

Enlace Recto Con Racor

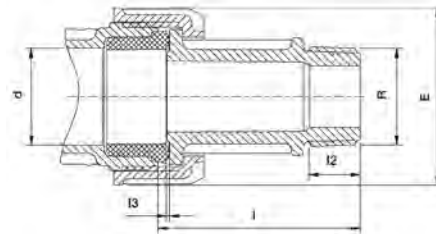


| Product Code | Size d x d1 | UB | UC | W |
|--------------|-------------|----|-----|----|
| 1401M0032007 | 32 x 3/4" | 5 | 100 | 9 |
| 1401M0032010 | 32 x 1" | 5 | 100 | 12 |
| 1401M0040010 | 40 x 1" | — | 60 | 13 |
| 1401M0040015 | 40 x 1 1/2" | — | 60 | 14 |
| 1401M0050015 | 50 x 1 1/2" | — | 40 | 24 |
| 1401M0050020 | 50 x 2" | — | 40 | 23 |
| 1401M0063015 | 63 x 1 1/2" | — | 25 | 38 |
| 1401M0063020 | 63 x 2" | — | 25 | 49 |

Union Adaptor

1498M0

Adaptador A Rosca Macho

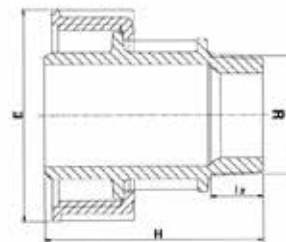


| Product Code | Size d x R | E | I | I2 | I3 | UB | UC | W |
|--------------|-------------|-----|----|----|----|----|-----|-----|
| 1498M0032007 | 32 x 3/4" | 61 | 68 | 18 | 1 | 1 | 180 | 77 |
| 1498M0032010 | 32 x 1" | 61 | 69 | 20 | 1 | 1 | 180 | 55 |
| 1498M0040010 | 40 x 1" | 73 | 70 | 20 | 1 | 1 | 130 | 142 |
| 1498M0040015 | 40 x 1 1/2" | 73 | 71 | 22 | 1 | 1 | 130 | 89 |
| 1498M0050015 | 50 x 1 1/2" | 92 | 73 | 24 | 1 | 1 | 80 | 126 |
| 1498M0050020 | 50 x 2" | 92 | 79 | 27 | 1 | 1 | 80 | 133 |
| 1498M0063015 | 63 x 1 1/2" | 106 | 75 | 22 | 1 | 1 | 60 | — |
| 1498M0063020 | 63 x 2" | 106 | 77 | 26 | 1 | 1 | 60 | 306 |

Threaded Adaptor

142500

Adaptador Roscado

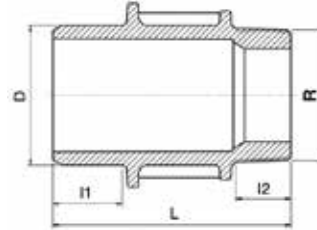


| Product Code | Size d x R | E | H | I2 | UB | UC | W |
|--------------|-------------|-----|-----|----|----|-----|-----|
| 142500032005 | 32 x 1/2" | 61 | 84 | 17 | 1 | 180 | 50 |
| 142500032007 | 32 x 3/4" | 61 | 85 | 18 | 1 | 180 | 50 |
| 142500032010 | 32 x 1" | 61 | 87 | 20 | 1 | 180 | 52 |
| 142500040010 | 40 x 1" | 74 | 99 | 20 | 1 | 130 | 75 |
| 142500040013 | 40 x 1 1/4" | 74 | 100 | 22 | 1 | 130 | 77 |
| 142500040015 | 40 x 1 1/2" | 74 | 100 | 22 | 1 | 130 | 82 |
| 142500050010 | 50 x 1" | 92 | 102 | 20 | 1 | 80 | 118 |
| 142500050013 | 50 x 1 1/4" | 92 | 104 | 22 | 1 | 80 | 122 |
| 142500050015 | 50 x 1 1/2" | 92 | 104 | 22 | 1 | 80 | 120 |
| 142500050020 | 50 x 2" | 92 | 107 | 26 | 1 | 80 | 130 |
| 142500063010 | 63 x 1" | 106 | 118 | 20 | 1 | 60 | 186 |
| 142500063013 | 63 x 1 1/4" | 106 | 121 | 22 | 1 | 60 | 189 |
| 142500063015 | 63 x 1 1/2" | 106 | 121 | 22 | 1 | 60 | 191 |
| 142500063020 | 63 x 2" | 106 | 124 | 26 | 1 | 60 | 196 |
| 142500063025 | 63 x 2 1/2" | 106 | 126 | 29 | 1 | 60 | 210 |

Threaded Male Adaptor

078901

Adaptador Compresión Rosca Macho



| Product Code | Size d x R | L | I1 | I2 | UB | UC | W |
|---------------|-------------|-----|----|----|----|-----|-----|
| 078901025005P | 25 x 1/2" | 79 | 29 | 17 | 10 | 500 | 17 |
| 078901025007P | 25 x 3/4" | 80 | 29 | 18 | 10 | 500 | 20 |
| 078901032005P | 32 x 1/2" | 84 | 27 | 17 | 10 | 400 | 34 |
| 078901032007P | 32 x 3/4" | 85 | 27 | 18 | 10 | 400 | 35 |
| 078901032010P | 32 x 1" | 87 | 27 | 20 | 10 | 400 | 37 |
| 078901040010P | 40 x 1" | 99 | 33 | 20 | — | 220 | 54 |
| 078901040013P | 40 x 1 1/4" | 100 | 33 | 22 | — | 220 | 57 |
| 078901040015P | 40 x 1 1/2" | 100 | 33 | 22 | — | 220 | 61 |
| 078901050010P | 50 x 1" | 102 | 34 | 20 | — | 140 | 80 |
| 078901050013P | 50 x 1 1/4" | 104 | 34 | 22 | — | 140 | 40 |
| 078901050015P | 50 x 1 1/2" | 104 | 34 | 22 | — | 140 | 84 |
| 078901050020P | 50 x 2" | 107 | 34 | 26 | — | 140 | 91 |
| 078901063010P | 63 x 1" | 118 | 50 | 20 | — | 80 | 178 |
| 078901063013P | 63 x 1 1/4" | 121 | 50 | 22 | — | 80 | 140 |
| 078901063015P | 63 x 1 1/2" | 121 | 50 | 22 | — | 80 | 140 |
| 078901063020P | 63 x 2" | 124 | 50 | 26 | — | 80 | 146 |
| 078901063025P | 63 x 2 1/2" | 126 | 50 | 29 | — | 80 | 158 |

Nut for Threaded Adaptor

148940

Tuerca para Adaptador de Compresión



| Product Code | Size d | UB | UC | W |
|--------------|--------|----|-----|----|
| 148940032P | 32 | 10 | 400 | 15 |
| 148940040P | 40 | — | 200 | 20 |
| 148940050P | 50 | — | 140 | 40 |
| 148940063P | 63 | 5 | 120 | 70 |

Nut

140040

Racor



| Product Code | Size d | UB | UC | W |
|--------------|--------|----|------|-----|
| 140040016P | 16 | — | — | 10 |
| 140040020P | 20 | 10 | 1600 | 8 |
| 140040025P | 25 | 10 | 1000 | 12 |
| 140040032P | 32 | 10 | 500 | 21 |
| 140040040P | 40 | — | 330 | 34 |
| 140040050P | 50 | — | 180 | 68 |
| 140040063P | 63 | — | 100 | 110 |

Split Ring - Polyacetal

140030

Casquillo de Apriete (acetal)



| Product Code | Size d | UB | UC | W |
|--------------|--------|-----|-------|----|
| 070030016P | 16 | 100 | 12000 | 1 |
| 140030020P | 20 | 100 | 12000 | 2 |
| 140030025P | 25 | 100 | 7000 | 3 |
| 140030032P | 32 | 50 | 4200 | 4 |
| 140030040P | 40 | — | 2000 | 8 |
| 140030050P | 50 | — | 1200 | 12 |
| 140030063P | 63 | — | 600 | 24 |

O-Ring

070020

Junta Tórica/Seil



| Product Code | Size d | E1 | e | UB | UC | W |
|--------------|--------|----|---|-----|-------|----|
| 070020016 | 16 | 15 | 3 | 100 | 30000 | 1 |
| 070020020 | 20 | 19 | 3 | 100 | 32000 | 1 |
| 070020025 | 25 | 24 | 4 | 100 | 12000 | 1 |
| 070020032 | 32 | 31 | 5 | 100 | 8000 | 2 |
| 070020040 | 40 | 39 | 6 | 50 | 4000 | 5 |
| 070020050 | 50 | 49 | 7 | 50 | 2500 | 8 |
| 070020063 | 63 | 62 | 7 | 50 | 2000 | 10 |

Insert

140050

Inserto de PP



| Product Code | Size d | UB | UC | W |
|--------------|--------|-----|-------|----|
| 070050016P | 16 | 100 | 8700 | 1 |
| 140050020P | 20 | 100 | 10000 | 1 |
| 140050025P | 25 | — | 5500 | 2 |
| 140050032P | 32 | 50 | 3000 | 4 |
| 140050040P | 40 | — | 2000 | 6 |
| 140050050P | 50 | — | 1000 | 9 |
| 140050063P | 63 | — | 500 | 15 |

Technical Specifications

Installation Instructions For Fittings

16mm - 63mm

- Cut the pipe square, chamfer the end of the pipe
- Undo the nut to the last thread. Leave the nut on the fitting while inserting the pipe.
- Twist the pipe into the fitting* through the split ring and rubber seal to the pipe stop. Tighten the nut firmly. Use a PLASSON wrench (or similar tool) for final tightening of sizes 40 and above.
- The nut should be closed tightly, however there is no need for the nut to actually meet the body shoulder.

* Lubrication and chamfering of the pipe end will ease insertion of the pipe (use silicone lubricant).

Note

Before installation ensure that the end of the pipe to be inserted into the fitting is free of scratches and other imperfections and that both the pipe and the fitting itself are clean of sand, mud, stones etc.

Do not over tighten nut when closing. Never use wrenches or spanners with handle lengths longer than 46 cm - excessive torque during tightening can spread nut cone and result in pull outs.

If fittings are reused, ensure split ring is sharp and bites into pipe to avoid pull outs. Alternatively replace split ring.

We strongly recommend the use of PTFE tape in threaded connections.

Legend

| | |
|----|------------------|
| UB | Units par bag |
| UC | Units per carton |
| W | Weight in grams |

Technical Specifications

PLASSON Silver Line - These fittings have been specially designed for joining polyethylene pipes used with a working pressure up to 10 bar. They are designed and approved according to ISO 17885 (replaced ISO 14236) and are available in sizes 16 - 63mm.

Features

- Perfectly watertight
- Extremely simple to use
- Easy and fast to reuse
- Designed with a captive O-ring
- Frost proof
- Suitable for outdoor use in direct sunlight
- Highly impact resistant

Materials

Body: Polypropylene, high-grade copolymer

Nut: Polypropylene, high-grade copolymer

Split Ring: Polyacetal (POM)

Seal: Nitrile rubber (EPDM)

Operating Temperatures

The fittings are not to be used with hot water, although they withstand the same temperature as the polyethylene pipe itself. The fittings and valves will withstand sub-zero temperatures.

Threads

Threads marked "R", "Rp" and "Rc" are according to ISO 7-1.

Threads marked "G" are according to ISO 228.

Especificaciones Técnicas

Installation Instructions Para accesorios de 16mm - 63mm

- Corte el tubo al tamaño requerido y realice el biselado al final del tubo
 - Retire el racor hasta su última rosca dejándolo en el accesorio durante el próximo paso.
 - Introduzca el tubo con un movimiento circular dentro del accesorio pasando el casquillo de apriete y el sello hasta llegar al tope interno del accesorio
 - Gire firmemente el racor en dirección del cuerpo del accesorio, utilizando la llave PLASSON (o similar) en los tamaños 40mm y mayores.
 - Cierre el racor firmemente, aunque no es necesario cerrarlo hasta el tope.
- * A fin de facilitar la introducción es conveniente lubricar y biselar el tubo (con un lubricante que conforma las normas de aprobación de calidad del agua).

Nota

Antes de la instalación asegure que:
El extremo del tubo introducido no tenga imperfecciones o rayaduras. Tanto el tubo como el accesorio no tenga sobre los mismos arena, barro o piedras, etc. No cierre el racor con extremada fuerza, nunca use llaves con manijas más largas de 46 cm.

Un excesivo momento de torsión durante el cierre puede dañar el cono del racor y como resultado del mismo no permitir su propio funcionamiento. Si los accesorios son usados nuevamente después de su desarmado, constate que los dientes del casquillo de apriete permanecen afilados y se hincan en el tubo impidiendo el escape del tubo. Si no es así, cambie el casquillo de apriete.

Recomendamos utilizar cinta de PTFE para sellar todas las conexiones roscadas.

Legend

| | |
|----|---------------------|
| UB | Unidades por bolsa |
| UC | Unidades por cartón |
| W | Peso en gramos |

Especificaciones Técnicas

Los accesorios de la Línea Silver de **PLASSON** han sido diseñados para la unión de tuberías de polietileno de alta densidad usados con una presión de trabajo de hasta 10 bar. Están diseñados de acuerdo a las normas ISO y están disponibles en diámetros de 16 - 63mm.

Características

- Estanqueidad completa
- Fácil instalación
- Rápida reutilización
- Diseñada con una junta tórica cautiva
- Resistencia a bajas temperaturas
- Frost Proof
- Resistentes para instalación a la intemperie
- Alta resistencia a golpes o impactos

Materiales

Cuerpo: Polipropileno, block copolímero de alta calidad

Racor: Polipropileno, block copolímero de alta calidad

Casquillo de apriete: Polyacetal (POM)

Junta tórica: Nitrilo (EPDM)

Temperaturas de Trabajo

Los accesorios no son recomendados para usar con agua caliente, aunque soportan las mismas temperaturas que las propias tuberías de polietileno.

Sin embargo pueden resistir temperaturas inferiores a los cero grados centígrados.

Roscas

Roscas marcadas "R", "Rp" y "Rc" de conformidad con la normativa ISO 7-1.

Roscas "G" de conformidad con la normativa ISO 228.

